

95₈"

71/2"

SECTION A-A

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



* 02-00025-00-BR

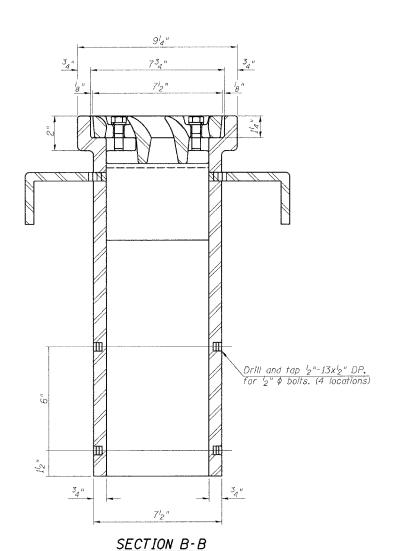
5° Draft typ.

VANE GRATE DETAIL

-10° Draft

1½" min.,

BOLT HOLE DETAIL ANCHOR STUD DETAIL



STEEL DRAINAGE SCUPPER

DRAINAGE RAVINE FAU 2758 LAKE COUNTY S.N. Ø49-68Ø3

The Contractor shall take appropriate measures to assure that Protective Coat is not applied to the scupper.

Structural steel weldments of equal sections and of the same configuration may be substituted for cast iron. Fillet or full

penetration welds shall be used for the weldments. Details shall

be submitted to the Engineer for approval.

Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nuts including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-11.

ITEM

Notes: All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

to AASHTO M 232.

Specifications.

Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according

The grate, frame and downspout shall be galvanized according to AASHTO M 111 and ASTM A 385. Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam. As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard

BILL OF MATERIAL

MOFFETT ROAD OVER

TYLININTERNATIONAL

1.1.10.1141	INII	LIMATION	→ L
DESIGNED	-	SP	
CHECKED	-	SP	
DRAWN	-	SP	
CHECKED	_		

DATE: <u>02-23-2005</u>