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Letting January 16, 2026

Notice to Bidders, Specifications and Proposal



**Contract No. 62F94
WILL County
Section 2017-057F
Route FAI 80
Project NHPP-SCVU(428)
District 1 Construction Funds**

Prepared by

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Checked by

(Printed by authority of the State of Illinois)



Illinois Department of Transportation

NOTICE TO BIDDERS

- 1. TIME AND PLACE OF OPENING BIDS.** Electronic bids are to be submitted to the electronic bidding system (iCX-Integrated Contractors Exchange). All bids must be submitted to the iCX system prior to 12:00 p.m. January 16, 2026 at which time the bids will be publicly opened from the iCX SecureVault.
- 2. DESCRIPTION OF WORK.** The proposed improvement is identified and advertised for bids in the Invitation for Bids as:

**Contract No. 62F94
WILL County
Section 2017-057F
Project NHPP-SCVU(428)
Route FAI 80
District 1 Construction Funds**

(2,577-Ft) The work consists of the realignment and reconstruction of the mainline and interchange pavement and related roadway elements, including ramp and cross-road reconstruction, existing bridge removal, enclosed storm sewer system with drainage structures and detention ponds, earth excavation and embankment grading, installation of retaining and noise walls, barrier and moment slab construction, bridge replacement, roadway lighting, traffic signals ITS implementation, erosion and sediment control, landscaping, traffic control and protection, detour routing, pavement marking and signing, sidewalk. The project extends just east of Water Street to east of Gardner Street in the City of Joliet in Will County.

- 3. INSTRUCTIONS TO BIDDERS.** (a) This Notice, the invitation for bids, proposal and letter of award shall, together with all other documents in accordance with Article 101.09 of the Standard Specifications for Road and Bridge Construction, become part of the contract. Bidders are cautioned to read and examine carefully all documents, to make all required inspections, and to inquire or seek explanation of the same prior to submission of a bid.

(b) State law, and, if the work is to be paid wholly or in part with Federal-aid funds, Federal law requires the bidder to make various certifications as a part of the proposal and contract. By execution and submission of the proposal, the bidder makes the certification contained therein. A false or fraudulent certification shall, in addition to all other remedies provided by law, be a breach of contract and may result in termination of the contract.
- 4. AWARD CRITERIA AND REJECTION OF BIDS.** This contract will be awarded to the lowest responsive and responsible bidder considering conformity with the terms and conditions established by the Department in the rules, Invitation for Bids and contract documents. The issuance of plans and proposal forms for bidding based upon a prequalification rating shall not be the sole determinant of responsibility. The Department reserves the right to determine responsibility at the time of award, to reject any or all proposals, to re-advertise the proposed improvement, and to waive technicalities.

By Order of the
Illinois Department of Transportation

Gia Biagi,
Secretary

INDEX
FOR
SUPPLEMENTAL SPECIFICATIONS
AND RECURRING SPECIAL PROVISIONS

Adopted January 1, 2026

This index contains a listing of SUPPLEMENTAL SPECIFICATIONS, frequently used RECURRING SPECIAL PROVISIONS, and LOCAL ROADS AND STREETS RECURRING SPECIAL PROVISIONS.

ERRATA Standard Specifications for Road and Bridge Construction
(Adopted 1-1-22) (Revised 1-1-26)

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FAI ROUTE 80 (I-80)
PROJECT NHPP-SCVU(428)
SECTION 2017-057F
WILL COUNTY
CONTRACT NO. 62F94

STATE OF ILLINOIS

SPECIAL PROVISIONS

The following Special Provisions supplement the "Standard Specifications for Road and Bridge Construction," adopted January 1, 2022, the latest edition of the "Manual on Uniform Traffic Control Devices for Streets and Highways," and the "Manual of Test Procedures for Materials" in effect on the date of invitation for bids, and the Supplemental Specifications and Recurring Special Provisions indicated on the Check Sheet included herein which apply to and govern the construction of FAI Route 80 (I-80), Project NHPP-SCVU(428), Section 2017-057F, Will County, Contract No. 62F94, and in case of conflict with any part or parts of said Specifications, the said Special Provisions shall take precedence and shall govern.

FAI Route 80 (I-80)
Project NHPP-SCVU(428)
Section 2017-057F
Will County
Contract No. 62F94

LOCATION OF PROJECT

The project is located along I-80 beginning at the east side of the Des Plaines River Bridge (Station 60+04) and extending in an easterly direction to the west side of the Hickory Creek Bridge (Station 719+40). The project also includes an interchange at Chicago Street and improvements along Chicago Street beginning at Patterson Road (Station 201+83) and extending in a northerly direction to north of 5th Avenue (Station 227+50).

DESCRIPTION OF PROJECT

The work consists of the realignment and reconstruction of the mainline and interchange pavement and related roadway elements, including ramp and cross-road reconstruction, existing bridge removal, installation of an enclosed storm sewer system with drainage structures and detention ponds, earth excavation and embankment grading, installation of retaining and noise walls, barrier and moment slab construction, bridge replacement, roadway lighting, traffic signals, ITS implementation, erosion and sediment control, landscaping, traffic control and protection, detour routing, pavement marking and signing, sidewalk, shared used path, and other related roadway items required to complete the project as indicated in the contract documentation.

CITY OF JOLIET REQUIREMENTS

Notification Of Residents. It shall be the responsibility of the Contractor to notify the residents a minimum of 24) hours in advance of paving operations on the respective streets/alleys. Notification shall consist of a "flyer" with information regarding the priming/paving to be hand delivered to each property affected.

This work shall not be paid separately but shall be considered included in the cost of the contract. The Contractor shall be responsible for all damage to public or private property done during paving operations. Failure to perform the above work satisfactorily shall result in the Contractor being liable for any damages attributable to non-notification.

Water Usage. The Contractor shall rent a water meter with a wireless read to record all water taken from the City's water distribution system. The City will issue monthly water bills based on the meters current read with the City's current utility rates. Upon completion of work, the Contractor shall return the water meter and submit payment to the City for the total volume of water supplied. A deposit is required at the time of pickup.

The Contractor shall not connect to any of the City's water distribution system without prior approval by the City. Connection may only be made at hydrants designated by the City for their use. The Contractor shall provide a list of hydrants they anticipate using for the City's review and approval.

The Contractor will be charged for water usage and meter rental in accordance with the rates found at <https://www.joliet.gov/government/departments/public-utilities/bulk-water#Hydrant%20meter%20rental> Rates correspond to non-resident commercial rates.

The Contractor shall be responsible for any damage to the City's water distribution system that are caused by the securing of water by the Contractor.

Water usage by the Contractor shall not be paid for separately but shall be included in the contract.

Protection of Property and Surface Structures. Trees, shrubbery, fences, poles, right-of-way pins, and all other property and surface structures shall be protected during construction operations unless the Engineer authorizes their removal for purposes of construction. Any fences, poles, or other man-made surface improvements, which are moved or disturbed by the Contractor, shall be restored to the original conditions, after construction is completed, at the Contractor's expense. Any trees, shrubbery, or other vegetation, which are approved for removal or ordered for removal by the Engineer in order to facilitate construction operations, shall be removed completely, including stumps and roots, by the Contractor. Responsibility for any damage or claims for damage caused by construction operations to shrubbery or other landscape improvements, which were not authorized for removal by the Engineer, shall be assumed by the Contractor.

Interruption To Utilities. The Contractor shall proceed with caution in the excavation and preparation of the trench so that the exact location of underground structures may be determined. Prior to proceeding with trench excavation, the Contractor shall contact all utility companies in the area to aid in locating their underground services.

The Contractor shall take all reasonable precautions against damage to existing utilities. However, in the event of a break in an existing watermain, gas main, sewer or underground cable, the Contractor shall immediately notify the responsible official of the organization operating the utility interrupted. The Contractor shall lend all possible assistance in restoring services and shall assume all cost, charges, or claims connected with the interruption and repair of such services.

Structure Protection. Temporary support, adequate protection, and maintenance of all underground and surface structures, drains, sewers, and other obstructions encountered in the progress of the work shall be furnished by the Contractor at their expense and under the direction of the Engineer. The structure, which may have been disturbed, shall be restored to its prior condition upon completion of the work.

Storm Sewer Post Televising. All storm sewers located on City of Joliet owned roads shall be televised.

The Contractor shall provide the Department of Public Works a post construction, PACP coded, color video record and a type written transcription of the internal inspection of the newly constructed storm sewer system. This shall be submitted prior to final approval and acceptance of the system. Video inspection must be coded by a PACP certified technician. All public and private lines equal to and larger than 8" in diameter shall be televised.

All cleaning or televising operations must be coordinated prior to the commencement of the work with the Department of Public Works. The storm sewer pipe must be televised with 95% or more of the storm pipe visible. Any cleaning operations must be accompanied with a vactor at the downstream manhole to ensure no debris passes downstream. All storm sewer, defects, and observations must be coded in the television report. When the proposed storm sewer system is to connect to an existing storm sewer system abutting the project limits, the existing storm sewer must also be televised at least 100 feet past the new connection and reported. The Contractor shall coordinate the televising of existing contiguous sewers with the Director of Public Works. Costs associated with this work shall be included in the cost of storm sewer pipe installation.

Video inspection and database shall be fully compatible with PACP V 7.0.2 format with all header information filled out. Each video inspection shall be labeled with USMH-DSMH. The Contractor must submit the PDF reports, video inspection, and Microsoft Access V07 database (all data files and tables shall be linked to the pipe segment ID number) to the City of Joliet.

The cost for storm sewer post televising shall be included in the respective storm sewer pay items requiring storm sewer post televising.

Sewer Flow Control: This work shall include control of sanitary sewer flow during construction activities. The Contractor shall be fully responsible for maintaining sewer service during these operations and shall not be allowed to backup or flood any sewer system user, building or property. The Contractor shall be solely liable for property damages that result from the work being performed.

During sewer cleaning operations, only 25% of the internal pipe diameter flow or "limited sewage flow" is acceptable. Flows shall be reduced by plugging, blocking, manually operating pump stations or bypass pumping. During sewer televising operations, only 5% of the internal pipe diameter flow is acceptable. During manhole installation, manhole rehabilitation, and point repairs, no flows will be allowed.

Since complete stoppage or bypassing of flow may be required during installation of new sewers, point repairs, and manhole rehabilitation work, the Contractor may be required to submit drawings and complete design data showing methods and equipment to be utilized in bypass and dewatering operations. The bypass plan shall include the following information:

1. Location of temporary sewer plugs and bypass discharge lines indicated on plans
2. Capacities of pumps, prime movers, and standby equipment
3. Type of standby power source
4. Traffic control plan

When pumping and bypassing is required, the Contractor shall furnish all temporary pumps, conduits, and other equipment to divert the flow of sewage around the sewer section in which work is to be performed. The bypass system shall have sufficient capacity to handle existing flow plus additional flow that may occur during peak flow periods or from precipitation. The Contractor shall construct bypass system of material to prevent leakage during pumping operation.

The Contractor shall equip all engines with mufflers and/or enclose to keep noise level less than 50 decibels, or 10 decibels above ambient noise levels when measured at building closest to noise source.

The Contractor shall maintain sufficient labor, equipment, and materials onsite to ensure continuous and successful operation of bypass and dewatering systems including the following:

1. Keep standby pumps fueled and operational at all times
2. Maintain onsite sufficient number of valves, tees, elbows, connections, tools, sewer plugs, piping, and other parts or system hardware to ensure immediate repair or modification of any part of system as necessary.
3. Provide piping, joints, and accessories designed to withstand at least twice the maximum system pressure or 50 psi, whichever is greater.
4. In areas where flows are bypassed, all discharge flow shall be returned to the sanitary sewer. No bypassing to ground surface, receiving waters, storm drains, or bypassing which results in groundwater contamination or potential health hazards shall be permitted.

In the event sewage is released into a storm drainage system or street, the Contractor shall immediately stop the release, notify IEPA, and take all necessary actions to clean up and disinfect spillage to satisfaction of the Engineer.

During plugging or bypass pumping operations, the Contractor shall utilize sewer plugs specifically designed so that all or any portion of sewage can be released. During sewer flow control operations, reduce flow to comply with requirements as describe above. After cleaning, inspection, installation, or rehabilitation work has been completed, restore the flow to normal. All plugging, bypass pumping and sewer flow control operations shall be considered incidental to the Contract and shall not be compensated for separately.

The cost for sewer flow control, including all labor and equipment required shall be included in the respective pay items requiring sewer flow control.

GIS General Requirements. The Contractor is to provide real-time utility and infrastructure asset data for utilities owned by the City of Joliet, for delivery into the City of Joliet's geographic

information system (GIS) for the water distribution system and the sanitary sewer system. The Contractor is required to utilize GPS equipment to obtain selected project datapoints, assets, and real-time as-built utility information during construction. This work will not be paid for separately but shall be included in the contract unit price of the pay item for which it is required.

Equipment Requirements: Equipment requirements for data collection shall include GPS rovers that meet the minimum accuracy and real-time GIS integration requirements. Equipment used to collect this data shall be properly calibrated and capable of meeting a minimum accuracy of 10 mm horizontally and 20 mm vertically (Trimble R2, DA2, or equal).

The Department of Public Utilities carries some inventory of these GPS rovers that are available to contractors completing work in the city as inventory allows. See the City GPS Loaner Policy for additional information.

In addition to the GPS rover, a dedicated smart phone or tablet with 5G cellular connectivity to be provided by the Contractor is needed for the GPS unit to communicate. A training video will be provided showing how to operate the GPS unit; however the City will not provide technical support of operation of the GPS units. If support is needed, contractors can hire a GIS consultant approved by the City who is knowledgeable of the process.

The GPS equipment shall integrate and utilize the ESRI ArcGIS field maps application (downloadable from App Store and Google Play) with a city provided project map. The Contractor will provide real-time connectivity and data updates using a cellular data connection with the GPS unit. GPS units must be able to deliver real time, cellular networked data to an ESRI ArcGIS online portal established by the City. The Contractor will have access to collected data and can utilize this GIS information to assist them throughout the project. The Contractor will use a city provided ESRI license.

Setup and Collection Requirements: Contractor shall obtain survey data during or immediately after installation of the utility. For open trench and exposed water main or sewer utilities, data points shall be obtained at intervals of 50 feet and at directional changes with a minimum of two points. Utilities that are bored (trenchless) will be surveyed at the exposed pit locations at both ends and along the boring route with depths manually inputted every 10 feet from the above ground locating devices. For water and sanitary services, data points shall be obtained at intervals of 10 feet and at directional changes with a minimum of two points.

Data collection with the GPS device shall be completed by the Contractor on a real-time basis as the project is being constructed. The Contractor shall verify that data is being collected in real-time in the provided GIS portal (simple website link) on a regular basis, no less than two times per day.

Contractor shall have a surveyor establish GPS control points, and the Contractor shall check in daily (beginning of day) to verify and maintain calibration of the device.

At least 95% of collected data must meet GPS accuracy requirements. Data not meeting this standard will be required to be exposed and surveyed again until this standard is met.

Data Collection Features: The following features are required to be collected by the Contractor during construction for the purpose of delivering GIS digital as-builts:

- Water main, services, fittings, valves, hydrants, corporation stops, curb stops, structures, b-boxes, and related features (horizontal, vertical elevation, top of pipe, sizes, and model data)
- Proposed sanitary sewer, services, manholes, cleanouts, and related features (horizontal, vertical elevation, top of pipe, sizes, model data)
- Exposed sanitary services (horizontal, vertical elevation, sizes, regardless of type)
- Connections to existing utilities
- Any other proposed or modified underground utility work or related feature.

Final GPS survey code and data input requirements will be provided at project start-up.

Submittals: Digital data collection will be conducted in real-time during construction and visible within the ArcGIS Online portal. No final GIS package delivery will be required of the Contractor (final as-built survey is still required).

The City will finalize data collection by completing final utility connected linework for the purpose of delivering GIS feature classes or shapefiles compatible with ESRI. Utility lines connected shall include all identified attributes. If needed, the Contractor will assist the City and clarify final pipe data and connections within GIS.

Data Acceptance: At time of project completion, the City will verify that all data has been collected satisfactorily. Failure to do so will be grounds for not accepting the project or releasing the surety until the data is satisfactory. If, at any time, the Contractor fails to perform this work, the City reserves the right to utilize an outside provider and charge the work to the project owner prior to releasing the surety and/or accepting the project.

The cost of providing GIS entry, including all labor and equipment required, shall be included in the respective pay items requiring GIS entry.

Sanitary Test Requirements: Inspection of sanitary sewer improvements throughout the City of Joliet will be performed to ensure that the project is being constructed in accordance with the approved final engineering plans, and to determine if minimum construction and material standards are achieved. If the Contractor desires to deviate from the approved plan or does not feel that minimum construction standards are being satisfied, he/she is responsible for contacting the City immediately. The City of Joliet will not accept a substandard product and will not be responsible for any additional cost incurred by the contractor as a result. The following tests shall be required for sanitary sewer improvements in the City of Joliet. An authorized representative of the City of Joliet shall supervise all tests. All tests shall be scheduled a minimum of 48 hours in advance.

Air Test: All sanitary sewers shall pass an air test in conformance with Section 31 of the "Standard Specifications for Water and Sewer Construction in Illinois". The sewer shall be tested at an initial pressure of 3.5 psig above the level of the ground water, and the time for a pressure drop of 1 psi shall be determined. The time for the pressure drop to occur shall not be less than that specified by the "Standard Specifications for Water and Sewer Construction in Illinois".

Pressure Testing: All sanitary force mains will be tested utilizing the "Standard Specifications for Water and Sewer Construction in Illinois" specifications.

Vacuum Testing: All sanitary manholes (public and private) shall be tested for leakage by vacuum testing in accordance with ASTM C-1244. One copy of the written inspection reports shall be furnished to the City of Joliet.

Deflection Test: All PVC sanitary sewers shall pass a mandrel test in conformance with Section 31 of the "Standard Specifications for Water and Sewer Construction in Illinois".

Televising: The Contractor shall provide the Department of Public Utilities a post construction PACP coded, color video record and a type written transcription of the internal inspection of the newly constructed sewer system. This shall be submitted prior to final approval and acceptance of the system. Video inspection must be coded by a PACP certified technician. All public and private lines equal to and larger than 8" in diameter shall be televised. All cleaning or televising operations must be coordinated prior to the commencement of the work with the Department of Public Utilities. The sewer pipe must be televised with 95% or more of the sanitary pipe visible. Any cleaning operations must be accompanied with a vactor at the downstream manhole to ensure no debris passes downstream. The Contractor must rotate the lens of the camera to look at all services. All service connections, defects, and observations must be coded in the television report. When the proposed sanitary sewer system is to connect to an existing sanitary sewer system abutting the property, the existing sewer must also be televised and reported. The Contractor shall coordinate the televising of existing contiguous sewers with the Director of Public Utilities. Costs associated with this work shall be borne by the contractor. Video inspection and database shall be fully compatible with PACP V 7.0.2 format with all header information filled out. Each video inspection shall be labeled with USMH-DSMH. The Contractor must submit the PDF reports, video inspection, and Microsoft Access V07 database (all data files and tables shall be linked to the pipe segment ID number) to the City of Joliet.

Acceptance Inspection: Prior to City acceptance of public sewers, the City of Joliet Public Utilities Department must inspect and approve the improvement. A punch list of items that require corrective action will be generated, and the contractor will coordinate resolution efforts and schedule a re-inspection. Following approval, the acceptance process may proceed. Acceptance inspections will be coordinated through the Department of Public Utilities.

Maintenance Inspection: Prior to the release of a maintenance guarantee, the City of Joliet Department of Public Utilities will re-inspect and approve the condition of the sewer improvement. This inspection is performed after a minimum of one year, at the contractor's request, or following notification from the financial lending institution that the expiration date for the maintenance letter of credit is approaching. A punch list of items that require corrective action will be generated, and the contractor will coordinate resolution efforts and schedule a re-inspection. Following approval, the maintenance guarantee will be released. The release of the maintenance guarantee shall be coordinated with the Public Works and Utilities Department.

The cost for sanitary test requirements, including all labor and equipment required, shall be included in the respective pay items requiring sanitary test requirements.

Water System Inspection: The mandatory inspection of water main improvements throughout the City of Joliet will be performed to ensure that the project is being constructed in accordance with the approved final engineering plans, and to determine if minimum construction and material standards are achieved. If the Contractor desires to deviate from the approved plan or does not feel that minimum construction standards are being satisfied, he/she is responsible for contacting

the City immediately. The City of Joliet will not accept a substandard product and will not be responsible for any additional cost incurred by the Contractor as a result.

NOTE: Only City of Joliet personnel may operate public water main facilities. The Contractor is not permitted to open, close, or adjust any public water valve for any reason. If an emergency situation arises, the Contractor shall contact the City of Joliet Public Utilities Department immediately.

Water System Testing Requirements. A representative of the City of Joliet Public Utilities Department shall witness all tests. All tests shall be scheduled 48-hours in advance. The following is a list of tests, which shall be required for water distribution system improvements in the City of Joliet. Water testing procedures can change, so the Contractor should discuss the testing process with field staff, prior to construction to see if the requirements are accurate.

1. Install new water main but do not install corporation stops, service lines, curb stops, or service boxes; conduct pressure test, leakage test; and disinfection of new water main; flush main; after acceptance for use put main into service (while existing main continues to function): Install corporation stops, curb stops, and new service boxes; and connect new service box to existing service lines
2. After a water main has been installed and before the water main has been placed into operation, the Contractor shall "bag" or cover fire hydrants. The bag shall not be removed until after the main has become operational. All hydrants shall be placed to face the road.
3. Hydrostatic tests:
 - Where any section of a water line is provided with concrete thrust blocking for fittings, do not make hydrostatic tests until at least five days after installation of the concrete thrust blocking, unless otherwise directed by the Engineer.
 - Devise a method for disposal of wastewater from hydrostatic tests and for disinfection, as approved in advance by the Engineer.
4. Pressure tests:
 - Subject the new water mains and service lines, including valves and hydrants, to a hydrostatic pressure of 150 psi, meeting AWWA C600 requirements.
 - Test pressure shall not vary by more than ± 5 psi for the duration of the test.
 - Carefully examine exposed pipe, joints, fittings, and valves.
 - Replace or remake joints showing visible leakage.
 - Remove cracked pipe, defective pipe, and cracked or defective joints, fittings, and valves. Replace with sound material and repeat the test until results are satisfactory.
 - Make repair and replacement without additional cost to the Owner.
 - Use only solid stainless full-body repair clamps as approved by the Engineer.
5. Leakage test:
 - Conduct a metered leakage test after the pressure test has been satisfactorily completed.
 - Duration of each leakage test: Two hours.
 - Subject the new water mains, including valves and hydrants, to a hydrostatic pressure of 150 psi.
 - Test pressure shall not vary by more than ± 5 psi for the duration of the test.

- Install water meter approved by the Engineer.
 - Provide double check valve assembly between water meter and existing water main.
 - Maximum allowable leakage: As recorded by a meter approved by the Engineer, with leakage to not exceed the number of gallons per hour (gph) as determined by the following formula:
 - $\text{gph} = \text{LD} (P^{1/2}) / 133,200$
 - in which: L = Length of pipe test, in feet
 - D = Diameter of water main, in inches
 - P = Average pressure, in pounds per square inch (gage)
 - Should any test of pipe disclose leakage greater than the maximum allowable amount, locate and repair the defective joint or joints and then repeat the 24-hour metered leakage test until the leakage is within the specified allowance at no additional cost to the Owner.
6. Time for making test:
- Except for joint material setting, or where concrete reaction backing necessitates a 5 day delay, pipelines jointed with rubber gaskets, mechanical, or push-on joints, or couplings may be subjected to hydrostatic pressure, inspected, and tested for leakage at any time after partial completion of backfill.
 - Perform the pressure and leakage tests satisfactorily prior to requesting the Engineer to witness the official tests.
 - Notify the Engineer at least 48 hours prior to the time of the requested official tests.
 - Depending on traffic conditions, public hazard, or other reasons, the Engineer may direct when to conduct the tests and may order the tests to be made in relatively short sections of water mains.

The cost for water system testing, including all labor and equipment required shall be included in the respective pay items requiring water system testing.

Water System Inspection Requirements: The following are the required inspections for any new water system enhancement:

1. Notice: The Contractor shall contact the City of Joliet Public Utilities Department a minimum of 48-hours in advance of a scheduled inspection.
2. Acceptance Inspection: Prior to city acceptance of a public water main, the City of Joliet Public Utilities Department must inspect and approve the improvement. A punch list of items, which require corrective action, will be generated, and the Contractor will coordinate resolution efforts and schedule a re-inspection. Following approval, the acceptance process may proceed. Acceptance proceedings will be coordinated through the Joliet Public Utilities Department.
3. Maintenance Inspection: Prior to the release of a maintenance guarantee, the City of Joliet Public Utilities Department must inspect and approve the condition of the water main. This inspection is performed a minimum of one year from the date of city acceptance of the improvements. This will be at the Contractor's request or following notification from the financial lending institution that the expiration date for the maintenance letter of credit is approaching. A punch list of items, which require corrective action, will be generated, and the Contractor will coordinate resolution efforts and schedule a re-inspection. Following approval, the maintenance guarantee will be released. The release of the maintenance guarantee shall be coordinated with the Public Works and Utilities Department.

4. B-Boxes: Upon completion of the project, the B-boxes will be adjusted to grade and checked to see if they are operational without altering the shutoff key. Locations of the B-box with GPS point and measurements to the property lines shall be supplied to the Public Utilities Department and shown on the as-built plans for the project. The Public Utilities Department will issue a charge for locating B-Boxes. B-box locations shall be stamped on the curb/sidewalk with a "W".

The cost for water system inspection, including all labor and equipment required shall be included in the respective pay items requiring water system inspection.

MAINTENANCE OF ROADWAYS (D1)

Effective: September 30, 1985

Revised: November 1, 1996

Beginning on the date that work begins on this project, the Contractor shall assume responsibility for normal maintenance of all existing roadways within the limits of the improvement. This normal maintenance shall include all repair work deemed necessary by the Engineer but shall not include snow removal operations. Traffic control and protection for maintenance of roadways will be provided by the Contractor as required by the Engineer.

If items of work have not been provided in the contract, or otherwise specified for payment, such items including the accompanying traffic control and protection required by the Engineer will be paid for in accordance with Article 109.04 of the Standard Specifications.

STATUS OF UTILITIES (D1)

Effective: June 1, 2016

Revised: April 1, 2025

Utility companies and/or municipal owners located within the construction limits of this project have provided the following information regarding their facilities and the proposed improvements. The tables below contain a description of specific conflicts to be resolved and/or facilities which will require some action on the part of the Contractor to proceed with work. Each table entry includes an identification of the action necessary and, if applicable, the estimated duration required for the resolution.

Utilities To Be Adjusted. Conflicts noted below have been identified by following the suggested staging plan included in the contract. The company has been notified of all conflicts and will be required to obtain the necessary permits to complete their work; in some instances, resolution will be a function of the construction staging. The responsible agency must relocate, or complete new installations as noted below; this work has been deemed necessary to be complete for the Contractor to then work in the stage under which the item has been listed.

Pre-Stage

STAGE / LOCATION	TYPE	DESCRIPTION	RESPONSIBLE AGENCY	DURATION OF TIME
<u>Chicago St</u> Sta. 201+50 28' LT. to Sta. 219+90 269' LT.	Telecommunication Cable	Underground Duct Package (14- 4" conduits) along Chicago Street	AT&T	TBD
<u>Chicago St.</u> Sta. 220+73, 126' LT. to Sta. 221+90, 95' RT.	Aerial Line	Aerial Line and Poles crossing over Chicago Street.	ComEd	TBD
<u>Chicago St.</u> From McDonough Street to 5 th Street	Gas Line	Gas Line (2") running along Chicago Street	Nicor	TBD
<u>I-80</u> Sta. 62+80 171' LT. to Sta. 63+14 188' RT.	Gas Line	Underground gas line (4") crossing I-80, Ramps A and C	Nicor	TBD

Pre-Stage: TBD Days Total Installation

The following contact information is what was used during the preparation of the plans as provided by the agency/company responsible for resolution of the conflict.

Agency/Company Responsible to Resolve Conflict	Name of contact	Phone	E-mail address
AT&T	Steve Pesola	(630) 573-5703 or (815) 412-5255	sp9653@att.com
ComEd	Mark Saccomonto	(832) 629-0045	Mark.Saccomonto@ComEd.com
Nicor	Sakibul Forah	(630) 388-2903	sforah@southernco.com

Utilities To Be Watched and Protected. The areas of concern noted below have been identified by following the suggested staging plan included for the contract. The information provided is not a comprehensive list of all remaining utilities, but those which during coordination were identified as ones which might require the Contractor to take into consideration when making the determination of the means and methods that would be required to construct the proposed improvement. In some instances, the Contractor will be responsible to notify the owner in advance of the work to take place so necessary staffing on the owner's part can be secured.

Pre-Stage

STAGE / LOCATION	TYPE	DESCRIPTION	OWNER
<u>Chicago St.</u> Sta. 221+12, 132' LT.	Electrical Line	Electrical Transformer #494164S7	ComEd
<u>Chicago St.</u> Sta. 221+30, 92' RT.	Electrical Line	Electrical Fuse #4742	ComEd
<u>Chicago St.</u> Sta. 218+93, 113' RT. to Sta. 221+12, 132' LT.	Electrical Line	Aerial Cables crossing running along Chicago Street	ComEd
<u>Chicago St.</u> Sta. 222+94, 106' RT. to Sta. 224+85, 183' RT.	Electrical Line	Aerial Cables running along Chicago Street	ComEd
<u>I-80</u> Sta. 714+50, 93' LT. to Sta. 714+50, 95' RT.	Electrical Line	Two Conduits (1'x1' & 2'x1') with a riser pole on each end	ComEd
<u>I-80</u> Sta. 714+33 75' RT. to Sta. 714+56 75' RT.	Fiber Optic Line	Two underground fiber optic line (2") crossing I-80, running along Gardner Street	Verizon/MCI
<u>I-80</u> Sta. 714+33 75' RT. to Sta. 714+56 75' LT.	Fiber Optic Line	Underground fiber optic line (1.5") crossing I-80, running along Gardner Street	Verizon/MCI
<u>I-80</u> Sta. 714+33 75' RT. to Sta. 714+56 75' LT.	Fiber Optic Line	Underground fiber optic line (1") crossing I-80, running along Gardner Street	Sprint
<u>I-80</u> Sta. 714+38 75' RT. to Sta. 714+65 75' LT.	Fiber Optic Line	Underground fiber optic line (2.5") crossing I-80, running along Gardner Street	Comcast
<u>I-80</u> Sta. 714+33 75' RT. to Sta. 714+56 75' LT.	Telephone Line	Underground telecommunication cable crossing I-80, running along Gardner Street	AT&T
<u>I-80</u> Sta. 714+33 75' RT. to Sta. 714+56 75' LT.	Electrical Line	Two underground electrical line (4" & 6" PE) crossing I-80, running along Gardner Street	ComEd
<u>Ramp B</u> Sta. 816+76 2' RT to Sta. 816+78 24' RT.	Gas Line	Underground gas line (1") crossing Proposed Ramp B	Nicor
<u>I-80</u> Sta. 714+78 75' RT. to Sta. 715+00 75' RT.	Gas Line	Underground gas line (1") crossing I-80, running along Gardner Street	Nicor
<u>Alleyway</u> From 5 th Ave to Cul-de-Sac	Aerial Line	Aerial Lines running along the alley between Ottawa St. and Chicago St.	Comcast
<u>Eastern Ave</u> From 5 th Ave to Cul-de-Sac	Aerial Line	Aerial Lines running along the Eastern Ave.	Comcast

The following contact information is what was used during the preparation of the plans as provided by the owner of the facility.

Agency/Company Responsible to Resolve Conflict	Name of contact	Phone	E-mail address
ComEd	Mark Saccomonto	(832) 629-0045	Mark.Saccomonto@ComEd.com
AT&T	Steve Pesola	(630) 573-5703 or (815) 412-5255	sp9653@att.com
Verizon/MCI	Jason Jarvis	(219) 314-6926	jason.jarvis@verizon.com
Nicor	Sakibul Forah	(630) 388-2903	sforah@southernco.com

The above represents the best information available to the Department and is included for the convenience of the bidder. The days required for conflict resolution should be considered in the bid as this information has also been factored into the timeline identified for the project when setting the completion date. The applicable portions of the Standard Specifications shall apply.

Estimated duration of time provided above for the first conflicts identified will begin on the date of the executed contract regardless of the status of the utility relocations. The responsible agencies will be working toward resolving subsequent conflicts in conjunction with the Contractor's activities in the number of days noted.

The estimated relocation duration must be part of the progress schedule submitted by the contractor. A utility kickoff meeting will be scheduled between the Department, the Contractor, and the utility companies when necessary.

The Contractor is responsible for contacting JULIE (or DIGGER/CUAN within the City of Chicago) prior to any excavation work. Please note that IDOT electrical facilities are not part of the one-call locating services, such as JULIE or DIGGER.

If the contract requires the services of an electrical contractor, it is the Contractor's responsibility, at their own expense, to locate existing IDOT electrical facilities before commencing work. For contracts that do not require an electrical contractor, the Contractor may request one free locate of IDOT electrical facilities by contacting the Department's electrical maintenance contractor. Additional locate requests will be at the contractor's expense.

The Department's electrical maintenance contractor must be notified at least 72 hours in advance of the work by calling 773-287-7600 or emailing dispatch@meade100.com to arrange for the locating of underground electrical facilities.

Please note, the marking of underground facilities does not absolve the contractor of their responsibility to repair or replace any facilities damaged during construction at their expense.

COORDINATION WITH ADJACENT AND/OR OVERLAPPING CONTRACTS

This contract abuts and/or overlaps with other concurrent contracts listed below. Each contract includes work items requiring close coordination between the various Contractors regarding the sequence and timing of execution of work items. This contract also includes critical work items that affect the future staging of traffic and completion dates of other contracts. These critical items along with completion dates are listed after each contract.

Contract 62R29 – I-80 (Rowell Avenue to Gougar Road) Bridge and Roadway Reconstruction

Critical items affecting the above contract: MOT Coordination
Completion Date: November 30, 2026

Contract 62R80 – Richards Street Bridge and Roadway Reconstruction

Critical items affecting the above contract: MOT Coordination
Completion date: November 30, 2025

Contract 62R23 – I-80 (Des Plaines River Bridge) Bridge Reconstruction

Critical items affecting the above contract: MOT and Roadway Coordination.
Completion Date: October 31, 2028

The Contractor from contract 62R23 shall complete the construction of WB Des Plaines River bridge by October 1, 2027 before traffic shift to 62F94's stage 4 traffic configuration.

The Contractor from contract 62R23 shall complete the construction of EB Des Plaines River bridge by October 2, 2028 before traffic shift to 62F94's stage 6 traffic configuration.

Contract 62R22 – I-80 (Wheeler Avenue to Des Plaines River Bridge) Roadway and Bridge Reconstruction

Critical items affecting the above contract: MOT and Smart Traffic Monitoring System Coordination.
Completion Date: October 31, 2028

Contract 62R21, 62U89 & 62X99 – Building Demolition

The completion date for contract 62R21, 62U89, and 62X99 shall be prior the beginning of contract 62F94 construction.

Contract 62R27 – Eastbound and Westbound I-80 (Houbolt Road to Joliet Junction Trail)

Contract 62R27 will furnish, install, maintain, relocate and remove a Smart Traffic Monitoring System for the I-80 corridor, including within these Contract limits. This system will include:

- Vehicle Detection Devices at approx. ½-mile spacing

- Portable Video Tower Stations at approx. ½-mile spacing
- Portable Changeable Message Signs (PCMS) at approx. 1-mile spacing and at existing Dynamic Message Sign (DMS) locations

The devices will be located in the approaches to the Work Zones and within the Work Areas for the entire contract limits for the duration of the Contract. The existing DMS must remain in place and functional until the PCMS are installed and functional at the existing DMS locations.

The Contractor shall coordinate and provide access to the 62R27 Contractor for the initial placement, and subsequent relocations, maintenance and removal of the devices. The Contractor shall plan work activities to limit the number of times a device needs to be relocated to twice per main stage (Stages 1 & 2) and once between stages for a total of five (5) relocations per device. The Contractor shall provide written notification to the 62R27 Contractor a minimum of 14 calendar days prior to a device needing to be relocated.

The Contractor may have to temporarily widen embankments with sandbags or other temporary material to properly install the smart work zone devices on a level surface. The costs associated with temporarily widening embankments and restoring the embankment upon completion shall be according to Article 109.04 of the Standard Specifications

Any damage to the devices caused by the Contractor shall be repaired to the satisfaction of the Engineer.

Completion date: October 30, 2026

Contract 62R19 –Intelligent Transportation Systems (ITS) Integration

Critical items affecting the above contract: ITS Coordination at east project limit.
Completion Date: March 31, 2028

Contract 62W64 –Intelligent Transportation Systems (ITS) Integration

The ITS Integration Contract will furnish and install ITS wiring and devices within the Contract limits. The Contractor shall coordinate and provide access to the Work Areas to the ITS Integration Contractor to complete their work. The Contractor shall maintain protected Work Areas until the ITS Integration work is complete and accepted.

Completion date: April 30, 2029

Contract 62W94 – Advanced Tree Removal

Critical items affecting the above contract: Tree Removal
Completion Date: November 30, 2025

Section Number 20-00138-43-CH – Laraway Road at US Route 52

Critical items affecting the above contract: Detours

IDOT Annual Bridge Inspections – The annual inspection of the I-80 over Des Plaines River bridges will be performed by the Department or its consultant in April / May of each year. The Contractor shall coordinate with the Department and make MOT and construction activity modifications to accommodate the scheduled inspection. Daily lane closures for the inspection of both WB and EB directions will be provided by the contractor for 62R22. Daily lane closures are anticipated to be according to standard 701400, 701401, and TC-09. It is anticipated the inspections will occur for up to three years in 2026, 2027, and 2028. The cost for coordination, modifications required to MOT and construction activities, and installation and removal of daily lane closures (estimated 12 total) shall be included in the cost of TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS).

COOPERATION BETWEEN CONTRACTORS

The following should be added to Article 105.08:

The Department reserves the right to have work performed by other contractors and by Department forces and to permit public utility companies and others to perform work during the progress and within the limits of or adjacent to the work. The Contractor shall conduct its work in a manner and shall cooperate with such other parties to cause as little interference as possible with such other work and as the Department may also direct. If there is a difference of opinion as to the respective rights of the Contractor and others doing work within the limits of or adjacent to the work, the Engineer will decide the order and coordination of the work. The Engineer's decision shall be final and binding on the Contractor. The Contractor shall make no claims against the Department for additional compensation due to delays or other conditions created by the operations of such other parties.

Coordination with Other Contractors. The Contractor is advised that certain operations will involve coordination with department personnel and contractors currently performing work on or adjacent to this project for the Department and other agencies. The Contractor shall cooperate to the fullest extent with the Department and the contractors working on adjacent projects in compliance with Articles 105.07 and 105.08 of these Specifications.

The Contractor shall submit to the Engineer a daily work schedule for the purpose of coordinating the Contractor's activities for the next working day. The daily work schedule must be submitted by 3:00 PM the day prior. This schedule is necessary and shall be used by the Engineer to schedule inspections, material testing and checking of layout as part of the following day's work. Failure to submit a schedule may result in uninspected work and therefore considered unacceptable.

The daily schedule shall include the Contractor's or sub-contractor's planned work for that day including the location, description, scheduled work hours, and pay items of work to be performed. The schedule shall also include any material testing requests, layout check requests, and all traffic control measures to be implemented for that day's work.

The Department and the Engineer shall be notified in writing by the Contractor at least 48 hours prior to the start of any operation requiring cooperating with others. All other agencies, unless otherwise noted, will be notified in writing by the Contractor ten days prior to the start of any such operation. The Contractor shall make no claims against the Department for

additional compensation due to delays or other conditions created by the operations of such other parties.

COOPERATION WITH UTILITIES

The Contractor is responsible for verifying the nature and status of all utility relocation work before preparing the Baseline Schedule. The Contractor shall take appropriate measures to ensure that construction operations do not interfere with utility facilities and relocation work. The Baseline Schedule shall reflect construction sequencing, which coordinates with all utility relocation work. The Contractor shall be required to adjust the order of its work from time to time, to coordinate with utility relocation work, and shall prepare revised Baseline Schedule(s) as directed by the Engineer.

COORDINATION WITH FABRICATION CONTRACTOR

Description. The fabrication of the steel bridge girders and bearings for the I-80 bridges over Chicago St Ramp B, BNSF RR, UP RR and Gardner St (SNs 099-0902 & 099-0903) will be completed by contract 80C53. The Contractor shall coordinate with the fabrication contractor for structural steel and bearing delivery to the jobsite.

Delivery Dates of Structural Steel and Bearings. The anticipated delivery dates that the structural steel and bearings will be required on are:

- July 1, 2026 – Girders 8 through 11 (SN 099-0903) and 12 through 15 (SN 099-0902)
- February 1, 2027 – Girders 1 through 7 (SN 099-0903) and 16 through 22 (SN 099-0902)

The erection contractor shall provide the fabrication contractor with a schedule for shipping the structural steel to the jobsite within 30 calendar days of execution of the erection contract per Article 505.09 of the Standard Specifications.

Delivery Coordination. The erection contractor will be responsible for receiving, unloading, inspecting, storing, and protecting all fabricated materials from the time of delivery, as required by Article 505.09 of the Standard Specifications.

Basis of Payment. The cost of the work described herein shall be included in the cost for Erecting Structural Steel.

RAILROAD COORDINATION

The Department has identified the demolition of the stage 1 bridges over the BNSF and UP Railroads as a critical path item for this project. In addition to the requirements described in the individual railroad permits, the Contractor shall complete and submit the following within the prescribed time periods set forth below.

Requirement No. 1: Submit to the Engineer to obtain the necessary approvals within ten calendar days after contract execution the following:

1. Demolition Plan for the Stage 1 I-80 Bridge over UP/BNSF Gardner Street
2. Railroad Right-of-Entry Permit
3. RR Protection Liability Insurance
4. Any additional railroad permit requirements described in the special provisions needed for demolition.

Requirement No. 2 The Contractor shall enroll, complete, verify, and submit to the Engineer the required railroad safety training needed for bridge demolition within 30 calendar days after contract execution. Additionally, work that requires the Contractor's workforce to hold current railroad safety training certifications, the list and certifications must be provided to the Engineer at least 14 days before starting work.

CONSTRUCTION ACCESS PLAN

Thirty days prior to the start of construction, the Contractor shall prepare a construction access plan that utilizes state and/or local owned roadways adjacent to or within the proposed contract work zone areas, for review and approval by the Engineer. The construction access plan shall be coordinated with the respective local agencies and adjacent contractors, while accommodating suggested maintenance of traffic plans as well as the respective IDOT specifications and standards. The construction access plan must include a schematic diagram of the construction access points and routes taken by construction vehicles and equipment throughout each of the respective stages of construction. In addition, the construction access plan must outline procedures and requirements for construction access entry and exit points, construction work zone perimeter controls, a plan for beam and material delivery, traffic control, surveillance, local construction time restrictions, and worker safety training.

Construction access and/or construction activities shall not interfere with access for residences and/or community facilities throughout construction. Residential and community facility access shall be maintained at all times. Temporary detours will be utilized as needed and coordinated with impacted local municipalities prior to their use. IDOT in coordination with local municipalities will establish procedures to notify the community in advance of detours and other changes to traffic patterns, including impacts to on-street parking.

The Contractor shall reference the suggested maintenance of traffic plans and relevant special provisions regarding the following traffic control items:

1. Detours or other changes in local access needed to maintain access to residences and community facilities during construction.
2. Local roadway rehabilitation both in advance of construction and after construction, as needed.
3. Adjustments to signal timing on state routes. Prior to construction, the Contractor will adjust signal timing on state routes to further enhance traffic flow on these major arterials and to encourage though traffic to continue to use major state routes and arterial roadways.
4. The Contractor will coordinate with local municipalities on changes to signal timing during construction and local roadway repaving that may be needed in advance and following construction.

The following commitments must be adhered to by the Contractor:

Primary construction access on the east side of the Des Plaines River will use Chicago Street from I-80.

Construction equipment and materials are not allowed to impede access to homes during construction.

The Contractor shall identify off-site locations for safe storage of construction equipment and materials. The locations used shall be located as far from residences as practical.

The construction access plan shall be approved by the Engineer prior to starting construction activities. Any proposed changes to the construction access plan must be approved by the Engineer. This work shall not be paid for separately but included as part of the cost for Traffic Control and Protection (Special).

PUBLIC CONVENIENCE AND SAFETY (D1)

Effective: May 1, 2012

Revised: July 15, 2012

Add the following to the end of the fourth paragraph of Article 107.09:

“If the holiday is on a Saturday or Sunday, and is legally observed on a Friday or Monday, the length of holiday period for Monday or Friday shall apply.”

Add the following sentence after the Holiday Period table in the fourth paragraph of Article 107.09:

“The length of holiday period for Thanksgiving shall be from 5:00 AM the Wednesday prior to 11:59 PM the Sunday after”

Delete the fifth paragraph of Article 107.09 of the Standard Specifications:

“On weekends, excluding holidays, roadways with average daily traffic of 25,000 or greater, all lanes shall be open to traffic from 3:00 P.M. Friday to midnight Sunday except where structure construction or major rehabilitation makes it impractical.”

PROGRESS SCHEDULE

Description. Time is of the essence in this contract. It may be necessary for the Contractor to work longer hours, use additional crews, and work during weekends to complete the work within the required time limit. The Contractor shall submit a critical path method (CPM) progress schedule as described below for the Engineer's approval before the work can be started. The Contractor will not be allowed any compensation for working longer hours or using extra shifts; and working on weekends or during holidays; working during winter months, etc. to meet the specified completion date.

This work shall consist of preparing, revising, and updating a detailed progress schedule based upon the critical path method (CPM). This work shall also consist of performing time impact analysis of the progress schedule based upon the various revisions and updates as they occur.

Requirements. The software shall produce an electronic progress schedule for submission to the department that is 100% compatible with Primavera P6.

Format. The electronic schedule format shall contain the following:

- a. Project Name: (Optional).
- b. Template: Construction.
Type: Provide Primavera P6.xer native file format and a pdf file during each submittal.
- c. Planning Unit: Days (calendar working).
- d. Number/Version: Original or updated number.
- e. Start Date: Not later than ten days after execution of the contract.
- f. Must Finish Date: Completion date for completion date contracts.
- g. Project Title: Contract number.
- h. Company Name: Contractor's name.
- i. Activity ID
- j. Activity Name
- k. Original Duration
- l. Remaining Duration
- m. Early Start
- n. Early Finish
- o. Late Start
- p. Late Finish
- q. Activity % Complete
- r. Total Float
- s. Predecessors
- t. Successors
- u. Production Rate
- v. DBE
- w. Trainees

Calendars.

Completion Date Contracts. The base calendar shall show the proposed working days of the week and the proposed number of work hours per day.

Schedule Development. The detailed schedule shall incorporate the entire contract time. The minimum number of activities shown on the schedule shall represent the work incorporating the pay items whose aggregate contract value constitutes 80% of the total contract value. These pay items shall be determined by starting with the pay item with the largest individual contract value and adding subsequent pay item contract values in descending order until 80% of the contract value has been attained. Any additional activities required to maintain the continuity of the schedule logic shall also be shown.

No schedule or updates containing negative total float will be accepted.

The following shall be depicted in the schedule for each activity:

- a. Activity Identification (ID) Numbers. The Contract shall utilize numerical designations to identify each activity. Numbering of activities shall be in increments of no less than ten digits.
- b. A description of the work represented by the activity (maximum 45 characters). The use of descriptions referring to a percentage of a multi-element item (i.e., construct deck 50%) shall not be used. Separate activities shall be included to represent different elements of multi-element items (i.e., forms, reinforcing, concrete, etc.). Multiple activities with the same work description shall include a location as part of the description.
- c. Proposed activity duration shall be shown in whole days. The Contractor shall provide production rates to justify the activity duration. Schedule duration shall be contiguous and not interruptible.
- d. Duration of all major activities included in the Contractor's work.
- e. Identification of all precedent relationships between the Contractor's activities, as well as those of subcontractors, utilities, and the Department, based on a thorough review of the contract documents, showing the interface between separate contractor's work.
- f. Estimated crew sizes, equipment, production rates, and similar data used to arrive at adequate durations and sequences.
- g. Activity descriptions and durations for preparation and processing of shop drawings; preparation and review of required coordination drawings; conducting any required testing or inspections; obtaining product data and samples; and fabrication, delivery and installation/erection of products, materials and equipment.

