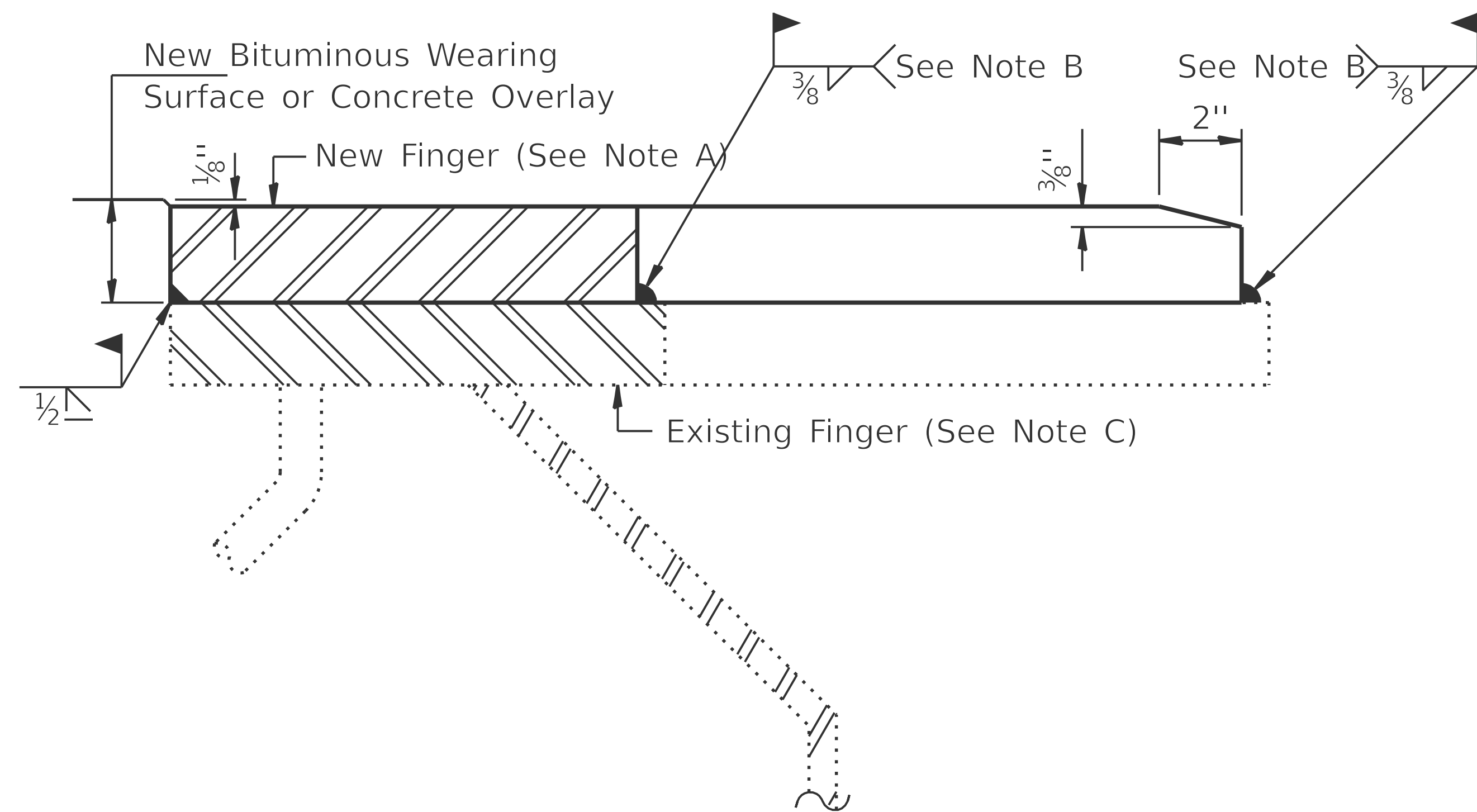




SECTION A-A

Note A:

New Finger shall be blast cleaned to SSPC SP 10 and shop painted with the inorganic zinc rich primer.

Note B:

Fillet weld sizes at ends (tips) and crotches of fingers shall vary from 3/8" near centers to 3/16" minimum near edges as new and existing plates converge.

Note C:

Existing Finger widths and exact locations must be field verified. A template shall be made to insure alignment. Remove foreign material that would prevent uniform contact between new and existing plates by method approved by the Engineer.

