68200

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Pay limits for BUTT JOINT Pay limits for BITUMINOUS SURFACE REMOVAL (Cold Milling) Length: See table A, Special Note (1) 38 $(1\frac{1}{2})$ Bit. conc. surf. Permanent taper see table A. OSP OLIT (400) -Prop. overlay thickness: see plans 38 $(1\frac{1}{2})$ deep special Note (2) Saw cut (typ.) Permanent taper see table A, Prop. bit. surf. removal Special Note (2) (cold milling) see plans Exist. overlay (typ.) — Removal limits Exist. pav't. or Leveling binder and/or binder ase, when applicable (see plans) base cse. (typ.)

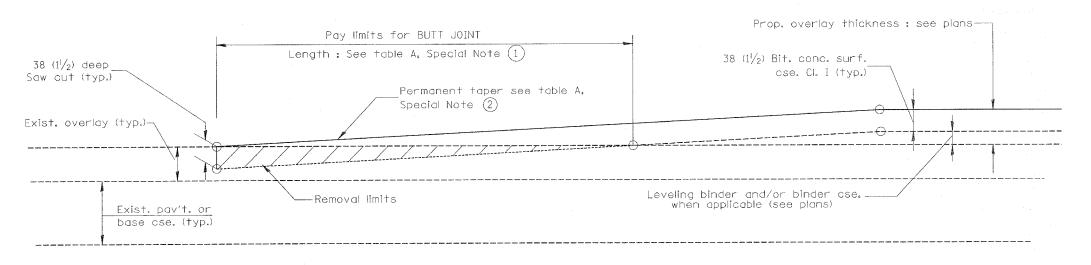
CASE 1: WITH BITUMINOUS SURFACE REMOVAL (COLD MILLING)

TABLE A (LENGTHS AND TAPER RATES)

. CELTO THO 1840 TWEET WATER			
SPECIAL NOTE	ELEMENT	MAINLINE INTERSTATES &	ALL
NUMBER		4-LANE EXPRESSWAYS	OTHERS
(1)	LENGTH OF	18.0 m(60′)	9.0 m(30′)
	BUTT JOINT		
. (2)	PERMANENT	1:480	1:240
	TAPER RATE		
3	TEMPORARY RAMP	1:80	1:40
_	TAPER RATE		
(4)	TEMPORARY	3.0 m(10')	1.5 m(5')
	RAMP LENGTH		
3	TAPER RATE TEMPORARY		

GENERAL NOTES

- 1. The work shall be done in accordance with Article 406.18 and the Special Provision for Butt Joints.
- 2. The pavement surface to be removed may be either bituminous or P.C. concrete. The work shall be performed in accordance with Article 440.03 and the Special Provisions for Butt Joints.
- 3. The saw cut joints shall be primed just prior to the placing of bituminous material. The work will be in accordance with the applicable portions of Article 406.06.



CASE 2 : NO BITUMINOUS SURFACE REMOVAL (COLD MILLING)

All dimensions are in millimeters (inches) unless otherwise noted.

ILLINOIS DEPARTMENT OF TRANSPORTATION

DISTRICT CADD STANDARD

DATE REVISIONS BY DI
1-1-97 RENUM. C-23.01, NEW T.P.
REVISION BOX.
4-1-97 CORRECTION TO DEPTH J.A.
CADI
SCAL

BUTT JOINTS D NO. 406101-D4 SHEET 1

CADD STD NO. 406101-D4 SHEET 1 OF 2

SCALE: NOT DRAWN TO SCALE DRAWN BY CADD

DATE 11/4/2004 CHECKED BY

406101-D4 (1)

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