The schedule shall indicate the sequence and interdependence of activities required for the prosecution of the work. The schedule logic shall not be violated.

Activities should be broken down such that each activity encompasses a single operation or tightly integrated operations in a single, contiguous, and continuous area of the project, with no activity exceeding \$200,000 without the consent of the Engineer.

Total float shall be calculated as finish float. The schedule shall be calculated using retained logic. The Contractor shall not sequester float by calendar manipulations or extended duration. Float is not for the exclusive use or benefit of either the Department or the Contractor.

A schedule narrative that describes the critical path(s) of the project, outlines the Contractor's approach to complete the work, defines the project calendars and identifies critical resources. Updated schedule narratives will also be required for each monthly update and revised baseline schedules.

Activity description shall be descriptive to identify its intent, including location of work. Activity durations for construction activities in excess of 30 calendar days will not be allowed.

The Contractor shall provide additional schedule tasks as requested to assist the Engineer with communicating how its work will impact local communities and traffic.

The Contractor is responsible for verifying the nature and status of all utility relocation work before preparing the baseline schedule. The Contractor shall take appropriate measures to ensure that construction operations do not interfere with utility facilities and relocation work. the baseline schedule shall reflect construction sequencing, which coordinates with all utility relocation work. The Contractor shall be required to adjust the order of its work from time to time, in response to coordination with utility relocation work, and shall prepare revised baseline schedule(s) reflecting the changes in compliance with this specification, as directed by the Engineer.

Tabular Reports.

- a. The following tabular reports will be required with each schedule submission:
 1. Classic Gantt
 2. Pert with Time Scale
- b. The heading of each tabular report shall include, but not be limited to, the project name, contract number, contractor name, report date, data date, report title and page number.
- c. Each of the tabular reports shall also contain the following minimum information for each activity.
 1. Activity ID
 2. Activity Description
 3. Original Duration (calendar day/working day)
 4. Remaining Duration (calendar day/working day)
 5. Activity Description
 6. Early Start Date
 7. Late Start Date
 8. Early Finish Date
 9. Late Finish Date
 10. Percent Complete
 11. Total Float
 12. Calendar ID
 13. Work performed by DBE subcontractors and trainees shall be shown in the Gantt report.
- d. Reports shall be printed in color on 11 in. x 17 in. (minimum) size sheets. The classic Gantt shall show all columns, bars, column headings at the top, time scale at the top, and shall show relationships.

Submission Requirements. The initial schedule shall be submitted prior to starting work but no later than five calendar days after execution of the contract. Updated schedules shall be submitted according to Article 108.02 except that monthly updates will be required according to the following Monthly Schedule Update section.

Updating.

- a. The Contractor shall not make any changes to the original duration, activity relationships, constraints, costs, add or delete activities, or alter the schedule's logic when updating the schedule.
- b. The originally approved baseline CPM schedule shall only be changed based on a change order that extends the contract duration. All updates will be plotted against the "baseline schedule or approved revised schedule." If the Contractor believes any such changes result in an overall increase in the contract time, the Contractor will immediately submit a request for extension of time along with the changed progress schedule and a detailed justification for the time extension request in accordance with Article 108.08.
- c. The updated information will include the original schedule detail and the following additional information:
 1. Actual start dates
 2. Actual finish dates
 3. Activity percent completion
 4. Remaining duration of activities in progress
 5. Identified or highlighted critical activities
- d. The Contractor shall submit scheduling documents in the same formats and number as indicated in this section.
- e. The Engineer shall withhold progress payments if the Contractor does not submit scheduled updates as required.
- f. Upon receipt of the CPM schedule update, the Engineer will review the schedule for conformance with the contract documents and degree of detail. The Engineer, within 14 days after receipt of the updated CPM schedule and supporting documents, will approve or reject it with written comments. If the updated CPM schedule is rejected, the Contractor must submit a revised updated CPM schedule within seven days after the date of rejection.
- g. The updated progress schedule must accurately represent the project's status.

Contractor Changes to the Schedule. The Contractor shall comply with the following requirements regarding proposed changes to the approved baseline CPM schedule:

- a. If the Contractor proposes to make any changes in the approved baseline CPM schedule, the Contractor shall notify the Engineer in writing, stating the reasons for the change, identifying each changed activity (including duration and interrelationships between

activities), and providing a diskette of the proposed changed schedule. Every effort must be made by the Contractor to retain the original activity ID numbers.

- b. The Engineer has the authority to approve or disapprove the proposed change in the baseline CPM schedule and shall do so in writing within ten days after receipt to the Contractor's submission.
- c. If the Engineer approves the change in the baseline. All monthly updates will be plotted against the new "revised schedule."
- d. If the Engineer approves a portion of the change to the baseline CPM schedule, the Contractor shall submit a revised CPM schedule incorporating such change(s) within ten days after approval along with a written description of the change(s) to the schedule.

Recovery Schedule.

- a. The Contractor shall maintain an adequate work force and the necessary materials, supplies and equipment to meet the current approved baseline CPM schedule. If the Contractor, in the judgment of the Engineer, is failing to meet the approved CPM schedule including any contract milestones, the Contractor shall submit a recovery schedule.
- b. The recovery schedule shall set forth a plan to eliminate the schedule slippage (negative float). The plan must be specific to show the methods to achieve the recovery of time, i.e., increasing manpower, working overtime, weekend work, employing multiple shifts. All costs associated with implementing the recovery schedule shall be borne by the Contractor.
- c. Upon receipt of the CPM recovery schedule, the Engineer will review the schedule for conformance with the contract documents and degree of detail. The Engineer will approve the schedule or reject it with written comments within 14 days of receipt of the recovery schedule and supporting documents. If the detailed CPM recovery schedule is rejected, the Contractor must submit a revised CPM recovery schedule within seven days of the date of rejection.

Revised Schedule. The Engineer may direct the Contractor to revise the approved CPM schedule. Reasons for such direction may include, but are limited to, the following: changes in the work, rephrasing of the project or any phase, a change in the duration of the project or phase, and acceleration of the project or phase.

- a. The Engineer will direct the Contractor to provide a revised CPM schedule in writing.
- b. The Contractor will provide the revised CPM schedule within ten days of receipt of the Engineer's written direction.
- c. The Engineer has the authority, in its sole discretion, to approve or reject the revised CPM schedule and will do so in writing within ten days after receipt of the Contractor's submission. If the Engineer approves the revised schedule, such schedule will be designated the new "target schedule."

The schedule shall be submitted in the sorted by activity layout (SORT4). The activities on the schedule shall be plotted using early start, late start, early finish, late finish, and total finish.

For every schedule submission, the Contractor shall submit to the Engineer, four USB thumb drives of all schedule data. Included on the thumb drives shall be all the tabular and graphic

reports, network diagrams, and bar chart data. In addition, four plots of the USB thumb drives will be approved initial or revised progress schedule for the contract. The approval will be documented by the Engineer on a corresponding plot of the schedule and returned to the Contractor.

Four copies of each schedule submission shall be printed in color on 11 in. x 17 in. (minimum) size sheets showing all columns, bars, column headings at the top, time scale at the top, and showing relationships.

The schedule shall indicate the critical path to contract completion. Only one controlling item shall be designated at any point in time on the schedule.

Acceptance or approval of any progress schedule by the Engineer shall not be construed to imply approval of any method of construction, sequence of construction, or any implied or stated rate of production. Acceptance will not function as a waiver of the obligation of the Contractor to complete the work in accordance with the contract proposal, plans, and specifications, modify any rights or obligations of the Department as set forth in the contract, nor imply any obligation of a third party. Acceptance shall not be construed to modify or amend the contract or the time limit(s) therein. Acceptance shall not relieve the Contractor of the responsibility for the accuracy of any of the information included on the schedule. Failure of the Contractor to include in the schedule any element of work required for the performance of the contract, any sequence of work required by the contract, or any known or anticipated condition affecting the work shall not excuse the Contractor from completing all work required within the time limit(s) specified in the contract notwithstanding acceptance of the schedule by the Engineer.

Monthly Schedule Update (MSU). After acceptance of the Contractor's baseline schedule, the Contractor shall monitor progress of the work and update the schedule 30 calendar days from the date of acceptance and every 30 calendar days thereafter no later than the 10th calendar day of each month thereafter to reflect actual progress. Completed work must not be removed from the MSU. The MSU will be used as the basis for reviewing the Contractor's monthly progress. The purpose of the MSU is to report progress in accordance with the latest accepted schedule and is not to be used to revise the schedule logic, resources, durations or constraints. If the Engineer is going to reject a MSU, the Engineer will call a meeting with the Contractor and CM in order to discuss the deficiencies in an attempt to more quickly reach resolution and obtain an acceptable MSU.

Basis of Payment. This work will not be paid for separately but shall be considered as included in the costs of the various items of work in the contract.

COMPLETION DATE PLUS WORKING DAYS (D1)

Effective: September 30, 1985

Revised: January 1, 2007

Revise Article 108.05 (b) of the Standard Specifications as follows:

"When a completion date plus working days is specified, the Contractor shall complete all contract items and safely open all roadways to traffic by 11:59 PM on **October 31, 2028**, except as specified herein.

The Contractor will be allowed to complete all clean-up work and punch list items within **10** working days after the completion date for opening the roadway to traffic. Under extenuating circumstances, the Engineer may direct that certain items of work, not affecting the safe opening of the roadway to traffic, may be completed within the working days allowed for clean up work and punch list items. Temporary lane closures for this work may be allowed at the discretion of the Engineer.

The completion date for Building Removal with Asbestos Abatement shall be **90 calendar days** after the Contractor receives possession of the property from IDOT.

Article 108.09 or the Failure to Complete the Work on Time special provision, if included in this contract, shall apply to both the completion date and the number of working days.

COMPLETION DATE FOR STAGE 2A-2B WORK

The Contractor shall complete all stage 2A and 2B work on or before **5/31/2027**. The Contractor shall complete all work to accommodate two lanes of eastbound and westbound I-80 traffic on the proposed eastbound I-80 over Ramp B/UPRR/BNSF/Gardner Street Bridge on or before **5/31/2027**.

Upon the start of stage 2B, the Contractor shall have 60 calendar days to complete all Ramp B and Chicago Street work shown in stage 2A and 2B and switch Chicago Street traffic to the MOT configuration shown in stage 3.

COMPLETION DATE FOR STAGE 3 WORK

The Contractor shall complete all stage 3, 3A, and 3B work on or before **10/01/2027**. The Contractor shall complete all work to accommodate two lanes of westbound I-80 traffic on the proposed westbound I-80 bridges over the Des Plaines River, Chicago Street, and Ramp B/UPRR/BNSF/Gardner Street on or before **10/1/2027**.

COMPLETION DATE FOR STAGE 4 WORK

The Contractor shall complete all stage 4 work on or before **1/2/2028**. The Contractor shall complete all work to accommodate two lanes of eastbound and westbound I-80 traffic on the proposed westbound I-80 bridges over the Des Plaines River, Chicago Street, and Ramp B/UPRR/BNSF/Gardner Street on or before **1/2/2028**.

COMPLETION DATE FOR STAGE 5 WORK

The Contractor shall complete all stage 5, 5A, and 5B work on or before **09/30/2028**. The Contractor shall complete all work to accommodate three lanes of eastbound and westbound I-80 traffic on or before **09/30/2028**.

COMPLETION DATE FOR STAGE 6 WORK

The Contractor shall complete all stage 6, 6A, and 6B work on or before **10/31/2028**. The Contractor shall complete all work for 62F94 on or before **10/31/2028**.

WINTER WORK

Winter work is anticipated as part of this contract. No adjustments will be made in the contract unit prices for any concrete if winter or low air temperature work is necessary to meet the required completion dates specified in the contract.

PRECONSTRUCTION VISUAL RECORDING

Description: This work shall consist of visually recording detour routes and submitting recordings to the Department via storage devices and shall be in accordance with the applicable sections of the Standard Specifications. This work shall include providing the Department with a detailed visual recording of each detour route shown in the plans and/or as directed by the Engineer.

Construction Requirements: A detailed visual recording of each detour route shall be taken and submitted to the Department for approval prior to the installation and use of a detour route. Included in this item is the complete documentation of the detour route's existing condition and locations of all objects which include, but not limited to, street signage, pavement markings, traffic signals, intersections, driveways, trees, landscaping, mailboxes, and any other existing features along the detour route.

The video file shall be submitted in a format that can be viewed by conventional video players. The video shall be stored on a USB flash drive or USB mass storage device capable of holding

the visual digital information of the entire detour route. The storage device shall be labeled with the detour's corresponding to construction stage. The storage device and its content submitted will become the property of the Department and will not be returned to the Contractor.

Method of Measurement: This work will be measured per lump sum.

Basis of Payment: This work will be paid for at the contract unit price per LUMP SUM for PRECONSTRUCTION VISUAL RECORDING, which shall include all labor, equipment, and materials required to complete the work.

WORK RESTRICTIONS

Prior to the actual beginning and completion of the various stages of construction and traffic control and protection, the Contractor will be required to provide lane closures and barricade systems, for preparation work such as pavement marking removal, temporary lane marking, placing temporary concrete barrier, relocating existing guardrail, etc. These lane closures and barricade systems, including barricades, drums, cones, lights, signs, flaggers, etc., shall be provided in accordance with the details in the plans and these special provisions and as approved by the Engineer.

The Contractor shall submit a schedule and Maintenance of Traffic Plan to the Engineer at least 30 days in advance of any stage changes, extended ramp closures, extended lane closures or full expressway closures.

The following work restrictions apply:

- Commencement Date 1: The Contractor shall complete the switch to the stage 4 traffic configuration no earlier than October 1, 2027, to coincide with contracts 62R23 traffic shift to their stage 4 traffic configurations.
- Commencement Date 2: The Contractor shall complete the switch to the stage 5 traffic configuration no earlier than January 2, 2028, to coincide with contracts 62R23 traffic shift to their stage 5 traffic configurations. “

Temporary ramp, shoulder, or lane closures will not be allowed, according to the Keeping the Expressway Open to Traffic special provision, on the weekend of the major races at the Chicagoland Speedway/Route 66 Raceway in Joliet. A minimum of two traffic lanes shall be provided to allow unencumbered traffic along I-80 during the Nascar race event. It is anticipated to occur in late June/early July in 2026, 2027, and 2028, and additional events may be scheduled. The Contractor will not be granted any additional compensation or extension of time for any delays incurred by these events.

The cost of this work will not be paid for separately but shall be considered included in the cost for Traffic Control and Protection (Expressways).

STAGING AND INTERCHANGE RESTRICTIONS

All staging and/or phase changes shall be coordinated between the CONTRACTORS for the different projects such that two lanes of traffic on I-80 are maintained in each direction. The Contractor will be allowed to proceed from one stage to the next by installing the proper taper lengths, signing, and striping to weave the two lanes of traffic between adjacent contracts. All weave locations shall be approved by the Engineer.

The contractors shall stage their work such that all ramps at all interchanges remain open as shown in the plans and as described elsewhere in the special provisions, unless closures are identified in the plans. Temporary ramp closures will only be permitted at night during restricted hours listed for temporary one-lane closures within the project limits. However, no two adjacent entrance and exit ramps in one direction of the expressway shall be closed at the same time.

Should the Contractor fail to completely open, and keep open, the ramps to traffic in accordance with the above limitations, the Contractor shall be liable to the Department for liquidated damages as noted under the Failure to Open Traffic Lanes to Traffic special provision.

CONSTRUCTION AIR QUALITY – DUST CONTROL

Description. This work shall consist of developing and implementing a detailed Dust Control Plan (DCP) in accordance with Article 107.36 of the Standard Specifications. Development of a DCP is required. All construction activities shall be governed by the DCP. Elements of the DCP will include and specify, at a minimum:

1. Mechanisms to limit tracking soil onto nearby publicly traveled roadways
2. Required speed reductions for Contractor vehicles on unpaved surfaces
3. Requirements for covering of haul vehicles, and
4. Application of dust suppressants (typically water based, calcium chloride, tarps) or water to exposed surfaces, particularly to vehicles and surfaces on which construction vehicles travel.

The nature and extent of dust generating activities, and specific control techniques appropriate to specific situations shall be discussed at the pre-construction meeting, with subsequent development of the DCP to include but not be limited to the requirements below.

General Requirements. The Contractor is responsible for the control of dust at all times during the duration of the contract, 24 hours per day, seven days per week, including non-working hours, weekends, and holidays. This work shall be considered complete after the completion of all permanent erosion control measures required for the contract, and after all temporary and permanent seeding is established.

The DCP shall describe the plan for the implementation of control measures before, during and after conducting any dust generating operation. These controls must be in place on non-working days and after working hours, not just while work is being done on the site. The DCP must contain

information specific to the project site, proposed work, and dust control measures to be implemented. A copy of the DCP must be available on the project site at all times.

The DCP must contain, at a minimum, all the following information:

1. Name, address, and phone number of the person(s) responsible for the dust generating operation and for the submittal and implementation of the DCP.
2. A drawing specifying the site boundaries of the project with the areas to be disturbed, the locations of the nearest public roads, and all planned exit and entrance locations to the site from any paved public roadways.
3. Control measures to be applied to all actual and potential fugitive dust sources before, during, and after conducting any dust generating operation, including non-work hours and non-work days.
4. A contingency plan consisting of at least one contingency measure for each activity occurring on the site in case the primary control measure proves inadequate.

The Contractor shall submit two copies of the DCP that outlines in detail the measures to be implemented by the Contractor complying with this section, including prevention, cleanup, and other measures at least 14 days before beginning any dust generating activity. The Contractor shall not begin any dust generating activities until the Engineer approves the DCP in writing.

Materials.

1. Dust Suppression Agents: Water shall meet the requirements of Section 1002 of the Standard Specifications.
2. Soil stabilizers shall consist of seed and mulch meeting the requirements of Article 1081.06(a)(2) and (3).
3. Covers for stockpiles shall be commercially available plastic tarps or other materials approved by the Engineer.

Construction Methods. Water shall be used to provide temporary control of dust on entrances/exits to the job site, haul roads and other active work areas. Several applications per day may be necessary to control dust depending upon meteorological conditions and work activity. The Contractor shall apply water on a routine basis as necessary or as directed by the Engineer to control dust. Wet suppression consists of the application of water. Wet suppression equipment shall consist of sprinkler pipelines, tanks, tank trucks or other devices approved by the Engineer, capable of providing a regulated flow, uniform spray, and positive shut off.

Haul truck cargo areas shall be securely covered during the transport of materials on public roadways that are prone to cause dust.

Public Roadway Dust Control. Trackout including carryout and spillage of material that adheres to the exterior surfaces of or are spilled from motor vehicles and/or equipment and subsequently fall onto a paved public roadway must be controlled at all times. Clean up of carryout and spillage is required immediately if it extends a cumulative distance of 50 feet or more on a paved public roadway. If the extent of carryout is less than 50 feet, clean up at the end of the day is permissible. Clean up of paved surfaces shall be by wet spray power vacuum street sweeper. Dry power sweeping is prohibited.

Control of Earthwork Dust. During batch drop operations (i.e., earthwork with a front-end loader, clamshell bucket, or backhoe), the free drop height of excavated or aggregate material shall be reduced to minimum heights as necessary to perform the specified task and to minimize the generation of dust. To prevent spills during transport, a minimum of 2 inches of freeboard space shall be maintained between the material load and the top of the truck cargo bed rail. A maximum drop height of 2 feet (or minimum height allowed by equipment) will be allowed, or to heights as directed by the Engineer.

Control of Dust on Stockpiles and Inactive Work Areas. The Contractor shall use the following methods to control dust and wind erosion of stockpiles and inactive areas of disturbed soil:

1. Water shall be used during active stockpile load-in, load-out, and maintenance activities.
2. Soil stabilizers (hydraulic or chemical mulch) may be applied to the surface of inactive stockpiles and other inactive areas of disturbed soil. Final grading and seeding of inactive areas shall occur immediately after construction activity is completed in an area and as directed by the Engineer.
3. Plastic tarps shall be used on small stockpiles, secured with sandbags or an equivalent method approved by the Engineer, to prevent the cover from being dislodged by the wind. The Contractor shall repair or replace the covers whenever damaged or dislodged at no additional cost.

Method of Measurement. Water used as a dust suppression measure shall be measured for payment in units of 1000 gallons of water applied. All measuring devices shall be furnished by the Contractor and approved by the Engineer. All other dust control measures will not be measured for payment.

Basis of Payment. The application of water as a dust suppression agent will be paid for at the contract unit price per UNIT for DUST CONTROL WATERING.

All other dust control measures, along with preparation of the DCP, will not be paid for directly but shall be considered as included in the various items involved, and no additional compensation will be allowed.

NOISE COMPLIANCE

This work shall be according to Article 107.35 of the Standard Specifications, with the following additions. Unless specifically approved in writing by the Engineer, no work that could be considered a noise nuisance, including but not limited to demolition activities, shall be performed during the period of 10 p.m. to 7 a.m.

When the Contractor requests to modify or deviate from the requirements of Article 107.35, the Contractor shall identify the intended construction activities, include noise mitigation techniques to be taken to monitor and minimize noise, and explicitly state the anticipated duration that noise levels will be elevated. All approved deviations shall be reported to the Department's designated construction outreach specialist in advance of starting the affected work activities. A minimum of five days' notice shall be provided for requested deviations which will require construction activities between 10 p.m. to 7 a.m. on three or more consecutive nights. Vehicle noise, including horns, back up warning signals and other abrupt noises, shall be minimized

The Engineer may elect to shut down any nuisance activity that was not previously approved or does not meet the Contractor obligations identified in the approval request.

This work will not be paid for separately. All obligations described herein are included in associated pay items. No extension of the completion date, waiver of penalties, or claims shall arise from any Contractor activity shut down enacted due to deficiencies described herein.

ASBESTOS REPORTS

Asbestos survey reports for each property in this contract are available online with the Department as part of the downloadable electronic contract package in the "Additional Information" folder. The Asbestos survey reports are considered part of the special provisions for this contract. Contractor shall download and review asbestos reports prior to bidding on the contract.

CONSTRUCTION VIBRATION MONITORING

Description. This work consists of monitoring buildings, structures, and utilities susceptible to vibration from construction activities. Additional monitoring, as determined by the Engineer, is included in the cost of this item.

The Contractor shall furnish monitoring equipment and all equipment and labor necessary to install and monitor adjacent buildings, and structures, for vibration. The Contractor shall designate as a minimum, two monitoring points at four locations for building and structure monitoring. The proposed locations of vibration and displacement monitoring points are to be submitted to the Engineer for approval prior to the start of construction. The Contractor is solely responsible for determining the means, methods, and sequences of construction and may identify additional locations beyond those listed above for monitoring vibration. The cost for monitoring the additional locations identified by the Contractor is included in the cost for Construction Vibration Monitoring.

The Contractor shall coordinate with the Engineer and building, structure, and utility owners to ensure the proposed monitoring locations are acceptable to the owners and accessible to both the Contractor and the Engineer at all times.

Vibration Monitoring. The Contractor shall employ the services of a qualified seismic monitoring consultant as approved by the Engineer. Monitoring point locations and frequency of data collection shall be as determined by the Contractor's Consultant and are subject to the approval of the Engineer. All vibration monitoring devices (seismographs) shall be attached to the floor of the buildings or structures being monitored. Vibration monitoring shall be a continuous and uninterrupted process and must be in place prior to the start of any construction activity. All vibration monitors for the project shall be programmed to actuate an alarm when the threshold value or limiting value is reached. The alarm notification protocol shall consist of the immediate dialing of mobile telephone numbers of the Engineer (or his/her authorized representative) and the Contractor.

Response Values. The Contractor shall establish the response values, including both the threshold value and the limiting value, for each building and structure.

- **Threshold Value:** A threshold value is a warning value. If threshold values are achieved, the Contractor must stop the work, determine the best course of action to reduce the vibrations and implement corrective actions to the design and/or construction methods to avoid reaching limiting values.
- **Limiting Value:** A limiting value is an alarm value. If limiting values are achieved, construction work shall stop immediately, the adjacent structures shall be surveyed for signs of additional distress from pre-construction surveys, and corrective action shall be taken to revise the design and/or construction methods to protect the adjacent structures from damage.

If the threshold value or limiting value is reached, all vibration inducing work shall be stopped. The Contractor shall establish the horizontal/vertical distance limit requirements between the vibration monitoring point location and the source of the vibration-inducing work to determine which construction operations must be stopped. Work may resume upon implementation of the action plan and with the approval of the Engineer.

If the work is stopped because the threshold value or limiting value is reached, there will be no additional compensation nor any additional time extensions granted. Any change in construction methods to avoid reaching the limiting value will not be grounds for additional compensation.

Displacement Monitoring. The Contractor shall provide the exact horizontal and vertical location of the displacement monitoring points to the Engineer prior to commencement of any construction activities. The data shall be presented in a tabular format and shall include horizontal positions (stations and offsets or northing and easting) as well as vertical elevation to a minimum of 0.01 of a foot.

Monitoring Frequency. During the beginning phase of each stage of demolition and construction, displacement monitoring shall be performed at the beginning and end of each workday at a minimum. These surveying intervals are the minimum required, and more frequent monitoring may be required by the Engineer as field conditions warrant.

If after a period of time resulting movement that are small in magnitude, monitoring frequency can be reduced to a frequency as established by the Engineer. If resulting movements become random in nature and/or large in magnitude, the frequency shall be increased as directed by the Engineer. The frequency of readings will be dictated by the phase of current construction but must be sufficient to detect serious movements so that corrective measures can be initiated immediately.

Monitoring readings for displacement shall be dated, recorded, and reported to the Engineer the same day the readings are taken. During demolition within 100 feet of a vibration monitoring point location, the Contractor shall report the results of the largest amplitude vibration to the Engineer on the same day. At all other times the vibration report shall be submitted weekly.

Construction Requirements. Before the start of construction, the Contractor will complete a preconstruction inspection of each of the adjacent structures and utilities listed above. Readily visible conditions and distress such as unusual cracks in concrete or masonry, obvious signs of leakage, settlement, etc. will be photographically recorded and documented. The Contractor will

also make a video survey to provide a more complete general record of conditions in those areas. The interior survey shall include the first floor and basement (if existing) within 30 feet of the exterior wall closest to the project site and the two adjacent walls. The survey will be performed from grade without the use of magnification devices. At the conclusion of the pre-construction field work, a report shall be prepared by the Contractor presenting the observed existing conditions and shall include written, videotaped and photographic documentation. This record shall then be used by the Contractor as a basis for comparison to distresses that may occur after the survey. The locations of the displacement monitoring points shall be included in the report.

The Contractor will use the preconstruction report to aid in the selection of the displacement monitoring points. The Contractor must devise means and methods of construction that will not reach the established vibration response values. The Contractor is advised that particularly careful demolition requirements will be required at the edges of the excavation where the property line is immediately adjacent to the area of construction.

Corrective Measures. If, at any time, resulting vibrations meet or exceed the established response values or cause damage to facilities or property, the Contractor shall stop work immediately and initiate the necessary corrective measures as approved by the Engineer. Damage to the adjacent structures as a result of construction activity shall be corrected by the Contractor. No additional compensation shall be due to the Contractor for repairing these facilities. The Contractor will not be entitled to any claim of damages or delay for stopping the project construction activities to make corrective measures.

Submittals. The Contractor must submit a vibration and displacement control plan to the Engineer for approval. The plan must be approved by the Engineer and utility owner prior to the commencement of work. The plan must include, but is not limited to the following:

- Locations of all vibration monitoring points (vibration and displacement), including property address and property contact information.
- Procedure and outline for how the data will be provided to the Engineer.
- Product Data: Type of vibration monitor to be used. Include construction details, material descriptions, performance properties, dimensions of individual components and profiles.
 - List of the Contractor's equipment to be used during demolition and construction operations.
 - Contact information for the vibration monitoring consultant and their staff.
 - Instrumentation plans, schedules, and details, including:
 - An instrumentation plan showing the type, location, and installation details of all instruments to be installed.
 - Daily monitoring reports..
 - Timetable that outlines the duration that each monitoring point will be maintained and checked.
 - Reports of all monitoring (at the required frequencies listed above) including a description of the associated construction activity. The reports shall include a tabular and graphical summary of all readings to date.
 - Submit at least 14 calendar days before construction begins.
- Qualification data for the following:

- Firm(s) installing instrumentation and collecting readings. Firms shall have experience installing and reading similar instrumentation on at least five projects over the last five years.
- Response value report establishing the response values for the threshold value and the limiting value for each building, structure and utility. Submit at least 14 calendar days before construction begins a “response plan” to detail how the Contractor will address any concerns with vibration or displacement. Describing immediate potential changes to construction activities/means and methods if response values are reached during construction.

Additional Submittals include:

- Weekly reports of all vibration monitoring locations.
- Sample monitoring control plan for the Engineer to review and approve as a format for the formal monitoring report.

Method of Measurement. The work under this item as described herein will not be measured separately. It will be paid for as lump sum.

Basis of Payment. This work will be paid at the contract unit price per LUMP SUM for CONSTRUCTION VIBRATION MONITORING, which payment shall be full compensation for all work described herein and as directed and approved by the Engineer.

FAILURE TO COMPLETE THE WORK ON TIME (D1)

Effective: September 30, 1985

Revised: January 1, 2007

Should the Contractor fail to complete the work on or before the completion date as specified in the Completion Date Plus Working Days special provision, or within such extended time as may have been allowed by the Department, the Contractor shall be liable to the Department in the amount of **\$10,000**, not as a penalty but as liquidated damages, for each calendar day or a portion thereof of overrun in the contract time or such extended time as may have been allowed.

In fixing the damages as set out herein, the desire is to establish a certain mode of calculation for the work since the Department's actual loss, in the event of delay, cannot be predetermined, would be difficult of ascertainment, and a matter of argument and unprofitable litigation. This said mode is an equitable rule for measurement of the Department's actual loss and fairly takes into account the loss of use of the roadway if the project is delayed in completion. The Department shall not be required to provide any actual loss in order to recover these liquidated damages provided herein, as said damages are very difficult to ascertain. Furthermore, no provision of this clause shall be construed as a penalty, as such is not the intention of the parties.

A calendar day is every day shown on the calendar and starts at 12:00 midnight and ends at the following 12:00 midnight, 24 hours later.

FAILURE TO COMPLETE STAGE 2A-2B WORK

Should the Contractor fail to complete the work on or before the completion dates as specified in the Completion Date for Stage 2A-2B Work special provision, or within such extended time as may have been allowed by the Department, the Contractor shall be liable to the Department in the amount of **\$15,000**, not as a penalty but as liquidated damages, for each calendar day or a portion thereof of overrun in the contract time or such extended time as may have been allowed.

In fixing the damages as set out herein, the desire is to establish a certain mode of calculation for the work since the Department's actual loss, in the event of delay, cannot be predetermined, would be difficult of ascertainment, and a matter of argument and unprofitable litigation. This said mode is an equitable rule for measurement of the Department's actual loss and fairly takes into account the loss of use of the roadway if the project is delayed in completion. The Department shall not be required to provide any actual loss in order to recover these liquidated damages provided herein, as said damages are very difficult to ascertain. Furthermore, no provision of this clause shall be construed as a penalty, as such is not the intention of the parties.

A calendar day is every day shown on the calendar and starts at 12:00 midnight and ends at the following 12:00 midnight, 24 hours later.

FAILURE TO COMPLETE STAGE 3 WORK

Should the Contractor fail to complete the work on or before the completion dates as specified in the Completion Date for Stage 3 Work special provision, or within such extended time as may have been allowed by the Department, the Contractor shall be liable to the Department in the amount of **\$15,000**, not as a penalty but as liquidated damages, for each calendar day or a portion thereof of overrun in the contract time or such extended time as may have been allowed.

In fixing the damages as set out herein, the desire is to establish a certain mode of calculation for the work since the Department's actual loss, in the event of delay, cannot be predetermined, would be difficult of ascertainment, and a matter of argument and unprofitable litigation. This said mode is an equitable rule for measurement of the Department's actual loss and fairly takes into account the loss of use of the roadway if the project is delayed in completion. The Department shall not be required to provide any actual loss in order to recover these liquidated damages provided herein, as said damages are very difficult to ascertain. Furthermore, no provision of this clause shall be construed as a penalty, as such is not the intention of the parties.

A calendar day is every day shown on the calendar and starts at 12:00 midnight and ends at the following 12:00 midnight, 24 hours later.

FAILURE TO COMPLETE STAGE 4 WORK

Should the Contractor fail to complete the work on or before the completion dates as specified in the Completion Date for Stage 4 Work special provision, or within such extended time as may have been allowed by the Department, the Contractor shall be liable to the Department in the amount of **\$15,000**, not as a penalty but as liquidated damages, for each calendar day or a portion thereof of overrun in the contract time or such extended time as may have been allowed.

In fixing the damages as set out herein, the desire is to establish a certain mode of calculation for the work since the Department's actual loss, in the event of delay, cannot be predetermined, would be difficult of ascertainment, and a matter of argument and unprofitable litigation. This said mode is an equitable rule for measurement of the Department's actual loss and fairly takes into account the loss of use of the roadway if the project is delayed in completion. The Department shall not be required to provide any actual loss in order to recover these liquidated damages provided herein, as said damages are very difficult to ascertain. Furthermore, no provision of this clause shall be construed as a penalty, as such is not the intention of the parties.

A calendar day is every day shown on the calendar and starts at 12:00 midnight and ends at the following 12:00 midnight, 24 hours later.

FAILURE TO COMPLETE STAGE 5 WORK

Should the Contractor fail to complete the work on or before the completion dates as specified in the Completion Date for Stage 5 Work special provision, or within such extended time as may have been allowed by the Department, the Contractor shall be liable to the Department in the amount of **\$15,000**, not as a penalty but as liquidated damages, for each calendar day or a portion thereof of overrun in the contract time or such extended time as may have been allowed.

In fixing the damages as set out herein, the desire is to establish a certain mode of calculation for the work since the Department's actual loss, in the event of delay, cannot be predetermined, would be difficult of ascertainment, and a matter of argument and unprofitable litigation. This said mode is an equitable rule for measurement of the Department's actual loss and fairly takes into account the loss of use of the roadway if the project is delayed in completion. The Department shall not be required to provide any actual loss in order to recover these liquidated damages provided herein, as said damages are very difficult to ascertain. Furthermore, no provision of this clause shall be construed as a penalty, as such is not the intention of the parties.

A calendar day is every day shown on the calendar and starts at 12:00 midnight and ends at the following 12:00 midnight, 24 hours later.

FAILURE TO COMPLETE STAGE 6 WORK

Should the Contractor fail to complete the work on or before the completion dates as specified in the Completion Date for Stage 6 Work special provision, or within such extended time as may have been allowed by the Department, the Contractor shall be liable to the Department in the amount of **\$20,000**, not as a penalty but as liquidated damages, for each calendar day or a portion thereof of overrun in the contract time or such extended time as may have been allowed.

In fixing the damages as set out herein, the desire is to establish a certain mode of calculation for the work since the Department's actual loss, in the event of delay, cannot be predetermined, would be difficult of ascertainment, and a matter of argument and unprofitable litigation. This said mode is an equitable rule for measurement of the Department's actual loss and fairly takes into account the loss of use of the roadway if the project is delayed in completion. The Department shall not be required to provide any actual loss in order to recover these liquidated damages provided herein, as said damages are very difficult to ascertain. Furthermore, no provision of this clause shall be construed as a penalty, as such is not the intention of the parties.

A calendar day is every day shown on the calendar and starts at 12:00 midnight and ends at the following 12:00 midnight, 24 hours later.

EXTENDED LIFE CONCRETE PAVEMENT (DISTRICT 1)

Effective: January 3, 2005

Revised: May 1, 2022

Description. This work shall consist of constructing concrete pavement and shoulders using extended life concrete at locations specified on the plans. Work shall be performed according to the Standard Specifications except as modified herein:

Definitions.

- a) Aggregate Subgrade. The aggregate subgrade layer shall be above the subgrade and below the HMA stabilized subbase.
- b) HMA Stabilized Subbase. The HMA stabilized subbase layer is above the aggregate subgrade improvement and below the pavement.

Embankment. Replace the second sentence of the third paragraph of Article 205.04 to read:

Such soils shall be covered on the side and top with a minimum of 3 feet. of soil characterized as suitable soil.

Revise the first sentence of the second paragraph of Article 205.06 to read:

"The embankment shall not contain more than 110% of the optimum moisture content for all forms of clay soils and not more than 105% of the optimum moisture content for all forms of clay loam soils determined according to AASHTO T 99 (Method C)."

Revise the fifth paragraph of Article 205.06 to read:

“All lifts shall be compacted to not less than 95% of the standard laboratory density.”

Aggregate Subgrade. Work shall be done according to the Aggregate Subgrade Improvement (BDE) special provision.

HMA Stabilized Subbase. This work shall be performed according to Sections 312 and 1030. The mixture used shall be as shown on the plans.

Pavement and Shoulders. Add the following to Articles 420.03, 421.03, and 483.03:

“The Contractor shall submit to the Engineer, for approval before paving, the proposed internal type vibrator spacing for the paver. The Contractor shall also provide the proposed vibrator operating frequencies for a paving speed greater than or equal to 3 ft/min and for a paving speed less than 3 ft/min.”

Add the following to Article 420.07:

“When the surface temperature, as measured on the surface with a device as approved by the Engineer, of the HMA stabilized subbase is 115 °F or greater the Contractor shall spray the HMA stabilized subbase with a water mist with equipment that meets the approval of the Engineer. The HMA stabilized subbase shall be cooled below 115 °F prior to paving on top. The water spray shall not produce excessive water runoff or leave puddles on the HMA stabilized subbase at the time of paving. All cooling shall be completed a minimum of ten minutes prior to paving. The surface temperature shall be monitored during the paving operation to determine if the HMA stabilized subbase requires re-spraying. The water used shall meet the requirements of Section 1002.”

Add the following to Article 701.17(c)(5):

“Construction vehicles, except light weight saws, will not be permitted on the pavement during the cure period even if the concrete has obtained the minimum required strength.”

Add the following to Article 1020.02(d):

“Note 1. For pavement, shoulders, and striped median, the freeze-thaw rating expansion limit for the coarse aggregate shall be a maximum of 0.040% according to Illinois Modified AASHTO T 161, Procedure B.”

Revise the curing table of Article 1020.13 as follows:

“The curing period for all pavement and shoulder shall be a minimum of seven days.”

Revise the first sentence of the second paragraph of Article 1020.13(a)(4) to read:

“Membrane curing shall be completed within ten minutes after tining.”

Method of Measurement. This work shall be measured for payment per Sections 200, 300, and 400.

Basis of Payment. The plans indicate which roadways and pay items will be constructed to the extended life requirements. The cost to construct the roadways to the extended life requirements will not be paid for separately but are included in the cost of the various items of work.

The additional costs to meet the various material, samples, compaction, stability, placing and trimming requirements for embankment beneath and adjacent to the extended life items will not be measured for payment but are included in the cost of the various items of excavation.

the additional cost to meet the various material, equipment, placing, stability, compaction, trimming, and finishing requirements for aggregate subgrade improvement beneath and areas adjacent to the extended life items will not be paid for separately but are included in the cost of the Aggregate Subgrade Improvement.

the additional costs to meet the various material, placing, stability, compaction, trimming, and finishing requirements for the HMA stabilized subbase beneath and areas adjacent to the extended life items will not be paid for separately but are included in the cost for Stabilized Subbase – Hot Mix Asphalt, of the thickness specified.

The additional costs to meet the various material, equipment, placement, finishing, curing, and sealing requirements for extended life items will not be paid for separately but are included in the cost per for Portland Cement Concrete Pavement (Jointed), Continuously Reinforced Portland Cement Concrete Pavement, and Portland Cement Concrete Shoulder, of the thickness specified.

FLY ASH RESTRICTION

Effective: May 8, 2012

Revised: August 21, 2018

The use of fly ash in class PV concrete will not be allowed. All references to fly ash in the Standard Specifications shall not apply.

EMBANKMENT I (D1)

Effective: March 1, 2011

Revised: November 1, 2013

Description. This work shall be according to Section 205 of the Standard Specifications except for the following.

Material. All material shall be approved by the District Geotechnical Engineer. The proposed material must meet the following requirements.

The laboratory Standard Dry Density shall be a minimum of 90 lb/cu ft when determined according to AASHTO T 99 (Method C).

The organic content shall be less than ten percent determined according to AASHTO T 194 (Wet Combustion).

Soils which demonstrate the following properties shall be restricted to the interior of the embankment and shall be covered on both the sides and top of the embankment by a minimum of 3 ft of soil not considered detrimental in terms of erosion potential or excess volume change.

- 1) A grain size distribution with less than 35 percent passing the number 75 um (#200) sieve.
- 2) A plasticity index (PI) of less than 12.
- 3) A liquid limit (LL) in excess of 50.

Reclaimed asphalt shall not be used within the ground water table or as a fill if ground water is present. The RAP used shall be according to the current Bureau of Materials and Physical Research Policy Memorandum, "Reclaimed Asphalt Pavement (RAP) for Aggregate Applications". Gradation deleterious count shall not exceed 10% of total RAP and 5% of other by total weight.

Construction Requirements

Samples. Embankment material shall be sampled, tested, and approved before use. The Contractor shall identify embankment sources, and provide equipment as the Engineer requires, for the collection of samples from those sources. Samples will be furnished to the Geotechnical Engineer a minimum of three weeks prior to use in order that laboratory tests for approval and compaction can be performed. Embankment material placement cannot begin until tests are completed and approval given.

Placing Material. In addition to Article 202.03, broken concrete, reclaimed asphalt with no expansive aggregate, or uncontaminated dirt and sand generated from construction or demolition activities shall be placed in 6 inches lifts and disked with the underlying lift until a uniform homogenous material is formed. This process also applies to the overlaying lifts. The disk must have a minimum blade diameter of 24 inches.

When embankments are to be constructed on hillsides or existing slopes that are steeper than 3H:1V, steps shall be keyed into the existing slope by stepping and benching as shown in the plans or as directed by the engineer.

Compaction. Soils classification for moisture content control will be determined by the Soils Inspector using visual field examination techniques and the IDH Textural Classification Chart.

When tested for density in place each lift shall have a maximum moisture content as follows.

- a) A maximum of 110 percent of the optimum moisture for all forms of clay soils.
- b) A maximum of 105 percent of the optimum moisture for all forms of clay loam soils.

Stability. The requirement for embankment stability in Article 205.04 will be measured with a Dynamic Cone Penetrometer (DCP) according to the test method in the IDOT Geotechnical Manual. The penetration rate must be equal or less than 1.5 inches per blow.

Basis of Payment. This work will not be paid separately but will be considered as included in the various items of excavation.

TEMPORARY PAVEMENT (D1)

Effective: March 1, 2003

Revised: April 10, 2008

Description. This work shall consist of constructing a temporary pavement at the locations shown on the plans or as directed by the engineer.

The Contractor shall use either PCC according to Sections 353 and 354 of the Standard Specifications or HMA according to Sections 355, 356, and 406 of the Standard Specifications, and other applicable HMA special provisions as contained herein. The HMA mixtures to be used shall be specified in the plans. The thickness of the temporary pavement shall be as described in the plans. The Contractor shall have the option of constructing either material type if both PCC and HMA are shown in the plans.

Articles 355.08 and 406.11 of the Standard Specifications shall not apply.

The removal of the temporary pavement, if required, shall conform to Section 440 of the Standard Specification.

Method of Measurement. Temporary pavement will be measured in place, and the area computed in square yards.

Basis of Payment. This work will be paid for at the contract unit price per SQUARE YARD for TEMPORARY PAVEMENT and TEMPORARY PAVEMENT (INTERSTATE).

Removal of temporary pavement will be paid for at the contract unit price per SQUARE YARD for PAVEMENT REMOVAL.

AGGREGATE SURFACE COURSE FOR TEMPORARY ACCESS (D1)

Effective: April 1, 2001

Revised: January 2, 2007

Revise Article 402.10 of the Standard Specifications to read:

“402.10 For Temporary Access. The Contractor shall construct and maintain aggregate surface course for temporary access to private entrances, commercial entrances and roads according to Article 402.07 and as directed by the Engineer.

The aggregate surface course shall be constructed to the dimensions and grades specified below, except as modified by the plans or as directed by the Engineer.

- (a) Private Entrance. The minimum width shall be 12 ft. The minimum compacted thickness shall be 6 in. The maximum grade shall be eight percent, except as required to match the existing grade.
- (b) Commercial Entrance. The minimum width shall be 24 ft. The minimum compacted thickness shall be 9 in. The maximum grade shall be 6%, except as required to match the existing grade.

- (c) Road. The minimum width shall be 24 ft. The minimum compacted thickness shall be 9 in. The grade and elevation shall be the same as the removed pavement, except as required to meet the grade of any new pavement constructed.

Maintaining the temporary access shall include relocating and/or regrading the aggregate surface coarse for any operation that may disturb or remove the temporary access. The same type and gradation of material used to construct the temporary access shall be used to maintain it.

When use of the temporary access is discontinued, the aggregate shall be removed and utilized in the permanent construction or disposed of according to Article 202.03."

Add the following to Article 402.12 of the Standard Specifications:

"Aggregate surface course for temporary access will be measured for payment as each for every private entrance, commercial entrance, or road constructed for the purpose of temporary access. If a residential drive, commercial entrance, or road is to be constructed under multiple stages, the aggregate needed to construct the second or subsequent stages will not be measured for payment but shall be included in the cost per each of the type specified."

Revise the second paragraph of Article 402.13 of the Standard Specifications to read:

"Aggregate surface course for temporary access will be paid for at the contract unit price per EACH for TEMPORARY ACCESS (PRIVATE ENTRANCE), TEMPORARY ACCESS (COMMERCIAL ENTRANCE) or TEMPORARY ACCESS (ROAD).

Partial payment of each amount bid for temporary access, of the type specified, will be paid according to the following schedule:

- (a) Upon construction of the temporary access, 60% of the contract unit price per each, of the type constructed, will be paid.
- (b) Subject to the approval of the Engineer for the adequate maintenance and removal of the temporary access, the remaining 40% of the pay item will be paid upon the permanent removal of the temporary access."

HOT-MIX ASPHALT BINDER AND SURFACE COURSE (D1)

Effective: November 1, 2019

Revised: January 1, 2026

Add the following to the end of Article 406.06(c) of the Standard Specifications:

"The amount of HMA binder course placed shall be limited to that which can be surfaced during the same construction season."

Revise the fifteenth through eighteenth paragraphs of Article 406.14 of the Standard Specifications to read:

“The mixture used in constructing acceptable HMA test strips will be paid for at the contract unit price. Unacceptable HMA test strips shall be removed and replaced at no additional cost to the Department.”

Revise Article 1004.03(c) to read:

“(c) Gradation. The coarse aggregate gradations shall be as listed in the following table.

Use	Size/Application	Gradation No.
Class A-1, A-2, & A-3	3/8 in. (10 mm) Seal	CA 16 or CA 20
Class A-1	1/2 in. (13 mm) Seal	CA 15
Class A-2 & A-3	Cover Coat	CA 14
HMA High ESAL	IL-19.0; Stabilized Subbase IL-19.0	CA 11 ^{1/}
	SMA 12.5 ^{2/}	CA 13 ^{4/} , CA 14, or CA 16
	SMA 9.5 ^{2/}	CA 13 ^{3/4/} or CA 16 ^{3/}
	IL-9.5	CA 16, CM 13 ^{4/}
	IL-9.5FG	CA 16
HMA Low ESAL	IL-19.0L	CA 11 ^{1/}
	IL-9.5L	CA 16

1/ CA 16 or CA 13 may be blended with the CA 11.

2/ The coarse aggregates used shall be capable of being combined with the fine aggregates and mineral filler to meet the approved mix design and the mix requirements noted herein.

3/ The specified coarse aggregate gradations may be blended.

4/ CA 13 shall be 100% passing the 1/2 in. (12.5mm) sieve.”

Revise Article 1004.03(e) of the Standard Specifications to read:

“(e) Absorption. For SMA the coarse aggregate shall also have water absorption $\leq 2.0\%$.”

