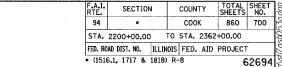
## STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

3<sub>16</sub> " carbon steel. Hot dip

galvanized after fabrication.

10 Ga. stainless steel or hot

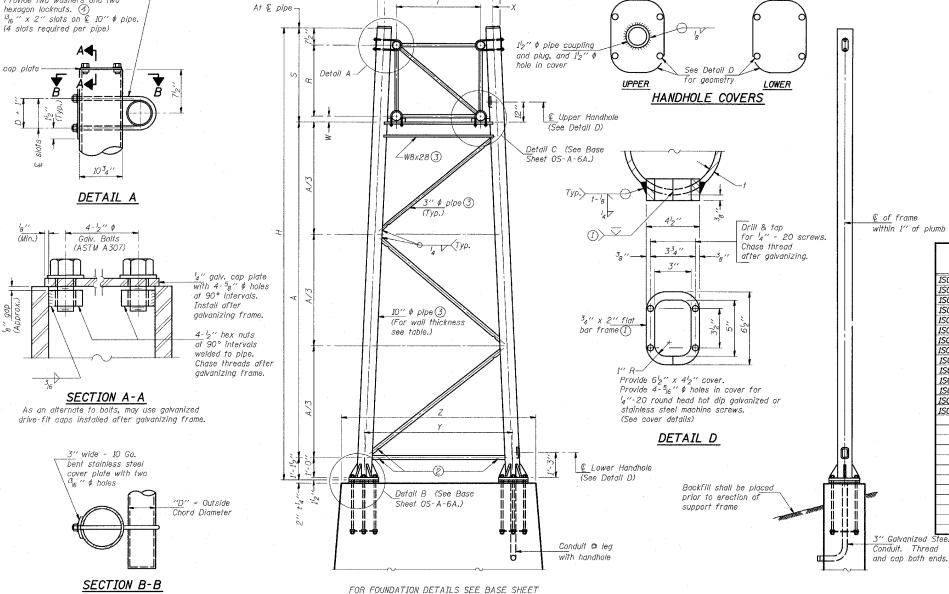
dip galvanized carbon steel.



Support Design Loads: See Base Sheet OS-A-1 for design and loading criteria.

Load combinations checked include deadload plus:
a) 100% wind normal to sign, 20% parallel to sign
b) 60% wind normal to sign, 30% parallel to sign

- (1) In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 \( \sqrt{in} \) or less.
- ② Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred. (Typ.)
- 3 Steel pipe, plate, carbon steel handhole covers and rolled sections shall be not dip galvanized after fabrication. Painting is not permitted. See Base Sheet OS-A-1.
- 4 See General Notes for fasteners.
- (5) Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.



Support Truss Type Structure Number Pipe Wall Station Thickness Left Right 1S0161057R357. IS0161057R357. IS016I057R357. 227+29 0.365" IS0161057R357.9 0.365" 2204+66 2204+66 2242+70 2242+70 IS016T094R062 R IS016I094R062.8 IS0161094R062.2 22.5' 15.11' 26.5' 19.11' IS0161094R062. IS016I094R061.7 2264+34 IS016I094R061.7 2264+34 IS016I094R061.2 2290+90 0.365" 23.5′ 16.11′ IS016I094R061.2 2290+90 0.365" 21' 13.61 1S016I094R060.2 2344+44 II-A 0.365" 24.5′ 17.11′ 1S016T094R060.2 2344+44 II-A 0.365" 21.5' 14.11'

OS-F3 (Spread Footing) or OS4-F3 (Drilled Shaft).

## SIDE ELEVATION

## 10" • PIPE TRUSS SUPPORT FRAME

NUMBER	REVISION				
*****	***************************************				
	····				

Truss Type	Dimensions									
	R	S	T	U	V	W	X	Υ	Z	
I-A	4'-6''	5'-5 <sup>l</sup> 2"	4'-0"	5′-6″	6'-434"	4"	9′′	8'-3"	10'-9''	
II-A ⑤	5′~3′′	6'-34"	4'-6''	6'-1''	6'-1134''	434''	912"	8'-3"	10'-9''	

REVISIONS IL F.A. SUP

ILLINOIS DEPARTMENT OF TRANSPORTATION
F.A.I. 94 (DAN RYAN EXPRESSWAY)

OVERHEAD SIGN STRUCTURES
SUPPORT FRAME FOR ALUMINUM TRUSS

SCALE: AS NOTED

DATE: MARCH 18, 2005

DRAWN BY: AMB
CHECKED BY: TB

TY:LIN INTERNATIONAL

CHECKED

OS-A-6

PASSED

11/1/2002

<sup>3</sup>₄'' ¢ stainless steel U-bolt. Provide two washers and two