STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



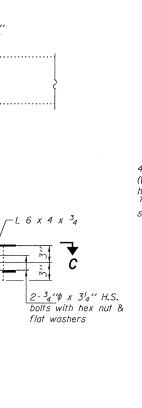
5 SHEETS

Contract Number: 66821

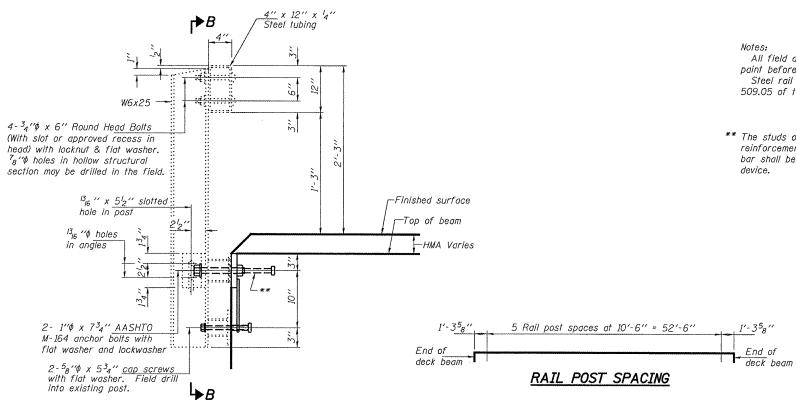
All field drilled holes shall be coated with an approved zinc rich paint before erection.

Steel rail elements shall be galvanized according to Article 509.05 of the Standard Specifications.

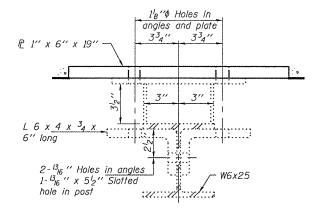
** The studs of the anchor devices shall be placed below the top reinforcement bars and the outermost longitudinal reinforcement bar shall be placed directly above the studs of the rail post anchor device.



SECTION B-B



SECTION AT RAIL POST



⁷8''\psi Holes in post

1^lg''Φ Holes

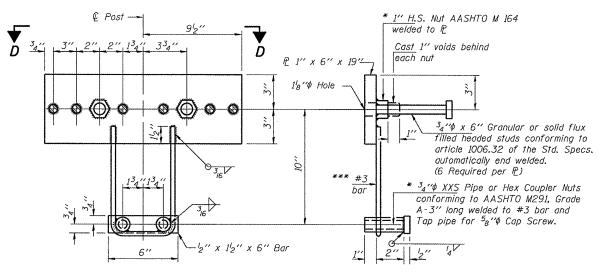
1316 " x 3" Slotted holes-

in angles

€ Slotted holes-

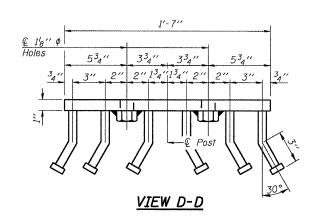
SECTION C-C

DESIGNED	ATH	MAY 12, 2008
CHECKED	AJB	EXAMINED & Carl Prayry
DRAWN	baliva	PASSED ROLLER OF STRUCTURAL SERVICES ROLLER E. Anderson
CHECKED	ATH AJB	ENGINÉER OF BRIDGES AND STRUCTURES



ANCHOR DEVICE

- * Threaded areas shall be plugged or blocked off during casting of beam. Galvanized after fabrication.
- *** Whenever the lower insert assemblies interfere with strand locations the #3 bars shall be cut and adjusted in order to allow raising or lowering of the lower inserts. Maximum adjustment not to exceed 12".



BILL OF MATERIAL

Item	Unit	Quantity		
Removing & Re-erecting Existing Railing	Foot	59		

REPAIR DETAILS FAP 681 LIVINGSTON COUNTY SN 053-0159