Revise the “High ESAL” portion of the table in Article 1030.01 to read:

“High ESAL	Binder Courses	IL-19.0, IL-9.5, IL-9.5FG, IL-4.75, SMA 12.5, SMA 9.5 Stabilized Subbase IL-19.0
	Surface Courses	IL-9.5, IL-9.5FG, SMA 12.5, SMA 9.5”

Revise Note 2. and add Note 6 to Article 1030.02 of the Standard Specifications to read:

Item	Article/Section
(g) Performance Graded Asphalt Binder (Note 6)	1032
(h) Fibers (Note 2)	

Note 2. A stabilizing additive such as cellulose or mineral fiber shall be added to the SMA mixture according to Illinois Modified AASHTO M 325. The stabilizing additive shall meet the

fiber quality requirements listed in Illinois Modified AASHTO M 325. Prior to approval and use of fibers, the Contractor shall submit a notarized certification by the producer of these materials stating they meet these requirements. Reclaimed asphalt shingles (RAS) may be used in SMA mixtures designed with an SBA polymer modifier as a fiber additive if the mix design with RAS included meets AASHTO T305 requirements. The RAS shall be from a certified source that produces either type I or type 2. Material shall meet requirements noted herein and the actual dosage rate will be determined by the Engineer.

Note 6. The asphalt binder shall be an SBS PG 76-28 when the SMA is used on a full-depth asphalt pavement and SBS PG 76-22 when used as an overlay, except where modified herein. The asphalt binder shall be a SBS PG 76-22 for IL-4.75, except where modified herein..”

Revise table in Article 1030.05(a) of the Standard Specifications to read:

“MIXTURE COMPOSITION (% PASSING) ^{1/}												
Sieve Size	IL-19.0 mm		SMA 12.5		SMA 9.5		IL-9.5mm		IL-9.5FG		IL-4.75 mm	
	min	max	min	max	min	max	min	max	min	max	min	max
1 1/2 in (37.5 mm)												
1 in. (25 mm)		100										
3/4 in. (19 mm)	90	100		100								
1/2 in. (12.5 mm)	75	89	80	100		100		100		100		100
3/8 in. (9.5 mm)				65	90	100	90	100	90	100		100
#4 (4.75 mm)	40	60	20	30	36	50	34	69	60	75 ^{6/}	90	100
#8 (2.36 mm)	20	42	16	24 ^{4/}	16	32 ^{4/}	34 ^{5/}	52 ^{2/}	45	60 ^{6/}	70	90
#16 (1.18 mm)	15	30					10	32	25	40	50	65
#30 (600 μm)			12	16	12	18			15	30		
#50 (300 μm)	6	15					4	15	8	15	15	30
#100 (150 μm)	4	9					3	10	6	10	10	18
#200 (75 μm)	3.0	6.0	7.0	9.0 ^{3/}	7.5	9.5 ^{3/}	4.0	6.0	4.0	6.5	7.0	9.0 ^{3/}
#635 (20 μm)			≤ 3.0		≤ 3.0							
Ratio Dust/Asphalt Binder		1.0		1.5		1.5		1.0		1.0		1.0

1/ Based on percent of total aggregate weight.

2/ The mixture composition shall not exceed 44% passing the #8 (2.36 mm) sieve for surface courses with Ndesign = 90.

- 3/ Additional minus No. 200 (0.075 mm) material required by the mix design shall be mineral filler, unless otherwise approved by the Engineer.
- 4/ When establishing the adjusted job mix formula (AJMF) the percent passing the #8 (2.36 mm) sieve shall not be adjusted above the percentage stated on the table.
- 5/ When establishing the AJMF the percent passing the #8 (2.36 mm) sieve shall not be adjusted below 34%.
- 6/ When the mixture is used as a binder, the maximum shall be increased by 0.5% passing.”

Revise Article 1030.05(b) of the Standard Specifications to read:

- (b) Volumetric Requirements. The target value for the air voids of the HMA shall be 4.0%, for IL-4.75 and SMA mixtures it shall be 3.5%, and for stabilized subbase it shall be 3.0% at the design number of gyrations. The voids in the mineral aggregate (VMA) and voids filled with asphalt binder (VFA) of the HMA design shall be based on the nominal maximum size of the aggregate in the mix and shall conform to the following requirements.

Mix Design	Voids in the Mineral Aggregate (VMA), % Minimum for Ndesign				
	30	50	70	80	90
IL-19.0		13.5	13.5		13.5
IL-9.5		15.0	15.0		
IL-9.5FG		15.0	15.0		
IL-4.75 ^{1/}		18.5			
SMA-12.5 ^{1/2/5/}				17.0 ^{3/} /16.0 ^{4/}	
SMA-9.5 ^{1/2/5/}				17.0 ^{3/} /16.0 ^{4/}	
IL-19.0L	13.5				
IL-9.5L	15.0				

- 1/ Maximum draindown shall be 0.3% according to Illinois Modified AASHTO T 305.
- 2/ The draindown shall be determined at the JMF asphalt binder content at the mixing temperature plus 30°F.
- 3/ Applies when specific gravity of coarse aggregate is ≥ 2.760 .
- 4/ Applies when specific gravity of coarse aggregate is < 2.760 .
- 5/ For surface course, the coarse aggregate can be crushed steel slag, crystalline crushed stone or crushed sandstone. For binder course, coarse aggregate shall be crushed stone (dolomite), crushed gravel, crystalline crushed stone, or crushed sandstone”

Revise the last paragraph of Article 1102.01 (a) (5) of the Standard Specifications to read:

“IL-4.75 and SMA mixtures which contain aggregate having absorptions greater than or equal to 2.0%, or which contain steel slag sand, shall have minimum surge bin storage plus haul time of 1.5 hours.”

Revise the first and second paragraphs of Articles 1030.06(c)(2) of the Standard Specifications to read:

- “(2) Personnel. The Contractor shall provide a QC manager who shall have overall responsibility and authority for quality control. This individual shall maintain active certification as a hot-mix asphalt level II technician.

In addition to the QC manager, the Contractor shall provide sufficient personnel to perform the required visual inspections, sampling, testing, and documentation in a timely manner. Mix designs shall be developed by personnel with an active certification as a hot-mix asphalt level III technician. Technicians performing mix design testing and plant sampling/testing shall maintain active certification as a hot-mix asphalt level I technician. The Contractor may provide a technician trainee who has successfully completed the Department's "Hot-Mix Asphalt Trainee Course" to assist in the activities completed by a hot-mix asphalt level I technician for a period of one year after the course completion date. The Contractor may also provide a gradation technician who has successfully completed the Department's "Gradation Technician Course" to run gradation tests only under the supervision of a hot-mix asphalt level II technician. The Contractor shall provide a hot-mix asphalt density tester who has successfully completed the Department's "Nuclear Density Testing" course to run all nuclear density tests on the job site."

Add Article 1030.06(d)(3) to the Standard Specifications to read:

"(3) The Contractor shall take possession of any Department unused backup or dispute resolution HMA mixture samples or density specimens upon notification by the Engineer. The Contractor shall collect the HMA mixture samples or density specimens from the location designated by the Engineer and may add these materials to RAP stockpiles according to Section 1031."

Revise the second paragraph of Articles 1030.07(a)(11) and 1030.08(a)(9) of the Standard Specifications to read:

"When establishing the target density, the HMA maximum theoretical specific gravity (Gmm) will be based on the running average of four available Department test results for that project. If less than four Gmm test results are available, an average of all available Department test results for that project will be used. The initial Gmm will be the last available Department test result from a QMP project. If there is no available Department test result from a QMP project, the Department mix design verification test result will be used as the initial Gmm."

Revise the Quality Control Limits table in Article 1030.09(c) to read:

CONTROL LIMITS						
Parameter	IL-19.0, IL-9.5, IL-9.5FG, IL-19.0L, IL-9.5L		SMA-12.5, SMA-9.5		IL-4.75	
	Individual Test	Moving Avg. of 4	Individual Test	Moving Avg. of 4	Individual Test	Moving Avg. of 4
% Passing: ^{1/}						
1/2 in. (12.5 mm)	± 6 %	± 4 %	± 6 %	± 4 %		
3/8 in. (9.5mm)			± 4 %	± 3 %		
# 4 (4.75 mm)	± 5 %	± 4 %	± 5 %	± 4 %		
# 8 (2.36 mm)	± 5 %	± 3 %	± 4 %	± 2 %		
# 16 (1.18 mm)			± 4 %	± 2 %	± 4 %	± 3 %
# 30 (600 µm)	± 4 %	± 2.5 %	± 4 %	± 2.5 %		
Total Dust Content # 200 (75 µm)	± 1.5 %	± 1.0 %			± 1.5 %	± 1.0 %
Asphalt Binder Content	± 0.3 %	± 0.2 %	± 0.2 %	± 0.1 %	± 0.3 %	± 0.2 %
Air Voids ^{2/}	± 1.2 %	± 1.0 %	± 1.2 %	± 1.0 %	± 1.2 %	± 1.0 %
Field VMA ^{3/}	-0.7 %	-0.5 %	-0.7 %	-0.5 %	-0.7 %	-0.5 %

1/ Based on washed ignition oven or solvent extraction gradation.

2/ The air voids target shall be 3.2 to 4.8%.

3/ Allowable limit below minimum design VMA requirement.

Revise Article 1030.09(g)(2) of the Standard Specifications to read:

“(2) The Contractor shall complete split verification sample tests listed in the Limits of Precision table in Article 1030.09(h)(1).”

In the Supplemental Specifications, replace the revision for the end of the third paragraph of Article 1030.09(h)(2) with the following:

“When establishing the target density, the HMA maximum Gmm will be the Department mix design verification test result.”

Add after third sentence of Article 1030.09(b) to read:

“If the Contractor and Engineer agree the nuclear density test method is not appropriate for the mixture, cores shall be taken at random locations determined according to the QC/QA document "Determination of Random Density Test Site Locations". Core densities shall be determined using the Illinois Modified AASHTO T 166 or T 275 procedure.”

Revise Table 1 and Note 4/ of Table 1 in Article 406.07(a) of the Standard Specifications to read:

	Breakdown/Intermediate Roller (one of the following)	Final Roller (one or more of the following)	Density Requirement
IL-9.5, IL-9.5FG, IL-19.0 ^{1/}	V _D , P, T _B , 3W, O _T , O _B	V _S , T _B , T _F , O _T	As specified in Section 1030
IL-4.75 and SMA _{3/4/}	T _B , 3W, O _T	T _F , 3W	As specified in Section 1030
Mixtures on Bridge Decks ^{2/}	T _B	T _F	As specified in Articles 582.05 and 582.06.

“4/ The Contractor shall provide a minimum of two steel-wheeled tandem rollers (T_B), and/or three-wheel (3W) rollers for breakdown, except one of the (T_B) or (3W) rollers shall be 84 inches wide and a weight of 315 pound per linear inch (PLI) and one of the (T_B) or (3W) rollers can be substituted for an oscillatory roller (O_T). T_F rollers shall be a minimum of 280 lb/in. The 3W and T_B rollers shall be operated at a uniform speed not to exceed 3 mph, with the drive roll for T_B rollers nearest the paver and maintain an effective rolling distance of not more than 150 ft behind the paver.”

Add the following after the fourth paragraph of Article 406.13 (b):

“The plan quantities of SMA mixtures shall be adjusted using the actual approved binder and surface mix design’s G_{mb}.”

Revise first paragraph of Article 1030.10 of the Standard Specifications to read:

“A test strip of 300 ton, except for SMA mixtures it will be 400 ton, will be required for each mixture on each contract at the beginning of HMA production for each construction year according to the Manual of Test Procedures for Materials “Hot Mix Asphalt Test Strip Procedures”. At the request of the producer, the Engineer may waive the test strip if previous construction during the current construction year has demonstrated the constructability of the mix using department test results.”

Revise fourth paragraph of Article 1030.10 of the Standard Specifications to read:

“When a test strip is constructed, the Contractor shall collect and split the mixture according to the document “Hot-Mix Asphalt Test Strip Procedures”. The Engineer, or a representative, shall deliver split sample to the district laboratory for verification testing. The Contractor shall complete mixture tests stated in Article 1030.09(a). Mixture sampled shall include enough material for the Department to conduct mixture tests detailed in Article 1030.09(a) and in the document “Hot-Mix Asphalt Mixture Design Verification Procedure” Section 3.3. The mixture test results shall meet the requirements of Articles 1030.05(b) and 1030.05(d), except Hamburg wheel tests will only be conducted on high ESAL mixtures during production. To be considered acceptable to remain in place, the Department’s mixture test results shall meet the acceptable limits stated in Article 1030.09(i)(1). In addition, no visible pavement distress such as, but not limited to, segregation, excessive coarse aggregate fracturing outside of growth curves, excessive dust balls, or flushing shall be present as determined by the Engineer.”

CLASS D PATCHES (SPECIAL)

Effective: July 24, 2020

Description. This work shall consist of all labor, materials, and equipment necessary to construct class D patches at the locations shown on the plans and/ or locations determined by the Engineer in the field. The work shall be performed according to Section 442 of the Standard Specifications, except as modified herein.

Delete Note 2 from Article 442.02 of the Standard Specification and replace with the following:

“Note 2. The mixture composition of the HMA used shall be binder course and surface course as specified in the Hot-Mix Asphalt Mixtures Requirements table in the plans.”

Basis of Payment. This work will be paid for at the contract unit price per SQUARE YARD of CLASS D PATCHES, of the type and thickness specified, (SPECIAL).

STORM SEWER ADJACENT TO OR CROSSING WATER MAIN (D1)

Effective: February 1, 1996

Revised: January 1, 2007

This work consists of constructing storm sewer adjacent to or crossing a water main, at the locations shown on the plans. The material and installation requirements shall be according to the latest edition of the Standard Specifications for Water and Sewer Main Construction in Illinois, and the applicable portions of Section 550 of the Standard Specifications, which may include concrete collars and encasing pipe with seals if required.

Pipe materials shall meet the requirements of Sections 40 and 41-2.01 of the Standard Specifications for Water and Sewer Main Construction in Illinois, except PVC pipe will not be allowed. Ductile-Iron pipe shall meet the minimum requirements for thickness class 50.

Encasing of standard type storm sewer, according to the details for Water and Sewer Separation Requirements (Vertical Separation) in the Standard Drawings division of the Standard Specifications for Water and Sewer Main Construction in Illinois, may be used for storm sewers crossing water mains.

Basis of Payment: This work will be paid according to Article 550.10 of the Standard Specifications except the pay item shall be STORM SEWER (WATER MAIN REQUIREMENTS), of the diameter specified.

CLEANING EXISTING DRAINAGE STRUCTURES (D1)

Effective: September 30, 1985

Revised: May 1, 2022

All existing storm sewers, pipe culverts, manholes, catch basins, and inlets shall be considered as drainage structures insofar as the interpretation of this special provision is concerned. When specified for payment, the location of drainage structures to be cleaned will be determined in the field by the Engineer.

All existing drainage structures which are to be adjusted or reconstructed shall be cleaned according to Article 602.15 of the Standard Specifications. This work will be paid for according to accordance with Article 602.16 of the Standard Specifications.

All other existing drainage structures which are specified to be cleaned by the Engineer will be cleaned according to Article 602.15 of the Standard Specifications.

Basis of Payment. This work will be paid for at the contract unit price EACH for DRAINAGE STRUCTURES TO BE CLEANED and at the contract unit price per FOOT for STORM SEWERS TO BE CLEANED, of the diameter specified.

CURB OR COMBINATION CURB AND GUTTER REMOVAL AND REPLACEMENT (D1)

Effective: November 1, 2020

Revised: September 1, 2022

Description. This work shall consist of the complete removal and replacement of curb or combination curb and gutter. Work shall be according to Sections 440 and 606 of the Standard Specifications, Standard 606001, District Detail BD-24 and as directed by the Engineer except as modified herein.

Curb or combination curb and gutter removal and replacement shall match the type of the existing curb or combination curb and gutter. Types may be variable and are to meet existing dimensions and field conditions. Locations of removal and replacement shall be determined by the Resident Engineer at the time of construction.

Unsuitable material to be removed, as directed by the Engineer, shall be replaced with subbase granular material, type B or additional thickness of concrete. Suitable backfill material, when required, shall be replaced as directed by the Engineer.

Epoxy coated tie bars, #6 - 24" long at 24" centers, shall be used except when adjacent to flexible pavement. Longitudinal bars, if encountered, are not to be replaced.

Hot-mix asphalt surface removal on the existing gutter flag, if encountered, shall be included in the removal of the curb and gutter.

Saw cuts shall be according to Article 440.03 of the Standard Specifications.

One half inch preformed expansion joints shall be used at concrete sidewalks, driveways and medians.

Method of Measurement. Concrete curb removal and replacement, or combination concrete curb and gutter removal and replacement will be measured for payment in feet along the face of concrete curb. A minimum replacement length of 4 feet is required.

Basis of Payment. This item will be paid for at the contract unit price per FOOT for CURB REMOVAL AND REPLACEMENT GREATER THAN 10 FEET or COMBINATION CURB AND GUTTER REMOVAL AND REPLACEMENT GREATER THAN 10 FEET for lengths greater than 10 feet. This item will be paid at the contract unit price per FOOT for CURB REMOVAL AND REPLACEMENT LESS THAN OR EQUAL TO 10 FEET or COMBINATION CURB AND GUTTER REMOVAL AND REPLACEMENT LESS THAN OR EQUAL TO 10 FEET for lengths less than or equal to 10 feet.

Where unsuitable material is encountered in the subgrade or subbase and its removal and replacement is required by the Engineer, such removal and replacement will be paid for according to Article 109.04.

Sidewalk removal, driveway pavement removal and median surface removal will be paid for according to Article 440.08 of the Standard Specifications.

Portland cement concrete sidewalk will be paid for according to Article 424.13 of the Standard Specifications.

Portland cement concrete driveway pavement will be paid for according to Article 423.11 of the Standard Specifications. Hot-mix asphalt driveway will be paid for according to Article 355.11 and 406.14 of the Standard Specifications.

Concrete median surface will be paid for according to Article 606.15 of the Standard Specifications.

Topsoil will be paid for according to Article 211.08 of the Standard Specifications. Sodding will be paid for according to Article 252.13 of the Standard Specifications. Fertilizer for the placement of sod is not required.

AGGREGATE FOR CONCRETE BARRIER (D1)

Effective: February 11, 2004

Revised: January 24, 2008

Add the following paragraph to Article 637.02 of the Standard Specifications:

“The coarse aggregate to be used in the concrete barrier walls shall conform to the requirement for coarse aggregate used in class BS concrete according to Article 1004.01(b), paragraph 2.”

ENGINEER'S FIELD OFFICE TYPE A (SPECIAL) (D1)

Effective: December 1, 2011

Revised: May 1, 2013

Revise the first paragraph of Article 670.02 to read:

670.02 Engineer's Field Office Type A (Special). Type A (special) field offices shall have a ceiling height of no less than 7 feet and a floor space of no less than 3000 square feet with a minimum of two separate offices. The office shall also have a separate storage room capable of being locked for the storage of the nuclear measuring devices. The office shall be provided with sufficient heat, natural and artificial light, and air conditioning. Doors and windows shall be equipped with locks approved by the Engineer.

Revise the first sentence of the second paragraph of Article 670.02 to read:

An electronic security system that will respond to any breach of exterior doors and windows with an on-site alarm shall be provided.

Revise the last sentence of the third paragraph of Article 670.02 to read:

Adequate all-weather parking space shall be available to accommodate a minimum of 12 vehicles.

Revise the fifth paragraph of Article 670.02 to read:

Sanitary facilities shall include hot and cold potable running water, lavatory and toilet as an integral part of the office where available. Solid waste disposal consisting of seven waste baskets and an outside trash container of sufficient size to accommodate a weekly provided pick-up service. A weekly cleaning service for the office shall be provided.

Revise subparagraph (a) of Article 670.02 to read:

(a) Twelve desks with minimum working surface 42 inch x 30 inch each and 12 non-folding chairs with upholstered seats and backs.

Revise the first sentence of subparagraph (c) of Article 670.02 to read:

(c) Two four-post drafting tables with minimum top size of 37-½ inch x 48 inch.

Revise subparagraph (d) of Article 670.02 to read:

(d) Eight free standing four-drawer legal size file cabinets with lock and an underwriters' laboratories insulated file device 350 degrees one hour rating.

Revise subparagraph (e) of Article 670.02 to read:

(e) Twenty folding chairs and two conference tables with minimum top size of 44 inch x 96 inch.

Revise subparagraph (h) of Article 670.02 to read:

(h) Three electric desk type tape printing calculator and two pocket scientific notation calculators with a 1000 hour battery life or with a portable recharger.

Revise subparagraph (i)(2) of Article 670.02 to read:

(i)(2) Telephones lines. Five separate telephone lines including one line for the fax machine, and two lines for the exclusive use of the Engineer. All telephone lines shall include long distance service and all labor and materials necessary to install the phone lines at the locations directed by the Engineer. The TELCOM company shall configure ROLL/HUNT features as specified by the Engineer.

Revise subparagraph (j) of Article 670.02 to read:

(j) Two plain paper network multi-function printer/copier/scanner machines capable of reproducing prints up to 11 inch x 17 inch within automatic feed tray capable of sorting 30 sheets of paper. Letter size and 11 inch x 17 inch paper shall be provided. The Contractor shall provide the multi-function machines with IT support for setup and maintenance.

Revise subparagraph (k) of Article 670.02 to read:

(k) One plain paper fax machine including maintenance and supplies.

Revise subparagraph (l) of Article 670.02 to read:

(l) Six four-line telephones, with touch tone, where available, and two digital answering machines, for exclusive use by the Engineer.

Revise subparagraph (m) of Article 670.02 to read:

(m) One electric water cooler dispenser including water service.

Add the following subparagraphs to Article 670.02:

(s) One 4 foot x 6 foot chalkboard or dry erase board.

(t) One 4 foot x 6 foot framed cork board.

Add the following to Article 670.07 Basis of Payment.

The building or buildings, fully equipped, will be paid for at the contract unit price per CALENDAR MONTH or fraction thereof for ENGINEER'S FIELD OFFICE, TYPE A (SPECIAL).

TRAFFIC CONTROL AND PROTECTION (ARTERIALS) (D1)

Effective: February 1, 1996

Revised: March 1, 2011

Specific traffic control staging or maintenance of traffic plan details have been prepared for this contract. This work shall include all labor, materials, transportation, handling, and incidental work necessary to furnish, install, maintain, and remove all traffic control devices required as indicated in the plans and as approved by the Engineer.

When traffic is to be directed over a detour route, the Contractor shall furnish, erect, maintain, and remove all applicable traffic control devices along the detour route according to the details shown in the plans.

Method of Measurement. All traffic control shown in the Traffic Staging or Maintenance of Traffic Plans (except Traffic Control and Protection (Expressways) and temporary pavement markings) will be measured for payment on a lump sum basis unless otherwise noted.

Basis of Payment: This work will be paid for at the contract unit price per LUMP SUM for TRAFFIC CONTROL AND PROTECTION, (SPECIAL).

Temporary pavement markings will be paid for separately unless shown on a standard.

TRAFFIC CONTROL PLAN (D1)

Effective: September 30, 1985

Revised: January 1, 2007

Traffic control shall be according to the applicable sections of the Standard Specifications, the Supplemental Specifications, the "Illinois Manual on Uniform Traffic Control Devices for Streets and Highways", any special details and highway standards contained in the plans, and the special provisions contained herein.

Special attention is called to Article 107.09 of the Standard Specifications and the following highway standards, details, quality standard for work zone traffic control devices, Recurring Special Provisions and special provisions contained herein, relating to traffic control.

The Contractor shall contact the District 1 Bureau of Traffic at least 72 hours in advance of beginning work.

Standards:

701001	Off-Road Operations, 2L, 2W, More Than 15' Away
701006	Off-Road Operations, 2L, 2W, 15' to 24" from Pavement Edge
701011	Off-Road Moving Operations, 2L, 2W, Day Only
701101	Off-Road Operations, Multilane, 15' to 24" from Pavement Edge
701106	Off-Road Operations, Multilane, More Than 15' Away
701301	Lane Closure, 2L, 2W, Short Time Operations
701311	Lane Closure, 2L, 2W, Moving Operations - Day Only
701400	Approach to Lane Closure, Freeway/Expressway
701401	Lane Closure, Freeway/Expressway
701411	Lane Closure, Multilane, at Entrance or Exit Ramp, for Speeds > 45 MPH

701421	Lane Closure, Multilane, Day Operations Only, for Speeds > 45 MPH to 55 MPH
701422	Lane Closure, Multilane, for Speeds > 45 MPH to 55 MPH
701423	Lane Closure, Multilane, with Barrier, for Speeds > 45 MPH to 55 MPH
701427	Lane Closure, Multilane, Intermittent or Moving Operation, for Speeds ≤ 40 MPH
701428	Traffic Control, Setup and Removal, Freeway/Expressway
701446	Two Lane Closure, Freeway/Expressway
701501	Urban Lane Closure, 2L, 2W, Undivided
701601	Urban Lane Closure, Multilane, 1W OR 2W with Nontraversable Median
701606	Urban Single Lane Closure, Multilane, 2W with Mountable Median
701611	Urban Half Road Closure, Multilane, 2W with Mountable Median
701701	Urban Lane Closure, Multilane Intersection
701801	Sidewalk, Corner Or Crosswalk Closure
701901	Traffic Control Devices

Details:

TC-08 Entrance and Exit Ramp Closure Details
TC-09 Freeway Single and Multi Lane Weave
TC-10 Traffic Control and Protection for Side Roads, Intersections and Driveways
TC-12 Multi-Lane Freeway Pavement Marking (2 Sheets)
TC-13 District One Typical Pavement Markings
TC-14 Traffic Control and Protection at Turn Bays (to Remain Open to Traffic)
TC-16 Short-Term Pavement Marking Letters and Symbols
TC-17 Traffic Control for Freeway Shoulder Closures and Partial Ramp Closures
TC-18 Freeway/Expressway Signing for Flagging Operations at Work Zone Openings
TC-21 Detour Signing for Closing State Highways
TC-22 Arterial Road Information Sign
TC-26 Driveway Entrance Signing

Special Provisions:

Aggregate Surface Course for Temporary Access (D1)
Cleaning of Traffic Control Devices
Coordination with ADJACENT and/or Overlapping Contract
Detour Signing
Failure to Open Traffic Lanes to Traffic
Keeping Arterial Roadways Open to Traffic (with 15 Min Full Stops)
Keeping the Expressway Open to Traffic
Maintenance of Roadways (D1)
Preformed Plastic Pavement Marking (BDE)
Public Convenience and Safety (D1)
Raised Reflective Pavement Marker, Reflector Removal
Raised Reflective Pavement Marker, Reflector Replacement
Relocate Modular Glare Screen System
Service Patrols
Short Term Temporary Pavement Markings (BDE)
Sign Shop Drawing Submittal (D1)
Speed Display Trailer (D1)
Stabilized Construction Entrance
Staging and Interchange Restrictions
Temporary Concrete Barrier (BDE)
Temporary Information Signing

Temporary Pavement (D1)
 Traffic Control and Protection (Arterials) (D1)
 Traffic Control and Protection (Expressways)
 Traffic Control for Work Zone Areas
 Traffic Control Surveillance (Expressways)
 Vehicle and Equipment Warning Lights (BDE)
 Winter Work
 Work Zone Traffic Control Devices (BDE)

FRICTION AGGREGATE (D1)

Effective: January 1, 2011

Revised: December 1, 2021

Revise Article 1004.03(a) of the Standard Specifications to read:

“1004.03 Coarse Aggregate for Hot-Mix Asphalt. The aggregate shall be according to Article 1004.01 and the following.

(a) Description. The coarse aggregate for HMA shall be according to the following table.

Use	Mixture	Aggregates Allowed
Class A	Seal or Cover	<u>Allowed Alone or in Combination</u> ^{5/} : Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag Crushed Concrete
HMA Low ESAL	Stabilized Subbase or Shoulders	<u>Allowed Alone or in Combination</u> ^{5/} : Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag ^{1/} Crushed Concrete

Use	Mixture	Aggregates Allowed	
HMA High ESAL Low ESAL	Binder IL-19.0 or IL-19.0L SMA Binder	<u>Allowed Alone or in Combination</u> ^{5/ 6/} : Crushed Gravel Carbonate Crushed Stone ^{2/} Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Concrete ^{3/}	
HMA High ESAL Low ESAL	C Surface and Binder IL-9.5 IL-9.5FG or IL-9.5L	<u>Allowed Alone or in Combination</u> ^{5/} : Crushed Gravel Carbonate Crushed Stone ^{2/} Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag ^{4/} Crushed Concrete ^{3/}	
HMA High ESAL	D Surface and Binder IL-9.5 or IL-9.5FG	<u>Allowed Alone or in Combination</u> ^{5/} : Crushed Gravel Carbonate Crushed Stone (other than Limestone) ^{2/} Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag ^{4/}	
		<u>Other Combinations Allowed:</u>	
		<i>Up to...</i>	<i>With...</i>
		25% Limestone	Dolomite
		50% Limestone	Any Mixture D aggregate other than Dolomite
		75% Limestone	Crushed Slag (ACBF) or Crushed Sandstone
HMA High ESAL	E Surface IL-9.5 SMA Ndesign 80 Surface	<u>Allowed Alone or in Combination</u> ^{5/ 6/} : Crushed Gravel Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag No Limestone.	
		<u>Other Combinations Allowed:</u>	
		<i>Up to...</i>	<i>With...</i>

Use	Mixture	Aggregates Allowed	
		50% Dolomite ^{2/}	Any Mixture E aggregate
		75% Dolomite ^{2/}	Crushed Sandstone, Crushed Slag (ACBF), Crushed Steel Slag, or Crystalline Crushed Stone
		75% Crushed Gravel ^{2/}	Crushed Sandstone, Crystalline Crushed Stone, Crushed Slag (ACBF), or Crushed Steel Slag
HMA High ESAL	F Surface IL-9.5 SMA Ndesign 80 Surface	<u>Allowed Alone or in Combination</u> ^{5/ 6/} :	
		Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag No Limestone.	
		<u>Other Combinations Allowed:</u>	
		<u>Up to...</u>	<u>With...</u>
		50% Crushed Gravel ^{2/} or Dolomite ^{2/}	Crushed Sandstone, Crushed Slag (ACBF), Crushed Steel Slag, or Crystalline Crushed Stone

- 1/ Crushed steel slag allowed in shoulder surface only.
2/ Carbonate crushed stone (limestone) and/or crushed gravel shall not be used in SMA Ndesign 80.
3/ Crushed concrete will not be permitted in SMA mixes.
4/ Crushed steel slag shall not be used as binder.
5/ When combinations of aggregates are used, the blend percent measurements shall be by volume."
6/ Combining different types of aggregate will not be permitted in SMA Ndesign 80."

SLIPFORM PAVING (D1)

Effective: November 1, 2014

Revise Article 1020.04 Table 1, Note (5) of Standard Specifications to read:

"The slump range for slipform construction shall be 1/2 to 1 1/2 in."

Revise Article 1020.04 Table 1 (metric), Note (5) of Standard Specifications to read:

"The slump range for slipform construction shall be 13 to 40 mm."

MINERALIZED CARBON DIOXIDE CONCRETE (D-1)

Effective: January 1, 2026

Description. This work shall consist of the proportioning, mixing, placement, curing, and evaluation testing of PCC that utilizes an admixture which promotes carbon dioxide (CO₂) mineralization or an equivalent effect at the Contractor's option.

Materials. Materials shall be according to the following.

<u>Item</u>	<u>Article/Section</u>
(a) Portland Cement Concrete (Note 1)	1020
(b) Concrete Admixtures (Note 2)	1021

Note 1: Concrete shall meet the requirements of class SI concrete used for the construction of curb and gutter, driveways, sidewalks and other applications as allowed by the Engineer. However, the mix design cement content shall be reduced by 3 to 6% and an admixture which promotes CO₂ mineralization, or an equivalent effect shall utilized.

Note 2: The admixture which promotes CO₂ mineralization, or an equivalent effect shall be food grade quality from a nearby supplier. In addition, it shall, at a minimum, be according to AASHTO M 194, type S (specific performance). The Department also reserves the right to require other testing, as determined by the Engineer, to show evidence of specific performance characteristics. Testing according to AASHTO M 194 and other testing if required by the Engineer shall be by an independent laboratory accredited by AASHTO resource for PCC. Test data required to be submitted to AASHTO Product Eval and Audit according to Article 1021.01 and other testing data, if required by the Engineer, shall be submitted to the Department. The independent accredited lab report shall show the results of physical tests conducted no more than five years prior to the time of submittal.

Mix Design Verification and Evaluation. The mineralized CO₂ concrete mix design will be verified by the Engineer. Verification of a mix design shall in no manner be construed as acceptance of any mixture produced.

Equipment. Equipment shall be according to applicable portions of Sections 420, 424, 483, and 606; except special equipment needed for production of mineralized CO₂ concrete shall be approved by the Engineer.

Construction Requirements. Construction requirements shall be according to applicable portions of Sections 420, 424, 483, and 606.

The placement locations for the mineralized CO₂ concrete shall be according to the plans or as directed by the Engineer.

The same mixture proportions shall be used for the entire project, unless otherwise stated in the project documents. If during the project there is a change in the type or source of the cement, finely divided minerals, aggregates, or CO₂ mineralization admixture; the mixing shall be suspended, and a new mix design shall be developed, and re-verified.

The cost of this work shall be included in the contract unit price of the PCC pay item involved.

HOT-MIX ASPHALT – MIXTURE DESIGN VERIFICATION AND PRODUCTION (D1)

Effective: January 1, 2019

Revised: January 1, 2026

Add to Article 1030.05 (d)(3) of the Standard Specifications to read:

“During mixture design, prepared samples shall be submitted to the district laboratory by the Contractor for verification testing. The required testing, number, and size of prepared samples submitted, shall be according to the following tables.

High ESAL – Required Samples for Verification Testing	
Mixture	Hamburg Wheel and I-FIT Testing ^{1/ 2/}
Binder	total of 3 - 160 mm tall bricks
Surface	total of 4 - 160 mm tall bricks

Low ESAL – Required Samples for Verification Testing	
Mixture	I-FIT Testing ^{1/ 2/}
Binder	1 - 160 mm tall brick
Surface	2 - 160 mm tall bricks

1/ The compacted gyratory bricks for Hamburg wheel and I-FIT testing shall be 7.5 ± 0.5% t air voids.

2/ If the Contractor does not possess the equipment to prepare the 160 mm tall brick(s), twice as many 115 mm tall compacted gyratory bricks will be acceptable.

In the Supplemental Specifications, replace the addition of the paragraph between the third and fourth paragraphs of Article 1030.10 with the following:

“When a test strip is not required, each HMA mixture shall still be sampled on the first day of production: I-FIT and Hamburg wheel testing for high ESAL; I-FIT testing for low ESAL. Within two working days after sampling the mixture, the Contractor shall deliver gyratory cylinders to the district laboratory for Department verification testing. The high ESAL mixture test results shall meet the requirements of Articles 1030.05(d)(3) and 1030.05(d)(4). The low ESAL mixture test results shall meet the requirements of Article 1030.05(d)(4). The required number and size of prepared samples submitted for the Hamburg wheel and I-FIT testing shall be according to the “High ESAL - Required Samples for Verification Testing” table in Article 1030.05(d)(3) above.”

Replace the eleventh paragraph of Article 1030.10 of the Standard Specifications with the following:

“If an initial Hamburg wheel or I-FIT test fails to meet the requirements of Article 1030.05(d), the Department will verify the results by testing the retained gyratory cylinders. Upon

notification by the Engineer of a Hamburg wheel or I-FIT test failure on the retained gyratory cylinders, the Contractor shall substitute an approved mix design, submit a new mix design for mix verification testing according to Article 1030.05(d), or pave 250 tons with or without an adjustment and resample for department Hamburg wheel and I-FIT testing as directed by the Engineer. Paving may continue as long as all other mixture criteria is being met. If Hamburg wheel or I-FIT tests on the resampled HMA fail, production of the affected mixture shall cease, and the Contractor shall substitute an approved mix design or submit a new mix design for mix verification testing according to Article 1030.05(d)."

Add the following to the end of Article 1030.10 of the Standard Specifications to read:

"Mixture sampled during first day of production shall include approximately 60 lb of additional material for the Department to conduct Hamburg wheel testing and approximately 80 lb of additional material for the Department to conduct I-FIT testing. Within two working days after sampling, the Contractor shall deliver prepared samples to the district laboratory for verification testing. The required number and size of prepared samples submitted for the Hamburg wheel and I-FIT testing shall be according to the "High ESAL - Required Samples for Verification Testing" table in Article 1030.05(d)(3) above."

UNDERGROUND RACEWAYS (MODIFIED D1)

Revise Article 810.04 of the Standard Specifications to read:

"Installation. All underground conduits shall have a minimum depth of 30-inches below the finished grade."

Add the following to Article 810.04 of the Standard Specifications:

"All metal conduit installed underground shall be rigid steel conduit unless otherwise indicated on the plans."

Add the following to Article 810.04 of the Standard Specifications:

"All raceways which extend outside of a structure or duct bank but are not terminated in a cabinet, junction box, pull box, handhole, post, pole, or pedestal shall extend a minimum of 12" or the length shown on the plans beyond the structure or duct bank. The end of this extension shall be capped and sealed with a cap designed for the conduit to be capped.

The ends of rigid metal conduit to be capped shall be threaded, the threads protected with full galvanizing, and capped with a threaded galvanized steel cap.

The ends of rigid nonmetallic conduit and coilable nonmetallic conduit shall be capped with a rigid PVC cap of not less than 0.125" thick. The cap shall be sealed to the conduit using a RTV sealant compatible with the material of both the cap and the conduit. A washer or similar metal ring shall be glued to the inside center of the cap with epoxy, and the pull cord shall be tied to this ring."

Add the following to Article 810.04 of the Standard Specifications:

“For Underground Conduit, Coilable Nonmetallic Conduit, 2” Dia. as shown on the ITS plans, the Contractor shall proof the conduit in the presence of the Engineer by pulling through a bullnose aluminum mandrel of 1.62 inch diameter and length between 2.4 and 6.0 inches. Any breaks in the duct line shall be excavated and repaired at the Contractor’s expense, and the proofing test repeated. The Contractor shall also install a 5/8 inch woven polyester toneable pull tape with a minimum tensile strength of 1200 lbs.-force. All pull tapes shall have 6) feet of extra slack extending from each end of the conduit and shall be secured before conduit ends are plugged.”

BREAKAWAY DEVICE

Effective: January 1, 2023

Revise the first sentence of Article 1070.04(b)(2) to read:

“The device shall be approximately 9 in. high and shall have a large fiberglass or polyethylene access door of a color to match the base finish which shall be held in place with a button-type tamper resistant stainless-steel screw or other means approved by the Engineer.”

COMBINATION LIGHTING CONTROLLER

Effective: February 1, 2015

Revised: May 5, 2022

Description. This item shall consist of furnishing and installing a combination lighting controller complete with the panel assembly indicated on the drawings and wiring for the control of highway lighting as specified herein, shown on the contract drawings, and as directed by the Engineer.

Materials

Photo control. The photocell shall be in accordance with Article 1068.01(e)(2) except that the size of the photocell shall allow mounting under the cabinet roof overhang.

Overcurrent Protection. Circuit breakers shall be 30A unless otherwise indicated. Circuit breakers shall be standard listed molded case, thermal-magnetic bolt-on type circuit breakers with trip free indicating handles. 120 V circuit breakers shall have a listed interrupting rating of no less than 10,000 rms symmetrical amperes at rated circuit voltage for which the breaker is applied.

Contactor. The contactor shall be a 30A, 2-Pole, 120VAC@60Hz electrically held contactor.

Hand-Off-Auto switch. 30mm. 3 position selector switch.

Panel Assembly. Threaded brass inserts shall be provided for the non-conductive inner mounting panel.

Construction Requirements. This item shall be constructed in full accord with Section 825 of the Standard Specifications and the details as indicated in the contract drawings.

Basis of Payment. This work will be paid for at the contract unit price per EACH for COMBINATION LIGHTING CONTROLLER, which price shall be payment in full for furnishing, installing, shipping, handling, tools and appurtenances necessary for a complete and operational unit as indicated on the drawings and as approved by the Engineer

GENERAL ELECTRICAL REQUIREMENTS

Effective: July 1, 2025

This special provision replaces Articles 801.01–801.07 and 801.09–801.16 of the Standard Specifications. Codes, standards, and industry specifications cited for electrical work shall be by definition the latest adopted version thereof, unless indicated otherwise.

Materials shall include electrical equipment, fittings, devices, motors, appliances, fixtures, apparatus, all hardware and appurtenances, and the like, used as part of, or in connection with, electrical installation.

Standards of Installation. Materials shall be installed according to the manufacturer's recommendations, the NEC, OSHA, the NESC, and AASHTO's Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals.

All like materials shall be from the same manufacturer. Listed and labeled materials shall be used whenever possible. The listing shall be according to UL or an approved equivalent.

Safety and Protection. Safety and protection requirements shall be as follows.

Safety. Electrical systems shall not be left in an exposed or otherwise hazardous condition. All electrical boxes, cabinets, pole handholes, etc. which contain wiring, either energized or non-energized, shall be closed or shall have covers in place and be locked when possible, during nonworking hours.

Protection. Electrical raceway or duct openings shall be capped or otherwise sealed from the entrance of water and dirt. Wiring shall be protected from mechanical injury.

Equipment Grounding Conductor. All electrical systems, materials, and appurtenances shall be grounded. Good ground continuity throughout the electrical system shall be assured, even though every detail of the requirements is not specified or shown. Electrical circuits shall have a continuous insulated equipment grounding conductor. When metallic conduit is used, it shall be bonded to the equipment grounding conductor but shall not be used as the equipment grounding conductor.

Detector loop lead-in circuits, circuits under 50 volts, and runs of fiber optic cable will not require an equipment grounding conductor.

Where connections are made to painted surfaces, the paint shall be scraped to fully expose metal at the connection point. After the connection is completed, the paint system shall be repaired to the satisfaction of the Engineer.

Bonding of all boxes and other metallic enclosures throughout the wiring system to the equipment grounding conductor shall be made using a splice and pigtail connection. Mechanical connectors shall have a serrated washer at the contact surface.

All connections to structural steel or fencing shall be made with exothermic welds. Care shall be taken not to weaken load carrying members. Where connections are made to epoxy coated reinforcing steel, the epoxy coating shall be sufficiently removed to facilitate a mechanical connection. The epoxy coating shall be repaired to the satisfaction of the Engineer. Where connections are made to insulated conductors, the connection shall be wrapped with at least four layers of electrical tape extended 6 in. onto the conductor insulation.

Submittals. At the preconstruction meeting, the Contractor shall submit a written listing of manufacturers for all major electrical and mechanical items. The list of manufacturers shall be binding, except by written request from the Contractor and approval by the Engineer. The request shall include acceptable reasons and documentation for the change.

Within 30 calendar days after contract execution, the Contractor shall submit, for approval, through the method as directed in the pre-construction meeting. Submittals for the materials for each individual pay item shall be complete in every respect. Submittals which include multiple pay items shall have all submittal material for each item or group of items covered by a particular specification, grouped together and the applicable pay item identified. Various submittals shall, when taken together, form a complete coordinated package. A partial submittal will be returned without review unless prior written permission is obtained from the Engineer.

Submittals shall be provided for all items used, temporary and permanent, for review and approval.

Equipment which will be owned and maintained by a local agency other than the State shall be reviewed and approved by that agency prior to submittal to the State. The submittal to the State shall include any comments made by the local agency.

Each PDF document must be a vector format PDF from the originating supplier or program and not scanned images.

The submittal must clearly identify the specific model number or catalog number of the item being proposed. Submittals must be the Manufacturers current published information. Out of date submittal material will be grounds for rejection.

The submittal shall be properly identified by contractor, pay item number, route, section, county, and contract number. Example:

Contractor: Contractor Name Pay Item: X0327607 Route: I-00 Section: 2013-xxx-yzx County: Cook Contract: 12Z34

The Contractor shall have reviewed the submittal material and affixed the Contractor's stamp of approval, with date and signature, for each individual item prior to submittal. The Contractor's approval stamp shall be the first page of the submittal.

Illegible print, incompleteness, inaccuracy, or lack of coordination will be grounds for rejection.

Items from multiple disciplines shall not be combined on a single submittal and transmittal. Items for lighting, signals, surveillance, and CCTV must be in separate submittals since they may be reviewed by various personnel in various locations.

The Department may provide a list of pay items broken out by discipline upon request for a particular contract. In general, the disciplines are as follows:

Discipline	Typical Items
ITS	CCTV CCTV structures Communication vaults Fiber optic Fiber optic duct Network equipment
Lighting	Breakaway devices Light poles Light tower Lighting cables Lighting controllers Luminaires Unit duct
Pump Station	All pump station equipment
Signing	Signing
Surveillance	Loop cables Detector equipment & associated structures Ramp metering & associated structures Wireless pavement sensors and assoc. structures Radar detection Data Probing Handholes Dynamic Message Signs (DMS)
Traffic Signal	Controllers/Cabinets Handholes Illuminated signs Pedestrian Push Buttons Signal Cable Signal Detectors Signal Heads Signal Loop Cable Signal Modules Signal Structures
Local Roads Lighting	Same as lighting
Local Roads Traffic Signal	Same as traffic signal
Discipline with the predominate amount of work in contract or ask Engineer.	Raceways Electric cables Junction boxes

The Engineer will review the submittals for conformance with the design concept of the project according to Article 105.04 and the following. The Engineer will stamp the drawings indicating their status as "Approved", "Approved as Noted", "Disapproved", "Incomplete", or "Information Only". Since the Engineer's review is for conformance with the design concept only, it shall be the Contractor's responsibility to coordinate the various items into a working system as specified. The Contractor shall not be relieved from responsibility for errors or omissions in the shop, working, or layout drawings by the Engineer's approval thereof. The Contractor shall still be in full compliance with contract and specification requirements.

All submitted items reviewed and marked "Disapproved", "Incomplete" or "Approved as Noted" shall be resubmitted by the Contractor in their entirety, unless otherwise indicated within the submittal comments.

Work shall not begin until the Engineer has approved the submittal. Material installed prior to approval by the Engineer, will be subject to removal and replacement at no additional cost to the Department.

Certifications. When certifications are specified and are available prior to material manufacture, the certification shall be included in the submittal information. When specified and only available after manufacture, the submittal shall include a statement of intent to furnish certification. All certificates shall be complete with all appropriate test dates and data.

Authorized Project Delay. See Article 801.08

Maintenance transfer and Preconstruction Inspection: Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall request a maintenance transfer and preconstruction site inspection, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any electrical systems (lighting, ITS, pump station, surveillance, and traffic control systems) which may be affected by the work. The request for the maintenance transfer and preconstruction inspection shall be made no less than 14 calendar days prior to the desired inspection date. The maintenance transfer and preconstruction inspection shall:

Establish the procedures for formal transfer of maintenance responsibility required for the construction period.

Establish the approximate location and operating condition of the electrical systems which may be affected by the work.

Marking of Existing Cable Systems. The party responsible for maintenance of any existing electrical systems at the project site will, at the Contractor's request, mark and/or stake, once per location, all underground cable routes owned or maintained by the State. A project may involve multiple "locations" where separated electrical systems are involved (i.e. different controllers). The markings shall be taken to have a horizontal tolerance of at least 1 foot (304.8 mm) to either side. The request for the cable locations and marking shall be made at the same time the request for the maintenance transfer and preconstruction inspection is made. The Contractor shall exercise extreme caution where existing buried cable runs are involved. The markings of existing systems are made strictly for assistance to the Contractor and this does not relieve the Contractor of responsibility for the repair or replacement of any cable run damaged in the course of their work, as specified elsewhere herein. Note that the Contractor shall be entitled to only one request for location marking of existing

systems and that multiple requests may only be honored at the Contractor's expense. No locates will be made after maintenance is transferred unless it is at the Contractor's expense.

Condition of Existing Systems. The Contractor shall conduct an inventory of all existing electrical system equipment within the project limits, which may be affected by the work, making note of any parts which are found broken or missing, defective or malfunctioning. Megger and load readings shall be taken for all existing circuits which will remain in place or be modified. If a circuit is to be taken out in its entirety, then readings do not have to be taken. The inventory and test data shall be reviewed with and approved by the Engineer and a record of the inventory shall be submitted to the Engineer for the record. Without such a record, all systems transferred to the Contractor for maintenance during construction shall be returned at the end of construction in complete, fully operating condition."

Maintenance and Responsibility During Construction.

