GENERAL NOTES

a minimum thickness of \(\frac{1}{4} \). The configuration of the

Edge Rails.

be allowed.

shall be followed.

and stage construction joints.

strip seal shall match the configuration of the Locking

are minimum dimensions. The actual configuration of the

Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not

The manufacturer's recommended installation methods

The joint opening and deck dimensions detailed on the

superstructure are based on a preformed joint seal. If the

modifications shall be made at no additional cost to the State.

contractor elects to use the alternate strip seal joint, the

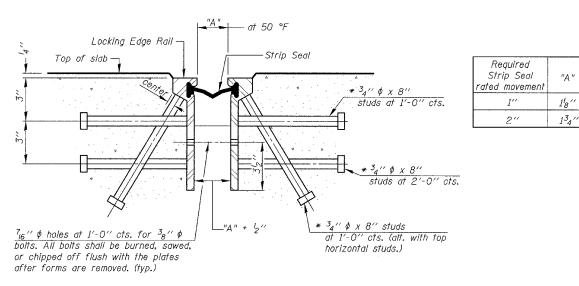
opening and deck dimensions shall be modified according

to the dimensions detailed on this sheet. Required

The strip seal shall be made continuous and shall have

The height and thickness of the Locking Edge Rails shown

Locking Edge Rails may be spliced at slope discontinuities



Locking Edge Rail

Top of slab

Strip Seal

** $\frac{3}{4}$ ** ϕ ** 8 ** studs at 1'-0" cts.

** $\frac{3}{4}$ ** ϕ ** 8 ** studs at 2'-0" cts.

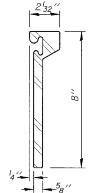
Anchor Plate.

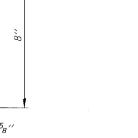
Place plates at 1'-0" cts.

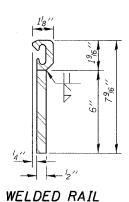
or chipped off flush with the plates

SECTION THRU ROLLED RAIL EXP. JOINT (856 Studs Required)

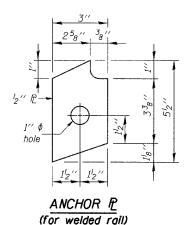
** Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded. SECTION THRU WELDED RAIL EXP. JOINT
(516 Studs Required)
(340 Anchor Plates Required)





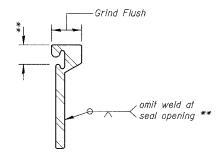


after forms are removed. (typ.)



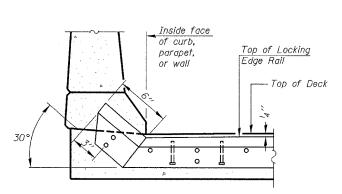
ROLLED (EXTRUDED) RAIL

LOCKING EDGE RAILS

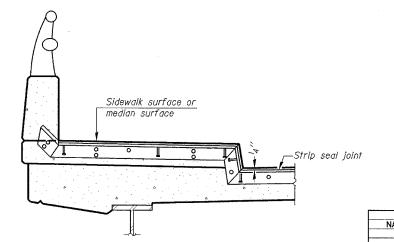


LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.



AT CURB, PARAPET, OR WALL



AT SIDEWALK OR MEDIAN*

* Shorter plates with a single row of studs at 12' centers may be necessary on medians which are shallower than 9". See manufacturer's recommendation.

BILL OF MATERIAL

Item	Unit	Total	
Strip Seal Expansion Joint Assembly	foot	167	

DWG. S-15 of 42

DEVIC	TONC		
REVISIONS		ILLINOIS DEPARTMENT OF TRANSPORTATION	
AME	DATE		
		DECK EXPANSION JOINT - STRIP SEAL	
		<i>76TH STREET OVER FAI-94</i>	
		FAP ROUTE 1541 SECTION 1818 R-9	
		COOK COUNTY	
		STATION 73+49.33	
		STRUCTURE NUMBER 016-2850	

SCALE: NONE DESIGNED BY: TB DRAWN BY: TL
DATE: March 25, 2005 CHECKED BY: WPM CHECKED BY: WPM

EJ-BJS 9-01-03



TYPICAL END TREATMENTS