## STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

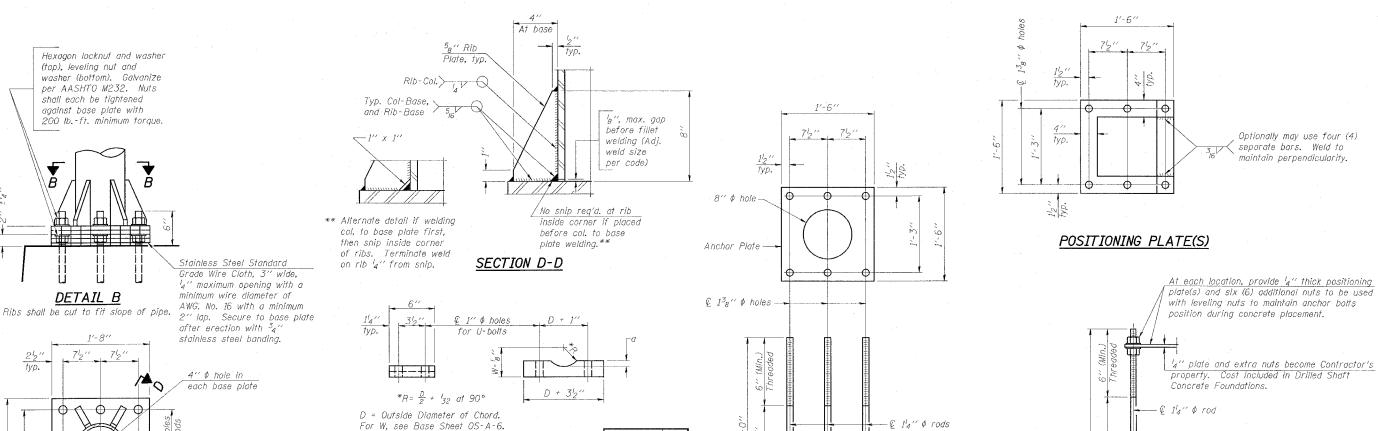
TOTAL SHEETS SHEET NO. SHEET NO. 6 93 10 SHEETS FAI 64 32-6K-1 ST. CLAIR 188 D. ROAD DIST, NO. 7

Optionally may use four (4)

separate bars. Weld to

maintain perpendicularity.

Contract # 76815



russ Chara

Vominal Dia.

512"

6'' 62"

 $1_2^{\prime\prime}$   $\phi$  pipe coupling for conduit

## Parallel to © of truss SECTION B-B

REVISION

EXAMINED

PASSED

1-7-05

Base £ 1 2" x 1'-8" x 1'-8"

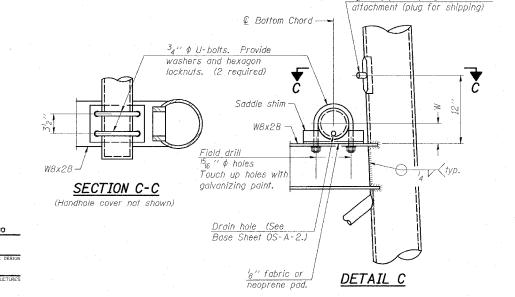
I'z" Base

DESIGNED

CHECKED

DRAWN

CHECKED 0S-A-6A



SADDLE SHIM DETAIL

ASTM B209 Alloy 6061-T651 (4 required per sign truss)

ASTM B26

Allov 356-F

## -Anchor plate ANCHOR ROD DETAIL

ANCHOR ROD DETAIL Drilled Shaft Foundation

lock to secure.

Provide 1 uncoated nut

per rod. Deform thread or use chemical thread

All Thread = NC

(National Coarse)

Anchor rods shall conform to AASHTO M314 Grade 36 or 50 and meet Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. Galvanize upper 12" per AASHTO M232. No welding shall be permitted on rods.

Provide 2 uncoated nuts per rod.

All Thread = NC

(National Coarse)

Nuts shall be "snug tight" against

anchor plate.

## 10" | PIPE SUPPORT FRAME DETAILS

OVERHEAD SIGN STRUCTURES SUPPORT FRAME DETAILS ALUMINUM TRUSS

> FAI ROUTE 64 SECTION 82-6K-1 ST. CLAIR COUNTY