Lighting Operation and Maintenance Responsibility. The scope of work shall include the assumption of responsibility for the continuing operation and maintenance of the existing, proposed, temporary, sign and navigation lighting, or other lighting systems and all appurtenances affected by the work as specified elsewhere herein. Maintenance of lighting systems is specified elsewhere and will be paid for separately.

The proposed lighting system must be operational prior to opening the roadway to traffic unless temporary lighting exists which is designed and installed to properly illuminate the roadway.

Electrical Infrastructure During Construction. The scope of work shall include locating and marking the proposed underground infrastructure installed in this contract.

Energy and Demand Charges. The payment of basic energy and demand charges by the electric utility for existing lighting which remains in service will continue as a responsibility of the Owner, unless otherwise indicated. Unless otherwise indicated or required by the Engineer duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously at the Owner's expense and lighting systems shall not be kept in operation during long daytime periods at the Owner's expense. Upon written authorization from the Engineer to place a proposed new lighting system in service, whether the system has passed final acceptance or not, (such as to allow temporary lighting to be removed), the Owner will accept responsibility for energy and demand charges for such lighting, effective the date of authorization. All other energy and demand payments to the utility shall be the responsibility of the Contractor until final acceptance.

Damage to Electrical Systems. Should damage occur to any existing electrical systems through the Contractor's operations, the Engineer will designate the repairs as emergency or non-emergency in nature.

Emergency repairs shall be made by the Contractor, or as determined by the Engineer, the Department, or its agent. Non-emergency repairs shall be performed by the Contractor within six working days following discovery or notification. All repairs shall be performed in an expeditious manner to assure all electrical systems are operational as soon as possible. The repairs shall be performed at no additional cost to the Department.

Lighting. An outage will be considered an emergency when three or more lights on a circuit or three successive lights are not operational. Knocked down materials, which result in a danger to the motoring public, will be considered an emergency repair.

Temporary aerial multi-conductor cable, with grounded messenger cable, will be permitted if it does not interfere with traffic or other operations, and if the Engineer determines it does not require unacceptable modification to existing installations.

Marking Proposed Locations. The Contractor shall mark or stake the proposed locations of all poles, cabinets, junction boxes, pull boxes, handholes, cable routes, pavement crossings, and other items pertinent to the work. A proposed location inspection by the Engineer shall be requested prior to any excavation, construction, or installation work after all proposed installation locations are marked. Any work installed without location approval is subject to corrective action at no additional cost to the Department.

Inspection Of Electrical Work. Inspection of electrical work shall be according to Article 105.12 and the following. Before any splice, tap, or electrical connection is covered in handholes, junction boxes, light poles, or other enclosures, the Contractor shall notify and make available such wiring for the Engineer's inspection.

Testing. Before final inspection, the electrical work shall be tested. Tests may be made progressively as parts of the work are completed or may be made when the work is complete. Tests shall be made in the presence of the Engineer. Items which fail to test satisfactorily shall be repaired or replaced. Tests shall include checks of control operation, system voltages, cable insulation, and ground resistance and continuity.

The forms for recording test readings will be available from the Engineer in electronic format. The Contractor shall provide the Engineer with a written report of all test data including the following:

- Voltage Tests
- Amperage Tests
- Insulation Resistance Tests
- Continuity tests
- Resistance of Grounding Electrodes
- Detector Loop Tests

Lighting Systems. The following tests shall be made.

- (1) **Voltage Measurements.** Voltages in the cabinet from phase to phase and phase to neutral, at no load and at full load, shall be measured and recorded. Voltage readings at the last termination of each circuit shall be measured and recorded.
- (2) **Insulation Resistance.** Insulation resistance to ground of each circuit at the cabinet shall be measured and recorded with all loads disconnected. Prior to performance of the insulation resistance test, the Contractor shall remove all fuses within all light pole bases on a circuit to segregate the luminaire loads.

On tests of new cable runs, the readings shall exceed 50 megohms for phase and neutral conductors with a connected load over 20A and shall exceed 100 megohms for conductors with a connected load of 20A or less.

On tests of cable runs which include cables which were existing in service prior to this contract, the resistance readings shall be the same or better than the readings recorded at the maintenance transfer at the beginning of the contract. Measurements shall be taken with a megohm meter approved by the Engineer.

- (3) Loads. The current of each circuit, phase main, and neutral shall be measured and recorded. The Engineer may direct reasonable circuit rearrangement. The current readings shall be within 10% of the connected load based on material ratings.
- (4) Ground Continuity. Resistance of the system ground as taken from the farthest extension of each circuit run from the controller (i.e. check of equipment ground continuity for each circuit) shall be measured and recorded. Readings shall not exceed 2.0 ohms, regardless of the length of the circuit.
- (5) Resistance of Grounding Electrodes. Resistance to ground of all grounding electrodes shall be measured and recorded. Measurements shall be made with a ground tester during dry soil conditions as approved by the Engineer. Resistance to ground shall not exceed 10 ohms.

Surveillance. The following tests shall be made in addition to the lighting system test above.

Detector Loops. Before and after permanently securing the loop in the pavement, the resistance, inductance, resistance to ground, and quality factor for each loop and lead-in circuit shall be tested.

The loop and lead-in circuit shall have an inductance between 20 and 2500 microhenries. The resistance to ground shall be a minimum of 50 megohms under any conditions of weather or moisture. The continuity test of the loop and loop lead-in shall not have a resistance greater than 2 ohms. The quality factor (Q) shall be 5 or greater. Loops which fail to test satisfactorily shall be repaired or replaced.

Telecommunication Cable. Once the telecommunication cable is installed complete with all cable terminations complete the Contractor shall request an end-to-end test. The Contractor shall request the end-to-end test at least seven days in advance to the TSC Engineer. Any lane closures and/or any other safety measures that need to be taken shall be provided for by the Contractor and shall be considered incidental to the cost of this item. The type of test performed shall be an end-to-end test with Halcyon type equipment transmitting and receiving at each end of the cable. Each pair shall be tested, and the results shall be recorded and submitted to the Engineer. If any results don't fall within the requirements set forth in (REA) PE-39, the Contractor shall correct and re-test that cable pair. Traffic systems will tolerate only one pair out of every 100 pair of cable that doesn't meet or exceed specifications set forth in (REA) PE-39.

Wireless in-pavement detection systems shall be tested in accordance with the approved testing procedures provided in the catalog cut submittal.

Fiber Optic Systems. The Contractor shall submit detailed test procedures for approval by the Engineer. All fibers (terminated and un-terminated) shall be tested bi-directionally at both 1310 nm and 1550 nm with both an OTDR and a power meter with an optical source. For testing, intermediate breakout fibers may be concatenated and tested end-to-end. Any discrepancies

between the measured results and these specifications will be resolved to the satisfaction of the Engineer.

Fibers which are not to be terminated shall be tested with a temporary fusion spliced pigtail fiber. Mechanical splice or bare fiber adapters are not acceptable.

The Contractor shall provide the date, time and location of any tests required by this specification to the Engineer at least five working (seven calendar) days before performing the test. Included with the notification shall be a record drawing of the installed fiber optic cable system. The drawings shall indicate actual installed routing of the cable, the locations of splices, and locations of cable slack with slack quantities identified.

Upon completion of the cable installation, splicing, and termination, the Contractor shall test all fibers for continuity, events above 0.1 dB, and total attenuation of the cable. The test procedure shall be as follows:

A certified technician utilizing an OTDR and optical source/power meter shall conduct the installation test. The test equipment used shall have been calibrated within the last two years. Documentation shall be provided. The technician is directed to conduct the test using the standard operating procedures defined by the manufacturer of the test equipment. All fibers installed shall be tested in both directions.

A fiber ring or fiber box shall be used to connect the OTDR to the fiber optic cable under test at both the launch and receive ends. The tests shall be conducted at 1310 and 1550 nm for all fibers.

All testing shall be witnessed by the Engineer, and a copy of the test results (CD ROM or USB Drive) shall be submitted on the same day of the test. Hardcopies shall be submitted as described herein with copies on CD ROM or USB Drive.

At the completion of the test, the Contractor shall provide copies of the documentation of the test results to the Engineer. The test documentation shall be submitted as two bound copies and three CD ROM, or USB drive copies, and shall include the following:

Cable & Fiber Identification:

• Cable ID	• Operator Name
• Cable Location - beginning and end point	• Date & Time
• Fiber ID, including tube and fiber color	• Setup Parameters
• Wavelength	• Range (OTDR)
• Pulse width (OTDR)	• Scale (OTDR)
• Refractory index (OTDR)	• Setup Option chosen to pass OTDR "dead zone"

Test Results shall include:

• OTDR Test results	• Measured Length (Cable Marking)
• Total Fiber Trace	• Total Length (OTDR)
• Splice Loss/Gain	• Optical Source/Power Meter Total Attenuation (dB/km)
• Events > 0.10 dB	

Sample Power Meter Tabulation:

Power Meter Measurements (dB)									
Location		Fiber No.	Cable Length (km)	A to B		B to A		Bidirectional Average	
A	B			1310 nm	1550 nm	1310 nm	1550 nm	1310 nm	1550 nm
		1							
		2							
Maximum Loss									
Minimum Loss									

The OTDR test results file format must be Bellcore/Telcordia compliant according to GR-196-CORE Issue 2, OTDR Data Standard, GR 196, Revision 1.0, GR 196, Revision 1.1, GR 196, Revision 2.0 (SR-4731) in a ".SOR" file format. A copy of the test equipment manufacture's software to read the test files, OTDR and power, shall be provided to the Department. These results shall also be provided in tabular form, see sample below:

Sample OTDR Summary				
Cable Designation:	<i>TCF-IK-03</i>	OTDR Location:	<i>Pump Sta. 67</i>	Date: <i>1/1/00</i>
Fiber Number	Event Type	Event Location	Event Loss (dB)	
			1310 nm	1550 nm
<i>1</i>	<i>Splice</i>	<i>23500 Ft.</i>	<i>.082</i>	<i>.078</i>
<i>1</i>	<i>Splice</i>	<i>29000 Ft.</i>	<i>.075</i>	<i>.063</i>
<i>2</i>	<i>Splice</i>	<i>29000 Ft.</i>	<i>.091</i>	<i>.082</i>
<i>3</i>	<i>Splice</i>	<i>26000 Ft.</i>	<i>.072</i>	<i>.061</i>
<i>3</i>	<i>Bend</i>	<i>27000 Ft.</i>	<i>.010</i>	<i>.009</i>

The following shall be the criteria for the acceptance of the cable:

Upon completing all splicing operations for a cable span, the Contractor shall measure the mean bi-directional loss at each splice using an optical time domain reflectometer.

- When splices are made between identical cables (same manufacturer and cable type) the average optical loss of each splice shall not exceed 0.10 dB. The average is determined by measuring the splice loss in both directions with an OTDR, adding the two readings, and dividing by two. Testing should be performed for both the 1310 and 1550 nm wavelengths. No individual splice loss measured in a single direction shall exceed 0.15 dB.
- When splices are made between cables containing fibers of different mode field diameters, the average optical loss of each splice shall not exceed 0.50 dB. The average is determined by measuring the splice loss in both directions with an OTDR, adding the two readings, and dividing by two. Testing should be performed for both the 1310 and 1550 nm wavelengths. No individual splice loss measured in a single direction shall exceed 0.6 dB.

The Contractor shall measure the end-to-end attenuation of each fiber, from connector to connector, using an optical power meter and source. This loss shall be measured at from both

directions and shall not exceed 0.5 dB per installed kilometer of single mode cable. Measurements shall be made at both 1300 and 1550 nm for single mode cable.

For multimode cable, power meter measurements shall be made at 850 and 1300 nm. The end-to-end attenuation shall not exceed 3.8 dB/installed kilometers at 850nm or 1.8 dB per installed kilometer at 1300nm for multimode fibers.

If the total loss exceeds these specifications, the Contractor shall replace or repair the cable run at the no additional cost to the state, both labor and materials. Elevated attenuation due to exceeding the pulling tension, or any other installation operation, during installation shall require the replacement of the cable run at no additional cost to the State, including labor and materials.

All test results shall be furnished to the Engineer seven working days before the date the inspection is scheduled.

Contract Guarantee. The Contractor shall provide a written guarantee for all electrical work provided under the contract for a period of six months after the date of acceptance with the following warranties and guarantees.

- (a) The manufacturer's standard written warranty for each piece of electrical material or apparatus furnished under the contract. The warranty for LED modules, including the maintained minimum luminance, shall cover a minimum of 120 months from the date of delivery.
- (b) The Contractor's written guarantee that, for a period of six months after the date of final acceptance of the work, all necessary repairs to or replacement of said warranted material or apparatus for reasons not proven to have been caused by negligence on the part of the user or acts of a third party shall be made by the Contractor at no additional cost to the Department.
- (c) The Contractor's written guarantee for satisfactory operation of all electrical systems furnished and constructed under the contract for a period of six months after final acceptance of the work.

The warranty for an UPS shall cover a minimum of two years from date the equipment is placed in operation; however, the batteries of the UPS shall be warranted for full replacement for a minimum of five years.

Record Drawings. Alterations and additions to the electrical installation made during the execution of the work shall be made on the PDF copy of the as-Let documents using a PDF editor. Hand drawn notations or markups and scanned plans are not acceptable. These drawings shall be updated daily and shall be available for inspection by the Engineer during the work. The record drawings shall include the following:

- Cover sheet
- The electrical maintenance contract management system (EMCMS) location designation, i.e. "L", "TS", "S", "A" number.
- Summary of Quantities, electrical items only
- Legends, schedules, and notes
- Plan sheets
- Final fiber assignment tables
- Pertinent details

- Single line diagrams; electrical, communications, surveillance and fiber optic.
- Other useful information useful to locate and maintain the systems.

Any modifications to the details shall be indicated. Final quantities used shall be indicated on the Summary of Quantities. Foundation depths used shall also be listed.

As part of the record drawings, the Contractor shall inventory all materials, new or existing, on the project and record information on inventory sheets provided by the Engineer.

The inventory shall include:

- Location of equipment, including rack, chassis, slot as applicable.
- Designation of equipment
- Equipment manufacturer
- Equipment model number
- Equipment version number
- Equipment configuration
 - Addressing, IP or other
 - Settings, hardware or programming
- Equipment serial number

The following electronic inventory forms are available from the Engineer:

- Lighting controller inventory
- Lighting inventory
- Light tower inspection checklist
- ITS location inventory

The information shall be entered in the forms; handwritten entries will not be acceptable; except for signatures. Electronic file shall also be included in the documentation.

When the work is complete, and seven days before the request for a final inspection, the set of contract drawings, marked "RECORD DRAWINGS", shall be submitted to the Engineer for review and approval and shall be stamped with the date and the signature of the Contractor's supervising engineer or electrician. The record drawings shall be submitted in PDF format via a mutually agreed to electronic format for review and approval.

In addition to the record drawings, PDF copies of the final catalog cuts which have been approved and approved as noted with applicable follow-up shall be submitted along with the record drawings. The PDF files shall clearly indicate either by filename or PDF table of contents (bookmarks) the respective pay item number. Specific part or model numbers of items which have been selected shall be clearly visible.

If the electric service is new or modified, documentation as required in the Electric Utility Service Installation and Connection shall be submitted.

During the final inspection, the Contractor shall provide three sets of electronically produced drawings in a moisture proof pouch to be kept on the inside door of the controller cabinet or other location approved by the Engineer. These drawings shall show the final as-built circuit orientation(s)

of the project in the form of a single line diagram with all equipment designations and clearly identified.

Final documentation shall be submitted as a complete submittal package, i.e. record drawings, test results, inventory, etc. shall be submitted at the same time. Partial piecemeal submittals will be rejected without review.

A total of three hardcopies and two CD-ROMs or USB Drives of the final documentation shall be submitted. The identical material shall also be submitted in the same manner as the catalog cut submittals utilizing the following final documentation pay item numbers:

Pay Code	Description	Discipline
FDLRD000	Record Drawings - Lighting	Lighting
FDSRD000	Record Drawings - Surveillance	Surveillance
FDTRD000	Record Drawings - Traffic Signal	Traffic Signal
FDIRD000	Record Drawings - ITS	ITS
FDLCC000	Catalog Cuts - Lighting	Lighting
FDSCC000	Catalog Cuts – Surveillance	Surveillance
FDTCC000	Catalog Cuts – Traffic Signal	Traffic Signal
FDICC000	Catalog Cuts - ITS	ITS
FDLWL000	Warranty - Lighting	Lighting
FDSWL000	Warranty - Surveillance	Surveillance
FDTWL000	Warranty - Traffic Signal	Traffic Signal
FDIWL000	Warranty - ITS	ITS
FDLTR000	Test Results - Lighting	Lighting
FDSTR000	Test Results - Surveillance	Surveillance
FDTTR000	Test Results - Traffic Signal	Traffic Signal
FDITR000	Test Results - ITS	ITS
FDLINV00	Inventory - Lighting	Lighting
FDSINV00	Inventory - Surveillance	Surveillance
FDTINV00	Inventory - Traffic Signal	Traffic Signal
FDIINV00	Inventory - ITS	ITS
FDLGPS00	GPS - Lighting	Lighting
FDSGPS00	GPS - Surveillance	Surveillance
FDTGPS00	GPS - Traffic Signal	Traffic Signal
FDIGPS00	GPS - ITS	ITS
FDLES00	Electric Service - Lighting	Lighting
FDSES00	Electric Service - Surveillance	Surveillance
FDTES00	Electric Service - Traffic Signal	Traffic Signal
FDIES00	Electric Service - ITS	ITS

Record drawings shall include marked up plans, controller info, electric service info, equipment settings, manuals, wiring diagrams for each discipline.

Test results shall be all electrical test results, fiber optic OTDR, and fiber optic power meter as applicable for each discipline.

GPS Documentation. In addition to the specified record drawings, the Contactor shall record GPS coordinates of the following electrical components being installed, modified or being affected in other ways by this contract:

- All light poles and light towers.
- Handholes and vaults.
- Junction boxes
- Conduit roadway crossings.
- Controllers.
- Control buildings.
- Structures with electrical connections, i.e. DMS, lighted signs.
- Electric service locations.
- CCTV camera installations.
- Roadway surveillance installations.
- Fiber optic splice locations.
- Fiber Optic Cables. Coordinates shall be recorded along each fiber optic cable route every 200 feet.
- Fiber optic utility markers
- All fiber optic slack locations shall be identified with quantity of slack cable included. When sequential cable markings are available, those markings shall be documented as cable marking into enclosure and marking out of enclosure.
- All wireless in-pavement vehicle detectors

Datum to be used shall be North American 1983.

Data shall be provided electronically. The electronic format shall be compatible with MS Excel. Latitude and Longitude shall be in decimal degrees with a minimum of six decimal places. Each coordinate shall have the following information:

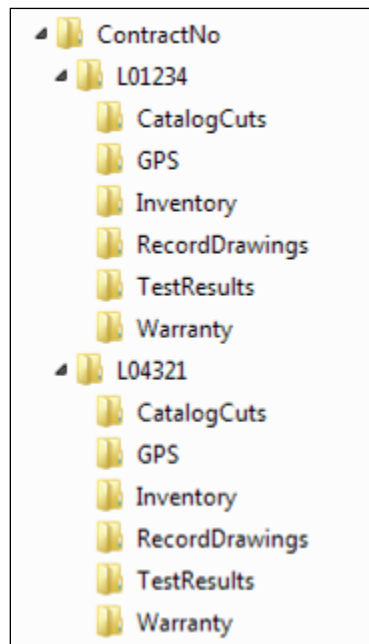
1. District
2. Description of item
3. Designation
4. Use
5. Approximate station
6. Contract number
7. Date
8. Owner
9. Latitude
10. Longitude
11. Comments

A spreadsheet template will be available from the Engineer for use by the Contractor.

Accuracy. Data collected is to be mapping grade. A handheld mapping grade GPS device shall be used for the data collection. The receiver shall support differential correction and data shall have minimum 5 meter accuracy after post processing.

GPS receivers integrated into cellular communication devices, recreational and automotive GPS devices are not acceptable. The GPS shall be the product of an established major GPS manufacturer having been in the business for a minimum of six years.”

The documents on the CD ROM, or USB Drive shall be organized by the electrical maintenance contract management system (EMCMS) location designation. If multiple EMCMS locations are within the contract, separate folders shall be utilized for each location as follows:



Extraneous information not pertaining to the specific EMCMS location shall not be included in that particular folder and sub-folder.

The inspection will not be made until after the delivery of acceptable record drawings, specified certifications, and the required guarantees.

The final acceptance documentation checklist shall be completed and is contained elsewhere herein.

If CD's are used they shall be labeled as illustrated in the CD Label Template contained herein.

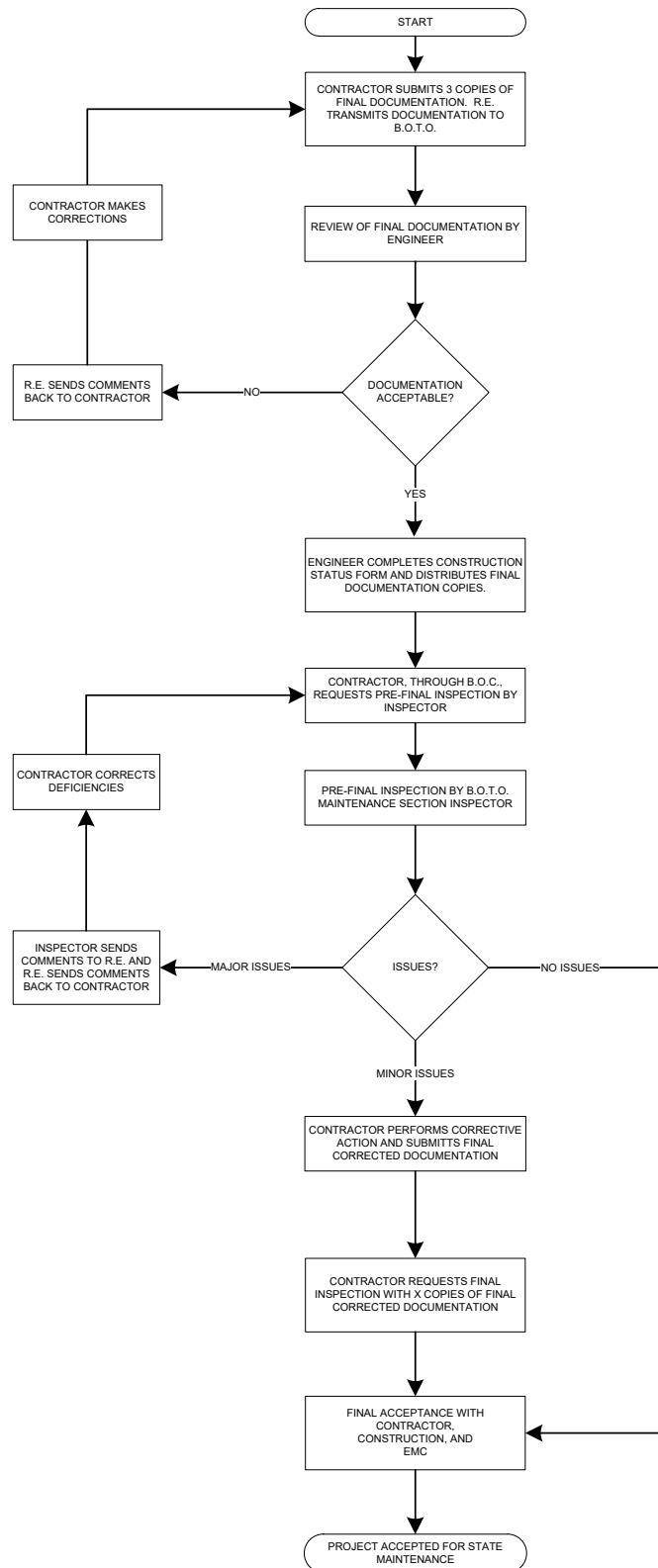
Acceptance. Acceptance of electrical work will be given at the time when the Department assumes the responsibility to protect and maintain the work according to Article 107.30 or at the time of final inspection.

When the electrical work is complete, tested, and fully operational, the Contractor shall schedule an inspection for acceptance with the Engineer no less than seven working days prior to the

desired inspection date. The Contractor shall furnish the necessary labor and equipment to make the inspection.

A written record of the test readings taken by the Contractor according to Article 801.13 shall be furnished to the Engineer seven working days before the date the inspection is scheduled. Inspection will not be made until after the delivery of acceptable record drawings, specified certifications, and the required guarantees.

FAI ROUTE 80 (I-80)
PROJECT NHPP-SCVU(428)
SECTION 2017-057F
WILL COUNTY
CONTRACT NO. 62F94



Final Acceptance Documentation Checklist

LOCATION	
Route	Common Name
Limits	Section
Contract #	County
Controller Designation(s)	EMC Database Location Number(s)

ITEM	Contractor (Verify)	Resident Engineer (Verify)
Record Drawings -Three hardcopies (11" x 17") -PDFs as required elsewhere	☐ ☐	☐ ☐
Field Inspection Tests -Voltage -Amperage -Cable Insulation Resistance -Continuity -Controller Ground Rod Resistance (Three Hardcopies & PDFs as required)	☐ ☐ ☐ ☐ ☐	☐ ☐ ☐ ☐ ☐
GPS Coordinates -Excel file (Check Special Provisions, Excel file required.)	☐	☐
Job Warranty Letter (Three Hardcopies & PDFs as required)	☐	☐
Catalog Cut Submittals -Approved & Approved as Noted (PDFs as required)	☐	☐
Lighting Inventory Form (Three Hardcopies & PDFs as required)	☐	☐
Lighting Controller Inventory Form (Three Hardcopies & PDFs as required)	☐	☐
Electric Service Documentation (Three Hardcopies & PDFs as required)	☐	☐
Light Tower Inspection Form (If applicable, Three Hardcopies & PDFs as required)	☐	☐

Three hardcopies & PDFs as required shall be submitted for all items above. If a CD ROM is used it shall be labeled as shown in the example contained herein.

General Notes:

Record Drawings – The record drawings should contain contract cover sheet, summary of quantities showing all lighting pay item sheets, proposed lighting plans and lighting detail sheets. Submit hardcopies shall be 11” x 17” size. Temporary lighting plans and removal lighting plans should not be part of the set.

Field Inspection Tests – Testing should be done for proposed cables. Testing shall be per standard specifications. Forms shall be neatly filled out.

GPS Coordinates – Check special provisions “General Electrical Requirements”. Submit electronic “EXCEL” file.

Job Warranty Letter – See standard specifications.

Cutsheet Submittal – See special provisions “General Electrical Requirements”. Scan approved and approved as noted cutsheets.

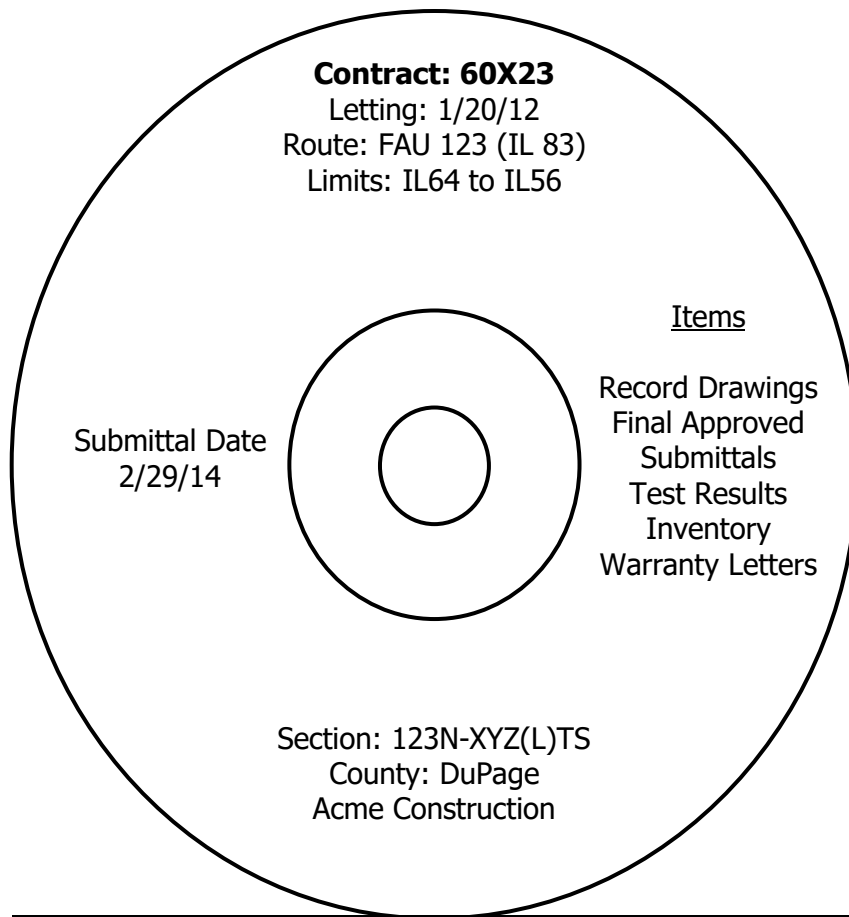
Lighting Inventory Form – Inventory form should include only proposed light poles, proposed light towers, proposed combination (traffic/light pole) lighting and proposed underpass luminaires.

Lighting Controller Inventory Form – Form should be filled out for only proposed lighting controllers.

Light Tower Safety Inspection Form – Form should be filled out for each proposed light tower.

Cd Label Format Template.

Label must be printed; hand written labels are unacceptable and will be rejected.



HIGHMAST LUMINAIRE, LED

Effective: April 1, 2024

Description. This work shall consist of furnishing and installing a highmast LED luminaire as shown on the plans, as specified herein.

The luminaire including the housing, driver and optical assembly shall be assembled in the US. The luminaire shall be assembled by and manufactured by the same manufacturer. The luminaire shall be mechanically strong and easy to maintain. The size, weight, and shape of the luminaire shall be designed so as not to incite detrimental vibrations in its respective structure, and it shall be compatible with the mounting arm. All electrical and electronic components of the luminaire shall comply with the requirements of Restriction of Hazardous Materials (RoHS) regulations. The luminaire shall be listed for wet locations by an NRTL and shall meet the requirements of UL 1598 and UL 8750.

The luminaire shall be designed and manufactured for high mast tower use. It shall be designed to withstand constant 80 mph wind speeds and 104 mph gusts and the physical stresses associated with such duty including shocks and vibrations.

Submittal Requirements. The Contractor shall also the following manufacturer's product data for each type of luminaire:

1. Descriptive literature and catalogue cuts for luminaire, LED driver, and surge protection device. Completed manufacturer's luminaire ordering form with the full catalog number provided
2. LED drive current, total luminaire input wattage and total luminaire current at the system operating voltage or voltage range and ambient temperature of 25 C.
3. LED efficacy per luminaire expressed in lumens per watt (l/w).
4. Initial delivered lumens at the specified color temperature, drive current, and ambient temperature.
5. IES file associated with each submitted luminaire in the IES LM-63 format.
6. Computer photometric calculation reports as specified and in the luminaire performance table.
7. TM-15 BUG rating report.
8. Isofootcandle chart with max candela point and half candela trace indicated.
9. Documentation of manufacturers experience and verification that luminaires were assembled in the US as specified.
10. Written warranty.

Upon request by the Engineer, submittals shall also include any or all the following:

- a. TM-21 calculator spreadsheet (XLSX or PDF format) and if available, TM-28 report for the specified luminaire or luminaire family. Both reports shall be for 50,000 hours at an ambient temperature of 77 °F.
- b. LM-79 report with NVLAP current at the time of testing in PDF format inclusive of the following: isofootcandle diagram with half candela contour and maximum candela point; polar plots through maximum plane and maximum cone; coefficient of utilization graph; candela table; and spectral distribution graph and chromaticity diagram.
- c. LM-80 report for the specified LED package in PDF format and if available, LM-84 report for the specified luminaire or luminaire family in PDF format. Both reports shall be conducted by a laboratory with NVLAP certification current at the time of testing.
- d. AGi32 calculation file matching the submittal package.
- e. In Situ Temperature Measurement Test (ISTMT) report for the specified luminaire or luminaire family in PDF format.
- f. Vibration test report in accordance with ANSI C136.31 in PDF format.
- g. ASTM B117/ASTM D1654 (neutral salt spray) test and sample evaluation report in PDF format.
- h. ASTM G154 (ASTM D523) gloss test report in PDF format.
- i. LED drive current, total luminaire input wattage, and current over the operating voltage range at an ambient temperature of 77 °F.
- j. Power factor (pf) and total harmonic distortion (THD) at maximum and minimum supply and at nominal voltage for the dimmed states of 70%, 50%, and 30% full power.
- k. Ingress protection (IP) test reports, conducted according to ANSI C136.25 requirements, for the driver and optical assembly in PDF format.
- l. Installation, maintenance, and cleaning instructions in PDF format, including recommendations on periodic cleaning methods.
- m. Documentation in PDF format that the reporting laboratory is certified to perform the required tests.

A sample luminaire shall also be provided upon request of the Engineer. The sample shall be as proposed for the contract and shall be delivered by the Contractor to the district headquarters. After review, the Contractor shall retrieve the luminaire.

Manufacturer Experience. The luminaire shall be designed to be incorporated into a lighting system with an expected 20 year lifetime. The luminaire manufacturer shall have a minimum of 15 years of experience manufacturing LED roadway luminaires; parking lot, architectural, or residential luminaires are not applicable to this requirement. The manufacturer shall have a minimum of 100,000 total LED roadway luminaires installed on a minimum of 100 separate installations, all within the U.S.A.

Housing.

Material. The luminaire shall be a single device not requiring on-site assembly for installation. The driver for the luminaire shall be integral to the unit.

Finish. The luminaire shall have a baked acrylic enamel finish. The color of the finish shall be gray, unless otherwise indicated.

The finish shall have a rating of six or greater according to ASTM D1654, Section 8.0 Procedure A – Evaluation of Rust Creepage for Scribed Samples after exposure to 1000 hours of testing according to ASTM B117 for painted or finished surfaces under environmental exposure. The luminaire finish shall have less than or equal to 30% reduction of gloss according to ASTM D523 after exposure of 500 hours to ASTM G154 Cycle 6 QUV® accelerated weathering testing.

The luminaire shall slip-fit on a 2 to 2 3/8 in. O.D. pipe arm and shall have a barrier to limit the amount of insertion. The mounting shall be fully coordinated with the luminaire mounting method indicated in plans.

All external surfaces shall be cleaned in accordance with the manufacturer's recommendations and be constructed in such a way as to discourage the accumulation of water, ice, and debris.

The effective projected area of the luminaire shall not exceed 2.1 sq. ft. The total weight, including accessories, shall not exceed 80 lbs. If the weight of the luminaire is less than 20 lb, weight shall be added to the mounting arm or a supplemental vibration damper installed as approved by the Engineer.

A passive cooling method with no moving, rotating parts, or liquids shall be employed for heat management.

The luminaire shall include a fully prewired, seven-pin twist lock ANSI C136.41-compliant receptacle. Unused pins shall be connected as directed by the manufacturer and as approved by the Engineer. A shorting cap shall be provided with the luminaire that is compliant with ANSI C136.10.

Vibration Testing. All luminaires shall be subjected to and pass vibration testing requirements at "3G" minimum zero to peak acceleration in accordance with ANSI C136.31 requirements using the same luminaire. To be accepted, the luminaire housing, hardware, and each individual component shall pass this test with no noticeable damage and the luminaire must remain fully operational after testing.

Labels. An internal label shall be provided indicating the luminaire is suitable for wet locations and indicating the luminaire is an NRTL listed product to UL1598 and UL8750. The internal label shall also comply with the requirements of ANSI C136.22.

An external label consisting of two black characters on a white background with the dimensions of the label and the characters as specified in ANSI C136.15 for HPS luminaires. The first character shall be the alphabetical character representing the initial lumen output as specified in Table 1 of Article 1067.06(c). The second character shall be the numerical character representing the transverse light distribution type as specified in IES RP-8 (i.e. types 1, 2, 3, 4, or 5).

Hardware. All hardware shall be stainless steel or of other corrosion resistant material approved by the Engineer. Luminaires shall be designed to be easily serviced, having fasteners such as quarter-turn clips of the heavy spring-loaded type with large, deep straight slot heads, complete with a receptacle and shall be according to military specification MIL-f-5591.

All hardware shall be captive and not susceptible to falling from the luminaire during maintenance operations. This shall include lens/lens frame fasteners as well hardware holding the removable driver and electronic components in place. Provisions for any future house-side external or internal shielding should be indicated along with means of attachment.

Circuiting shall be designed to minimize the impact of individual LED failures on the operation of the other LED's.

Wiring. Wiring within the electrical enclosure shall be rated at 600v, 105°C or higher.

Driver. The driver shall be integral to the luminaire shall be capable of receiving an indefinite open and short circuit output conditions without damage.

The driver shall incorporate the use of thermal foldback circuitry to reduce output current under abnormal driver case temperature conditions and shall be rated for a lifetime of 100,000 hours at an ambient temperature exposure of 77 °F to the luminaire. If the driver has a thermal shut down feature, it shall not turn off the LEDs when operated at 104 °F or less.

The driver shall have an input voltage range of 120 to 277 volts ($\pm 10\%$) or 347 to 480 volts ($\pm 10\%$) according to the contract documents. When the driver is operating within the rated input voltage range and in an un-dimmed state, the power factor measurement shall be not less than 0.9 and the THD measurement shall be no greater than 20%. The driver shall meet the requirements of the FCC Rules and Regulations, Title 47, Part 15 for Class A devices with regard to electromagnetic compatibility. This shall be confirmed through the testing methods in accordance with ANSI C63.4 for electromagnetic interference.

The driver shall be dimmable using the protocol listed in the Luminaire Performance Table shown in the contract.

Surge Protection. The luminaire shall comply the requirements of ANSI C136.2 for electrical transient immunity at the "Extreme" level (20KV/10KA) and shall be equipped with a SPD that is UL1449 compliant with indicator light. An SPD failure shall open the circuit to protect the driver.

LED Optical Assembly. The optical assembly shall have an IP 65 or higher rating in accordance with ANSI C136.25. The circuiting of the LED array shall be designed to minimize the effect of individual LED failures on the operation of other LEDs. All optical components shall be made of glass or a UV stabilized, non-yellowing material.

The optical assembly shall utilize high brightness, long life, minimum 70 CRI, 4,000K color temperature (+/-300K) LEDs binned in accordance with ANSI C78.377. Lenses shall be UV-stabilized acrylic or glass.

Lumen depreciation at 50,000 hours of operation shall not exceed 15% of initial lumen output at the specified LED drive current and an ambient temperature of 25° C.

The luminaire may or may not have a glass lens over the LED modules. If a glass lens is used, it must be a flat lens. Material other than glass will not be acceptable. If a glass lens is not used, the LED modules may not protrude lower than the luminaire housing.

The optical assembly shall be capable of being rotated 360° around its vertical axis. The luminaire shall be equipped with identifying markings to indicate the mounted orientation. Luminaire installation shall include engraved banding of the mounting arms to designate proper orientation.

The assembly shall have individual serial numbers or other means for manufacturer tracking.

Photometric Performance. Luminaires shall be tested according to IESNA LM-79. This testing shall be performed by a test laboratory holding accreditation from the National Institute of Standards and Technology (NIST) NVLAP for the IESNA LM-79 test procedure.

Data reports as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, maximum plane and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, spectral distribution plots, chromaticity plots, and other standard report outputs of the above-mentioned tests.

The luminaire shall have a BUG rating of back light B3 or less, up light rating of U0, and a glare rating of G3 or less unless otherwise indicated in the luminaire performance table.

Photometric Calculations. Submitted report shall include a luminaire classification system graph with both the recorded lumen value and percent lumens by zone along with the BUG rating according to IESNA TM-15.

Complete point-by-point luminance and veiling luminance calculations as well as listings of all indicated averages and ratios as applicable shall be provided in accordance with IESNA RP-8 recommendations. Lighting calculations shall be performed using AGI32 software with all luminance calculations performed to one decimal place (i.e. x.x cd/m²). Uniformity ratios shall also be calculated to one decimal place (i.e. x.x:1). Calculation results shall demonstrate that the submitted luminaire meets the lighting metrics specified in the project Luminaire Performance Table(s). Values shall be rounded to the number of significant digits indicated in the luminaire performance table(s).

All photometry must be photopic. Scotopic or mesopic factors will not be allowed. The AGI32 file shall be submitted at the request of the Engineer.

IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE ROADWAY LIGHTING

GIVEN CONDITIONS

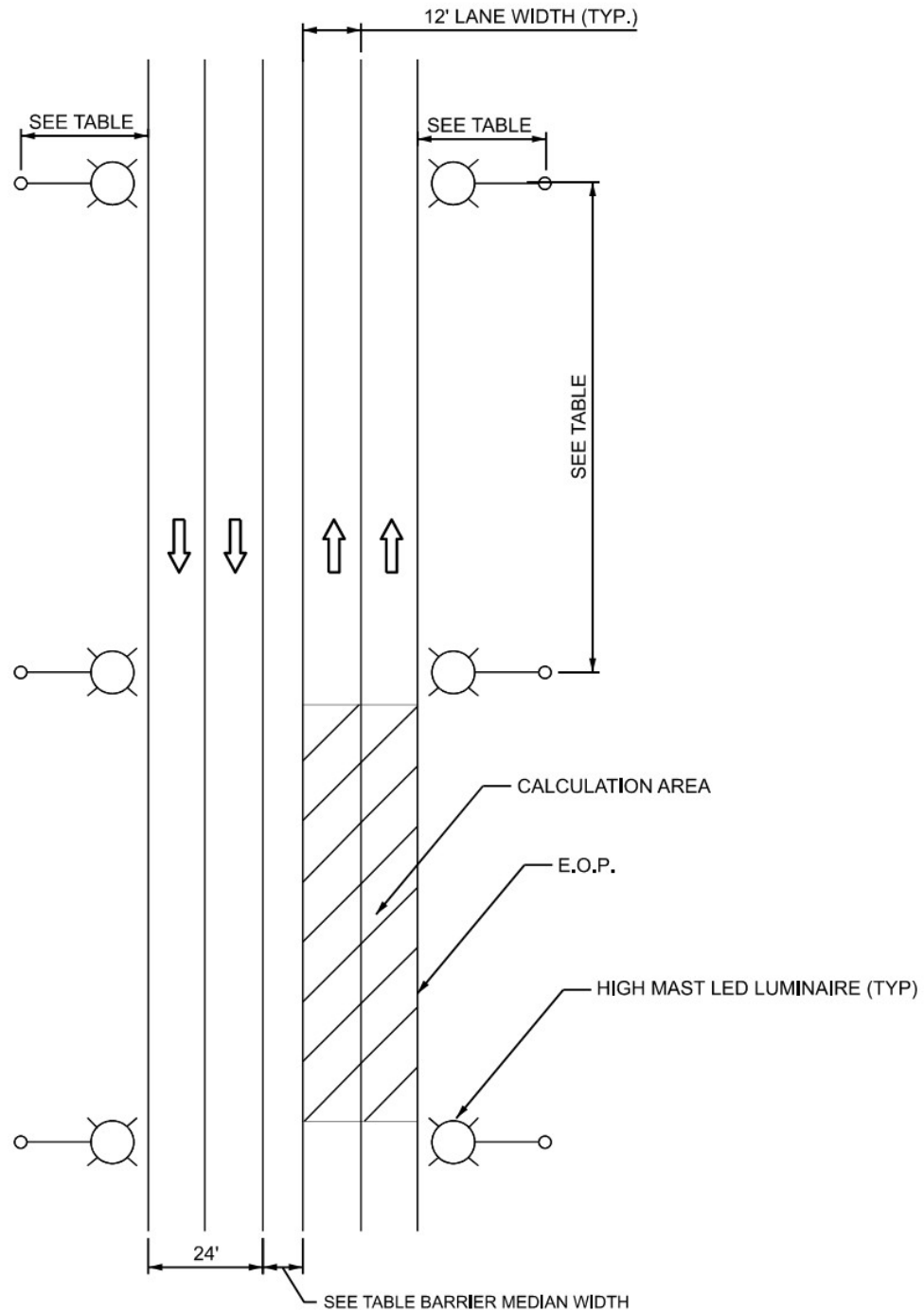
Roadway Data	Pavement Width	24	Ft
	Number of Lanes Left of Median	2	
	Number of Lanes Right of Median	2	
	Lane Width	12	Ft
	Median Width	1	Ft
	IES Surface Classification	R3	
	Q-Zero Value	0.07	
Mounting Data	Mounting Height	80	Ft
	Mast Arm Length	15	Ft
	Tower Set-Back from Edge of Pavement	55	Ft
Luminaire Data	Source	LED	
	Color Temperature	4000	°K
	Lumens	124,150	Min
	Pay Item Lumen Designation	K	
	BUG Rating	B5-U0-G5	
	IES Vertical Distribution	Long And Narrow	
	IES Control of Distribution	Cutoff	
	IES Lateral Distribution	Type II	
	Total Light Loss Factor	0.70	
Tower Layout Data	Spacing	460	Ft
	Configuration	See Diagram	
	Number of Luminaires per Tower	1	

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested, and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS

NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

Roadway Luminance	Average Luminance, L_{AVE} (Max)	1.2	Cd/m ²
	Average Luminance, L_{AVE} (Min)	0.8	Cd/m ²
	Uniformity Ratio, L_{AVE}/L_{MIN}	3.0	Max
	Uniformity Ratio, L_{MAX}/L_{MIN}	5.0	Max
	Veiling Luminance Ratio, L_V/L_{AVE}	0.3	Max



Independent Testing. When a contract has 50 or more luminaires of the same type (distribution type and lumen output/wattage), that luminaire type shall be independently tested, unless otherwise noted. The quantity of luminaires to be tested shall be as specified in the following table.

Contract Quantity	Luminaires to be Tested
1-49	0 (unless otherwise noted)
50-100	2
101-150	3
151-200	4
201-250	5
251-300	6
301-350	7

Testing is not required for temporary lighting luminaires.

The Contractor shall coordinate the testing with the contract schedule considering submittal, manufacturing, testing, and installation lead-times and deadlines.

The Electrical Engineer shall select from all the project luminaires at the Contractor's or distributor's storage facility, within District 1, the luminaires for testing. In all cases, the selection of luminaires shall be a random selection from the entire completed lot of luminaires required for the contract. Selections from partial lots will not be allowed. An additional luminaire shall also be selected for physical inspection by the Engineer at the district Headquarters. This luminaire will be available for the Contractor to pick up at a later date to be installed under this contract. This luminaire is in addition to the luminaire required as a part of the submittal process specified elsewhere.

Alternative selection process. With the Engineer's prior approval, the Contractor shall provide a list of luminaire serial numbers for all the luminaires. The Engineer shall make a random selection of the required number of luminaires for testing from the serial numbers. That luminaire must then be photographed clearly showing the serial number prior to shipment to the selected and approved testing laboratory. The testing laboratory shall include a photograph of the luminaire along with the test results directly to the Engineer.

Luminaires shall be tested at a NVLAP accredited laboratory approved for each of the required tests. The testing facility shall not be associated in any way, subsidiary or otherwise, with the luminaire manufacturer. All costs associated with luminaire testing shall be included in the bid price of the luminaire.

The selection of the proposed independent laboratory shall be presented with the information submitted for review and approval.

The testing performed shall include photometric and electrical testing. All tests shall be conducted at the luminaire system operating voltage of 240 volts unless specified differently in the contract plans.

Photometric testing shall be according to IES recommendations, performed with a goniophotometer and as a minimum, shall yield an isofootcandle chart, with max candela point

and half candela trace indicated, an isocandela diagram, maximum planned and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, BUG rating report, and complete calculations based on specified requirements and test results.

Electrical testing shall conform to NEMA and ANSI standards and, as a minimum shall include a complete check of wiring connections and a table of characteristics showing input amperes, watts, power factor, total harmonic distortion and LED drive current.

The summary report and the test results including IES photometric files shall be sent directly to the Engineer, the Electrical Engineer, and the Contractor via email or other mutually agreeable means.

Photometric performance shall meet or exceed that of the specified values. If the luminaire does not meet the specified photometric values, the luminaire has failed regardless of whether the test results meet the submitted factory data.

Should any of the tested luminaires of a given type, and distribution fail to satisfy the specifications and perform according to approved submittal information, the luminaire type of that distribution type and wattage shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance.

In the case of corrections, the Contractor shall advise the Engineer of the proposed corrections and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated in its entirety.

