F.A.I. SECTION COUNTY TOTAL SHEET SHOET SHEET SHOET SHEET SHOET SHEET SHOET SHEET SHOET SH

68200

15

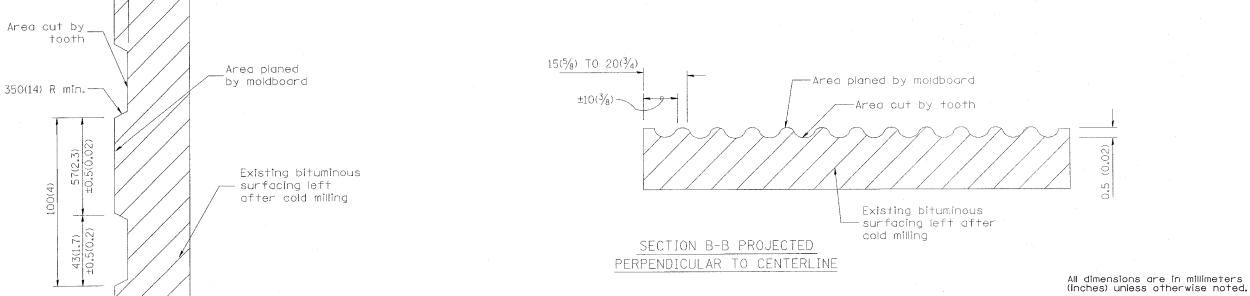
General notes:

- 1. Coldmilling shall consist of two processes:
 Cutting with carbide teeth mounted on a rotating drum, and planing with a moldboard mounted immediately behind the cutting drum.
- 2. Other similar patterns will be acceptable if they consist of a smooth, flat, planed surface interspersed with a pattern of discontinuous longitudinal striations.

 DATE
 REVISIONS
 BY

 1- 1-97
 RENUM. C-104.01, NEW REVISION BOX
 T. P.

 4-20-98
 REMOVED MILLING DETAIL FROM STD.
 J.



Area between tooth - marks planed by moldboard

Direction

|parallel to

±20°

±0.5(0.02)_

SECTION A-A

centerline

—Tooth mark

PLAN

ILLINOIS DEPARTMENT OF TRANSPORTATION

DISTRICT CADD STANDARD
BITUMINOUS SURFACE REMOVAL
(COLD MILLING)

CADD STD NO. 440001-D4

SCALE: NOT DRAWN TO SCALE DRAWN BY CADD