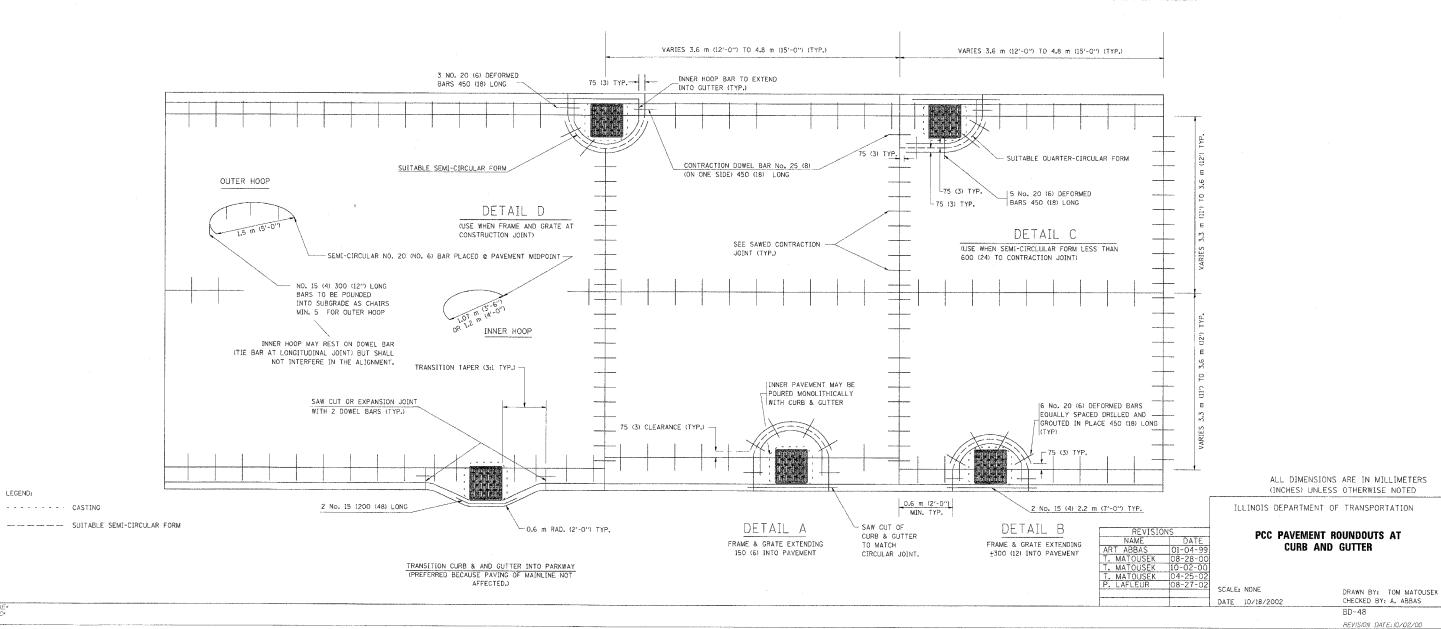
| F.A.P. RTE. | SECTION | COUNTY | | TOTAL SHEETS | SHEET NO. |
|---------------------|-------------|----------|------|-----------------|--------------|
| 337 | 20 WRS-6 | LAKE | | 3/8 | 209 |
| STA. | | TO STA. | | | |
| FED. ROAD DIST. NO. | | ILLINOIS | FED. | AID PROJ | ECT |
| CONTRAC | T NO. 62030 | | | | |

NOTES:

 THE ROUNDOUT AND ADDED REINFORCEMENT WILL NOT BE PAID SEPARATELY, BUT SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE FOR THE PAYEMENT.

- TRANSVERSE JOINTS MAY BE MOVED TO ACCOMMODATE ROUNDOUT, EDGE OF CIRCULAR JOINT SHALL BE MINIMUM 300 (12) FROM TRANSVERSE JOINT. RELOCATED TRANSVERSE JOINT SHALL BE CONTINUOUS FROM EDGE OF PAVEMENT TO EDGE OF PAVEMENT.
- 3. SEMI-CIRCULAR FORM SHALL BE REMOVED PRIOR TO DRILL AND GROUT OF TIE BARS.
- 4. ALL REINFORCED BARS SHALL BE EPOXY COATED.
- 5. DRILL AND GROUT IS PREFERRED, HOWEVER TIE BARS CAN BE POURED IN PLACE
 IF CLEARANCE IS PROVIDED TO OUTER EDGE OF FRAME. MINIMUM 50 (2) CLEARANCE,
- 6. WOOD SHIMS SHALL BE USED TO ADJUST ALL FRAMES. AFTER ADJUSTING MORTAR HAS CURED, THE WOOD SHIMS SHALL BE REMOVED AND THE VOIDS UNDER THE FRAMES FILLED WITH NON SHRINK GROUT.
- 7. HOOP REINFORCEMENT SHALL BE ONE PIECE CONSTRUCTION.
- 8. CIRCULAR FRAMES AND GRATES MAY BE SUBSTITUTED.
- 9. CURB DOWELS MUST BE PLACED LEVEL & TRUE TO ALLOW CONTRACTION MOVEMENT.



INNER HOOP

REINFORCEMENT DIAMETER

1.1 m (3'-6")

1.2 m (4'-0")

FRAME EXTENSION INTO PAVEMENT

UP TO 200 (8)

> 200 (8) T0

360 (14)

DESIGNER NOTE: THIS DETAIL IS TO BE USED WHEN THE GUTTER FLAG IS QUITER HOOP

REINFORCEMENT

DIAMETER

1.5 m (5'-0")

1.5 m (5'-0")

SEMI CIRCULAR FORM

DIAMETER

1.2 m (4'-0")

1.4 m (4'-6")