The number of luminaires to be tested shall be the same quantity as originally tested as required in the above table.

Retesting, should it become necessary, shall not be grounds for additional compensation or extension of time

Submittal information shall include a statement of intent to provide the testing as well as a request for approval of the chosen laboratory.

Installation. Each luminaire shall be installed according to the luminaire manufacturer's recommendations. Luminaires shall be leveled/adjusted before being energized. When mounted on a tenon, care shall be exercised to assure maximum insertion of the mounting tenon. Each luminaire shall be checked to assure compatibility with the project power system. When the night-time check of the lighting system by the Engineer indicates that any luminaires are mis-aligned, the mis-aligned luminaires shall be corrected at no additional cost.

No luminaire shall be installed prior to approval. Where independent testing is required, full approval will not be given until complete test results, demonstrating compliance with the specifications, have been reviewed and accepted by the Engineer.

Each luminaire and optical assembly shall be free of all dirt, smudges, etc. Should the optical assembly require cleaning, a luminaire manufacturer approved cleaning procedure shall be used.

Luminaires having asymmetrical photometric distributions shall be carefully oriented with respect to the roadway as indicated on the plans and as directed by the Engineer. The Contractor shall confirm all luminaire orientations with the Engineer prior to installation.

For horizontal mounts having rotating optical assemblies, after the orientation of each mast arm tenon is inspected and approved by the Engineer, the position shall be permanently marked in a manner acceptable to the Engineer. The luminaire shall then be leveled to the plane of the luminaire ring.

When the luminaire position and orientation has been confirmed and approved by the Engineer, the luminaire shall be anchored with a minimum size 1/4-20NC stainless steel bolt installed through tapped holes in the tenon and mounting bracket of the luminaire. The bolt shall not penetrate into the tenon more than 1/4 in. Counterweights on un-used tenons shall be mounted in a similar manner. Pre-installed wire on the tower ring shall have the ends of each wire capped at the tenon with butt type crimp-connectors for un-used tenons. The wires shall then be re-inserted into the tenon end and the tenon end shall be capped.

Warranty. The entire luminaire and all component parts shall be covered by a ten-year warranty. Failure is when one or more of the following occur:

- 1) Negligible light output from more than 10% of the discrete LEDs.
- 2) Significant moisture that deteriorates performance of the luminaire.
- 3) Driver that continues to operate at a reduced output due to overheating.

The warranty period shall begin on the date of luminaire delivery. The Contractor shall verify that the Engineer has noted the delivery date in the daily diary. Copy of the shipment documentation shall be submitted.

The replacement luminaire shall be of the same manufacturer, model, and photometric distribution as the original.

Method of Measurement. The rated initial minimum luminous flux (lumen output) of the light source, as installed in the luminaire, shall be according to the following table for each specified output designation.

Designation Type	Minimum Initial Luminous Flux
H	25,200
I	47,250
J	63,300
K	80,000+

Where delivered lumens is defined as the minimum initial delivered lumens at the specified color temperature. Luminaires with an initial luminous flux less than the values listed in the above table will not be acceptable even if they meet the requirements given in the Luminaire Performance table shown in the contract.

Basis of Payment. This work will be paid for at the contract unit price per EACH for LUMINAIRE, LED, HIGHMAST, or TEMPORARY LUMINAIRE, LED, HIGHMAST, of the output designation specified.

JUNCTION BOX EMBEDDED IN STRUCTURE

Effective: January 1, 2012

Description. This work shall consist of furnishing and installing an embedded composite concrete junction box in concrete.

Materials. The box and cover shall be constructed of a polymer concrete and reinforced with a heavy-weave fiberglass cloth. The material shall have the following properties:

Mechanical Property	Value	Physical Property	Value
Compressive strength	9,000 – 15,000 psi	Density	85-150 lbs/ft ²
flexural strength	3,000 – 6,000 psi	Barcol Hardness	45
Impact Energy	30 – 72 ft.-lbs	Water Absorption	Less Than 1%
tensile strength	800 – 1,100 psi		

The resulting enclosure shall have a tier 8 load rating in accordance with ANSI/SCTE 77 2002. The material shall have light gray color to match the surrounding concrete. The cover shall be made of the same material. The junction box and cover shall be arranged to fit flush with the structure surface. The cover shall be gasketed and attached with a minimum of four stainless steel hex-head bolts factory coated with anti-seize compound. The enclosure shall be UL Listed.

Installation. The embedded junction box shall be set flush with the adjoining surface and shall be properly supported during concrete placement. Concrete cover shall not be less than 3 in. all around the embedded junction box. The junction box shall not be installed in areas where vehicular traffic may drive over the junction box.

Field cut conduit openings shall be uniform and smooth. All burrs and rough edges shall be filed smooth to the satisfaction of the Engineer prior to the installation of conduit(s) into the junction box. Field cut conduit openings shall be fitted with the appropriate conduit fittings and accessories. Conduit fittings and accessories shall be provided according to Article 1088.01 and as shown on the plans.

Conduit openings may be factory cut and pre-assembled with conduit fittings. Conduit fittings and accessories shall be manufactured from polyvinyl chloride complying with ASTM D 1784 and shall comply with all the applicable requirements of NEMA Publication No. TC2, U.L. Standard 651 for EPC-40-PVC and NEC Article 347.

Slight deviations to a larger size than the specified sizes may be allowed to conform to a standard manufacturer's production size with the approval of the Engineer.

Basis of Payment. This work will be paid for at the contract unit price per EACH for JUNCTION BOX, EMBEDDED IN STRUCTURE, of the type and size when specified. The Contractor may, with the approval of the Engineer, use box sizes larger than indicated, at no additional cost to the Department.

MAINTENANCE OF LIGHTING SYSTEMS

Effective: December 1, 2024

Replace Article 801.11 and 801.12 of the Standard Specifications with the following:

Effective the date the Contractor's activities (electrical or otherwise) at the jobsite begin, the Contractor shall be responsible for the proper operation and maintenance of all existing and proposed lighting systems which are part of, or which may be affected by the work until final acceptance or as otherwise determined by the Engineer.

Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall initiate a request for a maintenance transfer and preconstruction inspection, as specified elsewhere herein, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting systems which may be affected by the work. During the maintenance preconstruction inspection, the party responsible for existing maintenance shall perform testing of the existing system in accordance with Article 801.13a. The Contractor shall request a date for the preconstruction inspection no less than 14 days prior to the desired date of the inspection.

The Engineer will document all test results and note deficiencies. All substandard equipment will be repaired or replaced by the existing maintenance contractor, or the Engineer can direct the Contractor to make the necessary repairs under Section 109.04.

Existing lighting systems, when depicted on the plans, are intended only to indicate the general equipment installation of the systems involved and shall not be construed as an exact representation of the field conditions. It remains the Contractor's responsibility to visit the site to confirm and ascertain the exact condition of the electrical equipment and systems to be maintained. Contract documents shall indicate the circuit limits.

Maintenance of Existing Lighting Systems

Existing Lighting Systems. Existing lighting systems shall be defined as any lighting system or part of a lighting system in service at the time of contract Letting regardless of the number of lighting controllers involved. The contract drawings indicate the general extent of any existing lighting, but whether indicated or not, it remains the Contractor's responsibility to ascertain the extent of effort required for compliance with these specifications and failure to do so will not be justification for extra payment or reduced responsibilities.

Extent of Maintenance.

Partial Maintenance. Unless otherwise indicated, if the number of circuits affected by the contract is equal to or less than 40% of the total number of circuits in each controller and the controller is not part of the contract work, the Contractor needs only to maintain the affected circuits within the project limits. The project limits are defined as those limits indicated in the contract plans. Equipment outside of the project limits, on the affected circuits shall be maintained and paid for under Article 109.04. The affected circuits shall be isolated by means

of in-line waterproof fuse holders as specified elsewhere and as approved by the Engineer. The unaffected circuits and the controller will remain under the maintenance of the State.

Full Maintenance. If the number of circuits affected by the contract is greater than 40% of the total number of circuits in each controller, or if the controller is modified in any way under the contract work, the Contractor shall maintain the entire controller and all associated circuits within the project limits. Equipment outside of the project limits shall be maintained and paid for under Article 109.04.

If the existing equipment is damaged by normal vehicular traffic, not the Contractor's operations, and is beyond repair and cannot be re-set, the Contractor shall replace the equipment in kind with payment made for such equipment under Article 109.04. If the equipment damaged by any construction operations, not normal vehicular traffic, and is beyond repair and cannot be re-set, the Contractor shall replace the equipment in kind and the cost of the equipment shall be included in the cost of this pay item and shall not be paid for separately.

Maintenance of Proposed Lighting Systems

Proposed Lighting Systems. Proposed lighting systems shall be defined as any lighting system or part of a lighting system, temporary or permanent, which is to be constructed under this contract regardless of the project limits indicated in the plans.

The Contractor shall be fully responsible for maintenance of all items installed under this contract. Maintenance shall include, but not be limited to, any equipment failures or malfunctions as well as equipment damage either by the motoring public, Contractor's operations, vandalism, or other means. The potential cost of replacing or repairing any malfunctioning, damaged, or vandalized equipment shall be included in the bid price of this item and will not be paid for separately.

The Contractor shall be responsible for locating cables installed under this contract to prevent damage from construction operations.

Lighting System Maintenance Operations. The Contractor's responsibility shall include all applicable responsibilities of District 1's electrical maintenance contract. These responsibilities shall include the maintenance of lighting units (including sign lighting), cable runs and lighting controls. Responsibilities shall also include the coordination and installation of replacement equipment for existing equipment which has failed within the warranty period for that equipment. The coordination shall include correspondence with the manufacturer regarding the warranty claim. In the case of a pole knockdown or sign light damage, the Contractor shall promptly clear the lighting unit and circuit discontinuity and restore the system to service. The equipment shall then be re-set by the contractor within the time limits specified herein.

If the existing equipment is damaged by normal vehicular traffic, not contractor operations, is beyond repair and cannot be re-set, the Contractor shall replace the equipment in kind with payment made for such equipment under Article 109.04. If the equipment damaged by any construction operations, not normal vehicular traffic, and is beyond repair and cannot be re-set, the Contractor shall replace the equipment in kind and the cost of the equipment shall be included in the cost of this pay item and shall not be paid for separately.

Responsibilities shall also include weekly night-time patrol of the lighting system, with patrol reports filed immediately with the Engineer and with deficiencies corrected within 24 hours of the patrol.

Patrol reports shall be presented on standard forms as designated by the Engineer. Uncorrected deficiencies may be designated by the Engineer as necessitating emergency repairs as described elsewhere herein.

The following chart lists the maximum response, service restoration, and permanent repair time the Contractor will be allowed to perform corrective action on specific lighting system equipment.

INCIDENT OR PROBLEM	SERVICE RESPONSE TIME	SERVICE RESTORATION TIME	PERMANENT REPAIR TIME
Control cabinet out	1 hour	4 hours	7 Calendar days
Hanging mast arm	1 hour to clear	na	7 Calendar days
Radio problem	1 hour	4 hours	7 Calendar days
Motorist caused damage or leaning light pole 10 degrees or more	1 hour to clear	4 hours	7 Calendar days
Circuit out – Needs to reset breaker	1 hour	4 hours	na
Circuit out – Cable trouble	1 hour	24 hours	21 Calendar days
Outage of 3 or more successive lights	1 hour	4 hours	na
Outage of 75% of lights on one tower	1 hour	4 hours	na
Outage of light nearest RR crossing approach, Islands and gores	1 hour	4 hours	na
Outage (single or multiple) found on night outage survey or reported to EMC	na	na	7 Calendar days
Navigation light outage	na	na	24 hours

- Service Response Time -- amount of time from the initial notification to the Contractor until a patrolman physically arrives at the location.
- Service Restoration Time – amount of time from the initial notification to the Contractor until the time the system is fully operational again (In cases of motorist caused damage the undamaged portions of the system are operational.)
- Permanent Repair Time – amount of time from initial notification to the Contractor until the time permanent repairs are made if the Contractor was required to make temporary repairs to meet the service restoration requirement.

Failure to provide this service will result in liquidated damages of \$500 per day per occurrence. In addition, the Department reserves the right to assign any work not completed within this timeframe to the electrical maintenance contractor. All costs associated to repair this uncompleted work shall be the responsibility of the Contractor. Failure to pay these costs to the electrical maintenance contractor within one month after the incident will result in additional liquidated damages of \$500 per month per occurrence. Unpaid bills will be deducted from any monies owed to the Contractor. Repeated failures and/or a gross failure of maintenance shall result in the State's electrical maintenance contractor being directed to correct all deficiencies and the resulting costs deducted from any monies owed the contractor.

Damage caused by the Contractor's operations shall be repaired at no additional cost to the Contract.

Operation of Lighting. The lighting shall be operational every night, dusk to dawn. Duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously. Lighting systems shall not be kept in operation during long daytime periods.

Method of Measurement. The Contractor shall demonstrate to the satisfaction of the Engineer that the lighting system is fully operational prior to submitting a pay request. Failure to do so will be grounds for denying the pay request. Months in which the lighting systems are not maintained and not operational will not be paid. Payment shall not be made retroactively for months in which lighting systems were not operational.

Basis of Payment. This work will be paid for at the contract unit price per CALENDAR MONTH for MAINTENANCE OF LIGHTING SYSTEM.

LUMINAIRE SAFETY CABLE ASSEMBLY

Effective: January 1, 2012

Description: This item shall consist of providing a luminaire safety cable assembly as specified herein and as indicated in the plans.

Materials. Materials shall be according to the following:

Wire Rope. Cables (wire rope) shall be manufactured from type 304 or type 316 stainless steel having a maximum carbon content of 0.08 % and shall be a stranded assembly. Cables shall be 0.125" diameter, 7x19 class strand core and shall have no strand joints or strand splices. Cables shall be manufactured and listed for compliance with Federal Specification RR-W-410 and Mil-DTL-83420.

Cable terminals shall be stainless steel compatible with the cable and as recommended by the cable manufacturer. Terminations and clips shall be the same stainless-steel grade as the wire rope they are connected to.

U-Bolts. U-Bolts and associated nuts, lock washers, and mounting plates shall be manufactured from type 304 or type 316 stainless steel.

Construction Requirements

The safety cable assembly shall be installed as indicated in the plan details. One end of the cable assembly shall have a loop fabricated from a stainless steel compression sleeve. The other end of the cable assembly shall be connected with stainless steel wire rope clips as indicated. Slack shall be kept to a minimum to prevent the luminaire from creeping off the end of the mast arm. Unless otherwise indicated in the plans, the luminaire safety cable shall only be used in conjunction with luminaires which are directly above the traveled pavement.

Basis of Payment: This work shall be paid for at the contract unit price per EACH for LUMINAIRE SAFETY CABLE ASSEMBLY, which shall be payment for the work as described herein and as indicated in the plans.

EXPOSED RACEWAYS

Effective: January 1, 2012

Revise the first paragraph of Article 811.03(a) of the Standard Specifications to read:

“General. Rigid metal conduit installation shall be according to Article 810.05(a). Conduits terminating in junction and pull boxes shall be terminated with insulated and gasketed watertight threaded NEMA 4X conduit hubs. The hubs shall be listed under UL 514B. The insulated throat shall be rated up to 105° C. When PVC coated conduit is utilized, the aforementioned hubs shall also be PVC coated.”

Add the following to Article 811.03(b) of the Standard Specifications:

“Where PVC coated conduit is utilized, all conduit fittings, couplings and clamps shall be PVC coated. All other mounting hardware and appurtenances shall be stainless steel.”

“The personnel installing the PVC coated conduit must be trained and certified by the PVC coated conduit manufacturer or manufacturer’s representative to install PVC coated conduit. Documentation demonstrating this requirement must be submitted for review and approval.”

Add the following to Article 1088.01(a) of the Standard Specifications:

All iron and steel products, which are to be incorporated into the work, including conduit and all conduit fittings, shall be domestically manufactured or produced and fabricated as specified in Article 106.”

Revise Article 1088.01(a)(3) of the Standard Specifications to read:

“a. PVC Coated Steel Conduit. The PVC coated rigid metal conduit shall be UL 6. The PVC coating must have been investigated by UL as providing the primary corrosion protection for the rigid metal conduit. Ferrous fittings for general service locations shall be UL listed with PVC as the primary corrosion protection. Hazardous location fittings, prior to plastic coating shall be UL listed.

b. The PVC coating shall have the following characteristics:

Hardness:	85+ Shore A Durometer
Dielectric Strength:	400V/mil @ 60 Hz
Aging:	1,000 Hours Atlas Weatherometer
Temperature	The PVC compound shall conform at 0° F. to Federal Specifications PL-406b, Method 2051, Amendment 1 of 25 September 1952 (ASTM D 746)
Elongation:	200%

- c. The exterior and interior galvanized conduit surface shall be chemically treated to enhance PVC coating adhesion and shall also be coated with a primer before the PVC coating to ensure a bond between the zinc substrate and the PVC coating. The bond strength created shall be greater than the tensile strength of the plastic coating.
- d. The nominal thickness of the PVC coating shall be 40 mils. The PVC exterior and urethane interior coatings applied to the conduit shall afford sufficient flexibility to permit field bending without cracking or flaking at temperatures above 30°F.
- e. An interior urethane coating shall be uniformly and consistently applied to the interior of all conduit and fittings. This internal coating shall be a nominal 2 mil thickness. The interior coating shall be applied in a manner so there are no runs, drips, or pinholes at any point. The coating shall not peel, flake, or chip off after a cut is made in the conduit or a scratch is made in the coating.
- f. Conduit bodies shall have a tongue-in-groove gasket for maximum sealing capability. The design shall incorporate a positive placement feature to assure proper installation. Certified test results confirming seal performance at 15 psig (positive) and 25 in. of mercury (vacuum) for 72 hours shall be submitted for review when requested by the Engineer.
- g. The PVC conduit shall pass the following tests:

Exterior PVC Bond Test RN1: Two parallel cuts 1/2 inch apart and 1 1/2 inches in length shall be made with a sharp knife along the longitudinal axis. A third cut shall be made perpendicular to and crossing the longitudinal cuts at one end. The knife shall then be worked under the PVC coating for 1/2 inch to free the coating from the metal.

Using pliers, the freed PVC tab shall be pulled with a force applied vertically and away from the conduit. The PVC tab shall tear rather than cause any additional PVC coating to separate from the substrate.

Boil Test: Acceptable conduit coating bonds (exterior and interior) shall be confirmed if there is no disbondment after a minimum average of 200 hours in boiling water or exposure to steam vapor at one atmosphere. Certified test results from a national recognized independent testing laboratory shall be submitted for review and approval. The RN1 Bond Test and the Standard Method for Measuring Adhesion by Tape Test shall be utilized.

Exterior Adhesion. In accordance with ASTM D870, a 6" length of conduit test specimen shall be placed in boiling water. The specimen shall be periodically removed, cooled to ambient temperature and immediately tested according to the bond test (RN1). When the PVC coating separates from the substrate, the boil time to failure in hours shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, a 6" conduit test specimen shall be cut in half longitudinally and placed in boiling water or directly above boiling water with the urethane surface facing down. The specimen shall be periodically removed, cooled to ambient temperature and tested in accordance with the Standard Method of Adhesion by

Tape Test (ASTM D3359). When the coating disbonds, the time to failure in hours shall be recorded.

Heat/Humidity Test: Acceptable conduit coating bonds shall be confirmed by a minimum average of 30 days in the heat and humidity test. The RN1 bond test and the standard method for measuring adhesion by tape test shall be utilized.

Exterior Adhesion. In accordance with ASTM D1151, D1735, D2247, and D4585, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F and 95% relative humidity. The specimens shall be periodically removed and a bond test (RN1) performed. When the PVC coating separates from the substrate, the exposure time to failure in days shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F and 95% relative humidity. When the coating disbonds, the time to failure in hours shall be recorded.

Add the following to Article 1088.01(a)(4) of the Standard Specifications:

“All liquid tight flexible metal conduit fittings shall have an insulated throat to prevent abrasion of the conductors and shall have a captive sealing O-ring gasket. The fittings shall be listed under UL 514B. The insulated throat shall be rated up to 105° C.”

Revise the second paragraph of Article 811.04 of the Standard Specifications to read:

“Expansion fittings and LFNC will not be measured for payment.”

Revise Article 811.05 of the Standard Specifications to read:

“811.05 Basis of Payment. This work will be paid for at the contract unit price per FOOT for CONDUIT ATTACHED TO STRUCTURE, of the diameter specified, RIGID GALVANIZED STEEL or CONDUIT ATTACHED TO STRUCTURE, of the diameter specified, PVC COATED GALVANIZED STEEL.”

ROADWAY LUMINAIRE, LED

Effective: April 1, 2025

Description. This work shall consist of furnishing and installing a roadway LED luminaire as shown on the plans, as specified herein.

The luminaire including the housing, driver, and optical assembly shall be assembled in the US. The luminaire shall be assembled by and manufactured by the same manufacturer. The luminaire shall be mechanically strong and easy to maintain. The size, weight, and shape of the luminaire shall be designed so as not to incite detrimental vibrations in its respective pole, and it shall be compatible with the pole and arm. All electrical and electronic components of the luminaire shall

comply with the requirements of RoHS regulations. The luminaire shall be listed for wet locations by an NRTL and shall meet the requirements of UL 1598 and UL 8750

Submittal Requirements.

The Contractor shall also submit the following manufacturer's product data for each type of luminaire:

1. Descriptive literature and catalogue cuts for luminaire, LED driver, and surge protection device. Completed manufacturer's luminaire ordering form with the full catalog number provided.
2. LED drive current, total luminaire input wattage, and total luminaire current at the system operating voltage or voltage range and ambient temperature of 25 C.
3. LED efficacy per luminaire expressed in lumens per watt (l/w).
4. Initial delivered lumens at the specified color temperature, drive current, and ambient temperature.
5. IES file associated with each submitted luminaire in the IES LM-63 format.
6. Computer photometric calculation reports as specified and in the luminaire performance table.
7. TM-15 BUG rating report.
8. Isofootcandle chart with max candela point and half candela trace indicated.
9. Documentation of manufacturers experience and verification that luminaires were assembled in the US as specified.
10. Written warranty.

Upon request by the Engineer, the submittals shall also include any or all the following:

- a. TM-21 calculator spreadsheet (XLSX or PDF format) and if available, TM-28 report for the specified luminaire or luminaire family. Both reports shall be for 50,000 hours at an ambient temperature of 77 °F.
- b. LM-79 report with NVLAP current at the time of testing in PDF format inclusive of the following: isofootcandle diagram with half candela contour and maximum candela point; polar plots through maximum plane and maximum cone; coefficient of utilization graph; candela table; and spectral distribution graph and chromaticity diagram.
- c. LM-80 report for the specified LED package in PDF format and if available, LM-84 report for the specified luminaire or luminaire family in PDF format. Both reports shall be conducted by a laboratory with NVLAP certification current at the time of testing.
- d. AGi32 calculation file matching the submittal package.
- e. ISTMT report for the specified luminaire or luminaire family in PDF format.
- f. Vibration test report in accordance with ANSI C136.31 in PDF format.
- g. ASTM B117/ASTM D1654 (neutral salt spray) test and sample evaluation report in PDF format.
- h. ASTM G154 (ASTM D523) gloss test report in PDF format.
- i. LED drive current, total luminaire input wattage, and current over the operating voltage range at an ambient temperature of 77 °F.
- j. Power factor (pf) and THD at maximum and minimum supply and at nominal voltage for the dimmed states of 70%, 50%, and 30% full power.
- k. IP test reports, conducted according to ANSI C136.25 requirements, for the driver and optical assembly in PDF format.

- l. Installation, maintenance, and cleaning instructions in PDF format, including recommendations on periodic cleaning methods.
- m. Documentation in PDF format that the reporting laboratory is certified to perform the required tests.

A sample luminaire shall also be provided upon request of the Engineer. The sample shall be as proposed for the contract and shall be delivered by the Contractor to the district headquarters. After review, the Contractor shall retrieve the luminaire.

Manufacturer Experience. The luminaire shall be designed to be incorporated into a lighting system with an expected 20 year lifetime. The luminaire manufacturer shall have a minimum of 15 years of experience manufacturing LED roadway luminaires; parking lot, architectural, or residential luminaires are not applicable to this requirement. The manufacturer shall have a minimum of 100,000 total LED roadway luminaires installed on a minimum of 100 separate installations, all within the US.

Housing. All external surfaces shall be cleaned in accordance with the manufacturer's recommendations and be constructed in such a way as to discourage the accumulation of water, ice, and debris.

Material. The luminaire shall be a single device not requiring on-site assembly for installation. The driver for the luminaire shall be integral to the unit.

Finish. The luminaire shall have a baked acrylic enamel finish. The color of the finish shall be gray, unless otherwise indicated.

The finish shall have a rating of six or greater according to ASTM D1654, Section 8.0 Procedure A – Evaluation of Rust Creepage for Scribed Samples after exposure to 1000 hours of testing according to ASTM B117 for painted or finished surfaces under environmental exposure. The luminaire finish shall have less than or equal to 30% reduction of gloss according to ASTM D523 after exposure of 500 hours to ASTM G154 Cycle 6 QUV® accelerated weathering testing.

The luminaire shall slip-fit on a mounting arm with a 2" diameter tenon (2.375" outer diameter) and shall have a barrier to limit the amount of insertion. The slip fitter clamp shall utilize four bolts to clamp to the tenon arm. The luminaire shall be provided with a leveling surface and shall be capable of being tilted $\pm 5^\circ$ from the axis of attachment in 2.5° increments and rotated to any degree with respect to the supporting arm.

All external surfaces shall be cleaned in accordance with the manufacturer's recommendations and be constructed in such a way as to discourage the accumulation of water, ice, and debris.

The effective projected area (EPA) of the luminaire shall not exceed 1.6 sq ft and the weight, including accessories, shall not exceed 40 lb. If the weight of the luminaire is less than 20 lb weight shall be added to the mounting arm or a supplemental vibration damper installed as approved by the Engineer.

A passive cooling method with no moving, rotating parts, or liquids shall be employed for heat management.

The luminaire shall include a fully prewired, seven-pin twist lock ANSI C136.41-compliant receptacle. Unused pins shall be connected as directed by the Manufacturer and as approved by the Engineer. A shorting cap shall be provided with the luminaire that is compliant with ANSI C136.10.

Vibration Testing. All luminaires shall be subjected to and pass vibration testing requirements at "3G" minimum zero to peak acceleration in accordance with ANSI C136.31 requirements using the same luminaire. To be accepted, the luminaire housing, hardware, and each individual component shall pass this test with no noticeable damage and the luminaire must remain fully operational after testing.

Labels. An internal label shall be provided indicating the luminaire is suitable for wet locations and indicating the luminaire is an NRTL listed product to UL1598 and UL8750. The internal label shall also comply with the requirements of ANSI C136.22.

An external label consisting of two black characters on a white background with the dimensions of the label and the characters as specified in ANSI C136.15 for HPS luminaires. The first character shall be the alphabetical character representing the initial lumen output as specified in Table 1 of Article 1067.06(c). The second character shall be the numerical character representing the transverse light distribution type as specified in IES RP-8 (i.e. types 1, 2, 3, 4, or 5).

Hardware. All hardware shall be stainless steel or of other corrosion resistant material approved by the Engineer.

Luminaires shall be designed to be easily serviced, having fasteners such as quarter-turn clips of the heavy spring-loaded type with large, deep straight slot heads, complete with a receptacle and shall be according to military specification MIL-f-5591.

All hardware shall be captive and not susceptible to falling from the luminaire during maintenance operations. This shall include lens/lens frame fasteners as well hardware holding the removable driver and electronic components in place.

Provisions for any future house-side external or internal shielding should be indicated along with means of attachment.

Circuiting shall be designed to minimize the impact of individual LED failures on the operation of the other LED's.

Wiring. Wiring within the electrical enclosure shall be rated at 600v, 105°C or higher.

Driver. The driver shall be integral to the luminaire shall be capable of receiving an indefinite open and short circuit output conditions without damage.

The driver shall incorporate the use of thermal foldback circuitry to reduce output current under abnormal driver case temperature conditions and shall be rated for a lifetime of 100,000 hours at an ambient temperature exposure of 77 °F to the luminaire. If the driver has a thermal shut down feature, it shall not turn off the LEDs when operated at 104 °F or less.

The driver shall have an input voltage range of 120 to 277 volts (± 10%) or 347 to 480 volts (± 10%) according to the contract documents. When the driver is operating within the rated input

voltage range and in an un-dimmed state, the power factor measurement shall be not less than 0.9 and the THD measurement shall be no greater than 20%.

The driver shall meet the requirements of the FCC Rules and Regulations, Title 47, Part 15 for Class A devices with regard to electromagnetic compatibility. This shall be confirmed through the testing methods in accordance with ANSI C63.4 for electromagnetic interference.

The driver shall be dimmable using the protocol listed in the Luminaire Performance Table shown in the contract.

Surge Protection. The luminaire shall comply the requirements of ANSI C136.2 for electrical transient immunity at the "Extreme" level (20KV/10KA) and shall be equipped with a SPD that is UL1449 compliant with indicator light. An SPD failure shall open the circuit to protect the driver.

LED Optical Assembly. The optical assembly shall have an IP 65 or higher rating in accordance with ANSI C136.25. The circuiting of the LED array shall be designed to minimize the effect of individual LED failures on the operation of other LEDs. All optical components shall be made of glass or a UV stabilized, non-yellowing material.

The optical assembly shall utilize high brightness, long life, minimum 70 CRI, 4,000K color temperature (+/-300K) LEDs binned in accordance with ANSI C78.377. Lenses shall be UV-stabilized acrylic or glass.

Lumen depreciation at 50,000 hours of operation shall not exceed 15% of initial lumen output at the specified LED drive current and an ambient temperature of 25° C.

The luminaire may or may not have a glass lens over the LED modules. If a glass lens is used, it must be a flat lens. Material other than glass will not be acceptable. If a glass lens is not used, the LED modules may not protrude lower than the luminaire housing.

The assembly shall have individual serial numbers or other means for manufacturer tracking.

Photometric Performance. Luminaires shall be tested according to IESNA LM-79. This testing shall be performed by a test laboratory holding accreditation from the National Institute of Standards and Technology (NIST) NVLAP for the IESNA LM-79 test procedure.

Data reports as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, maximum plane and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, spectral distribution plots, chromaticity plots, and other standard report outputs of the above mentioned tests.

The luminaire shall have a BUG rating of back light B3 or less, up light rating of U0, and a glare rating of G3 or less unless otherwise indicated in the luminaire performance table.

Photometric Calculations.

Calculations. Submitted report shall include a luminaire classification system graph with both the recorded lumen value and percent lumens by zone along with the BUG rating according to IESNA TM-15.

Complete point-by-point luminance and veiling luminance calculations as well as listings of all indicated averages and ratios as applicable shall be provided in accordance with IESNA RP-8 recommendations. Lighting calculations shall be performed using AGi32 software with all luminance calculations performed to one decimal place (i.e. x.x cd/m²). Uniformity ratios shall also be calculated to one decimal place (i.e. x.x:1). Calculation results shall demonstrate that the submitted luminaire meets the lighting metrics specified in the project Luminaire Performance Table(s). Values shall be rounded to the number of significant digits indicated in the luminaire performance table(s).

All photometry must be **photopic**. Scotopic or mesopic factors will not be allowed. The AGi32 file shall be submitted at the request of the Engineer.

IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE
ROADWAY LIGHTING
I-80 MAINLINE, MEDIAN MOUNTED
GIVEN CONDITIONS

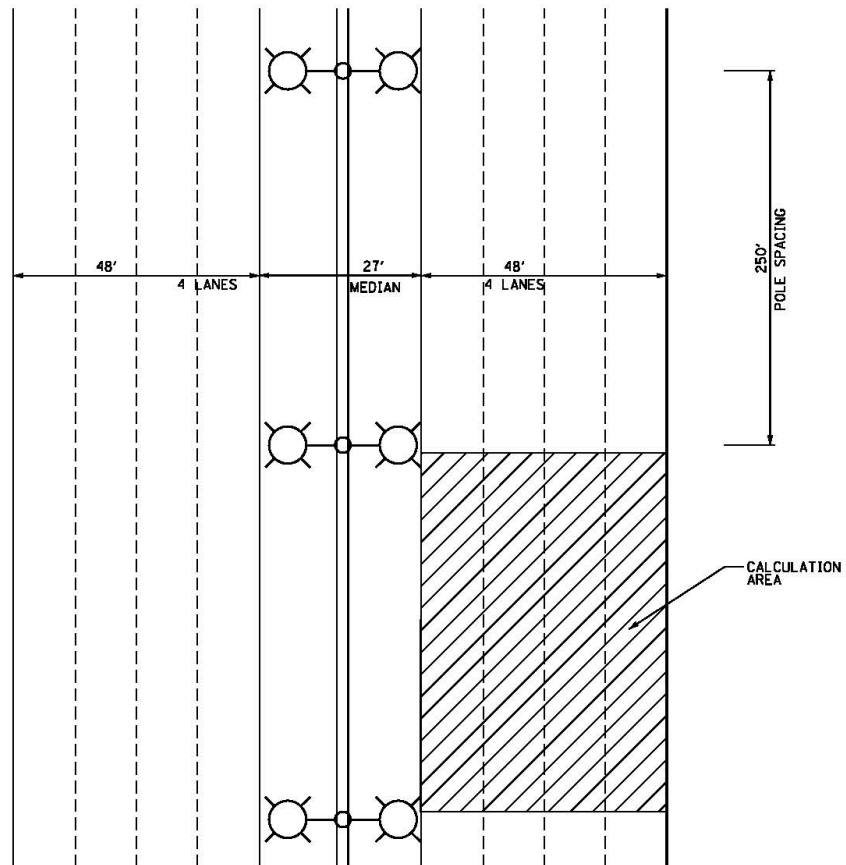
Roadway Data	Pavement Width	48	Ft
	Number of Lanes Left of Median	4	
	Number of Lanes Right of Median	4	
	Lane Width	12	Ft
	Median Width	27	Ft
	IES Surface Classification	R3	
	Q-Zero Value	0.07	
Mounting Data	Mounting Height (median mounted)	51	Ft
	Mast Arm Length (dual arms 180° apart)	(2)-6	Ft
	Pole Set-Back from Edge of Pavement	13.5	Ft
Luminaire Data	Source	LED	
	Color Temperature	4000	°K
	Lumens	33,790	Min
	Pay Item Lumen Designation	I	
	BUG Rating	B3-U0-G3/B4-U0-G4	
	IES Vertical Distribution	medium	
	IES Control of Distribution	cutoff	
	IES Lateral Distribution	Type II or III	
	Total Light Loss Factor	0.70	
Pole Layout Data	Spacing	250	Ft
	Configuration	See diagram	
	Luminaire Overhang over E.O.P.	-7.5	Ft

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested, and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS

NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

Roadway Luminance	Average Luminance, L_{AVE} (Max)	1.2	Cd/m ²
	Average Luminance, L_{AVE} (Min)	0.8	Cd/m ²
	Uniformity Ratio, L_{AVE}/L_{MIN}	3.0	Max
	Uniformity Ratio, L_{MAX}/L_{MIN}	5.0	Max
	Veiling Luminance Ratio, L_V/L_{AVE}	0.3	Max



IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE
ROADWAY LIGHTING
I-80 MAINLINE, OUTSIDE MOUNTED
GIVEN CONDITIONS

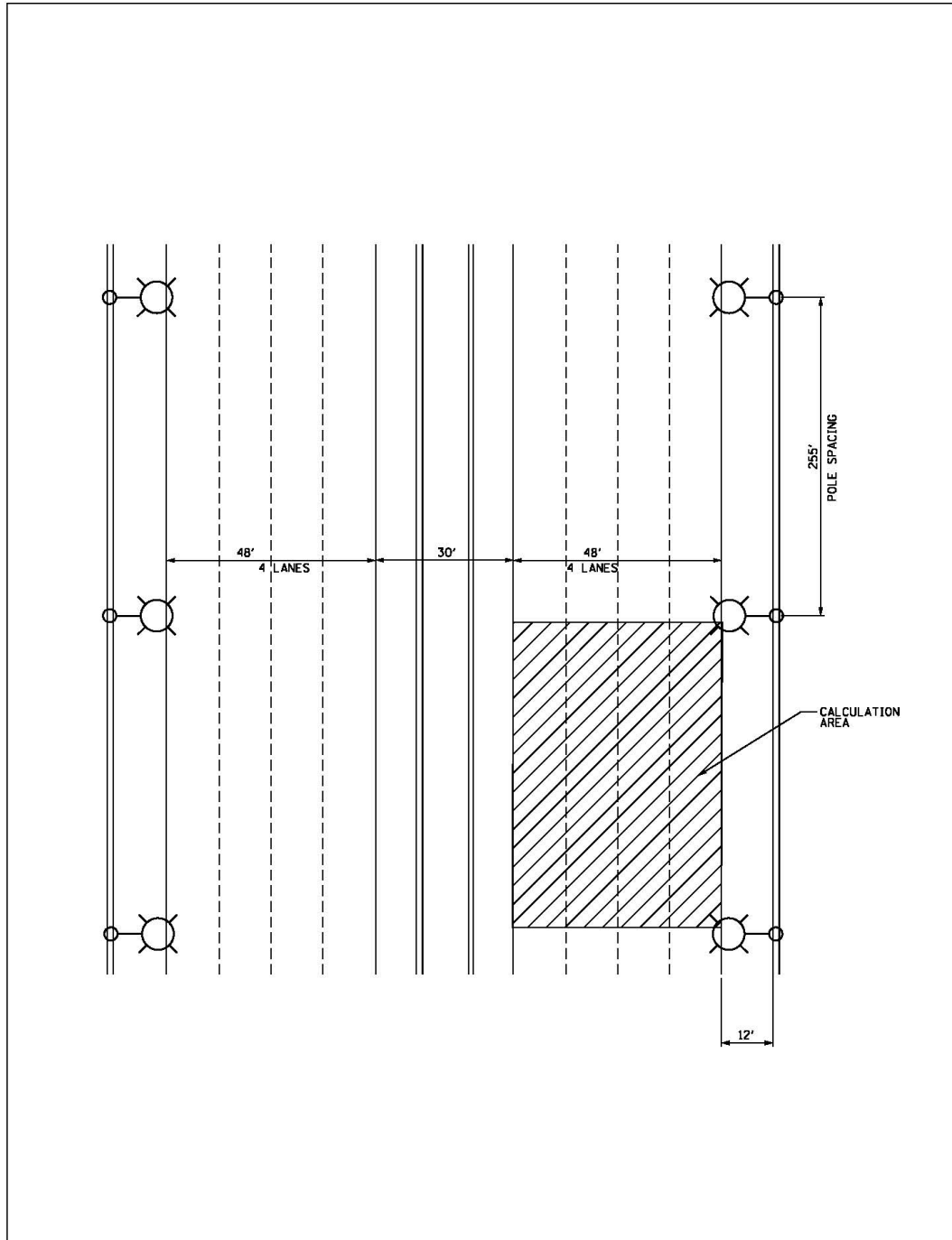
Roadway Data	Pavement Width	48	Ft
	Number of Lanes Left of Median	4	
	Number of Lanes Right of Median	4	
	Lane Width	12	Ft
	Median Width	30	Ft
	IES Surface Classification	R3	
	Q-Zero Value	0.07	
Mounting Data	Mounting Height (wall mounted)	51	Ft
	Mast Arm Length (single arm)	10	Ft
	Pole Set-Back from Edge of Pavement	12	Ft
Luminaire Data	Source	LED	
	Color Temperature	4000	°K
	Lumens	31,000	Min
	Pay Item Lumen Designation	H	
	BUG Rating	B3-U0-G3/B4-U0-G4	
	IES Vertical Distribution	medium	
	IES Control of Distribution	cutoff	
	IES Lateral Distribution	Type II or III	
	Total Light Loss Factor	0.70	
Pole Layout Data	Spacing	255	Ft
	Configuration	See diagram	
	Luminaire Overhang over E.O.P.	-3	Ft

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested, and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS

NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

Roadway Luminance	Average Luminance, L_{AVE} (Max)	1.2	Cd/m ²
	Average Luminance, L_{AVE} (Min)	0.8	Cd/m ²
	Uniformity Ratio, L_{AVE}/L_{MIN}	3.0	Max
	Uniformity Ratio, L_{MAX}/L_{MIN}	5.0	Max
	Veiling Luminance Ratio, L_V/L_{AVE}	0.3	Max



Independent Testing. When a contract has 50 or more luminaires of the same type (distribution type and lumen output/wattage), that luminaire type shall be independently tested, unless otherwise noted. The quantity of luminaires to be tested shall be as specified in the following table.

Contract Quantity	Luminaires to be Tested
1-49	0 (unless otherwise noted)
50-100	2
101-150	3
151-200	4
201-250	5
251-300	6
301-350	7

The Contractor shall coordinate the testing with the contract schedule considering submittal, manufacturing, testing, and installation lead-times and deadlines.

The Electrical Engineer shall select from all the project luminaires at the Contractor's or distributor's storage facility, within District 1, the luminaires for testing. In all cases, the selection of luminaires shall be a random selection from the entire completed lot of luminaires required for the contract. Selections from partial lots will not be allowed. An additional luminaire shall also be selected for physical inspection by the Engineer at the district headquarters. This luminaire will be available for the Contractor to pick up at a later date to be installed under this contract. This luminaire is in addition to the luminaire required as a part of the submittal process specified elsewhere.

Alternative Selection Process. With the Engineer's prior approval, the Contractor shall provide a list of luminaire serial numbers for all the luminaires. The Engineer shall make a random selection of the required number of luminaires for testing from the serial numbers. That luminaire must then be photographed clearly showing the serial number prior to shipment to the selected and approved testing laboratory. The testing laboratory shall include a photograph of the luminaire along with the test results directly to the Engineer.

Luminaires shall be tested at a NVLAP accredited laboratory approved for each of the required tests. The testing facility shall not be associated in any way, subsidiary or otherwise, with the luminaire manufacturer. All costs associated with luminaire testing shall be included in the bid price of the luminaire.

The selection of the proposed independent laboratory shall be presented with the information submitted for review and approval.

The testing performed shall include photometric and electrical testing.

All tests shall be conducted at the luminaire system operating voltage of 240 volts unless specified differently in the contract plans.

Photometric testing shall be according to IES recommendations, performed with a goniophotometer and as a minimum, shall yield an isofootcandle chart, with max candela point

and half candela trace indicated, an isocandela diagram, maximum planned and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, BUG rating report, and complete calculations based on specified requirements and test results.

Electrical testing shall conform to NEMA and ANSI standards and, as a minimum shall include a complete check of wiring connections and a table of characteristics showing input amperes, watts, power factor, total harmonic distortion and LED drive current.

The summary report and the test results including IES photometric files shall be sent directly to the Engineer, the Electrical Engineer, and the Contractor via email or other mutually agreeable means.

Photometric performance shall meet or exceed that of the specified values. If the luminaire does not meet the specified photometric values, the luminaire has failed regardless of whether the test results meet the submitted factory data.

Should any of the tested luminaires of a given type, and distribution fail to satisfy the specifications and perform according to approved submittal information, the luminaire type of that distribution type and wattage shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance.

In the case of corrections, the Contractor shall advise the Engineer of the proposed corrections and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated in its entirety.

The number of luminaires to be tested shall be the same quantity as originally tested as required in the above table.

Retesting, should it become necessary, shall not be grounds for additional compensation or extension of time.

Submittal information shall include a statement of intent to provide the testing as well as a request for approval of the chosen laboratory.

Installation. Each luminaire shall be installed according to the luminaire manufacturer's recommendations.

Luminaires which are pole mounted shall be mounted on site such that poles and arms are not left unloaded. Pole mounted luminaires shall be leveled/adjusted after poles are set and vertically aligned before being energized. When mounted on a tenon, care shall be exercised to assure maximum insertion of the mounting tenon. Each luminaire shall be checked to assure compatibility with the project power system. When the night-time check of the lighting system by the Engineer indicates that any luminaires are mis-aligned, the misaligned luminaires shall be corrected at no additional cost.

No luminaire shall be installed prior to approval. Where independent testing is required, full approval will not be given until complete test results, demonstrating compliance with the specifications, have been reviewed and accepted by the Engineer.

Pole wiring shall be provided with the luminaire. Pole wire shall run from handhole to luminaire. Pole wire shall be sized No. 10, rated 600 V, RHW/USE-2, and have copper conductors, stranded in conformance with ASTM B 8. Pole wire shall be insulated with cross-linked polyethylene (XLP) insulation. Pole wire shall include a phase, neutral, and green ground wire. Wire shall be trained within the pole or sign structure to avoid abrasion or damage to the insulation.

Pole wire shall be extended through the pole, pole grommet, luminaire ring, and any associated arm and tenon. The pole wire shall be terminated in a manner that avoids sharp kinks, pinching, pressure on the insulation, or any other arrangement prone to damaging insulation value and producing poor megger test results. Wires shall be trained away from heat sources within the luminaire. Wires shall be terminated so all strands are extended to the full depth of the terminal lug with the insulation removed far enough so it abuts against the shoulder of the lug but is not compressed as the lug is tightened.

Included with the pole wiring shall be fusing located in the handhole. Fusing shall be according to Article 1065.01 with the exception that fuses shall be 6 amperes.

Each luminaire and optical assembly shall be free of all dirt, smudges, etc. Should the optical assembly require cleaning, a luminaire manufacturer approved cleaning procedure shall be used.

Horizontal mount luminaires shall be installed in a level, horizontal plane, with adjustments as needed to ensure the optics are set perpendicular to the traveled roadway.

When the pole is bridge mounted, a minimum size stainless steel 1/4-20NC set screw shall be provided to secure the luminaire to the mast arm tenon. A hole shall be drilled and tapped through the tenon and luminaire mounting bracket and then fitted with the screw.

Warranty. The entire luminaire and all its component parts shall be covered by a ten-year warranty. Failure is when one or more of the following occur:

- 1) Negligible light output from more than 10% of the discrete LEDs.
- 2) Significant moisture that deteriorates performance of the luminaire.
- 3) Driver that continues to operate at a reduced output due to overheating.

The warranty period shall begin on the date of luminaire delivery. The Contractor shall verify that the Engineer has noted the delivery date in the daily diary. Copy of the shipment and delivery documentation shall be submitted with the final documentation.

The replacement luminaire shall be of the same manufacturer, model, and photometric distribution as the original.

Method of Measurement. The rated initial minimum luminous flux (lumen output) of the light source, as installed in the luminaire, shall be according to the following table for each specified output designation.

Designation Type	Minimum Initial Luminous Flux	Designation Type	Minimum Initial Luminous Flux
A	2,200	F	12,500
B	3,150	G	15,500
C	4,400	H	25,200
D	6,300	I	33,000
E	9,450		

Where delivered lumens is defined as the minimum initial delivered lumens at the specified color temperature. Luminaires with an initial luminous flux less than the values listed in the above table will not be acceptable even if they meet the requirements given in the Luminaire Performance table shown in the contract.

Basis of Payment. This work will be paid for at the contract unit price per EACH for LUMINAIRE, LED, ROADWAY, of the output designation specified.

ELECTRIC UTILITY SERVICE CONNECTION

Effective: July 1, 2025

Description. This item shall consist of payment for work performed by the electric service provider (utility company) in providing or modifying electric service as indicated. This may involve work at more than one electric service location.

Construction Requirements

It shall be the Contractor's responsibility to contact the electric service provider. The Contractor shall coordinate their work fully with the electric service provider both as to the work required and the timing of the installation. No additional compensation will be granted under this or any other item for extra work caused by failure to meet this requirement.

For those locations served by ComEd; please contact ComEd, New Business Center Call Center, at 866 NEW ELECTRIC (1-866-639-3532) to begin the service connection process. The call center representatives will create a work order for the service connection. The representative will ask the requestor for information specific to the request. The representative will assign the request based upon the location of project.

For locations served by other electric service providers, that utility shall be contacted.

The Contractor should make note of the need for the earliest attention to arrangements with the electric service provider for service. In the event of delay by the electric service provider, no extension of time will be considered applicable for the delay unless the Contractor can produce written evidence of a request for electric service within 30 days of execution.

Documentation. The Contractor shall provide copies of all correspondence with the electric service provider including as a minimum:

- A copy of the request for service to the electric service provider.
- Service entrance sketch
- Electric service account number
- Electric meter number
- Size of utility transformer and available fault current.
- GPS coordinates of the service, format as described in the General Electrical Provisions.

