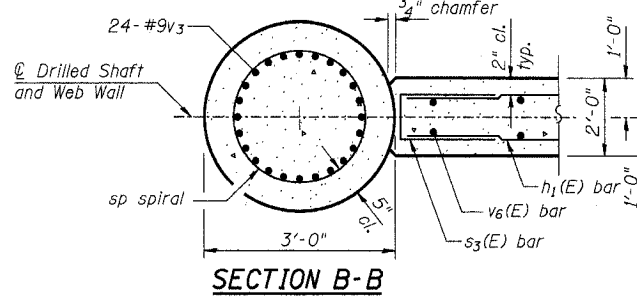
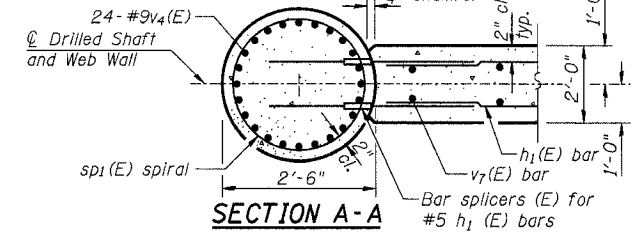
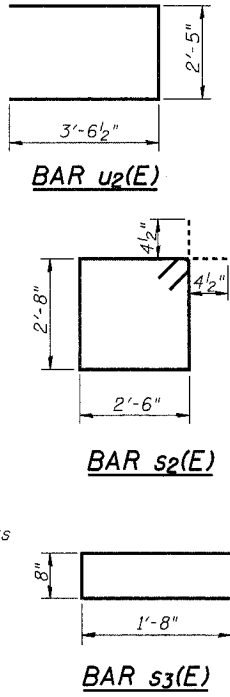
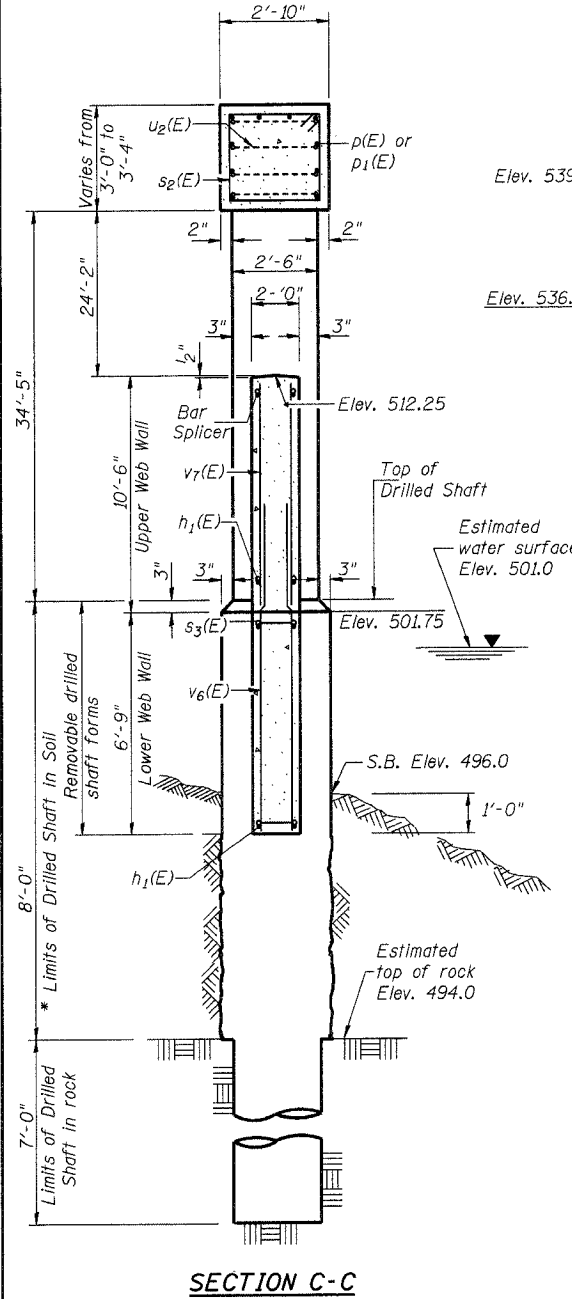
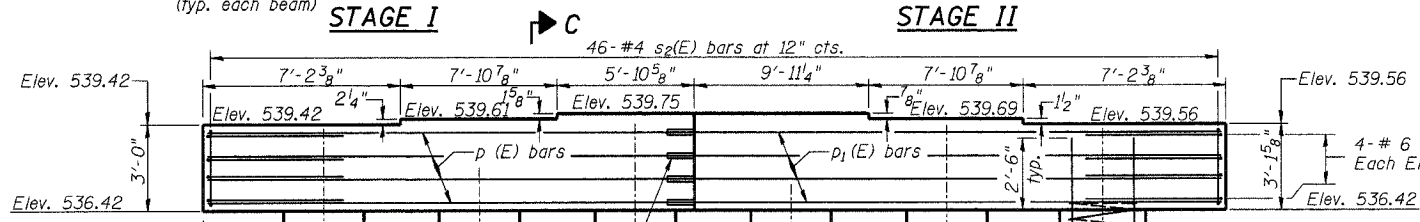
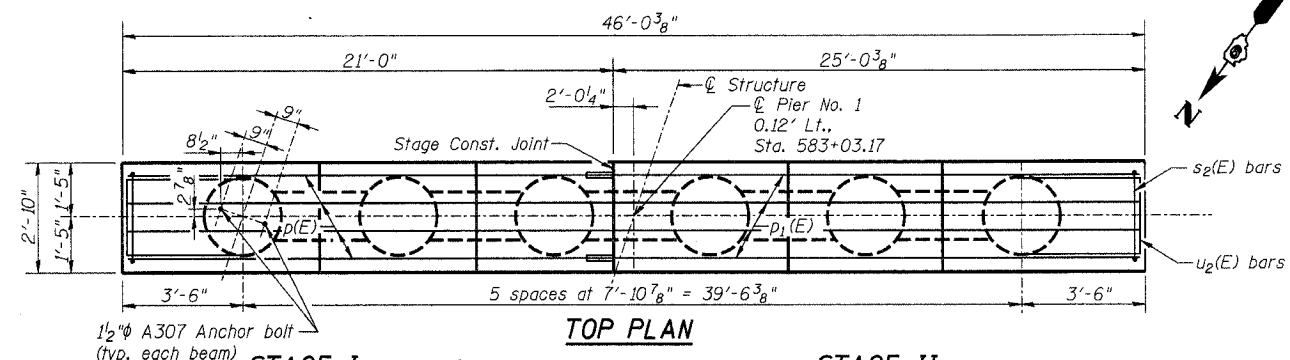


STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION

ROUTE NO.	SECTION	COUNTY	SPRNG	SHEET NO.	SHEET NO. 17
F.A.P. 322	*	UNION	39	34	22 SHEETS
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT			

\*(11-1VB)-1 CONTRACT NO. 98488

\* If the prevailing water surface elevation during construction is consistently different than estimated on the plans, the Contractor may propose an adjustment to the top of the drilled shaft elevation as part of their installation procedure. The top of all drilled shafts within a substructure unit shall be constructed to the same elevation and extend above the prevailing water surface. The quantities and reinforcement detailing are based on the top of shaft and the estimated elevations shown and may change based on the actual elevations encountered at each shaft and the final top of shaft elevation.



**BILL OF MATERIAL**

Bar	No.	Size	Length	Shape
h1(E)	180	#5	4'-9"	—
p(E)	10	#6	20'-9"	—
p1(E)	10	#6	24'-9"	—
s2(E)	46	#4	11'-1"	□
s3(E)	70	#5	4'-0"	□
** sp	6	#4	15'-2"	⋈
** sp1(E)	6	#4	34'-7"	⋈
u2(E)	8	#6	9'-6"	□
v3	144	#9	15'-0"	—
v4(E)	144	#9	37'-6"	—
v5(E)	144	#9	8'-0"	—
v6(E)	80	#6	9'-9"	—
v7(E)	80	#6	10'-3"	—
Drilled Shaft in Soil			Foot	48
Drilled Shaft in Rock			Foot	42
Concrete Structures		Cu. Yd.		86.4
Reinforcement Bars, Epoxy Coated		Pound		29750
Reinforcement Bars		Pound		8300
Bar Splicers		Each		120
Underwater Structure Excavation Protection - Location 1		Each		1

Reinforcement Bars designated (E) shall be epoxy coated.  
Cast steps monolithically with cap.  
Space cap reinforcement to miss anchor bolts.  
Splices in spiral reinforcement shall be lap splices of 48 bar or wire diameters but not less than 12 inches, or shall be welded.  
\*\*Length is height of spiral.

**Suggested Construction Sequence for Web Wall:**

- Excavate between shafts to elevation of web wall base and set lower web wall forms through water to bear on the circular edge of drilled shafts. Secure in place with fill, struts or tie forms together as required.
- Place the lower web wall reinforcement cage into the forms using spacers to maintain proper clearances.
- If the forms can be sealed against the shafts and streambed to allow dewatering, the reinforcement and the concrete placement may be completed in the dry. Alternatively, the rebar cage can be lowered into position through water and the concrete discharged at the base of the excavation through a tremie pipe or pump hose, displacing water, sediment, and tainted concrete out the top of the forms.
- Construct Columns.
- Construct upper web walls.

DESIGNED	GLH
CHECKED	TML
DRAWN	RJN
CHECKED	TML

P-DSWW 9-01-03

04/27/2005

**PIER 1**  
**U.S. ROUTE 51 OVER TRIBUTARY TO DRURY CREEK AND CN/IC RAILROAD**  
**FAP 322 - SECTION (11-1VB)-1**  
**UNION COUNTY**  
**STATION 583+74.84**  
**STRUCTURE NO. 091-0073**