All correspondence for state owned and maintained installations must include the pertinent contract number and electrical maintenance database number.

Certain state-maintained electrical systems may have energy paid by local agencies, but unless otherwise established, energy billing for state-maintained electrical systems shall be directed to:

Illinois Department of Transportation
District 1
201 West Center Court
Schaumburg, Illinois 60196
Attn: Financial Services

Electric service correspondence for non-state owned systems shall be directed to the respective agency assuming maintenance with a copy of the final service agreement submitted to IDOT.

Method Of Payment. The Contractor will be reimbursed to the exact amount of money as billed by the electric service provider for the services. Work provided by the Contractor for electric service will be paid separately as described under Electric Service Installation. No extra compensation shall be paid to the Contractor for any incidental materials and labor required to fulfill the requirements as shown on the plans and specified herein.

For bidding purposes, this item shall be estimated as \$10,000

Basis Of Payment. This work will be paid for at the contract unit price per LUMP SUM for ELECTRIC UTILITY SERVICE CONNECTION, which shall be reimbursement in full for electric utility service charges.

ELECTRIC SERVICE INSTALLATION

Effective: January 1, 2012

Description. This item shall consist of all material and labor required to extend, connect, or modify the electric services, as indicated or specified, which is over and above the work performed by the utility. Unless otherwise indicated, the cost for the utility work, if any, will be reimbursed to the Contractor separately under Electric Utility Service Connection. This item may apply to the work at more than one service location, and each will be paid separately.

Materials. Materials shall be in accordance with the Standard Specifications.

Construction Requirements

The Contractor shall ascertain the work being provided by the electric utility and shall provide all additional material and work not included by other contract pay items required to complete the electric service work in complete compliance with the requirements of the utility.

No additional compensation will be allowed for work required for the electric service, even though not explicitly shown on the drawings or specified herein

Method Of Measurement. Electric service installation shall be counted per each.

Basis Of Payment. This work will be paid for at the contract unit price per EACH for ELECTRIC SERVICE INSTALLATION, which shall be payment in full for the work specified herein.

TEMPORARY LUMINAIRE, LED, ROADWAY

Effective: November 1, 2024

Description. This work shall consist of furnishing and installing a temporary roadway LED luminaire as shown on the plans, as specified herein. To expedite the roadway work, the luminaire may be new or previously used. The luminaire shall remain the property of the Contractor.

The luminaire shall be of the output designation specified and the distribution pattern specified in the plans. The luminaire shall be listed for wet locations by an NRTL and shall meet the requirements of UL 1598 and UL 8750. Used luminaires shall be no older than five years old. Documentation shall be submitted to verify compliance with this requirement.

Submittal Requirements. The Contractor shall submit manufacturer's product data for each type of luminaire including descriptive literature and catalogue cuts.

A sample luminaire shall also be provided upon request of the Engineer. The sample shall be as proposed for the contract and shall be delivered by the Contractor to the district headquarters. After review, the Contractor shall retrieve the luminaire.

Housing. The luminaire shall slip-fit on a mounting arm with a 2" diameter tenon (2.375" outer diameter). The luminaire shall be provided with a leveling surface and shall be capable of being tilted $\pm 5^\circ$ from the axis of attachment in 2.5° increments and rotated to any degree with respect to the supporting arm.

An external label consisting of two black characters on a white background with the dimensions of the label and the characters as specified in ANSI C136.15 for HPS luminaires. The first character shall be the alphabetical character representing the initial lumen output as specified in Table 1 of Article 1067.06(c). The second character shall be the numerical character representing the transverse light distribution type as specified in IES RP-8 (i.e. types 1, 2, 3, 4, or 5).

Wiring. Wiring within the electrical enclosure shall be rated at 600v, 105°C or higher.

Driver. The driver shall have an input voltage range of 120 to 277 volts ($\pm 10\%$) or 347 to 480 volts ($\pm 10\%$) according to the contract documents.

The driver shall meet the requirements of the FCC Rules and Regulations, Title 47, Part 15 for Class A devices with regard to electromagnetic compatibility. This shall be confirmed through the testing methods in accordance with ANSI C63.4 for electromagnetic interference.

Surge Protection. The luminaire shall comply the requirements of ANSI C136.2 for electrical transient immunity at the "Extreme" level (20KV/10KA) and shall be equipped with a SPD) that is UL1449 compliant with indicator light. An SPD failure shall open the circuit to protect the driver.

Installation. Each luminaire shall be installed according to the luminaire manufacturer's recommendations.

Luminaires which are pole mounted shall be mounted onsite such that poles and arms are not left unloaded. Pole mounted luminaires shall be leveled/adjusted after poles are set and vertically aligned before being energized. When mounted on a tenon, care shall be exercised to assure maximum insertion of the mounting tenon. Each luminaire shall be checked to assure compatibility with the project power system. When the night-time check of the lighting system by the Engineer indicates that any luminaires are mis-aligned, the misaligned luminaires shall be corrected at no additional cost.

No luminaire shall be installed prior to approval.

Pole wiring shall be provided with the luminaire. Pole wire shall run from handhole to luminaire. Pole wire shall be sized No. 10, rated 600 V, RHW/USE-2, and have copper conductors, stranded in conformance with ASTM B 8. Pole wire shall be insulated with XLP insulation. Pole wire shall include a phase, neutral, and green ground wire. Wire shall be trained within the pole or sign structure to avoid abrasion or damage to the insulation.

Pole wire shall be extended through the pole, pole grommet, luminaire ring, and any associated arm and tenon. The pole wire shall be terminated in a manner that avoids sharp kinks, pinching, pressure on the insulation, or any other arrangement prone to damaging insulation value and producing poor megger test results. Wires shall be trained away from heat sources within the luminaire. Wires shall be terminated so all strands are extended to the full depth of the terminal lug with the insulation removed far enough so it abuts against the shoulder of the lug but is not compressed as the lug is tightened.

Included with the pole wiring shall be fusing located in the handhole. Fusing shall be according to Article 1065.01 with the exception that fuses shall be 6 amperes.

Each luminaire and optical assembly shall be free of all dirt, smudges, etc. Should the optical assembly require cleaning, a luminaire manufacturer approved cleaning procedure shall be used.

Horizontal mount luminaires shall be installed in a level, horizontal plane, with adjustments as needed to ensure the optics are set perpendicular to the traveled roadway.

When the pole is bridge mounted, a minimum size stainless steel 1/4-20NC set screw shall be provided to secure the luminaire to the mast arm tenon. A hole shall be drilled and tapped through the tenon and luminaire mounting bracket and then fitted with the screw.

Method of Measurement. The rated initial minimum luminous flux (lumen output) of the light source, as installed in the luminaire, shall be according to the following table for each specified output designation.

Designation Type	Minimum Initial Luminous Flux	Designation Type	Minimum Initial Luminous Flux
A	2,200	F	12,500
B	3,150	G	15,500
C	4,400	H	25,200
D	6,300	I	33,000
E	9,450		

Where delivered lumens is defined as the minimum initial delivered lumens at the specified color temperature. Luminaires with an initial luminous flux less than the values listed in the above table will not be acceptable.

Basis of Payment. This work will be paid for at the contract unit price per EACH for TEMPORARY LUMINAIRE, LED, ROADWAY, of the output designation specified.

UNDERPASS LUMINAIRE, LED

Effective: April 1, 2024

Description. This work shall consist of furnishing and installing an underpass LED luminaire as shown on the plans, as specified herein.

The luminaire including the housing, driver and optical assembly shall be assembled in the U.S.A. The luminaire shall be assembled by and manufactured by the same manufacturer. The luminaire shall be mechanically strong and easy to maintain. All electrical and electronic components of the luminaire shall comply with the requirements of Restriction of Hazardous Materials (RoHS) regulations. The luminaire shall be listed for wet locations by an NRTL and shall meet the requirements of UL 1598 and UL 8750

Submittal Requirements. The Contractor shall also the following manufacturer's product data for each type of luminaire:

11. Descriptive literature and catalogue cuts for luminaire, LED driver, and surge protection device. Completed manufacturer's luminaire ordering form with the full catalog number provided
12. LED drive current, total luminaire input wattage and total luminaire current at the system operating voltage or voltage range and ambient temperature of 25 C.
13. LED efficacy per luminaire expressed in lumens per watt (l/w).
14. Initial delivered lumens at the specified color temperature, drive current, and ambient temperature.
15. IES file associated with each submitted luminaire in the IES LM-63 format.
16. Computer photometric calculation reports as specified and in the luminaire performance table.

17. TM-15 BUG rating report.
18. Isofootcandle chart with max candela point and half candela trace indicated.
19. Documentation of manufacturers experience and verification that luminaires were assembled in the U.S.A. as specified.
20. Written warranty.

Upon request by the Engineer, submittals shall also include any or all the following:

- n. TM-21 calculator spreadsheet (XLSX or PDF format) and if available, TM-28 report for the specified luminaire or luminaire family. Both reports shall be for 50,000 hours at an ambient temperature of 77 °F.
- o. LM-79 report with NVLAP current at the time of testing in PDF format inclusive of the following: isofootcandle diagram with half candela contour and maximum candela point; polar plots through maximum plane and maximum cone; coefficient of utilization graph; candela table; and spectral distribution graph and chromaticity diagram.
- p. LM-80 report for the specified LED package in PDF format and if available, LM-84 report for the specified luminaire or luminaire family in PDF format. Both reports shall be conducted by a laboratory with NVLAP certification current at the time of testing.
- q. AGi32 calculation file matching the submittal package.
- r. In situ temperature measurement test (ISTMT) report for the specified luminaire or luminaire family in PDF format.
- s. Vibration test report in accordance with ANSI C136.31 in PDF format.
- t. ASTM B117/ASTM D1654 (neutral salt spray) test and sample evaluation report in PDF format.
- u. ASTM G154 (ASTM D523) gloss test report in PDF format.
- v. LED drive current, total luminaire input wattage, and current over the operating voltage range at an ambient temperature of 77 °F.
- w. Power factor (pf) and total harmonic distortion (THD) at maximum and minimum supply and at nominal voltage for the dimmed states of 70%, 50%, and 30% full power.
- x. Ingress protection (IP) test reports, conducted according to ANSI C136.25 requirements, for the driver and optical assembly in PDF format.
- y. Installation, maintenance, and cleaning instructions in PDF format, including recommendations on periodic cleaning methods.
- z. Documentation in PDF format that the reporting laboratory is certified to perform the required tests.

A sample luminaire shall also be provided upon request of the Engineer. The sample shall be as proposed for the contract and shall be delivered by the Contractor to the District Headquarters. After review, the Contractor shall retrieve the luminaire.

Manufacturer Experience. The luminaire shall be designed to be incorporated into a lighting system with an expected 20 year lifetime. The luminaire manufacturer shall have a minimum of 15 years of experience manufacturing LED roadway luminaires; parking lot, architectural, or residential luminaires are not applicable to this requirement. The manufacturer shall have a minimum of 100,000 total LED roadway luminaires installed on a minimum of 100 separate installations, all within the U.S.A.

Housing Material. The luminaire shall be a single device not requiring on-site assembly for installation. The power supply for the luminaire shall be integral to the unit. The housing shall be either stainless-steel or cast aluminum.

Aluminum Housing. The housing shall be extruded or cast aluminum; or a combination of both and shall have a copper content of less than 1.0%. The housing shall be painted grey or silver unless specified otherwise. A epoxy base coat shall applied to the aluminum after the aluminum is properly treated with a conversion coating. The finish coat shall be polyester powder coat with a minimum thickness of 2.0 mil.

The luminaire surfaces exposed to the environment shall exceed a rating of six, according to ASTM D1654, after 1000 hours of ASTM B117 testing. The coating shall exhibit no greater than 30% reduction of gloss, according to ASTM D523, after 500 hours of ASTM G154 Cycle 6 QUV® accelerated weathering testing.

Stainless-Steel Housing. The housing shall be constructed from 16-gauge minimum, 304 stainless steel. The stainless-steel housing does not need to be painted. The manufacturer may paint the luminaire at no additional cost.

The luminaire shall be optically sealed, mechanically strong and easy to maintain. The luminaire shall be designed for wall mounting to a pier or abutment. It shall be provided with a suitable mounting bracket which allows for +90° adjustment from horizontal in 5° increments.

The luminaire shall be gasketed and sealed and shall be UL listed for wet locations. The luminaire optical assembly shall have a minimum IEC ingress penetration rating of IP66. When furnished with a lens and frame, the lens shall be made of crystal clear, impact and heat resistant flat glass. The lens and frame shall be securely attached to the main housing and be readily removable for servicing the LED optical assembly.

All external surfaces shall be cleaned in accordance with the manufacturer's recommendations and be constructed in such a way as to discourage the accumulation of water, ice, and debris.

The total weight including accessories, shall not exceed 75 lbs.

A passive cooling method with no moving, rotating parts, or liquids shall be employed for heat management.

Vibration Testing. All luminaires shall be subjected to and pass vibration testing requirements at "3G" minimum zero to peak acceleration in accordance with ANSI C136.31 requirements using the same luminaire. To be accepted, the luminaire housing, hardware, and each individual component shall pass this test with no noticeable damage and the luminaire must remain fully operational after testing.

Labels. An internal label shall be provided indicating the luminaire is suitable for wet locations and indicating the luminaire is an NRTL listed product to UL1598 and UL8750. The internal label shall also comply with the requirements of ANSI C136.22.

An external label consisting of two black characters on a white background with the dimensions of the label and the characters as specified in ANSI C136.15 for HPS luminaires. The first character shall be the alphabetical character representing the initial lumen output as specified in Table 1 of Article 1067.06(c). The second character shall be the numerical character representing the transverse light distribution type as specified in IES RP-8 (i.e. types 1, 2, 3, 4, or 5).

Hardware. All hardware shall be stainless steel or of other corrosion resistant material approved by the Engineer.

Luminaires shall be designed to be easily serviced, having fasteners such as quarter-turn clips of the heavy spring-loaded type with large, deep straight slot heads, complete with a receptacle and shall be according to military specification MIL-f-5591.

All hardware shall be captive and not susceptible to falling from the luminaire during maintenance operations. This shall include lens/lens frame fasteners as well hardware holding the removable driver and electronic components in place.

Circuiting shall be designed to minimize the impact of individual LED failures on the operation of the other LED's.

Wiring. Wiring within the electrical enclosure shall be rated at 600v, 105°C or higher. The power connection to the luminaire shall be via liquid tight metallic conduit or an armored flexible cable assembly. The power connection, including any external shielding, must be secured to the luminaire and connected source. The location of the opening shall be coordinated with the installation to minimize the length of flexible conduit required. The length of the cable or flexible conduit shall not exceed 6 feet.

Mounting Brackets. The brackets shall be properly sized to accommodate the weight of the luminaire with calculations or other suitable reference documentation submitted to support the material choice. The brackets shall be constructed of 304 stainless steel. The mounting brackets shall be fully coordinated with the luminaire mounting method indicated in plans.

Driver. The driver shall be integral to the luminaire shall be capable of receiving an indefinite open and short circuit output conditions without damage.

The driver shall incorporate the use of thermal foldback circuitry to reduce output current under abnormal driver case temperature conditions and shall be rated for a lifetime of 100,000 hours at an ambient temperature exposure of 77 °F to the luminaire. If the driver has a thermal shut down feature, it shall not turn off the LEDs when operated at 104 °F or less.

The driver shall have an input voltage range of 120 to 277 volts ($\pm 10\%$) or 347 to 480 volts ($\pm 10\%$) according to the contract documents. When the driver is operating within the rated input voltage range and in an un-dimmed state, the power factor measurement shall be not less than 0.9 and the THD measurement shall be no greater than 20%.

The driver shall meet the requirements of the FCC Rules and Regulations, Title 47, Part 15 for Class A devices with regard to electromagnetic compatibility. This shall be confirmed through the testing methods in accordance with ANSI C63.4 for electromagnetic interference.

The driver shall be dimmable using the protocol listed in the Luminaire Performance Table shown in the contract.

Surge Protection. The luminaire shall comply the requirements of ANSI C136.2 for electrical transient immunity at the "Extreme" level (20KV/10KA) and shall be equipped with a surge protective device (SPD) that is UL1449 compliant with indicator light. An SPD failure shall open the circuit to protect the driver.

LED Optical Assembly. The optical assembly shall have an IP66 or higher rating in accordance with ANSI C136.25. The circuiting of the LED array shall be designed to minimize the effect of individual LED failures on the operation of other LEDs. All optical components shall be made of glass or a UV stabilized, non-yellowing material.

The optical assembly shall utilize high brightness, long life, minimum 70 CRI, 4,000K color temperature (+/-300K) LEDs binned in accordance with ANSI C78.377. Lenses shall be UV-stabilized acrylic or glass.

Lumen depreciation at 50,000 hours of operation shall not exceed 15% of initial lumen output at the specified LED drive current and an ambient temperature of 25° C.

The luminaire may or may not have a glass lens over the LED modules. If a glass lens is used, it must be a flat lens. Material other than glass will not be acceptable. If a glass lens is not used, the LED modules may not protrude lower than the luminaire housing.

The assembly shall have individual serial numbers or other means for manufacturer tracking.

Photometric Performance. Luminaires shall be tested according to IESNA LM-79. This testing shall be performed by a test laboratory holding accreditation from the National Institute of Standards and Technology (NIST) NVLAP for the IESNA LM-79 test procedure.

Data reports as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, maximum plane and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, spectral distribution plots, chromaticity plots, and other standard report outputs of the above-mentioned tests.

The luminaire shall have a BUG rating of back light B3 or less, Up light rating of U0, and a glare rating of G3 or less unless otherwise indicated in the luminaire performance table.

Photometric Calculations. Submitted report shall include a luminaire classification system graph with both the recorded lumen value and percent lumens by zone along with the BUG rating according to IESNA TM-15.

Complete point-by-point luminance and veiling luminance calculations as well as listings of all indicated averages and ratios as applicable shall be provided in accordance with IESNA RP-8 recommendations. Lighting calculations shall be performed using AGi32 software with all luminance calculations performed to one decimal place (i.e. x.x cd/m²). Uniformity ratios shall also be calculated to one decimal place (i.e. x.x:1). Calculation results shall demonstrate that the submitted luminaire meets the lighting metrics specified in the project Luminaire Performance Table(s). Values shall be rounded to the number of significant digits indicated in the luminaire performance table(s).

All photometry must be photopic. Scotopic or mesopic factors will not be allowed. The AGi32 file shall be submitted at the request of the Engineer.

The luminaire may have an initial lumen value lower than the specified lumen range in the performance tables provided that the resulting calculations demonstrate that the performance requirements are being met.

IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE 3
ROADWAY UNDERPASS LIGHTING
3 LANE

GIVEN CONDITIONS			
ROADWAY DATA	Pavement Width	36	(ft)
	Number of Lanes	3	
	I.E.S. Surface Classification	R3	
	Q-Zero Value	.07	
MOUNTING DATA	Mounting Height	15.5	(ft)
	Tilt	0	(degrees)
	Orientation	Parallel	to roadway
	Set-Back from Edge Of Pavement	8	(ft)
LUMINAIRE DATA	Lumens	7,796 – 8,646	
	Total Light Loss Factor	0.65	
LAYOUT DATA	Spacing	60	(ft)
	Configuration	Opposite	
	Luminaire Overhang over EOP	-8	(ft)

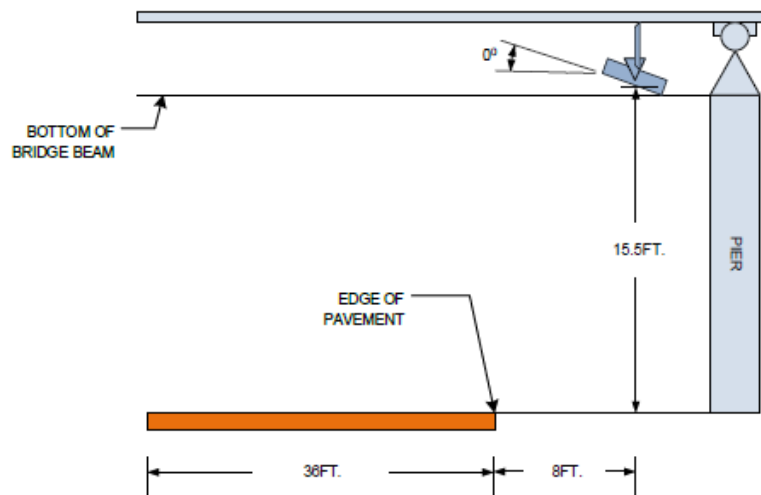
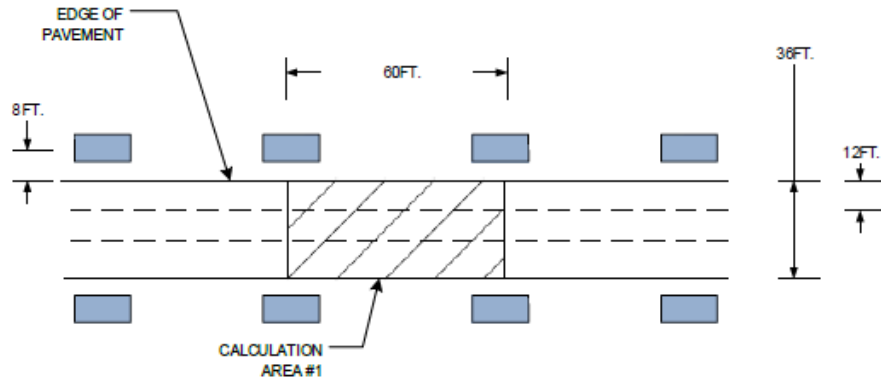
NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS

NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

ROADWAY	Average Luminance, L_{AVE}	1.6	Cd/m ² (Max)
		1.2	Cd/m ² (Min)
LUMINANCE	Uniformity Ratio, L_{AVE}/L_{MIN}	3:1	(Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	5:1	(Max)
	Veiling Luminance Ratio, L_v/L_{AVE}	0.30:1	(Max)

**Suspended Ceiling Mount
 3 lanes, opposite layout**



Independent Testing. When a contract has 30 or more luminaires of the same type (distribution type and lumen output/wattage), that luminaire type shall be independently tested, unless otherwise noted. The quantity of luminaires to be tested shall be as specified in the following table.

Contract Quantity	Luminaires to be Tested
1-49	0 (unless otherwise noted)
50-100	2
101-150	3
151-200	4
201-250	5
251-300	6
301-350	7

Testing is not required for temporary lighting luminaires.

The Contractor shall coordinate the testing with the contract schedule considering submittal, manufacturing, testing, and installation lead-times and deadlines.

The electrical engineer shall select from all the project luminaires at the Contractor's or distributor's storage facility, within District 1, the luminaires for testing. In all cases, the selection of luminaires shall be a random selection from the entire completed lot of luminaires required for the contract. Selections from partial lots will not be allowed. An additional luminaire shall also be selected for physical inspection by the Engineer at the district headquarters. This luminaire will be available for the Contractor to pick up at a later date to be installed under this contract. This luminaire is in addition to the luminaire required as a part of the submittal process specified elsewhere.

Alternative Selection Process. With the Engineer's prior approval, the Contractor shall provide a list of luminaire serial numbers for all the luminaires. The Engineer shall make a random selection of the required number of luminaires for testing from the serial numbers. That luminaire must then be photographed clearly showing the serial number prior to shipment to the selected and approved testing laboratory. The testing laboratory shall include a photograph of the luminaire along with the test results directly to the Engineer.

Luminaires shall be tested at a NVLAP accredited laboratory approved for each of the required tests. The testing facility shall not be associated in any way, subsidiary or otherwise, with the luminaire manufacturer. All costs associated with luminaire testing shall be included in the bid price of the luminaire.

The selection of the proposed independent laboratory shall be presented with the information submitted for review and approval.

The testing performed shall include photometric and electrical testing. All tests shall be conducted at the luminaire system operating voltage of 240 volts unless specified differently in the contract plans.

Photometric testing shall be according to IES recommendations, performed with a goniophotometer and as a minimum, shall yield an isofootcandle chart, with max candela point

and half candela trace indicated, an isocandela diagram, maximum planned and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, BUG rating report, and complete calculations based on specified requirements and test results.

Electrical testing shall conform to NEMA and ANSI standards and, as a minimum shall include a complete check of wiring connections and a table of characteristics showing input amperes, watts, power factor, total harmonic distortion, and LED drive current.

The summary report and the test results including IES photometric files shall be sent directly to the Engineer, the electrical engineer, and the Contractor via email or other mutually agreeable means.

Photometric performance shall meet or exceed that of the specified values. If the luminaire does not meet the specified photometric values, the luminaire has failed regardless of whether the test results meet the submitted factory data.

Should any of the tested luminaires of a given type, and distribution fail to satisfy the specifications and perform according to approved submittal information, the luminaire type of that distribution type and wattage shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance.

In the case of corrections, the Contractor shall advise the Engineer of the proposed corrections and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated in its entirety. The number of luminaires to be tested shall be the same quantity as originally tested as required in the above table.

Retesting, should it become necessary, shall not be grounds for additional compensation or extension of time.

Submittal information shall include a statement of intent to provide the testing as well as a request for approval of the chosen laboratory.

Installation. Each luminaire shall be installed according to the luminaire manufacturer's recommendations.

Underpass luminaires shall be either attached to structures (such as piers, etc.) or suspended from structures (such as bridge decks) as indicated or implied by the configuration on the plans. Mounting, including all hardware and appurtenant items, shall be included as part of this item. Luminaires shall be configured with the luminaire tilt as identified in the submitted documents.

Unless otherwise indicated, suspended underpass luminaires shall be installed 1-inch above the lowest underpass beam and shall be mounted using vibration dampening assemblies. All mounting hardware shall be corrosion resistant and shall be stainless steel unless otherwise indicated.

No luminaire shall be installed prior to approval. Where independent testing is required, full approval will not be given until complete test results, demonstrating compliance with the specifications, have been reviewed and accepted by the Engineer.

Luminaire wiring shall be provided with the luminaire. The wiring shall run from the junction box to the luminaire.

Luminaire wire shall be sized No. 10, rated 600 V, RHW/USE-2, and have copper conductors, stranded in conformance with ASTM B 8. Luminaire wire shall be insulated with cross-linked polyethylene (XLP) insulation. The wire shall include a phase, neutral, and green ground wire. Wires shall be trained within any raceways to avoid abrasion or damage to the insulation.

Included with the luminaire wiring shall be fusing located in the handhole or primary junction box. Fusing shall be according to Article 1065.01 with the exception that fuses shall be 6 amperes.

Each luminaire and optical assembly shall be free of all dirt, smudges, etc. Should the optical assembly require cleaning, a luminaire manufacturer approved cleaning procedure shall be used.

Warranty. The entire luminaire shall be covered by a ten-year warranty. Failure is when one or more of the following occur:

- 1) Negligible light output from more than 10% of the discrete LEDs.
- 2) Significant moisture that deteriorates performance of the luminaire.
- 3) Driver that continues to operate at a reduced output due to overheating.

The warranty period shall begin on the date of luminaire delivery. The Contractor shall verify that the Engineer has noted the delivery date in the daily diary. Copy of the shipment and delivery documentation shall be submitted.

The replacement luminaire shall be of the same manufacturer, model, and photometric distribution as the original.

The rated initial minimum luminous flux (lumen output) of the light source, as installed in the luminaire, shall be according to the following table for each specified output designation.

Designation Type	Minimum Initial Luminous Flux	Designation Type	Minimum Initial Luminous Flux
A	2,200	E	9,450
B	3,150	F	12,500
C	4,400	G	15,500
D	6,300	H	25,200

Where delivered lumens is defined as the minimum initial delivered lumens at the specified color temperature. luminaires with an initial luminous flux less than the values listed in the above table will not be acceptable even if they meet the requirements given in the Luminaire Performance table shown in the contract.

Basis of Payment. This work will be paid for at the contract unit price per EACH for LUMINAIRE, LED, UNDERPASS, of the mount type and output designation specified.

UNIT DUCT

Effective: January 1, 2012

Revise the first paragraph of Article 810.04 to read:

“The unit duct shall be installed at a minimum depth of 30-inches unless otherwise directed by the Engineer.”

Revise Article 1088.01(c) to read:

“(c) Coilable Nonmetallic Conduit.

General: The duct shall be a plastic duct which is intended for underground use and which can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance.

The duct shall be made of high-density polyethylene which shall meet the requirements of ASTM D 2447, for schedule 40. The duct shall be composed of black high-density polyethylene meeting the requirements of ASTM D 3350, class C, grade P33. The wall thickness shall be in accordance with Table 2 for ASTM D 2447.

The duct shall be UL Listed per 651-B for continuous length HDPE coiled conduit. The duct shall also comply with NEC Article 354.100 and 354.120.

Submittal information shall demonstrate compliance with the details of these requirements.

Dimensions: Duct dimensions shall conform to the standards listed in ASTM D2447. Submittal information shall demonstrate compliance with these requirements.

Nominal Size		Nominal I.D.		Nominal O.D.		Minimum Wall	
mm	in	mm	in	mm	in	mm	in
31.75	1.25	35.05	1.380	42.16	1.660	3.556 +0.51	0.140 +0.020
38.1	1.50	40.89	1.610	48.26	1.900	3.683 +0.51	0.145 +0.020

Nominal Size		Pulled Tensile	
mm	in	N	lbs
31.75	1.25	3322	747
38.1	1.50	3972	893

Marking: As specified in NEMA Standard Publication No. TC-7, the duct shall be clearly and durably marked at least every 10 feet with the material designation (HDPE for high density polyethylene), nominal size of the duct and the name and/or trademark of the manufacturer.

Performance Tests: Polyethylene duct testing procedures and test results shall meet the requirements of UL 651. Certified copies of the test report shall be submitted to the Engineer prior to the installation of the duct. Duct crush test results shall meet or exceed the following requirements:

Duct Diameter		Min. force required to deform sample 50%	
mm	in	N	lbs
35	1.25	4937	1110
41	1.5	4559	1025

WIRE AND CABLE

Effective: January 1, 2012

Add the following to the first paragraph of Article 1066.02(a):

“The cable shall be rated at a minimum of 90 °C dry and 75 °C wet and shall be suitable for installation in wet and dry locations and shall be resistant to oils and chemicals.”

Revise the Aerial Electric Cable Properties table of Article 1066.03(a)(3) to read:

Aerial Electric Cable Properties					
Phase Conductor			Messenger wire		
Size AWG	Stranding	Average Insulation Thickness		Minimum Size AWG	Stranding
		mm	mils		
6	7	1.1	(45)	6	6/1
4	7	1.1	(45)	4	6/1
2	7	1.1	(45)	2	6/1
1/0	19	1.5	(60)	1/0	6/1
2/0	19	1.5	(60)	2/0	6/1
3/0	19	1.5	(60)	3/0	6/1
4/0	19	1.5	(60)	4/0	6/1

Add the following to Article 1066.03(b) of the Standard Specifications:

“Cable sized No. 2 AWG and smaller shall be U.L. listed type RHH/RHW and may be type RHH/RHW/USE. Cable sized larger than No. 2 AWG shall be U.L. listed type RHH/RHW/USE.”

Revise Article 1066.04 to read:

“Aerial Cable Assembly. The aerial cable shall be an assembly of insulated aluminum conductors according to Section 1066.02 and 1066.03. Unless otherwise indicated, the cable assembly shall be composed of three insulated conductors and a steel reinforced bare aluminum conductor (ACSR) to be used as the ground conductor. Unless otherwise indicated, the code word designation of this cable assembly is “Palomino”. The steel reinforced aluminum conductor shall conform to ASTM B-232. The cable shall be assembled according to ANSI/ICEA S-76-474.”

Revise the second paragraph of Article 1066.05 to read:

“The tape shall have reinforced metallic detection capabilities consisting of a woven reinforced polyethylene tape with a metallic core or backing.”

COARSE SAND PLACEMENT

Effective: February 7, 2007

Description. This work shall consist of furnishing, transporting, spreading, and incorporating coarse sand (FA 2) into the soil in areas shown on the plans and as directed by the Engineer.

Materials. Materials shall meet the requirements of the following Article of Section 1000—Materials:

Item	Article / Section
(a) Fine Aggregate.....	1003.04

Method. Coarse sand shall not be placed until the area designated has been shaped, trimmed, and finished in accordance with Section 212 of the Standard Specifications and any required placement of topsoil has been completed. Prior to coarse sand placement, the area shall be disked or raked to a minimum depth of 4 inches and all debris and loose stones removed. The grades and condition of the area must be approved by the Engineer prior to coarse sand placement.

The coarse sand shall be placed in the planting beds to the depth specified. After the Engineer verifies that the proper coarse sand depth has been applied, the Contractor shall completely incorporate the sand into the soil to a minimum depth of 6 inches by raking, disking, or roto tilling to amend the existing topsoil.

After the coarse sand has been incorporated into the soil, any debris or piles of unincorporated material shall be immediately removed from the right-of-way and the area finished to the lines and grades shown on the plans and approved by the Engineer. Disposal of material shall be done in accordance with Article 202.03.

Method of Measurement. Coarse sand placement will be measured in square yards at the location shown in the plans and as directed by the Engineer prior to incorporation into the soil.

Basis of Payment. This work will be paid for at the contract unit price per SQUARE YARDS for COARSE SAND PLACEMENT of the thickness specified.

KEEPING THE EXPRESSWAY OPEN TO TRAFFIC

Effective: March 22, 1996

Revised: October 9, 2020

Whenever work is in progress on or adjacent to an expressway, the Contractor shall provide the necessary traffic control devices to warn the public and to delineate the work zone as required in these special provisions, the Standard Specifications, the standards and the district freeway details. All Contractor's personnel shall be limited to these barricaded work zones and shall not cross the expressway.

The Contractor shall request and gain approval from the Illinois Department of Transportation's Expressway Traffic Operations Engineer at www.idotlcs.com 24 hours in advance of all daily lane, ramp and shoulder closures and seven days in advance of all permanent and weekend closures on all freeways and/or expressways in District 1. This advance notification is calculated based on workweek of Monday through Friday and shall not include weekends or holidays.

LOCATION: I-80: Kendall Co. to Center/Meadow

WEEK NIGHT	TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS					
		INBOUND			OUTBOUND		
Sun - Thu	1-Lane	8:00 PM	to	5:00 AM	9:00 PM	to	6:00 AM
Friday	1-Lane	8:00 PM (Fri)	to	10:00 AM (Sat)	9:00 PM (Fri)	to	10:00 AM (Sat)
Saturday	1-Lane	8:00 PM (Sat)	to	11:59 AM (Sun)	8:00 PM (Sat)	to	11:59 AM (Sun)

LOCATION: I-80: Center/Meadow to US-30

WEEKNIGHT	TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS		
Sunday – Thursday	1 Lane	9:00 PM	to	5:00 AM
Friday	1 Lane	10:00 PM (Fri)	to	8:00 AM (Sat)
Saturday	1 Lane	9:00 PM (Sat)	to	10:00 AM (Sun)

In addition to the hours noted above, temporary shoulder and non-system interchange partial ramp closures are allowed weekdays between 9:00 A.M. and 3:00 P.M. and between 7:00 P.M. and 5:00 A.M or as approved by the Expressway Traffic Operations Engineer.

Narrow Lanes and permanent shoulder closures will not be allowed between Dec. 1st and April 1st. Permanent shoulder closures per District Detail TC-17 will only be permitted if called for in the plans or as approved by the Expressway Traffic Operations Engineer.

Full expressway closures will only be permitted for a maximum of 15 minutes at a time during the low traffic volume hours of 1:00 A.M. to 5:00 A.M. Monday thru Friday and from 1:00 A.M. to 7:00 A.M. on Sunday. During full expressway closures, the Contractor will be required to close off all lanes except one, using freeway standard closures. Police forces should be notified and requested to close off the remaining lane at which time the work item may be removed or set in place. The District 1 Expressway Traffic Control Supervisor (847-705-4151) shall be notified at least three working days (weekends and holidays DO NOT count into this 72 hours notification) in advance of the proposed road closure and will coordinate the closure operations with police forces. Liquidated damages as specified in the Failure to Open Traffic Lanes to Traffic for One

Lane or Ramp Blocked shall be assessed to the Contract for every 15 minutes beyond the initial 15 minutes all lanes are blocked.

All stage changes requiring the stopping and/or the pacing of traffic shall take place during the allowable hours for full expressway closures and shall be approved by the Department. The Contractor shall notify the District 1 Expressway Traffic Control Supervisor at least three working days (weekends and holidays DO NOT count into this 72 hours notification) in advance of any proposed stage change.

A maintenance of traffic plan shall be submitted to the District 1 Expressway Traffic Control Supervisor 14 days in advance of any stages changes or full expressway closures. The maintenance of traffic plan shall include, but not be limited to, lane and ramp closures, existing geometrics, and equipment and material location.

All daily lane closures shall be removed during adverse weather conditions such as rain, snow, and/or fog and as determined by the Engineer. Also, the Contractor shall promptly remove their lane closures when maintenance forces are out for snow and ice removal.

Additional lane closure hour restrictions may have to be imposed to facilitate the flow of traffic to and from major sporting events and/or other events.

All lane closure signs shall not be erected any earlier than one-half hour before the starting hours listed above. Also, these signs should be taken down within one-half hour after the closure is removed.

The Contractor will be required to cooperate with all other contractors when erecting lane closures on the expressway. All lane closures (includes the taper lengths) without a 3 mile gap between each other, in one direction of the expressway, shall be on the same side of the pavement. Lane closures on the same side of the pavement with a 1 mile or less gap between the end of one work zone and the start of taper of next work zone should be connected. The maximum length of any lane closure on the project and combined with any adjacent projects shall be 3 miles. Gaps between successive permanent lane closures shall be no less than 2 miles in length.

Private vehicles shall not be parked in the work zone. Contractor's equipment and/or vehicles shall not be parked on the shoulders or in the median during non-working hours. The parking of equipment and/or vehicles on state right-of-way will only be permitted at the locations approved by the Engineer.

Check barricades shall be placed every 1000' within a lane closure to prevent vehicles from driving through closed lanes.

Temporary ramp closures for service interchanges will only be permitted at night during the restricted hours listed for temporary one-lane closures within the project limits. However, no two adjacent entrance and exit ramps in one direction of the expressway shall be closed at the same time.

Freeway to freeway (system interchange) full ramp closures for two lane ramps will not be permitted. Partial ramp closures of system ramps may be allowed during the one-lane closure hours above. System ramp full closures for single lane ramps are only permitted for a maximum of four hours

- between the hours of 1:00 a.m. and 5:00 a.m. on Monday thru Friday
- between the hours of 1:00 a.m. and 6:00 a.m. on Saturday, and
- between the hours of 1:00 a.m. and 7:00 a.m. on Sunday.

The Contractor shall furnish and install large (48" X 48") "DETOUR with arrow" signs as directed by the Engineer for all system ramp closures. In addition, one portable changeable message sign will be required to be placed in advance of the ramp closure. The cost of these signs and PCMS board shall be included in the cost of traffic control and protection (six static signs maximum per closure).

Should the Contractor fail to completely open, and keep open, the ramps to traffic in accordance with the above limitations, the Contractor shall be liable to the Department for liquidated damages as noted under the Failure to Open Traffic Lanes to Traffic special provision.

FAILURE TO OPEN TRAFFIC LANES TO TRAFFIC

Effective: March 22, 1996

Revised: February 9, 2005

Should the Contractor fail to completely open and keep open all the traffic lanes to traffic in accordance with the limitations specified under the Keeping the Expressway Open to Traffic special provision, the Contractor shall be liable to the Department for the amount of:

One lane or ramp blocked = \$3,000

Two lanes blocked = \$6,000

Not as a penalty but as liquidated and ascertained damages for each and every 15 minute interval or a portion thereof that a lane is blocked outside the allowable time limitations. Such damages may be deducted by the Department from any monies due the Contractor. These damages shall apply during the contract time and during any extensions of the contract time.

TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS)

Effective: March 8, 1996

Revised: January 25, 2024

Description. This work shall include furnishing, installing, maintaining, replacing, relocating, and removing all traffic control devices used for the purpose of regulating, warning, or directing traffic. Traffic control and protection shall be provided as called for in the plans, applicable highway standards, District 1 Expressway details, standards and Supplemental Specifications, these special provisions, or as directed by the Engineer.

The governing factor in the execution and staging of work for this project is to provide the motoring public with the safest possible travel conditions on the expressway through the construction zone. The Contractor shall arrange their operations to keep the closing of lanes and/or ramps to a minimum.

The Contractor shall be responsible for the proper location, installation, and arrangement of all traffic control devices. Special attention shall be given to existing warning signs and overhead guide signs during all construction operations. Warning signs and existing guide signs with down

arrows shall be kept consistent with the barricade placement at all times. The Contractor shall immediately remove, completely cover, or turn from the motorist's view all signs which are inconsistent with lane assignment patterns.

The Contractor shall coordinate all traffic control work on this project with adjoining or overlapping projects, including barricade placement necessary to provide a uniform traffic detour pattern. When directed by the Engineer, the Contractor shall remove all traffic control devices that were furnished, installed, or maintained by them under this contract, and such devices shall remain the property of the Contractor. All traffic control devices shall remain in place until specific authorization for relocation or removal is received from the Engineer.

Additional requirements for traffic control devices shall be as follows.

Traffic Control Setup and Removal. The setting and removal of barricades for the taper portion of a lane closure shall be done under the protection of a vehicle with a truck/trailer mounted attenuator and arrow board per Standard 701428 and Section 701 of the Standard Specifications. Failure to meet this requirement will be subject to a traffic control deficiency. The deficiency will be calculated as outlined in Article 105.03 of the Standard Specifications. Truck/trailer mounted attenuators shall comply with Article 1106.02(g) or shall meet the requirements of NCHRP 350 test level 3 with vehicles used in accordance with manufacturer's recommendations and requirements.

Sign Requirements

- (1) **Sign Maintenance.** Prior to the beginning of construction operations, the Contractor will be provided a sign log of all existing signs within the limits of the construction zone. The Contractor is responsible for verifying the accuracy of the sign log. Throughout the duration of this project, all existing traffic signs shall be maintained by the Contractor. All provisions of Article 107.25 of the Standard Specifications shall apply.
- (2) **Work Zone Speed Limit Signs.** Work zone speed limit signs shall be installed as required in Article 701.14(b) and as shown in the plans and highway standards. Based upon the existing posted speed limit, work zone speed limits shall be established and signed as follows.
 - a. **Existing Speed Limit of 55 mph or Higher.** The initial work zone speed limit assembly, located approximately 4200' before the closure, shall be as shown in Standard 701400. Additional work zone 45 mph assemblies shall be used as required according to Article 701.14(b) and as shown in the highway standards and plans. "WORK ZONE SPEED LIMIT 55 PHOTO ENFORCED" assemblies may be omitted when this assembly would normally be placed within 1500 feet of the "END WORK ZONE SPEED LIMIT" sign. If existing speed limit is over 65 mph, then additional signage should be installed per Standard 701400.
 - b. **Existing Speed Limit of 45 mph.** The advance 55 mph work zone speed limit assembly shown in Standard 701400 shall be replaced with a 45 mph assembly. Additional work zone 45 mph assemblies shall be used as required according to Article 701.14(b) and as shown in the highway standards and plans. "WORK ZONE SPEED LIMIT 55 PHOTO ENFORCED" assemblies shall be eliminated in all cases. "END WORK ZONE SPEED LIMIT" signs are required.

- (3) Exit Signs. The exit gore signs as shown in Standard 701411 shall be a minimum size of 48 inch by 48 inch with 12-inch capital letters and a 20 inch arrow. "EXIT OPEN AHEAD" signs shown in Standard 701411 shall be a minimum size of 48 inch by 48 inch with 8-inch capital letters.
- (4) Uneven Lanes Signs. The Contractor shall furnish and erect "UNEVEN LANES" signs (W8-11) on both sides of the expressway, at any time when the elevation difference between adjacent lanes open to traffic equals or exceeds 1 inch. Signs shall be placed 500' in advance of the drop-off, within 500' of every entrance, and a minimum of every mile.

Drums/Barricades. Check barricades shall be placed in work areas perpendicular to traffic every 1000', one per lane and per shoulder, to prevent motorists from using work areas as a traveled way. Check barricades shall also be placed in advance of each open patch, or excavation, or any other hazard in the work area, the first at the edge of the open traffic lane and the second centered in the closed lane. Check barricades, either type I or II, or drums shall be equipped with a flashing light.

To provide sufficient lane widths (10' minimum) for traffic and working room, the Contractor shall furnish and install vertical barricades, in lieu of type II or drums, along the cold milling and asphalt paving operations. The vertical barricades shall be placed at the same spacing as the drums.

Vertical Barricades. Vertical barricades shall not be used in lane closure tapers, lane shifts, exit ramp gores, or staged construction projects lasting more than 12 hours. Also, vertical barricades shall not be used as patch barricades or check barricades. Special attention shall be given, and ballast provided per manufacture's specification, to maintain the vertical barricades in an upright position and in proper alignment.

Temporary Concrete Barrier Wall. Prismatic barrier wall reflectors shall be installed on both the face of the wall next to traffic, and the top of sections of the temporary concrete barrier wall as shown in Standard 704001. The color of these reflectors shall match the color of the edgelines (yellow on the left and crystal or white on the right). If the base of the temporary concrete barrier wall is 12 inches or less from the travel lane, then the lower slope of the wall shall also have a 6 inch wide temporary pavement marking edgeline (yellow on the left and white on the right).

Flaggers. One flagger will be required for each separate activity of an operation that requires frequent construction vehicles to enter or leave a work zone to or from a lane open to traffic. Temporary traffic control and flagger position shall be according to District 1 Detail TC-18 – Expressway Flagging, or as directed by the Engineer.

Full Expressway Closures. Full expressway closures will only be permitted for a maximum of 15 minutes during the allowable hours listed in the Keeping the Expressway Open to Traffic special provision. During full expressway closures, the Contractor will be required to close off all lanes except one, using freeway standard closures. The Contractor will be required to provide one changeable message sign to be placed at the direction of the Engineer. The sign shall display a message as directed by the Engineer. A maintenance of traffic plan shall be submitted to the District 1 Expressway Traffic Control Supervisor 14 days in advance of the planned work; including all stage changes. The maintenance of traffic plan shall include, but not be limited to, lane and ramp closures, existing geometrics, and equipment and material location. The District 1 Expressway Traffic Control Supervisor (847-705-4151) shall be contacted at least three working

days in advance of the proposed road closure and will coordinate the closure operation with police forces.

Method of Measurement. This item of work will be measured on a lump sum basis for furnishing, installing, maintaining, replacing, relocating, and removing traffic control devices required in the plans and these special provisions. Traffic control and protection required under Standards 701101, 701400, 701401, 701402, 701406, 701411, 701416, 701426, 701428, 701446, 701901 and District Details TC-8, TC-9, TC-17, TC-18 and TC-25 will be included with this item.

Basis of Payment. This work will be paid for at the contract unit price per LUMP SUM for TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS). This price shall be payment in full for all labor, materials, transportation, handling, and incidental work necessary to furnish, install, maintain, replace, relocate, and remove all expressway traffic control devices required in the plans and specifications.

In the event the sum total value of all the work items for which traffic control and protection is required is increased or decreased by more than 10%, the contract bid price for Traffic Control and Protection (Expressways) will be adjusted as follows:

$$\text{Adjusted contract price} = .25P + .75P [1 \pm (X - 0.1)]$$

Where: "P" is the bid unit price for Traffic Control and Protection

Where: "X" =	$\frac{\text{Difference between original and final sum total value of all work items for which traffic control and protection is required}}{\text{Original sum total value of all work items for which traffic control and protection is required.}}$

The value of the work items used in calculating the increase and decrease will include only items that have been added to or deducted from the contract under Article 104.02 of the Standard Specifications and only items which require use of traffic control and protection.

Temporary traffic control costs due to delay will be paid for according to the Compensable Delay Costs (BDE) special provision.

The Engineer may require additional traffic control be installed in accordance with standards and/or designs other than those included in the plans. In such cases, the standards and/or designs will be made available to the Contractor at least one week in advance of the change in traffic control. Payment for any additional traffic control required will be in accordance with Article 109.04 of the Standard Specifications.

Revisions in the phasing of construction or maintenance operations, requested by the Contractor, may require traffic control to be installed in accordance with standards and/or designs other than those included in the plans. Revisions or modifications to the traffic control shown in the contract shall be submitted by the Contractor for approval by the Engineer. No additional payment will be made for a Contractor requested modification.

Temporary concrete barrier wall will be measured and paid for according to Section 704.

Impact attenuators, temporary bridge rail, and temporary rumble strips will be paid for separately.

Temporary pavement markings shown on the Standard will be measured and paid for according to Section 703 and Section 780. All pavement marking removal will be measured and paid for according to Section 703 or Section 783. Temporary pavement marking on the lower slope of the temporary concrete barrier wall will be measured and paid for as Temporary Pavement Marking, 6".

The changeable message sign required for full expressway closures shall not be paid for separately.

TRAFFIC CONTROL SURVEILLANCE, EXPRESSWAYS

Effective: October 25, 1995

Revised: January 21, 2015

The Contractor shall provide a person with a vehicle to survey, inspect and maintain all temporary traffic control devices when a lane is closed to traffic, when hazards are present adjacent to or within 10 foot of the edge of pavement for more than 24 hours, or as directed by the Engineer.

The surveillance person is required to drive through the project, to inspect all temporary traffic control devices, to correct all traffic control deficiencies, if possible, or immediately contact someone else to make corrections and to assist with directing traffic until such corrections are made, at intervals not to exceed 4 hours. This person shall list every inspection on an inspection form, furnished by the Engineer, and shall return a completed form on the first working day after the inspections are made.

The Contractor shall supply a telephone staffed on a 24-hour-a-day basis to receive any notification of any deficiencies regarding traffic control and protection or receive any request for improving, correcting or modifying traffic control, installations or devices, including pavement markings. The Contractor shall dispatch additional men, materials, and equipment as necessary to begin to correct, improve, or modify the traffic control as directed, within one hour of notification by this surveillance person or by the Department. Upon completion of such corrections and/or revisions, the Contractor shall notify the Department's communication center at (847) 705-4612.

Method of Measurement. Traffic control surveillance will be measured on calendar day basis. One calendar day is equal to a minimum of six inspections. The inspections shall start within four hours after the lane is closed to traffic, a hazard exists within 10 foot from the edge of pavement, or as directed by the Engineer and shall end when the lane closure or hazard is removed or as directed by the Engineer.

Basis of Payment. This work will be paid for at the contract unit price per CALENDAR DAY or fraction thereof for TRAFFIC CONTROL SURVEILLANCE, EXPRESSWAYS. The price shall include all labor and equipment necessary to provide the required inspection and maintenance on the expressway and on all cross streets which are included in the project. The cost of the materials for the maintenance of traffic control devices shall be included in the traffic control pay items.

TEMPORARY INFORMATION SIGNING

Effective: November 13, 1996

Revised: January 29, 2020

Description. This work shall consist of furnishing, installing, maintaining, relocating for various states of construction, and eventually removing temporary informational signs. Included in this item may be ground mount, skid mount, truss mount, and bridge mount signs and overlay sign panels which cover portions of existing signs.

Materials. Materials shall be according to the following Articles of Section 1000 - Materials:

	<u>Item</u>	<u>Article/Section</u>
a.)	Sign Base (Note 1)	1090
b.)	Sign Face (Note 2)	1091
c.)	Sign Legends	1091
d.)	Sign Supports	1093
e.)	Overlay Panels (Note 3)	1090.02

Note 1. The Contractor may use 5/8 inch instead of 3/4 inch thick plywood.

Note 2. The sign face material shall be in accordance with the Department's Fabrication of Highway Signs Policy.

Note 3. The overlay panels shall be 0.08 inch thick.

General Construction Requirements

Installation. The sign sizes and legend sizes shall be verified by the Contractor prior to fabrication.

Signs which are placed along the roadway and/or within the construction zone shall be installed according to the requirements of Article 701.14 and Article 720.04. The signs shall be 7 ft above the near edge of the pavement and shall be a minimum of 2 ft beyond the edge of the paved shoulder. A minimum of two posts shall be used.

The attachment of temporary signs to existing bridges, sign structures, or sign panels shall be approved by the Engineer. Any damage to the existing signs and/or structures due to the Contractor's operations shall be repaired or signs replaced, as determined by the Engineer, at the Contractor's expense.

Method of Measurement. This work shall be measured for payment in square feet edge to edge (horizontally and vertically). All hardware, posts or skids, supports, bases for ground mounted signs, connections, which are required for mounting these signs will be included as part of this pay item.

Basis Of Payment. This work will be paid for at the contract unit price per SQUARE FOOT for TEMPORARY INFORMATION SIGNING.

TRAFFIC CONTROL FOR WORK ZONE AREAS

Effective: September 14, 1995

Revised: January 1, 2007

Work zone entry and exit openings shall be established daily by the Contractor with the approval of the Engineer. All vehicles including cars and pickup trucks shall exit the work zone at the exit openings. All trucks shall enter the work zone at the entry openings. These openings shall be signed in accordance with the details shown elsewhere in the plans and shall be under flagger control during working hours.

The Contractor shall plan their trucking operations into and out of the work zone as well as on and off the expressway to maintain adequate merging distance. Merging distances to cross all lanes of traffic shall be no less than 1/2 mile. This distance is the length from where the trucks enter the expressway to where the trucks enter the work zone. It is also the length from where the trucks exit the work zone to where the trucks exit the expressway. The stopping of expressway traffic to allow trucks to change lanes and/or cross the expressway is prohibited.

Failure to comply with the above requirements will result in a traffic control deficiency charge. The deficiency charge will be calculated as outlined in Article 105.03 of the Standard Specifications. The Contractor will be assessed this daily charge for each day a deficiency is documented by the Engineer.

KEEPING ARTERIAL ROADWAYS OPEN TO TRAFFIC (WITH 15 MIN FULL STOPS)

Effective: January 22, 2003

Revised: August 10, 2017

The Contractor shall provide the necessary traffic control devices to warn the public and to delineate the work zone as required in these special provisions, the Standard Specifications, the standards, and the district details. Arterial lane closures shall be in accordance with the Standard Specifications, highway standards, district details, and the direction of the Engineer. The Contractor shall request and gain approval from the Engineer 72 hours in advance of all long-term (24 hrs. or longer) lane closures.

Arterial lane closures not shown in the staging plans will not be permitted during peak traffic volume hours.

Peak traffic volume hours are defined as weekdays (Monday through Friday) **from** 6:00 AM to 9:00 AM and 3:00 PM to 6:00 PM.

Full closure of all arterial lanes in one or both directions will only be permitted for a maximum of 15 minutes at a time Sunday through Thursday between the hours of 11:00 PM and 5:00 AM. During full roadway closures, the Contractor will be required to reduce the roadway to only one open traffic lane in the affected direction(s) of travel using the appropriate standard(s) and district detail(s). Police forces shall be notified and requested to close the remaining lane to facilitate the necessary work activities, except that a flagger may be substituted for daytime closures with the approval of the Engineer. The Contractor shall notify the District 1 Arterial Traffic Control Supervisor at 847-705-4470 at least three working days (weekends and holidays DO NOT count into this notification time) in advance of the proposed road closures.

Private vehicles shall not be parked in the work zone. Contractor's equipment and/or vehicles shall not be parked on the shoulders or in the median during non-working hours. The parking of equipment and/or vehicles on state right-of-way will only be permitted at locations approved by the Engineer in accordance with Articles 701.08 and 701.11 of the Standard Specifications.

Should the Contractor fail to completely open and keep open all the traffic lanes to traffic in accordance with the limitations specified above, the Contractor shall be liable to the Department for the amount of:

One lane or ramp blocked = \$1,000

Two lanes blocked = \$2,500

Not as a penalty but as liquidated and ascertained damages for each and every 15 minute interval or a portion thereof that a lane is blocked outside the allowable time limitations. Such damages may be deducted by the Department from any monies due the Contractor. These damages shall apply during the contract time and during any extensions of the contract time.

SPEED DISPLAY TRAILER (D1)

Effective: April 1, 2015

Revised: April 1, 2021

Revise the third paragraph of Article 701.11 of the Standard Specifications to read:

"When not being utilized to inform and direct traffic, sign trailers, speed display trailers, arrow boards, and portable changeable message boards shall be treated as nonoperating equipment."

Add the following to Article 701.15 of the Standard Specifications:

"(m) Speed Display Trailer. A speed display trailer is used to enhance safety of the traveling public and workers in work zones by alerting drivers of their speed, thus deterring them from driving above the posted work zone speed limit."

Whenever the speed display trailer is not in use, it shall be considered non-operating equipment and shall be stored according to Article 701.11."

Add the following to Article 701.20 of the Standard Specifications:

"(k) "Speed Display Trailer will NOT be paid for by separate pay item, but its costs shall be included in the contract unit price of the various traffic control pay items.

Add the following to Article 1106.02 of the Standard Specifications:

"(o)Speed Display Trailer. The speed display trailer shall consist of a LED speed indicator display with self-contained, one-direction radar mounted on an orange see-through trailer. The height of the display and radar shall be such that it will function and be visible when located behind concrete barrier.

The speed measurement shall be by radar and provide a minimum detection distance of 1000 ft. The radar shall have an accuracy of ± 1 mile per hour.

The speed indicator display shall face approaching traffic and shall have a sign legend of "YOUR SPEED" immediately above or below the speed display. The sign letters shall be between 5 and 8 in. in height. The digital speed display shall show two digits (00 to 99) in mph. The color of the changeable message legend shall be a yellow legend on a black background. The minimum height of the numerals shall be 18 in., and the nominal legibility distance shall be at least 750 ft.

The speed indicator display shall be equipped with a violation alert that flashes the displayed detected speed when the posted limit is exceeded. The speed indicator shall have a maximum speed cutoff. On roadway facilities with a normal posted speed limit greater than or equal to 45 mph, the detected speeds of vehicles traveling more than 25mph over the work zone speed limit shall not be displayed. On facilities with normal posted speed limit of less than 45 mph, the detected speeds of vehicles traveling more than 15 mph over the work zone speed limit shall not be displayed. On any roadway facility if detected speeds are less than 25 mph, speed shall not be displayed. The display shall include automatic dimming for nighttime operation.

The speed indicator measurement and display functions shall be equipped with the power supply capable of providing 24 hours of uninterrupted service."

RAISED REFLECTIVE PAVEMENT MARKER, REFLECTOR REMOVAL

Effective: August 1, 2023

Description: This work shall be completed in accordance with Section 783 of the Standard Specifications. This work shall consist of removing the reflector unit from existing raised reflector pavement markers that will remain in place at the end of construction activities. Existing reflectors that conflict with revised traffic patterns shall be removed immediately to facilitate a change in lane assignment. If darkness or inclement weather prohibits the removal operations, such operation shall be resumed the next morning of when weather permits.

The base casting shall remain in place in areas where no pavement rehabilitation is required, therefore only the reflector shall be removed. Debris from the removal operations shall be removed from the pavement prior to opening the roadway to traffic.

Basis of Payment: This work will be measured for payment at the contract unit price per EACH for RAISED REFLECTIVE PAVEMENT MARKER, REFLECTOR REMOVAL. Payment shall be full compensation for materials, labor and equipment required to complete this work.

RAISED REFLECTIVE PAVEMENT MARKER, REFLECTOR REPLACEMENT

Effective: August 1, 2023

Description: This work shall be completed in accordance with Section 781 of the Standard Specifications for Road and Bridge Construction. This work shall consist of reinstallation of reflectors into the raised pavement marker castings upon completion of staging in which the markers were in conflict with temporary lane usage.

Basis of Payment: This work will be measured for payment at the contract unit price per EACH for RAISED REFLECTIVE PAVEMENT MARKER, REFLECTOR REPLACEMENT. Payment shall be full compensation for materials, labor, and equipment required to complete this work.

MAST ARM SIGN PANELS

Effective: May 22, 2002

Revised: July 1, 2015

Add the following to Article 720.02 of the Standard Specifications:

Sign stiffening channel systems shall be aluminum and meet the requirements of ASTM 6261-T5. Sign mounting banding, buckles, and buckle straps shall be manufactured from AISI 201 stainless steel.

SIGN SHOP DRAWING SUBMITTAL

Effective: January 22, 2013

Revised: July 1, 2015

Add the following paragraph to Article 720.03 of the Standard Specifications:

Shop drawings will be required, according to Article 105.04, for all arterials/expressways signs except standard highway signs covered in the MUTCD. Shop drawings shall be submitted to the Engineer for review and approval prior to fabrication. The shop drawings shall include dimensions, letter sizing, font type, colors and materials.

TRAFFIC SIGNAL GENERAL REQUIREMENTS

Effective: May 22, 2002

Revised: March 1, 2024

These traffic signal special provisions and District 1 Standard Traffic Signal Design Details supplement the requirements of the Standard Specifications. The intent of these special provisions is to prescribe the materials and construction methods commonly used for traffic signal installations.

All material furnished shall be new unless otherwise noted herein. Traffic signal construction and maintenance work shall be performed by personnel holding current International Municipal Signal Association (IMSA)/Illinois Public Service Institute (IPSI) traffic signal technician level II certification. A copy of the certification shall be immediately available upon request of the Engineer. The work to be done under the contract consists of furnishing, installing, and maintaining all traffic signal work and items as specified in the plans and as specified herein in a manner acceptable and approved by the Engineer.

Definitions of Terms. Add the following to Section 101 of the Standard Specifications:

101.56 Manufacturer. Company that sells a particular type of product directly to the Contractor or the Vendor.

101.57 Vendor. Company that supplies, represents, and provides technical support for IDOT's District One approved traffic signal controllers and other related equipment. The vendor shall be located within IDOT District 1 and shall:

- (1) Be full service with onsite facilities to assemble, test, and troubleshoot traffic signal controllers and cabinet assemblies.
- (2) Maintain an inventory of IDOT District 1 approved controllers and cabinets.
- (3) Be staffed with permanent sales and technical personnel able to provide traffic signal controller and cabinet expertise and support.
- (4) Have technical staff that hold current IMSA/IPSI traffic signal technician level III certification and shall attend traffic signal turn-ons as well as cabinet and/or controller modifications.

Submittals. Revise Article 801.05 of the Standard Specifications to read:

"All material approval requests shall be submitted electronically following district guidelines unless directed otherwise by the Engineer. Submittal requirements shall include, but not limited to the following:

- (1) All material approval requests shall be made prior to or no later than the date of the preconstruction meeting. A list of major traffic signal items can be found in Article 801.05. Material or equipment which is similar or identical shall be the product of the same manufacturer, unless necessary for system continuity. Traffic signal materials and equipment shall bear the UL label whenever such labeling is available.
- (2) Product data and shop drawings shall be assembled by pay item. Only the top sheet of each pay item submittal will be stamped by the Department with the review status, except shop drawings for mast arm pole assemblies and the like will be stamped with the review status on each sheet.
- (3) Original manufacturer published product data and shop drawing sheets with legible dimensions and details shall be submitted for review.
- (4) When hard copy submittals are necessary, four complete copies of the manufacturer's descriptive literatures and technical data for the traffic signal materials shall be submitted. For hard copy or electronic submittals, the descriptive literature and technical data shall be adequate for determining whether the materials meet the requirements of the plans and specifications. If the literature contains more than one item, the Contractor shall indicate which item or items will be furnished.
- (5) When hard copy submittals are necessary for structural elements, four complete copies of the shop drawings for the mast arm assemblies and poles and the combination mast arm assemblies and poles showing, in detail, the fabrication thereof and the certified mill analyses of the materials used in the fabrication, anchor rods, and reinforcing materials shall be submitted.
- (6) Partial or incomplete submittals will be returned without review.
- (7) Certain non-standard mast arm poles and special structural elements will require additional review from IDOT's Central Office. Examples include ornamental or decorative, non-standard length mast arm pole assemblies and monotube structures.
- (8) The contract number or permit number, project location/limits, and corresponding pay code number must be on each sheet of correspondence, material approval, and mast arm poles and assemblies drawings.

- (9) Where certifications and/or warranties are specified, the information submitted for approval shall include certifications and warranties. Certifications involving inspections and/or tests of material shall be complete with all test data, dates, and times.
- (10) After the Engineer reviews the submittals for conformance with the design concept of the project, the Engineer will stamp the drawings indicating their status as 'Approved', 'Approved-As-Noted', 'Disapproved', or 'Incomplete'. Since the Engineer's review is for conformance with the design concept only, it is the Contractor's responsibility to coordinate the various items into a working system as specified. The Contractor shall not be relieved from responsibility for errors or omissions in the shop, working, layout drawings, or other documents by the Department's approval thereof. The Contractor must still be in full compliance with contract and specification requirements. All submitted items reviewed and marked 'APPROVED AS NOTED', 'DISAPPROVED', or 'INCOMPLETE' are to be resubmitted in their entirety, unless otherwise indicated within the submittal comments, with a disposition of previous comments to verify contract compliance at no additional cost to the contract.
- (11) The Contractor shall secure approved materials in a timely manner to assure construction schedules are not delayed.
- (12) Exceptions to and deviations from the requirements of the contract documents will not be allowed. It is the Contractor's responsibility to note any deviations from contract requirements at the time of submittal and to make any requests for deviations in writing to the Engineer. In general, substitutions will not be acceptable. Requests for substitutions must demonstrate that the proposed substitution is superior to the material or equipment required by the contract documents. No exceptions, deviations or substitutions will be permitted without the approval of the Engineer.
- (13) The Contractor shall not order major equipment such as mast arm assemblies prior to engineer approval of the contractor marked proposed traffic signal equipment locations to assure proper placement of contract required traffic signal displays, push buttons, and other facilities. Field adjustments may require changes in proposed mast arm length and other coordination.
- (14) Revised cabinet wiring diagrams shall be submitted whenever any wiring modifications are made to the traffic signal cabinet."

Marking Proposed Locations. Revise "Marking Proposed Locations for Highway Lighting System" of Article 801.09 to read "Marking Proposed Locations for Highway Lighting System and Traffic Signals."

Add the following to Article 801.09 of the Standard Specifications:

"It shall be the Contractor's responsibility to verify all dimensions and conditions existing in the field prior to ordering materials and beginning construction. This shall include locating the mast arm foundations and verifying the mast arms lengths."

Inspection of Electrical Systems. Add the following to Article 801.10 of the Standard Specifications:

- (c) All cabinets, including temporary traffic signal cabinets, shall be assembled by an approved Vendor in District 1. The Department reserves the right to request any controller and cabinet to be tested at the Vendor's facility prior to field installation at no extra cost to the contract.

Maintenance and Responsibility of Traffic Signal and Flashing Beacon Installations. Replace Article 801.11(b) of the Standard Specifications to read:

(b) Traffic Signals and Flashing Beacons. The Contractor shall be responsible for maintaining the traffic signal/flashing beacon installation in proper operating condition.

(1) General.

- a. The Contractor must notify the Area Traffic Signal Maintenance and Operations Engineer of their intent to begin any physical construction work on the contract or any portion thereof. This notification must be made a minimum of seven working days prior to the start of construction to allow sufficient time for inspection of the existing traffic signal installation(s) and transfer of maintenance to the Contractor. The Department will attempt to fulfill the Contractor's inspection date request(s); however, workload and other conditions may prevent the Department from accommodating specific dates or times. The Contractor shall not be entitled to any other compensation if the requested inspection date(s) cannot be scheduled by the Department.
- b. Full maintenance responsibility shall start upon the successful completion of a maintenance transfer inspection, or as directed by the Engineer. If the Contractor begins any physical work on the contract or any portion thereof prior to a traffic signal inspection, maintenance of the traffic signal installation(s) will be transferred to the Contractor without an inspection. The Contractor will become responsible for repairing or replacing all equipment that is not operating properly or is damaged at the time of transfer at no cost to the owner of the traffic signal equipment. Final repairs or replacement of damaged equipment must meet the approval of the Engineer prior to or at the time of final inspection, otherwise the traffic signal installation will not be accepted.
- c. All traffic signals within the limits of the contract or those which have the item "Maintenance of Existing Traffic Signal Installation," "Temporary Traffic Signal Installation", "Temporary Bridge Traffic Signal Installation", "Temporary Portable Bridge Traffic Signal Installation", and/or "Maintenance of Existing Flashing Beacon Installation" shall become the full responsibility of the Contractor. Maintenance responsibility shall end upon issuance of final acceptance by the Engineer.
- d. The Contractor shall have electricians with IMSA/IPSI traffic signal technician level II certification on staff to provide signal maintenance. A copy of the certification shall be immediately available upon request by the Engineer.
- e. This item shall include maintenance of all traffic signal equipment and other connected and related equipment such as flashing beacons, EVP equipment, master controllers, network switches, UPS and batteries, PTZ cameras, vehicle detection, handholes, lighted signs, telephone service installations, cellular modems, radios, communication cables, and other traffic signal equipment. All conduit and related equipment to adjacent intersections shall be maintained to the far back handhole, or as directed by the Engineer. If adjacent intersections are part of contract work, then maintenance of all conduit and related equipment shall be included in this item.
- f. Regional transit, county, and other agencies may also have equipment connected to existing traffic signal or peripheral equipment such as network switches and transit signal priority (TSP, SCP, and BRT) servers, radios, and other devices, where maintenance shall be coordinated with the owner.

- g. Maintenance shall not include automatic traffic enforcement equipment such as red-light enforcement cameras, detectors, or peripheral equipment. This equipment is operated and maintained by others and shall be deactivated while on contractor maintenance.
- h. The energy charges for the operation of the traffic signal installation shall be paid for by the Contractor.

(2) Maintenance.

- a. The Contractor shall inspect all traffic signal equipment and appurtenances every two weeks to ensure they are functioning properly. Signal heads shall be properly adjusted, including plumb, and tightly mounted. All controller cabinets, signal posts, and controller pedestals shall be tight on their foundations and in alignment. Deficient equipment shall be repaired or replaced as necessary. The Contractor shall check signal system communications and phone lines to assure proper operation. This item includes, as routine maintenance, all portions of EVP equipment. The Contractor shall always maintain enough materials and equipment in stock to provide effective temporary and permanent repairs. The Contractor shall supply a detailed maintenance log monthly that includes dates, locations, names of electricians performing the required checks and inspections and any other information requested by the Engineer. The Contractor shall attend any additional inspections as requested by the Engineer. The Contractor shall check the controllers, relays, and detectors after receiving complaints or calls to ascertain that they are functioning properly and make all necessary repairs and replacement.
- b. The Contractor is advised that the existing and/or temporary traffic signal installation must remain in operation during all construction stages, except for the most essential down time. Any shutdown of the traffic signal installation which exceeds 15 minutes must have prior approval from the Engineer. Approval to shut down the traffic signal installation will only be granted during the period extending from 9:00 a.m. to 3:00 p.m. on weekdays. Shutdowns shall not be allowed during inclement weather or holiday periods.
- c. The Contractor shall provide immediate corrective action when any part(s) of the signal fail to function properly. Two far side heads facing each approach shall be considered the minimum acceptable signal operation pending permanent repairs. When repairs at a signalized intersection require that the controller be disconnected or otherwise removed from normal operation and power is available, the Contractor shall place the traffic signal installation in flashing operation. The signals shall flash RED for all directions unless a different indication has been specified by the Engineer. The Contractor shall install cones on all lane lines at the stop bar on each approach, R1-1 (36 in. minimum) "STOP" signs at the stop bar on each approach on the right side and on raised medians (where applicable), and black on fluorescent orange "SIGNALS OUT AHEAD" warning signs followed by fluorescent orange W3-1 symbolic stop ahead warning signs on all approaches to the intersection.
- d. Temporary replacement of a damaged or knocked down mast arm pole assembly shall require construction of a full or partial span wire signal installation or other method approved by the Engineer to assure signal heads are located overhead

and over traveled pavement. Temporary replacement of mast arm mount signals with post mount signals is not permitted.

- e. The Contractor shall provide the Engineer with two 24-hour telephone numbers for the maintenance of the traffic signal installation and for emergency calls by the Engineer.
- f. Traffic signal equipment which is lost, damaged, or not returned to the Department for any reason shall be replaced with new equipment meeting the requirements of the Standard Specifications and these special provisions.
- g. The Contractor shall be fully responsible for the safe and efficient operation of the traffic signals and other equipment noted herein. The Contractor shall respond to all emergency calls from the Department or others within one hour after notification and provide immediate corrective action. When equipment has been damaged or becomes faulty beyond repair, the Contractor shall replace it with new equipment meeting current District 1 traffic signal specifications. The cost of furnishing and installing the replaced equipment shall be borne by the Contractor at no additional cost to the contract. The Contractor may institute action to recover damages from a responsible third party. If at any time the Contractor fails to perform all work as specified herein to keep the traffic signal installation in proper operating condition, or if the Engineer cannot contact the Contractor's designated personnel, the Engineer shall have the Department's electrical maintenance contractor perform the maintenance work. The Contractor shall be responsible for all of the Department's electrical maintenance contractor's costs and liquidated damages of \$1,000 per day per occurrence. The Department's electrical maintenance contractor shall bill the Contractor for the total cost of the work. The Contractor shall pay this bill within 30 days of the date of receipt of the invoice or the cost of such work will be deducted from the amount due the Contractor. The Contractor shall allow the electrical maintenance contractor to inspect the traffic signal installation that has been transferred to the Contractor for maintenance. Final replacement of damaged equipment must meet the approval of the Engineer prior to or at the time of final inspection, otherwise the traffic signal installation will not be accepted. Cable splices outside the controller cabinet shall not be allowed. The Department may inspect any signaling device on the Department's highway system at any time without notification. The Contractor shall not install padlocks on traffic signal cabinets or otherwise restrict the Department's access to the cabinet or controller.
- h. Any proposed activity in the vicinity of a highway-rail grade crossing must adhere to the guidelines set forth in the current edition of the MUTCD regarding work in temporary traffic control zones in the vicinity of highway-rail grade crossings which states that lane restrictions, flagging, or other operations shall not create conditions where vehicles can be queued across the railroad tracks. If the queuing of vehicles across the tracks cannot be avoided, a uniformed law enforcement officer or flagger shall be provided at the crossing to prevent vehicles from stopping on the tracks, even if automatic warning devices are in place.
- i. The Contractor shall be responsible to clear snow, ice, dirt, debris, vegetation, temporary fence, or other condition that obstructs visibility of any traffic signal display or access to traffic signal equipment.

- j. The Contractor shall maintain the traffic signal in normal operation during any loss of utility or battery backup power. Temporary power to the traffic signal must meet applicable NEC and OSHA guidelines and may include portable generators and/or replacement batteries. Temporary power shall not be paid for separately but shall be included in the contract.
- (3) Basis of Payment. This work will be paid for at the contract unit price per EACH for MAINTENANCE OF EXISTING TRAFFIC SIGNAL INSTALLATION, TEMPORARY TRAFFIC SIGNAL INSTALLATION, TEMPORARY BRIDGE TRAFFIC SIGNAL INSTALLATION, or TEMPORARY PORTABLE BRIDGE TRAFFIC SIGNAL INSTALLATION. Each location will be paid for separately. Maintenance of a flashing beacon shall be paid for at the contract unit price for Maintenance of Existing Flashing Beacon Installation. Each flashing beacon will be paid for separately.

Damage to Traffic Signal System. Add the following to Article 801.12(b) of the Standard Specifications:

“Any traffic signal control equipment that is damaged and non-repairable or not operating properly from any cause shall be replaced with new equipment meeting current District 1 traffic signal specifications and provided by the Contractor at no additional cost to the contract and/or owner of the traffic signal system, all as approved by the Engineer. Final replacement of damaged equipment must meet the approval of the Engineer prior to or at the time of final inspection. Repair or replace any equipment damaged within the time shown in the table below:

ITEM	RESPONSE TIME	SERVICE RESTORATION	PERMANENT REPAIR (calendar days)
Cabinet	1 hour	24 hours	21 days
Controllers and Peripheral Equipment	1 hour	4 hours	21 days
System Detector Loop	1 hour	N/A	7 days
All Other Detectors	1 hour	N/A	21 days
Signal Head and Lenses	1 hour	4 hours	7 days
Aviation Red Beacon	1 hour	4 hours	7 days
Mast Arm Assembly and Pole	1 hour	4 hours	7 days
Traffic Signal Post	1 hour	4 hours	7 days
Cable and Conduit	1 hour	4 hours	7 days
Interconnect and Telemetry	1 hour	4 hours	7 days
Graffiti Removal	N/A	N/A	7 days
Misalignment of Signal Heads	1 hour	4 hours	4 hours
Closed Loop Monitoring System	1 hour	24 hours	14 days
Post and Poles Plumb Vertically	N/A	N/A	21 days
Controller, Post & Pole Foundations	N/A	N/A	21 days
Complaints, Calls, Controller or System Alarms, Timing, Phasing, Programming	1 hour	4 hours	N/A
Patrol Truck Deficiencies	N/A	24 hours	24 hours
Signal Heads Visibility	1 day	2 days	14 days

Temporary replacement of a damaged or knocked down mast arm pole assembly shall require construction of a full or partial span wire signal installation or other method approved by the Engineer to assure signal heads are located overhead and over traveled pavement. Temporary replacement of mast arm mount signals with post mount signals will not be permitted.

Replacement of any equipment for any reason shall be reported to the Area Traffic Signal Maintenance and Operations Engineer in writing within 24 hours. Permanent and temporary replacement of the controller and/or cabinet shall require inspection and testing by the Vendor.

Automatic traffic enforcement equipment, such as red-light enforcement cameras, detectors, and peripheral equipment that is damaged or not operating properly from any cause shall be the responsibility of the municipality or the automatic traffic enforcement company per permit agreement."

Traffic Signal Inspection (TURN-ON). Revise Article 801.15(b) of the Standard Specifications to read:

"Turn-On. It is the intent to have all electric work completed and equipment field tested by the Contractor and/or Vendor prior to the Department's "turn-on" field inspection. If in the event the Engineer determines work is not complete and the inspection will require more than two hours to complete, the inspection shall be canceled, and the Contractor will be required to reschedule at another date. The maintenance of the traffic signals will not be accepted until all punch list work is corrected and re-inspected.

When the Contractor requests a turn-on and inspection of the completed traffic signal installation(s), the request must be made to the Area Traffic Signal Maintenance and Operations Engineer a minimum of seven working days prior to the time of the requested inspection. The Department will attempt to fulfill the Contractor's turn-on and inspection date request(s); however, workload and other conditions may prevent the Department from accommodating specific dates or times. The Contractor shall not be entitled to any other compensation if the requested turn-on and inspection date(s) cannot be scheduled by the Department. The Department will not grant a field inspection until written or electronic notification is provided from the Contractor that the equipment has been field tested and the intersection is operating according to contract requirements. The Contractor must invite local fire department personnel to the turn-on when EVP is included in the project. When the Contract includes the item Re-Optimize Traffic Signal System, Optimize Traffic Signal System, and/or Temporary Traffic Signal Timing, the Contractor must notify the SCAT consultant of the turn-on/detour implementation schedule, as well as stage changes and phase changes during construction.

The Contractor must have all traffic signal work completed and the electrical service installation connected by the utility company prior to requesting an inspection and turn-on of the traffic signal installation. The Contractor shall be responsible to provide a police officer to assist with traffic control at the time of testing.

The Contractor shall provide a representative from the Vendor who is knowledgeable of the cabinet design and controller functions to attend the traffic signal inspection for both permanent and temporary traffic signal turn-ons.

Upon demonstration that the signals are operating and all work is completed in accordance with the contract and to the satisfaction of the Engineer, the Engineer will then allow the signals to be placed in continuous operation. The signals shall continue to be maintained by the Contractor until final acceptance.

The Department requires the following final project documentation from the Contractor at traffic signal turn-ons in electronic format in addition to hard copies where noted. An electronic media device shall be submitted with separate folders corresponding to each numbered title below. The electronic media device shall be labeled with date, project location, company, and contract or permit number. Electronic record drawings and material approvals shall be submitted prior to traffic signal turn-on for review by the Department as described in the Record Drawings section herein.

Final Project Documentation:

- (1) Record Drawings. Electronically produced signal plans of record with field revisions marked in red. Two hard copies of 11 in. x 17 in. record drawings shall also be provided.
- (2) Field Testing. Written notification from the Contractor and the Vendor of satisfactory field testing with corresponding material performance measurements, such as for detector loops and fiber optic systems (see Article 801.13).
- (3) Material Approvals. Material approval documentation.
- (4) Manuals. Operation and service manuals of the signal controller and associated control equipment.
- (5) Cabinet Wiring Diagram and Cable Logs. Five hard copies of 11 in. x 17 in. cabinet wiring diagrams shall be provided along with electronic PDF and DGN files of the cabinet wiring diagram. Five hard copies of the cable logs and electronic Excel files shall be provided with cable number, number of conductors and spares, connected device/signal head, and intersection location.
- (6) Warranties and Guarantees. All manufacturer and contractor warranties and guarantees required by Article 801.14.
- (7) GPS Coordinates. GPS coordinates of traffic signal equipment as described in the Record Drawings section herein.

Acceptance of the traffic signal equipment by the Department shall be based upon inspection results at the traffic signal "turn-on", completeness of the required documentation, and successful operation during a minimum 72 hour "burn-in" period following activation of traffic signal equipment. If approved, traffic signal acceptance shall be verbal at the final inspection followed by written correspondence from the Engineer. The Contractor shall be responsible for all traffic signal equipment and associated maintenance thereof until departmental acceptance is granted.

All equipment and/or parts to keep the traffic signal installation operating shall be furnished by the Contractor. No spare traffic signal equipment is available from the Department.

All punch list work shall be completed within two weeks after the turn-on. The Contractor shall notify the Area Traffic Signal Maintenance and Operations Engineer to schedule an inspection of all punch list work. Failure to meet these time constraints shall result in liquidated damage charges of \$500 per month per incident.

All cost of work and materials required to comply with the requirements herein shall be included in the pay item bid prices, under which the subject materials and signal equipment are paid, and no additional compensation will be allowed. Materials and signal equipment not complying with the requirements herein shall be subject to removal and disposal at the Contractor's expense."

Record Drawings. The requirements listed for electrical Installation shall apply for traffic signal installations in Article 801.16. Revise the second and third paragraphs of Article 801.16 of the Standard Specifications to read:

"When the work is complete and seven days before the request for a final inspection, electronic contract drawings, stamped "RECORD DRAWINGS", shall be submitted to the Engineer for review and approval and shall be stamped with the date and the signature of the Contractor's supervising Engineer or electrician. The record drawings shall be submitted in PDF format. If the contract consists of multiple intersections, each intersection shall be saved as an individual PDF file with TS# and location name in its file name.

In addition to the record drawings, copies of the final material approvals which have been Approved or Approved as Noted shall be submitted in PDF format. The PDF files shall clearly indicate the pay item either by filename or PDF Table of Contents referencing the respective pay item number for multi-item PDF files. Specific part or model numbers of items which have been selected shall be clearly visible.

The Contractor shall provide two 11 in. x 17 in. hard copies of electronically produced final record drawings to be kept inside each traffic signal cabinet within project limits."

Add the following to Article 801.16 of the Standard Specifications:

"In addition to the specified record drawings, the Contactor shall record GPS coordinates of the following traffic signal components being installed, modified, or being affected in other ways by the contract:

- All Mast Arm Poles And Posts
- Traffic Signal Wood Poles
- Railroad Bungalow
- UPS
- Handholes
- Controllor Cabinets
- Communication Cabinets
- Electric Service Disconnect Locations
- CCTV/PTZ Camera Installations

Datum to be used shall be North American 1983.

Data shall be provided in electronic format and shall be in .csv format. Latitude and longitude shall be in decimal degrees with a minimum of six decimal places. Each coordinate shall have the following information:

- File shall be named: TSXXX_YY-MM-DD.csv (i.e. TS22157_24-01-01.csv)
- Each intersection shall have its own file
- Row 1 should have the location name (i.e. IL 31 @ Klausen)
- Row 2 is blank
- Row 3 is the headers for the columns
- Row 4 starts the data
- Column A (Date) – should be in the following format: MM/DD/YYYY
- Column B (Item) – as shown in the table below
- Column C (Description) – as shown in the table below
- Column D and E (GPS Data) – should be in decimal form

Examples:

Date	Item	Description	Latitude	Longitude
01/01/2024	MP (Mast Arm Pole)	NEQ, NB, Dual, Combination Pole	41.580493	-87.793378
01/01/2024	HH (Handhole)	Heavy Duty, Fiber, Intersection, Double	41.558532	-87.792571
01/01/2024	ES (Electrical Service)	Ground mount, Pole mount	41.765532	-87.543571
01/01/2024	CC (Controller Cabinet)		41.602248	-87.794053
01/01/2024	PTZ (PTZ)	NEQ extension pole	41.593434	-87.769876
01/01/2024	POST (Post)		41.651848	-87.762053
01/01/2024	MCC (Master Controller Cabinet)		41.584593	-87.793378
01/01/2024	COMC (Communication Cabinet)		41.584600	-87.793432
01/01/2024	BBS (Battery Backup System)		41.558532	-87.792571

Data collection can be made as construction progresses or can be collected after all items are installed. If the data is unacceptable, the Contractor shall make corrections to the data collection equipment and/or process and resubmit the data for review and approval as specified.

Data shall have a minimum 1 ft accuracy after post processing.”

Restoration of Work Area. Add the following article to Section 801 of the Standard Specifications:

“801.17 Restoration of Work Area. Restoration of the traffic signal work area shall be included in the related pay items such as foundation, conduit, handhole, underground raceways, detector loop installation or replacement, etc. All roadway surfaces such as shoulders, medians, sidewalks, pavement, etc. shall be replaced in kind. All damage to mowed lawns shall be replaced with an approved sod, and all damage to unmowed fields shall be seeded. All brick pavers disturbed in the work area shall be restored to their original configuration as directed by the Engineer. All damaged brick pavers shall be replaced with a comparable material approved by the Engineer.

Exposed holes created from removal or relocation of traffic signal equipment shall be sealed using a zinc-plated fender washer with toggle bolt.

Restoration of the work area shall be included in the contract without any extra compensation allowed to the Contractor.

Removal, Disposal, and Salvage of Existing Traffic Signal Equipment. The removal, disposal, and/or salvage of existing traffic signal equipment shall become the property of the Contractor and disposed by the Contractor outside the state's right-of-way, unless otherwise noted. No additional compensation shall be provided to the Contractor for removal, disposal, or salvage expense for the work in the contract."

Bagging Signal Heads. Light tan colored traffic and pedestrian signal reusable covers shall be used to cover dark/un-energized signal sections, visors, and retroreflective backplates. Covers shall be made of outdoor fabric with urethane coating for repelling water, have elastic fully sewn around the cover ends for a tight fit over the visor, and have a minimum of two straps with buckles to secure the cover to the backplate. A center mesh strip allows viewing without removal for signal status testing purposes. Covers shall include a message indicating the signal is not in service. Pedestrian pushbuttons that are not in service shall be covered with a durable material such as described above or burlap that is secured in a weather-resistant manner. The entire housing, including the pedestrian sign, shall also be covered on the front side.

Turn-on of New Traffic Signal Installations. The following only applies to new traffic signals at previously unsignalized locations.

The signal responsibility shall begin at the start of signal construction and shall end upon issuance of final acceptance by the Engineer. New traffic signal heads and indications may not be installed more than two weeks (14 calendar days) prior to the scheduled turn-on of the traffic signal to avoid motorist confusion caused by the presence of new signal heads, even if properly covered. Unenergized signal indications shall be bagged until one hour prior to the scheduled turn-on per the Bagging Signal Heads section above.

New stop bars and crosswalks on approaches that did not previously have stop control shall not be installed until the day of the traffic signal turn-on.

A portable changeable message sign (PCMS) must be placed two weeks prior to the scheduled new traffic signal turn-on for all approaches to the intersection with the following messages:



where "MMM" and "##" are the three-character month abbreviation and day of the scheduled turn-on, respectively.

On the day of the turn-on, change messages to read:



The PCMS must remain in place for two weeks following the day of the turn-on.

Conflicting stop signs shall be removed immediately at the time of the traffic signal turn-on.

Locating Underground Facilities. Revise Section 803 to the Standard Specifications to read:

“IDOT traffic signal facilities are not part of any of the one-call locating service such as J.U.L.I.E or Digger. If the contract requires the maintenance services of an electrical contractor, the Contractor shall be responsible at their own expense for locating all existing IDOT electrical facilities, including but not limited to interconnect conduit and handholes, prior to performing any work. A maintenance transfer is required prior to any locating work. If this contract does not require the maintenance services of an electrical contractor, the Contractor may request one free locate for existing IDOT electrical facilities from the District 1 electrical maintenance contractor prior to the start of any work. Additional requests will be at the expense of the Contractor. The location of underground traffic facilities does not relieve the Contractor of their responsibility to repair any facilities damaged during construction at their expense.

The exact location of all utilities shall be field verified by the Contractor before the installation of any components of the traffic signal system. For locations of utilities, locally owned equipment, and leased enforcement camera system facilities, the local counties or municipalities may need to be contacted, in the City of Chicago contact Digger at (312) 744-7000 and for all other locations contact J.U.L.I.E. at 1-800-892-0123 or 811.

The Contractor shall take whatever precautions to protect the electric cable or electric conductors in conduit from damage during location and construction operations. If the wiring is damaged, the Contractor shall replace the entire length of cable or conductors in conduit, in a manner satisfactory to the Engineer. Splicing below grade will not be permitted.

In the event the repairs are not made by the Contractor, the Contractor shall reimburse the Department for such repairs within 60 days of receiving written notification of said damage. Otherwise, the cost of such repairs will be deducted from monies due or which will become due to the Contractor under the terms of the contract.”

Grounding of Traffic Signal Systems. Revise Section 806 of the Standard Specifications to read:

“All traffic signal systems, equipment, and appurtenances shall be properly grounded in strict conformance with the NEC. This work shall be in accordance with IDOT’s District 1 Traffic Signal Design Details.

The grounding electrode system shall include a ground rod installed with each traffic signal controller concrete foundation and all mast arm and post concrete foundations. An additional ground rod will be required at locations where measured resistance exceeds 25 ohms. Ground rods are included in the applicable concrete foundation or service installation pay item and will not be paid for separately.

Testing shall be according to Article 801.13(a)(4) and (5).

- (a) The grounded conductor (neutral conductor) shall be white color coded. This conductor shall be bonded to the equipment grounding conductor only at the electric service installation. All power cables shall include one neutral conductor of the same size.

- (b) The equipment grounding conductor shall be green color coded. The following is in addition to Article 801.04 of the Standard Specifications:
- (1) Equipment grounding conductors shall be bonded to the grounded conductor (neutral conductor) only at the electric service installation. The equipment grounding conductor is paid for separately and shall be continuous. The Earth shall not be used as the equipment grounding conductor.
 - (2) Equipment grounding conductors shall be bonded, using a UL listed grounding connector, to all traffic signal mast arm poles, traffic signal posts, pedestrian posts, pull boxes, handhole frames and covers, conduits, and other metallic enclosures throughout the traffic signal wiring system, except where noted herein. Bonding shall be made with a splice and pigtail connection, using a sized compression type copper sleeve, sealant tape, and heat-shrinkable cap. A UL listed electrical joint compound shall be applied to all conductors' terminations, connector threads, and contact points. Conduit grounding bushings shall be installed at all conduit terminations, including spare or empty conduits and conduit protruding from handhole walls.
 - (3) All metallic and non-metallic raceways, including spare or empty raceways, shall have a continuous equipment grounding conductor, except raceways containing only detector loop lead-in circuits. Circuits under 50 V and/or fiber optic cable will not be required to include an equipment grounding conductor.
 - (4) Individual conductor splices in handholes shall be soldered and sealed with heat shrink. When necessary to maintain effective equipment grounding, a full cable heat shrink shall be provided over individual conductor heat shrinks.
- (c) The grounding electrode conductor shall be similar to the equipment grounding conductor in color coding (green) and size. The grounding electrode conductor is used to connect the ground rod to the equipment grounding conductor and is bonded to ground rods via exothermic welding, UL listed pressure connectors, and UL listed clamps."

RE-OPTIMIZE TRAFFIC SIGNAL SYSTEM

Effective: May 22, 2002

Revised: November 1, 2023

Description. This work shall consist of re-optimizing a traffic signal system according to the following levels of work.

Level I applies when improvements are made to an existing signalized intersection within an existing traffic signal system. The purpose of this work is to integrate the improvements to the subject intersection into the signal system while minimizing the impacts to the existing system operation. This type of work would be commonly associated with the addition of signal phases, pedestrian phases, or improvements that do not affect the capacity at an intersection.

Level II applies when improvements are made to an existing signalized intersection within an existing traffic signal system and detailed analysis of the intersection operation is desired by the Engineer or when a new signalized or existing signalized intersection is being added to an existing system, but optimization of the entire system is not required. The purpose of this work is to optimize the subject intersection, while integrating it into the existing signal system with limited

impact to the system operations. This item also includes an evaluation of the overall system operation, including the traffic responsive program (TRP).

For the purposes of re-optimization work, an intersection shall include all traffic movements operated by the subject controller and cabinet.

After the signal improvements are completed, the signal shall be re-optimized as specified by an approved consultant who has previous experience in optimizing traffic signal systems for District 1. The Contractor shall contact the Traffic Signal Engineer at (847) 705-4734 for a listing of approved consultants. Traffic signal system optimization work, including fine-tuning adjustments of the optimized system, shall follow the requirements stated in the most recent IDOT District 1 SCAT Guidelines, except as note herein.

A listing of existing signal equipment, interconnect information, phasing data, timing patterns, and SCAT report may be obtained from the Department, if available and as appropriate. The consultant shall confer with the Area Traffic Signal Maintenance and Operations Engineer prior to optimizing the system to determine if any extraordinary conditions exist that would affect traffic flows in the vicinity of the system, in which case, the consultant may be instructed to wait until the conditions return to normal or to follow specific instructions regarding the optimization.

Level I Re-Optimization. The following tasks are associated with level I re-optimization.

- a. Appropriate signal timings shall be developed for the subject intersection and existing timings shall be utilized for the rest of the intersections in the system.
- b. Proposed signal timing plan for the modified intersection(s) shall be forwarded to IDOT for review prior to implementation.
- c. Consultant shall conduct onsite implementation of the timings at the turn-on and make fine-tuning adjustments to the timings of the subject intersection in the field to alleviate observed adverse operating conditions and to enhance operations. The consultant shall respond to IDOT comments and public complaints for a minimum period of six months from date of timing plan implementation.

The following deliverable shall be provided for level I re-optimization.

- a. Consultant shall furnish to IDOT a cover letter describing the extent of the re-optimization work performed.

Level II Re-Optimization. In addition to the requirements described in the level I re-optimization above, the following tasks are associated with level II re-optimization.

- a. Traffic counts shall be taken at the subject intersection(s) after the traffic signals are approved for operation by the Area Traffic Signal Maintenance and Operations Engineer. Manual turning movement counts shall be conducted from 6:30 a.m. to 9:30 a.m., 11:00 a.m. to 1:00 p.m., and 3:30 p.m. to 6:30 p.m. on a typical weekday from midday Monday to midday Friday and on a Saturday and/or Sunday, as directed by the Engineer, to account for special traffic generators such as shopping centers, educational institutes and special event facilities. The turning movement counts shall identify cars, and single-unit, multi-unit heavy vehicles, and transit buses.
- b. The intersections shall be re-addressed and all system detectors reassigned as necessary according to the current standard practice of District 1. System detector quantities and

locations shall be assessed for optimal performance. The Department shall be notified of any proposed changes.

- c. TRP operation shall be evaluated to verify proper pattern selection and lack of oscillation and a report of the operation shall be provided to IDOT.

The following deliverables shall be provided for level II re-optimization.

- a. Consultant shall provide to IDOT one USB flash drive for the optimized system containing the following:
 - (1) Electronic copy of the technical memorandum in PDF format
 - (2) Revised Synchro (or other appropriate, approved optimization software) files including the new signal and the rest of the signals in the system
 - (3) Traffic counts conducted at the subject intersection(s)

The flash drive shall be labeled with the IDOT system number and master location (if applicable), as well as the submittal date and the consultant logo.

- b. The technical memorandum shall include the following elements:
 - (1) Brief description of the project
 - (2) Analysis output from Synchro (or other appropriate, approved optimization software file)
 - (3) Traffic counts conducted at the subject intersection(s)

Basis of Payment. This work shall be paid for at the contract unit price per EACH for RE-OPTIMIZE TRAFFIC SIGNAL SYSTEM–LEVEL I or RE-OPTIMIZE TRAFFIC SIGNAL SYSTEM–LEVEL II, which price shall be payment in full for performing all work described herein per intersection. Following completion of the timings and submittal of the specified deliverables, 100% of the bid price will be paid. Each intersection will be paid for separately.

SERVICE INSTALLATION (TRAFFIC SIGNALS)

Effective: May 22, 2002

Revised: March 1, 2024

Revise Section 805 of the Standard Specifications to read:

Description. This work shall consist of all materials and labor required to install, modify, or extend the electric service installation. All installations shall meet the requirements of the "District 1 Standard Traffic Signal Design Details".

General. The electric service installation shall be the electric service disconnecting means and it shall be identified as suitable for use as service equipment.

The electric utility contact information is noted on the plans and represents the current information at the time of Contract preparation. The Contractor must request in writing for service and/or service modification within ten days of Contract award and must follow-up with the electric utility to assure all necessary documents and payment are received by the utility. The Contractor shall forward copies of all correspondence between the Contractor and utility company to the Engineer and Area Traffic Signal Maintenance and Operations Engineer. The

service agreement and sketch shall be submitted for signature to the IDOT's Traffic Operations Programs Engineer.

Materials.

- (a) General. The completed control panel shall be constructed in accordance with UL Std. 508A, Industrial Control Panel, and carry the UL label. Wire terminations shall be UL listed.
- (b) Enclosures.
 - (1) Pole Mounted Cabinet. The cabinet shall be UL 50, NEMA type 4X, unfinished single door design, fabricated from minimum 0.080 in. thick type 5052 H-32 aluminum. Seams shall be continuous welded and ground smooth. Stainless steel screws and clamps shall secure the cover and assure a watertight seal. The cover shall be removable by pulling the continuous stainless steel hinge pin. The cabinet shall have an oil-resistant gasket and a lock kit shall be provided with an internal O-ring in the locking mechanism assuring a watertight and dust-tight seal. The cabinet shall be sized to adequately house all required components with extra space for arrangement and termination of wiring. A minimum size of 14 in. high, 9 in. wide, and 8 in. in depth is required. The cabinet shall be channel mounted to a wooden utility pole using assemblies recommended by the Vendor.
 - (2) Ground Mounted Cabinet. The cabinet shall be UL 50, NEMA type 3R unfinished single door design with back panel. The cabinet shall be fabricated from type 5052 H-32 aluminum with the frame and door 0.125 in. thick, the top 0.250 in. thick, and the bottom 0.500-inch thick. Seams shall be continuous welded and ground smooth. The door and door opening shall be double flanged. The door shall be approximately 80% of the front surface, with a full length tamperproof stainless steel .075 in. thick hinge bolted to the cabinet with stainless steel carriage bolts and nylock nuts. The locking mechanism shall be slam-latch type with a keyhole cover. The cabinet shall be sized to adequately house all required components with extra space for arrangement and termination of wiring. A minimum size of 40 in. high, 16 in. wide, and 15 in. in depth is required. The cabinet shall be mounted upon a type A concrete foundation as indicated on the plans. The foundation is paid for separately.
 - (3) All enclosures shall include a green external power indicator LED light with circuitry as shown in the Electrical Service-Panel Diagram detail sheet. For pole mounted service enclosures, the power indicator light shall be mounted as shown in the detail. For ground mounted enclosures, the power indicator light shall be mounted on the side of the enclosure most visible from the major roadway.
- (c) Electric Utility Meter Housing and Riser. The electric meter housing and meter socket shall be supplied and installed by the Contractor. The Contractor is to coordinate the work to be performed and the materials required with the utility company to make the final connection at the power source. Electric utility required risers, weather/service head, and any other materials necessary for connection shall also be included in the pay item. Materials shall be in accordance with the electric utility's requirements. For ground-mounted service, the electric utility meter housing shall be mounted to the enclosure. The meter shall be supplied by the utility company.

- (d) Surge Protector. Overvoltage protection, with LED indicator, shall be provided for the 120 V load circuit by the means MOV and thermal fusing technology. The response time shall be <5 ns and operate within a range of -40 °C to +85 °C. The surge protector shall be UL 1449 Listed.
- (e) Circuit Breakers. Circuit breakers shall be standard UL listed molded case, thermal-magnetic bolt-on type circuit breakers with trip free indicating handles. 120 V circuit breakers shall have an interrupting rating of not less than 65,000 rms symmetrical amperes. Unless otherwise indicated, the main disconnect circuit breaker for the traffic signal controller shall be rated 60 A, 120 V and the auxiliary circuit breakers shall be rated 10 A, 120 V.
- (f) Fuses and Fuseholders. Fuses shall be small-dimensional cylindrical fuses of the dual element time-delay type. The fuses shall be rated for 600 VAC and shall have a UL listed interrupting rating of not less than 10,000 rms symmetrical amperes at rated voltage.
- (g) Ground and Neutral Bus Bars. A single copper ground and neutral bus bar, mounted on the equipment panel shall be provided. Ground and neutral conductors shall be separated on the bus bar. Compression lugs, plus two spare lugs, shall be sized to accommodate the cables with the heads of the connector screws painted green for ground connections and white for neutral connections.
- (h) Utility Services Connection. The Contractor shall notify the utility company marketing representative a minimum of 30 working days prior to the anticipated date of hook-up. This 30-day advance notification will begin only after the utility company marketing representative has received service charge payments from the Contractor. Prior to contacting the utility company marketing representative for service connection, the service installation controller cabinet and cable must be installed for inspection by the utility company.
- (i) Ground Rod. Ground rods shall be copper-clad steel, a minimum of 10 ft in length, and 3/4 in. in diameter. Ground rod resistance measurements to ground shall be 25 ohms or less. If necessary additional rods shall be installed to meet resistance requirements at no additional cost to the Contract.

Installation.

- (a) General. The Contractor shall confirm the orientation of the traffic service installation and its door side with the Engineer prior to installation. All conduit entrances into the service installation shall be sealed with a pliable waterproof material.
- (b) Pole Mounted. Brackets designed for pole mounting shall be used. All mounting hardware shall be stainless steel. Mounting height shall be as noted on the plans or as directed by the Engineer.
- (c) Ground Mounted. The service installation shall be mounted plumb and level on the foundation and fastened to the anchor bolts with hot-dipped galvanized or stainless-steel nuts and washers. The space between the bottom of the enclosure and the top of the foundation shall be caulked at the base with silicone.

Basis of Payment. The service installation shall be paid for at the contract unit price per EACH for SERVICE INSTALLATION of the type specified which shall be payment in full for furnishing and installing the service installation complete.

The concrete foundation, type A, which includes the ground rod, shall be paid for separately.

Service installation, pole mounted shall include the 3/4 in. grounding conduit, ground rod, and pole mount assembly.

Any charges by the utility companies shall be approved by the Engineer and paid for as an addition to the contract according to Article 109.05 of the Standard Specifications.

COILABLE NON-METALLIC CONDUIT

Effective: May 22, 2002

Revised: July 1, 2015

Description. This work shall consist of furnishing and installing empty coilable non-metallic conduit (CNC). The CNC installation shall be in accordance with Sections 810 and 811 of the Standard Specifications except for the following:

Add the following to Article 810.03 of the Standard Specifications:

CNC meeting the requirements of NEC Article 353 shall be used for detector loop raceways to the handholes.

Add the following to Article 811.03 of the Standard Specifications:

On temporary traffic signal installations with detector loops, CNC meeting the requirements of NEC Article 353 shall be used for detector loop raceways from the saw-cut to 10 feet up the wood pole, unless otherwise shown on the plans

Basis of Payment. All installations of CNC for loop detection shall be included in the contract, and no additional compensation will be allowed.

ROD AND CLEAN EXISTING CONDUIT

Effective: January 1, 2015

Revised: July 1, 2015

Description. This work shall consist of inserting a duct rod or electrical fish rod or tape of sufficient length and rigidity into an electrical conduit opening in one electrical handhole and pushing the said rod through the conduit to emerge at the next or subsequent handhole in the conduit system at the location(s) shown on the plans. The duct rod may be inserted and removed by any standard construction method which causes no damage to the conduit. The size of the conduit may vary, but there shall be no differentiation in cost for the size of the conduit. The conduit which is to be rodded and cleaned may exist with various amounts of standing water in the handholes to drain the conduit and to afford compatible working conditions for the installation of the duct rods and/or cables. Pumping of handholes shall be included with the work of rodding and cleaning of the conduit.

Any handhole which, in the opinion of the Engineer contains excessive debris, dirt or other materials to the extent that conduit rodding and cleaning is not feasible, shall be cleaned at the Engineer's order and payment approval as a separate pay item.

Prior to removal of the duct rod, a duct cleaning attachment such as a properly sized wire brush or cleaning mandrel shall be attached to the duct rod, which by removal of the duct rod shall be pulled through the conduit to remove sand, grit, or other light obstructions from the duct to provide a clean, clear passage for the installation of cable. Whenever the installation of cables is not performed as an adjunct to or immediately following the cleaning of the duct, a light weight pulling line such as a 1/8" polyethylene line or conduit measuring tape shall be placed and shall remain in the conduit to facilitate future work. When great difficulty of either inserting the duct rod or removal of the cleaning mandrel is encountered, the duct may require further cleaning by use of a compressed air gun, or a low pressure water hose. In the case of a broken conduit, the conduit must be excavated and repaired. The existence and location of breaks in the conduit may be determined by rodding, but the excavation and repair work required will be paid for separately

This work shall be measured per lineal foot for each conduit cleaned. Measurements shall be made from point to point horizontally. No vertical rises shall count in the measurement.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for ROD AND CLEAN EXISTING CONDUIT for the installation of new electric cables in existing conduits. Such price shall include the furnishing of all necessary tools, equipment, and materials required to prepare a conduit for the installation of cable.

HANDHOLES

Effective: January 01, 2002

Revised: November 1, 2023

Description. Add the following to Section 814 of the Standard Specifications:

All conduits shall enter the handhole at a depth of 30 in. except for the conduits for detector loops when the handhole is less than 5 ft from the detector loop. All conduit ends should be sealed with a waterproof sealant to prevent the entrance of contaminants into the handhole.

Steel cable hooks shall be epoxy coated and must meet the specifications set forth in Article 1006.10. Hooks shall be a minimum of 5/8 in. diameter with 90-degree bend and extend into the handhole at least 6 in. Hooks shall be placed a minimum of 12 in. below the lid or lower if additional space is required.

Precast round handholes shall not be used unless called out on the plans.

The cover of the handhole frame shall be labeled "Traffic Signals" with legible raised letters. Only handholes serving IDOT traffic signal equipment shall have this label. Handhole covers for red light running cameras shall be labeled "RLRC".

Revise the third paragraph of Article 814.03 of the Standard Specifications to read:

“Handholes shall be constructed as shown on the plans and shall be cast-in-place or precast concrete units. Heavy duty handholes shall be either cast-in-place or precast concrete units.”

Revise Article 814.03(c) of the Standard Specifications to read:

“Precast Concrete. Precast concrete handholes shall be fabricated according to Article 1042.17. Where a handhole is contiguous to a sidewalk, preformed joint filler of 1/2 in. thickness shall be placed between the handhole and the sidewalk.”

Add the following to Section 814 of the Standard Specifications:

Cast-In-Place Handholes. All cast-in-place handholes shall be concrete with minimum inside dimensions of 21-1/2 in. Frames and lid openings shall match this dimension.

For grounding purposes, the handhole frame shall have provisions for a 7/16 in. diameter stainless steel bolt cast into the frame. The covers shall have a stainless-steel threaded stint extended from the eye hook assembly for the purpose of attaching the grounding conductor to the handhole cover.

The minimum wall thickness for heavy duty hand holes shall be 1 ft.

Precast Round Handholes. All precast handholes shall be concrete with an inside diameter of 30 in. Frames and covers shall have a minimum opening of 26 in. and no larger than the inside diameter of the handhole.

For grounding purposes, the handhole frame shall have provisions for a 7/16 in. diameter stainless steel bolt cast into the frame. For the purpose of attaching the grounding conductor to the handhole cover, the covers shall either have a 7/16 in. diameter stainless steel bolt cast into the cover or a stainless-steel threaded stint extended from an eye hook assembly. A hole may be drilled for the bolt if one cannot be cast into the frame or cover. The head of the bolt shall be flush or lower than the top surface of the cover.

The minimum wall thickness for precast heavy duty hand holes shall be 6 in.

Precast round handholes shall be only produced by an approved precast vendor.

FIBER OPTIC TRACER CABLE

Effective: May 22, 2002

Revised: November 1, 2023

The cable shall meet the requirements of Section 817 of the Standard Specifications, except for the following:

Add the following to Article 817.03 of the Standard Specifications:

“In order to trace the fiber optic cable after installation, the tracer cable shall be installed in the same conduit as the fiber optic cable in locations shown on the plans. The tracer cable shall be continuous, extended into the controller cabinet and terminated on a barrier type terminal strip mounted on the side wall of the controller cabinet. The barrier type terminal strip and

tracer cable shall be clearly marked and identified. All tracer cable splices shall be kept to a minimum and shall incorporate maximum lengths of cable supplied by the manufacturer. The tracer cable will be allowed to be spliced at handholes only. The tracer cable splice shall use a Western Union splice soldered with resin core flux and shall be soldered using a soldering iron. Blow torches or other devices which oxidize copper cable shall not be allowed for soldering operations. All exposed surfaces of the solder shall be smooth. The splice shall be covered with a black shrink tube meeting UL 224 guidelines, type V and rated 600V, minimum length 4 in. and with a minimum 1 in. coverage over the XLP insulation, underwater grade."

Revise Article 817.05 of the Standard Specifications to read:

"Basis of Payment. The tracer cable shall be paid for separately as ELECTRIC CABLE IN CONDUIT, TRACER, NO. 14 1C per FOOT, which price shall include all associated labor and material for installation."

FULL-ACTUATED CONTROLLER AND CABINET

Effective: January 1, 2002

Revised: January 1, 2026

Description. This work shall consist of furnishing and installing a traffic actuated solid state digital controller in the controller cabinet of the type specified, meeting the requirements of Section 857 of the Standard Specifications, as modified herein, including malfunction management unit, load switches and flasher relays, and all necessary connections for proper operation.

If the intersection is part of an existing system and/or when specified in the plans, this work shall consist of furnishing and installing an "Econolite" brand traffic actuated solid state controller.

Materials. Add the following to Article 857.02 of the Standard Specifications:

"Controllers shall be Econolite Cobalt or Eagle/Yunex M60 unless specified otherwise on the plans or elsewhere on these specifications. Only controllers supplied by one of the District 1 approved vendors will be allowed. The controller shall be of the most recent approved model and software version supplied by the vendor at the time of the traffic signal TURN-ON unless specified otherwise on the plans or these specifications. A removable controller data key shall also be provided. Individual load switches shall be provided for each vehicle, pedestrian, and overlap phase. The controller shall prevent phases from being omitted during program changes and after all preemption events and shall inhibit simultaneous display of circular yellow and yellow arrow indications.

For integration into an advanced traffic management system (ATMS) such as Centrac, Tactics, or TransSuite, the controller shall have the latest version of approved NTCIP software installed. For operation prior to integration into an ATMS, the controller shall maintain existing communications."

Revise Article 1074.03 (a) (5) paragraph "b." to read:

"Thermostatically Controlled Exhaust Fans. The cabinet shall be equipped with two thermostatically controlled exhaust fans. Each fan shall have a minimum air delivery capacity

of 100 cfm and shall be mounted on self-lubricating ball bearings. The thermostat control shall be adjustable between 91 and 113 °F and shall be set to turn the fan on at 95 °.”

Add the following to Article 1074.03 of the Standard Specifications:

- (a)(6) Cabinets shall be designed for NEMA TS2 Type 1 operation. All cabinets shall be pre-wired for a minimum of eight phases of vehicular, four phases of pedestrian, and four phases of overlap operation.

Revise the second sentence in Article 1074.03(b)(1) paragraph “a” to read:

“The malfunction management unit shall have a minimum of 16 fully programmable channels.”

Add the following to Article 1074.03 of the Standard Specifications:

- (a)(1) Optionally, a “type 4.5/type IV Stretched” cabinet shall be provided. This cabinet has the same dimensions as a type IV cabinet with an additional height. Additionally, it shall include a front and rear door with double, vented overhangs for protection from water intrusion.
- (a)(2)a. The gaskets shall be permanently bonded to the cabinet. The gaskets shall include a polyester film to prevent the gaskets from sticking to the cabinet surface.
- (a)(2)e. A rain channel shall be incorporated into the design of the main door opening to prevent liquids from entering the enclosure. The cabinet door opening shall be a minimum of 80% of the front surface of the cabinet. A stiffener plate shall be welded across the inside of the main door to prevent flexing.
- (a)(2)f. The top of the cabinet shall incorporate a 1 in. slope towards the rear to prevent rain accumulation.
- (b)(5) Cabinets – Provide 1/8 in. thick unpainted aluminum alloy 5052-H32. The surface shall be smooth, free of marks and scratches. All external hardware shall be stainless steel.
- (b)(6) Controller Harness – Provide a TS2 type 2 “A” wired harness in addition to the TS2 type 1 harness.
- (b)(7) Surge Protection – Shall be a 120 VAC single phase modular filter plug-in type, supplied from an approved vendor.
- (b)(8) BIU – shall be secured by mechanical means.
- (b)(9) Transfer Relays – Solid state or mechanical flash relays are acceptable.
- (b)(10) Switch Guards – All switches shall be guarded.
- (b)(11) Heating – One 800 W, thermostatically controlled, electric heater with automatic fan function.
- (b)(12) Lighting – One LED Panel shall be placed inside the cabinet top panel and one LED panel shall be placed on each side of the pull-out drawer/shelf assembly located beneath the controller support shelf. The LED panels shall be controlled by a door switch. The LED panels shall be provided from an approved vendor.
- (b)(13) The cabinet shall be equipped with a pull-out drawer/shelf assembly. A 1-1/2 in. deep drawer shall be provided in the cabinet, mounted directly beneath the controller support shelf. The drawer shall have a hinged top cover and shall be capable of accommodating one complete set of cabinet prints and manuals. This drawer shall support 50 lb in weight when fully extended. The drawer shall open and close smoothly. Drawer dimensions shall make maximum use of available depth offered by the controller shelf and be a minimum of 18 in. wide.

- (b)(14) Plan & Wiring Diagrams – 12 in. x 15 in. moisture sealed container attached to door.
- (b)(15) Detector Racks – Fully wired and labeled for four channels of emergency vehicle preemption and 16 channels of vehicular operation.
- (b)(16) Field Wiring Labels – All field wiring shall be labeled.
- (b)(17) Field Wiring Termination – Approved channel lugs required.
- (b)(18) Power Panel – Provide a nonconductive shield.
- (b)(19) Circuit Breaker – The circuit breaker shall be sized for the proposed load but shall not be rated less than 30 A.
- (b)(20) Police Door – Provide wiring and termination for plug in manual phase advance switch.
- (b)(21) Insulation - minimum 0.5 inch polystyrene rigid board insulation with a minimum R-3 thermal resistance attached to the top of cabinet on the interior side.

Basis of Payment. This work will be paid for at the contract unit price per EACH for FULL-ACTUATED CONTROLLER AND TYPE IV STRETCHED CABINET; FULL-ACTUATED CONTROLLER AND TYPE SUPER R CABINET; FULL-ACTUATED CONTROLLER AND TYPE IV STRETCHED CABINET, SPECIAL; and FULL-ACTUATED CONTROLLER AND TYPE SUPER R CABINET (SPECIAL).

UNINTERRUPTABLE POWER SUPPLY, SPECIAL

Effective: January 1, 2013

Revised: March 1, 2024

This work shall be in accordance with section 862 of the Standard Specification except as modified herein.

Add the following to Article 862.01 of the Standard Specifications:

“The UPS shall have the power capacity to provide normal operation of a signalized intersection that utilizes all LED type signal head optics for a minimum of six hours.”

Add the following to Article 862.02 of the Standard Specifications:

“Materials shall be according to Article 1074.04 as modified in Uninterruptable Power Supply, Special.”

Add the following to Article 862.03 of the Standard Specifications:

“The UPS shall additionally include, but not be limited to, a battery cabinet, where applicable. For super P and super R cabinets, the battery cabinet is integrated to the traffic signal cabinet and shall be included in the cost for the traffic signal cabinet of the size and type indicated on the plans.”

Revise Article 862.04 of the Standard Specifications to read:

Installation. When a UPS is installed at an existing traffic signal cabinet, the UPS cabinet shall partially rest on the lip of the existing controller cabinet foundation and be secured to the existing controller cabinet by means of at least four stainless steel bolts. The UPS cabinet

shall be completely enclosed with the bottom and back constructed of the same material as the cabinet.

When a UPS is installed at a new signal cabinet and foundation, it shall be mounted as shown on the plans.

At locations where UPS is installed and an EVP system is in use, any existing incandescent confirmation beacons shall be replaced with LED lamps in accordance with the District 1 Emergency Vehicle Priority System specification at no additional cost to the contract. A concrete apron shall be provided and be in accordance with Articles 424 and 202 of the Standard Specifications. The concrete apron shall also follow the District 1 Standard Traffic Signal Design Detail, Type D for Ground Mounted Controller Cabinet and UPS Battery Cabinet.

For a ground mounted UPS, the UPS shall be mounted on its own type A concrete foundation which will be paid for separately. A concrete apron shall be provided with a dimension of 36 in. in front of the UPS cabinet, 5 in. deep, and a width sized appropriately to the width of the concrete foundation. The concrete apron shall follow Articles 424 and 202 of the Standard Specifications.

This item shall include any required modifications to an existing traffic signal controller as a result of the addition of the UPS including the addition of alarms.

Materials. Revise Article 1074.04(a)(1) of the Standard Specifications to read:

“The UPS shall be line interactive or double conversion and provide voltage regulation and power conditioning when utilizing utility power. The UPS shall be sized appropriately for the intersection(s) normal traffic signal operating load. The UPS must be able to maintain the intersection’s normal operating load plus 20% of the intersection’s normal operating load. When installed at a railroad-interconnected intersection, the UPS must maintain the railroad preemption load, plus 20% of the railroad preemption-operating load. The total connected traffic signal load shall not exceed the published ratings for the UPS. The UPS shall provide a minimum of six hours of normal operation run-time for signalized intersections with LED type signal head optics at 77 °F (minimum 1000 W active output capacity, with 86% minimum inverter efficiency).”

Revise the first paragraph of Article 1074.04(a)(3) of the Standard Specifications to read:

“The UPS shall have a minimum of four sets of normally open (NO) and normally closed (NC) single-pole double-throw (SPDT) relay contact closures, available on a panel mounted terminal block or locking circular connectors, rated at a minimum 120 V/1 A, and labeled so as to identify each contact according to the plans.”

Revise Article 1074.04(a)(17) of the Standard Specifications to read:

“When the intersection is in battery backup mode, the UPS shall bypass all internal cabinet lights, ventilation fans, cabinet heaters, service receptacles, luminaires, any lighted street name signs, any automated enforcement equipment and any other devices directed by the Engineer.”

Revise Article 1074.04(b)(2) paragraph "b." of the Standard Specifications to read:

"Batteries, inverter/charger and power transfer relay shall be housed in a separate NEMA type 3R cabinet. The cabinet shall be aluminum alloy, 5052-H32, 0.125 in. thick and have a natural mill finish."

Revise Article 1074.04(b)(2) paragraph "c." of the Standard Specifications to read:

"No more than three batteries shall be mounted on individual shelves for a cabinet housing six batteries and no more than four batteries per shelf for a cabinet housing eight batteries."

Revise Article 1074.04(b)(2) paragraph "e." of the Standard Specifications to read:

"The battery cabinet housing shall have the following nominal outside dimensions: a width of 25 in., a depth of 16 in., and a height of 41 to 48 in. Clearance between shelves shall be a minimum of 10 in."

Revise Article 1074.04(b)(2) paragraph "g." of the Standard Specifications to read:

"The door shall open to the entire cabinet, have a neoprene gasket, an ALUMINUM continuous piano hinge with stainless steel pin, and a three-point locking system. The door shall be equipped with a two-position doorstop, one a 90° and one at 120°. The cabinet shall be provided with a main door lock which shall operate with a traffic industry conventional No. 2 key. Provisions for padlocking the door shall be provided."

Add the following to Article 1074.04(b)(2) of the Standard Specifications:

- j. The battery cabinet shall have provisions for an external generator connection.

Add the following to Article 1074.04(c) of the Standard Specifications:

- (8) The UPS shall include a tip or kill switch installed in the battery cabinet, which shall completely disconnect power from the UPS when the switch is manually activated.
- (9) The UPS shall include standard RS-232 and internal Ethernet interface.
- (10) The UPS shall incorporate a flanged electric generator inlet for charging the batteries and operating the UPS. The generator connector shall be male type, twist-lock, rated as 15A, 125VAC with a NEMA L5-15P configuration and weatherproof lift cover plate. Access to the generator inlet shall be from a secured weatherproof lift cover plate or behind a locked battery cabinet police panel.
- (11) The bypass switch shall include an internal power transfer relay that allows removal of the battery back-up unit, while the traffic signal is connected to utility power, without impacting normal traffic signal operation.

Revise Article 1074.04(d)(3) of the Standard Specifications to read:

"All batteries supplied in the UPS shall be either gel cell or AGM type, deep cycle, completely sealed, prismatic lead calcium based, silver alloy, valve regulated lead acid (VRLA) requiring

no maintenance. All batteries in a UPS installation shall be the same type; mixing of gel cell and AGM types within a UPS installation is not permitted.”

Revise Article 1074.04(d)(4) of the Standard Specifications to read:

“Batteries shall be certified by the manufacturer to operate over a temperature range of -13°F to 160 °F for gel cell batteries and -40°F to 140°F AGM type batteries.”

Add the following to Article 1074.04(d) of the Standard Specifications:

(9) The UPS shall consist of an even number of batteries that are capable of maintaining normal operation of the signalized intersection for a minimum of six hours. Calculations shall be provided showing the number of batteries of the type supplied that are needed to satisfy this requirement. A minimum of four batteries shall be provided.

(10) Battery heater mats shall be provided when gel cell type batteries are supplied.

Add the following to Article 1074.04 of the Standard Specifications:

(e) Warranty. The warranty for an UPS and batteries (full replacement) shall cover a minimum of five years from date the equipment is placed in operation.

(f) Installation. Bypass switch shall completely disconnect the traffic signal cabinet from the utility provider.

(g) The UPS shall be set-up to run the traffic signal continuously without going to a red flashing condition when switched to battery power unless otherwise directed by the Engineer. The Contractor shall confirm set-up with the Engineer. The continuous operation mode when switched to battery may require modification to unit connections and these modifications are included in the unit price for this item.

Revise Article 862.04 of the Standard Specifications to read:

Basis of Payment. This work will be paid for at the contract unit price per EACH for UNINTERRUPTABLE POWER SUPPLY, SPECIAL, UNINTERRUPTABLE POWER SUPPLY, GROUND MOUNTED, or UNINTERRUPTABLE POWER SUPPLY AND CABINET (SPECIAL). Replacement of EVP system confirmation beacons and any required modifications to the traffic signal controller shall be included in the cost of the Uninterruptable Power Supply, Special, Uninterruptable Power Supply, Ground Mounted, or Uninterruptable Power Supply and Cabinet, Special item. The concrete apron and earth excavation required shall be included in the cost of the Uninterruptable Power Supply, Ground Mounted or Uninterruptable Power Supply and Cabinet, Special item.

FIBER OPTIC CABLE

Effective: May 22, 2002

Revised: July 1, 2015

Add the following to Article 871.01 of the Standard Specifications:

The fiber optic cable shall be installed in conduit or as specified on the plans.

Add the following to Article 871.02 of the Standard Specifications:

The control cabinet distribution enclosure shall be 24 port fiber wall enclosure, unless otherwise indicated on plans. The fiber optic cable shall provide 12 fibers per tube for the number of fibers called for in the fiber optic cable pay item in the contract. Fiber optic cable may be gel filled or have an approved water blocking tape.

Add the following to Article 871.04 of the Standard Specifications:

A minimum of six multimode fibers from each cable shall be terminated with approved mechanical connectors at the distribution enclosure. Fibers not being used shall be labeled "spare." Fibers not attached to the distribution enclosure shall be capped. A minimum of 13.0 feet of extra cable length shall be provided for controller cabinets. The controller cabinet extra cable length shall be stored as directed by the Engineer.

Add the following to Article 871.06 of the Standard Specifications:

The distribution enclosure and all connectors will be included in the cost of the fiber optic cable.

Testing shall be in accordance with Article 801.13(d). Electronic files of OTDR signature traces shall be provided in the final project documentation with certification from the Contractor that attenuation of each fiber does not exceed 3.5 dB/km nominal at 850nm for multimode fiber and 0.4 bd/km nominal at 1300nm for single mode fiber.

ELECTRIC CABLE

Effective: May 22, 2002

Revised: July 1, 2015

Delete "or stranded, and No. 12 or" from the last sentence of Article 1076.04(a) of the Standard Specifications.

Add the following to the Article 1076.04(d) of the Standard Specifications:

Service cable may be single or multiple conductor cable.

EMERGENCY VEHICLE PRIORITY SYSTEM LINE SENSOR CABLE, NO. 20 3/C

Effective: January 1, 2013

Revised: July 1, 2015

This work shall consist of furnishing and installing lead-in cable for light detectors installed at existing and/or proposed traffic signal installations as part of an EVP system. The work includes installation of the lead-in cables in existing and/or new conduit. The electric cable shall be shielded and have three stranded conductors colored blue, orange, and yellow with a stranded tinned copper drain wire. The cable shall meet the requirements of the vendor of the EVP system equipment.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for EMERGENCY VEHICLE PRIORITY SYSTEM LINE SENSOR CABLE, NO. 20 3/C, which price shall be payment in full for furnishing, installing, and making all electrical connections necessary for proper operations.

TRAFFIC SIGNAL POST

Effective: May 22, 2002

Revised: March 1, 2025

Revise Article 1077.01 (c) of the Standard Specifications to read:

- (c) Anchor Rods. The anchor rods shall be a minimum of 5/8 in. in diameter and 16 in. long and shall be according to Article 1006.09. The anchor rods shall be threaded approximately 6 in. at one end and have a bend at the other end. The first 12 in. at the threaded end shall be galvanized. One each galvanized nut and trapezoidal washer shall be furnished with each anchor rod. The washer shall be properly sized to fully engage and sit flush on all sides of the slot of the base plate.

Revise the first sentence of Article 1077.01 (d) of the Standard Specifications to read:

All steel posts and bases shall be hot dipped galvanized steel according to AASHTO M 111. If the Department approves painting, powder coating by the manufacturer will be required over the galvanization in accordance with Traffic Signal Painting special provisions.

PEDESTRIAN SIGNAL POST

Effective: January 1, 2020

Description. This work shall consist of furnishing and installing a metal pedestrian signal post. All installations shall meet the requirements of the District 1 Standard Traffic Signal Design Details.

Materials. The pedestrian signal post shall be designed to support the traffic signal loading shown on the plans. The design and fabrication shall be according to the Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, as published by AASHTO.

Post. The post shall be made of steel or aluminum and have an outside diameter of 4 1/2 in. The post shall be threaded for assembly to the base. Aluminum posts shall be according to the

specifications for Schedule 80 aluminum pipe. Steel posts shall be according to the specifications for Schedule 40 steel pipe.

Base. The base of a steel post shall be cast iron. The base of an aluminum post shall be aluminum. The base shall be threaded for the attachment to the threaded post. The base shall be approximately 10 in. high and 6 3/4 in. square at the bottom. The bottom of the base shall be designed to accept four 5/8 in. diameter anchor rods evenly spaced in a 6 in. diameter circle. The base shall be true to pattern, with sharp clean cutting ornamentation, and equipped with access doors for cable handling. The door shall be fastened to the base with stainless steel screws. A grounding lug shall be provided inside the base.

Anchor Rods. The anchor rods shall be 5/8 in. in diameter and 16 in. long and shall be according to Article 1006.09. The anchor rods shall be threaded approximately 6 in. at one end and have a bend at the other end. The first 12 in. at the threaded end shall be galvanized. One each galvanized nut and trapezoidal washer shall be furnished with each anchor rod. The washer shall be properly sized to fully engage and sit flush on all sides of the slot of the base plate.

The aluminum post and base shall be drilled at the third points around the diameter and 1/4 in. by 2 in. stainless steel bolts shall be inserted to prevent the post from turning and wobbling.

Finish. The steel post, steel post cap, and the cast iron base shall be hot-dipped galvanized according to AASHTO M 111. If the Department approves painting, powder coating by the manufacturer will be required over the galvanization in accordance with Traffic Signal Painting Special Provisions. If the post and the base are threaded after the galvanization, the bare exposed metal shall be immediately cleaned to remove all cutting solvents and oils and then spray painted with two coats of an approved galvanized paint.

The aluminum post shall have a natural finish, 100 grit or finer.

Installation. The pedestrian signal post shall be erected plumb, securely bolted to a concrete foundation, and grounded to a ground rod according to the details shown on the plans. No more than 3/4 in. of the post threads shall protrude above the base.

A post cap shall be furnished and installed on the top of the post. The post cap shall match the material of the post. The Contractor shall apply an anti-seize paste compound on all nuts and bolts prior to assembly.

Prior to the assembly, the Contractor shall apply two additional coats of galvanized paint on the threads of the post and the base. The Contractor shall use a fabric post tightener to screw the post to the base.

Basis of Payment. This work will be paid for at the contract unit price per EACH for PEDESTRIAN SIGNAL POST, of the length specified.

MAST ARM ASSEMBLY AND POLE

Effective: May 22, 2002

Revised: July 01, 2015

Revise the second sentence of Article 1077.03(a)(3) of the Standard Specifications to read:

Traffic signal mast arms shall be one piece construction, unless otherwise approved by the Engineer.

Add the following to Article 1077.03(a)(3) of the Standard Specifications:

If the Department approves painting, powder coating by the manufacturer will be required over the galvanization in accordance with Traffic Signal Painting special provisions.

CONCRETE FOUNDATIONS

Effective: May 22, 2002

Revised: March 1, 2024

Add the following to Article 878.03 of the Standard Specifications:

"All anchor bolts shall be according to Article 1006.09, with all anchor bolts hot dipped galvanized a minimum of 12 in. at the threaded end.

Depending on the foundation type, the top of foundation shall be between 1 in. and 6 in. above finished grade or as directed by the Engineer.

No foundation is to be poured until the Engineer gives their approval as to the depth of the foundation."

Add the following to the first paragraph of Article 878.05 of the Standard Specifications:

"The concrete apron in front of the cabinet and UPS shall be included in this pay item."

Revise the first paragraph of Article 878.05 of the Standard Specifications to read:

"Basis of Payment. This work will be paid for at the Contract unit price per FOOT of depth of CONCRETE FOUNDATION of the type specified, or CONCRETE FOUNDATION, TYPE A 12-INCH DIAMETER for pedestrian post concrete foundations."

LED SIGNAL HEAD AND OPTICALLY PROGRAMMED LED SIGNAL HEAD

Effective: May 22, 2002

Revised: March 1, 2025

Materials. Add the following to Section 1078 of the Standard Specifications:

“LED modules proposed for use and not previously approved by IDOT District 1 will require independent testing for compliance to current VTCSH-ITE standards for the product and be Intertek ETL Verified. This would include modules from new Vendors and new models from IDOT District 1 approved vendors.

The proposed independent testing facility shall be approved by IDOT District 1. Independent testing must include a minimum of two randomly selected modules of each type of module (i.e. ball, arrow, pedestrian, etc.) used in the district and include as a minimum luminous intensity and chromaticity tests. However, complete module performance verification testing may be required by the Engineer to assure the accuracy of the Vendor’s published data and previous test results. An IDOT representative will select sample modules from the local warehouse and mark the modules for testing. Independent test results shall meet current ITE standards and vendor’s published data. Any module failures shall require retesting of the module type. All costs associated with the selection of sample modules, testing, reporting, and retesting, if applicable, shall be the responsibility of the LED module Vendor and not be a cost to this contract.

All signal heads shall provide 12 in. displays with glossy yellow or black polycarbonate housings. All head housings shall be the same color (yellow or black) at the intersection. For new signalized intersections and existing signalized intersections where all signals heads are being replaced, the proposed head housings shall be black. Where only selected heads are being replaced, the proposed head housing color (yellow or black) shall match existing head housings. Connecting hardware and mounting brackets shall be polycarbonate (black). A corrosion resistant anti-seize lubricant shall be applied to all metallic mounting bracket joints and shall be visible to the inspector at the signal turn-on. Post top mounting collars are required on all posts and shall be constructed of the same material as the brackets.

The LED signal modules shall be replaced or repaired if an LED signal module fails to function as intended due to workmanship or material defects. LED signal modules which exhibit luminous intensities less than the minimum values specified in Table 1 of the ITE Vehicle Traffic Control Signal Heads: Light Emitting Diode (LED) Circular Signal Supplement (June 27, 2005) [VTCSH], or applicable successor ITE specifications, or show signs of entrance of moisture or contaminants, shall be replaced or repaired. The Vendor’s written warranty for the LED signal modules shall be dated, signed by a Vendor’s representative, and included in the product submittal to the State. See Article 801.14 of the Standard Specifications for warranty information.

(a) Physical and Mechanical Requirements

- (1) Modules can be manufactured under this specification for the following faces:
 - a. 12 in. circular, multi-section
 - b. 12 in. arrow, multi-section
- (2) The maximum weight of a module shall be 4 lb.

- (3) Each module shall be a sealed unit to include all parts necessary for operation (a printed circuit board, power supply, a lens and gasket, etc.) and shall be weatherproof after installation and connection.
- (4) The lens of the module shall be tinted with a wavelength-matched color to reduce sun phantom effect and enhance on/off contrast. The tinting shall be uniform across the lens face. Polymeric lens shall provide a surface coating or chemical surface treatment applied to provide abrasion resistance. The lens of the module shall be integral to the unit, convex with a smooth outer surface and made of plastic. The lens shall have a textured surface to reduce glare.
- (5) The use of tinting or other materials to enhance ON/OFF contrasts shall not affect chromaticity and shall be uniform across the face of the lens.
- (6) Each module shall have a symbol of the type of module (i.e. circle, arrow, etc.) in the color of the module. The symbol shall be 1 in. in diameter. Additionally, the color shall be written out in 1/2 in. letters next to the symbol.

(b) Photometric Requirements

- (1) The LEDs utilized in the modules shall be AlInGaP technology for red and InGaN for green and amber indications and shall be the ultra bright type rated for 100,000 hours of continuous operation from -40 °C to 74 °C.

(c) Electrical

- (1) Maximum power consumption for LED modules as per the tables in Article 1078.01.
- (2) Operating voltage of the modules shall be 120 VAC. All parameters shall be measured at this voltage.
- (3) The modules shall be operationally compatible with currently used controller assemblies (solid state load switches, flashers, and conflict monitors).
- (4) When a current of 20 mAAC or less is applied to the unit, the voltage read across the two leads shall be 15 VAC or less.
- (5) The LED modules shall provide constant light output under power. Modules with dimming capabilities shall have the option disabled or set on a non-dimming operation.
- (6) LED arrows shall be wired such that a loss or the failure of one or more LEDs will not result in the loss of the entire module.

(d) Retrofit Traffic Signal Module. The following specification requirements apply to the retrofit module only. All general specifications apply unless specifically superseded in this section.

- (1) Retrofit modules can be manufactured under this specification for the following faces:
 - a. 12 in. circular, multi-section
 - b. 12 in. arrow, multi-section
- (2) Each retrofit module shall be designed to be installed in the doorframe of a standard traffic signal housing. The retrofit module shall be sealed in the doorframe with a one-piece EPDM (ethylene propylene rubber) gasket.
- (3) The maximum weight of a Retrofit module shall be 4 lb.
- (4) Each retrofit module shall be a sealed unit to include all parts necessary for operation (a printed circuit board, power supply, a lens and gasket, etc.) and shall be weatherproof after installation and connection.

- (5) Electrical conductors for modules, including retrofit modules, shall be 39-2/5 in. in length, with quick disconnect terminals attached.
 - (6) The lens of the retrofit module shall be integral to the unit, shall be convex with a smooth outer surface and made of plastic or of glass.
- (e) The following specification requirements apply to the 12 in. arrow module only. All general specifications apply unless specifically superseded in this section.
- (1) The arrow module shall meet specifications stated in Section 9.01 of the Equipment and Material Standards of the Institute of Transportation Engineers (November 1998) [ITE Standards], Chapter 2 (Vehicle Traffic Control Signal Heads) or applicable successor ITE specifications for arrow indications.
 - (2) The LEDs arrow indication shall be a solid display with a minimum of three outlining rows of LEDs and at least one fill row of LEDs.
- (f) The following specification requirement applies to the 12 in. programmed visibility (PV) module only. All general specifications apply unless specifically superseded in this section.
- (1) The LED module shall be a module designed and constructed to be installed in a PV signal housing without modification to the housing.

Delete the fourth paragraph of Article 880.03 of the Standard Specifications. Refer to the "Bagging Signal Heads" section of the District 1 Traffic Signal General Requirements special provision.

Basis of Payment. Add the following to the first paragraph of Article 880.04 of the Standard Specifications:

"The price shall include furnishing the equipment described above, all mounting hardware and installing them in satisfactory operating condition."

Revise the second paragraph of Article 880.04 of the Standard Specifications to read:

If the work consists of retrofitting an existing polycarbonate traffic signal head with light emitting diodes (LEDs), it will be paid for as a SIGNAL HEAD, LED, RETROFIT, of the type specified, and of the particular kind of material, when specified. Price shall be payment in full for removal of the existing module, furnishing the equipment described above including LED modules, all mounting hardware, and installing them in satisfactory operating condition. The type specified will indicate the number of signal faces, the number of signal sections in each signal face and the method of mounting.

FLASHING BEACON INSTALLATION, RELOCATION AND REMOVAL

Effective: January 1, 2007

Revised: March 1, 2024

This work shall consist of furnishing and installing a new flashing beacon installation, solar powered flashing beacon installation, relocation of existing flashing beacon, and/or the removal of the existing flashing beacon installation as shown on the plans and as described herein. The energy charges for the operation of the flashing beacon installation shall be paid for by the Department unless otherwise directed by the Engineer.

The installation, relocation, and removal of flashing beacon installations shall be according to the applicable portions of Sections 800 and 1000 of the Standard Specifications and District 1 Flashing Beacon Installation Details except as revised herein. LED signal heads shall be as modified in Led Signal Head and Optically Programmed Led Signal Head Special Provision.

Flashing Beacon Installation. This item shall consist of installing a post mounted 12 in. LED single section red or yellow flashing beacon on a new or existing post as shown on the plans or as directed by the Engineer. This item shall include furnishing and installing a flasher controller in an aluminum cabinet or integrated within the signal head, 12 in. LED red or yellow signal section with a dimmer if required by the Engineer, and all other hardware necessary to complete the installation.

Solar Powered Flashing Beacon Installation. This item shall consist of installation of a solar powered flashing beacon, post mounted as shown on the plans or as directed by the Engineer. This item shall consist of furnishing and installing a 12 in. single red or yellow flashing module on a new or existing post as shown on the plans or as directed by the Engineer. This item shall include furnishing and installing a flasher controller that is integrated within the signal head, with discrete solar panels, LED module, battery, electronics, compact housing and be capable of operating 24 hours, seven days a week. The flasher unit shall be installed on a standard wood or metal post. The flash pattern shall be MUTCD compliant and have alternate flash patterns available. The battery shall have a life span of a minimum of five years and be field replaceable. The battery and electronics may be located inside the solar panel housing or signal head. The sections of the flasher unit shall be secured with tamper resistant stainless steel hardware. Unless otherwise noted, the housing shall be black in color.

Relocate Existing Flashing Beacon. Relocation of an existing flashing beacon installation, as shown on the plans or as directed by the Engineer, shall meet the above requirements. This work shall include the complete relocation of the existing flashing beacon installation, the backfilling of the holes created by the removal of the poles, and restoration of the surface to match the adjoining area.

Remove Existing Flashing Beacon Installation Complete. Removal of an existing flashing beacon installation shall be as shown on the plans or as directed by the Engineer and shall be according to applicable portions of Section 895 of the Standard Specifications. This work shall include a complete removal of an existing flashing beacon installation, backfilling of the holes created by the removal of the poles, and restoration of the surface to match the adjoining area. The flashing beacon installation will be removed only after the permanent signal installation is accepted for maintenance, or as directed by the Engineer.

Basis of Payment. This work will be paid for at the contract unit price per EACH for FLASHING BEACON INSTALLATION; SOLAR POWERED FLASHING BEACON INSTALLATION; RELOCATE EXISTING FLASHING BEACON or REMOVE EXISTING FLASHING BEACON

INSTALLATION COMPLETE. The price shall be payment in full for all labor and material necessary to complete the work described above.

LED SIGNAL FACE, LENS COVER

Effective: July 1, 2021

Revised: March 1, 2025

Description. This work shall consist of furnishing and installing a signal lens cover with the purpose or preventing snow buildup on and around a signal lens allowing for clear indication during inclement weather.

This item shall fit over a 12 in. signal head lens and shall include the clear lens cover, attachment collar, and any clips or fasteners necessary to fit it flush. The cover must be installed in accordance with the manufacturer's instructions and in a manner that prevents dust, debris, or moisture buildup on the inside of the lens cover that could affect the signal indication visibility. All mounting hardware including screws used for lens cover installation must be stainless steel. Lens covers shall be installed on all red signal head indications.

The snow resistant signal head lens cover must be warranted for a period of three years from final inspection and must be free from material and workmanship defects.

Basis of Payment. This work will be paid for at the contract unit price per EACH for LED SIGNAL FACE, LENS COVER, the price of which shall include the cost for all work and material described herein and includes furnishing and installing a fully operational snow resistant signal head lens cover and all the mounting hardware necessary.

LIGHT EMITTING DIODE (LED) PEDESTRIAN SIGNAL HEAD

Effective: May 22, 2002

Revised: March 1, 2024

Add the following to the third paragraph of Article 881.03 of the Standard Specifications:

"No mixing of different types of pedestrian traffic signals or displays shall be permitted."

Delete the fourth paragraph of Article 881.03 of the Standard Specifications. Refer to the "Bagging Signal Heads" section of the Traffic Signal General Requirements special provisions.

Add the following to Article 881.03 of the Standard Specifications:

"Pedestrian Countdown Signal Heads shall be 16 in. x 18 in. single units with glossy yellow or black polycarbonate housings. All pedestrian head housings shall be the same color (yellow or black) at the intersection. For new and existing signalized intersections where all pedestrian heads are being replaced, the proposed head housings shall be black. Where only selected heads are being replaced, the proposed head housing color (yellow or black) shall match existing head housings. Connecting hardware and mounting brackets shall be polycarbonate (black). A corrosion resistant anti-seize lubricant shall be applied to all metallic mounting bracket joints and shall be visible to the inspector at the signal turn-on.

Each pedestrian signal LED module shall be fully MUTCD compliant and shall consist of double overlay message combining full LED symbols of an Upraised Hand and a Walking Person. "Egg Crate" type sun shields are not permitted. Numerals shall measure 9 in. in height and easily identified from a distance of 120 ft."

Materials. Add the following to Article 1078.02 of the Standard Specifications:

"The module shall operate in one mode: clearance cycle countdown mode only. The countdown module shall display actual controller programmed clearance cycle and shall start counting when the flashing clearance signal turns on and shall countdown to "0" and turn off when the steady Upraised Hand (symbolizing Don't Walk) signal turns on. The module shall not have user accessible switches or controls for modification of cycle.

At power on, the module shall enter a single automatic learning cycle. During the automatic learning cycle, the countdown display shall remain dark.

The module shall re-program itself if it detects any increase or decrease of pedestrian timing. The counting unit will go blank once a change is detected and then take one complete pedestrian cycle (with no counter during this cycle) to adjust its buffer timer.

If the controller preempts during the Walking Person (symbolizing Walk), the countdown will follow the controller's directions and will adjust from Walking Person to flashing Upraised Hand. It will start to count down during the flashing Upraised Hand.

If the controller preempts during the flashing Upraised Hand, the countdown will continue to count down without interruption.

The next cycle following the preemption event shall use the correct, initially programmed values.

If the controller output displays Upraised Hand steady condition and the unit has not arrived to zero or if both the Upraised Hand and Walking Person are dark for some reason, the unit suspends any timing, and the digits will go dark.

The digits will go dark for one pedestrian cycle after loss of power of more than 1.5 seconds.

The countdown numerals shall be two "7 segment" digits forming the time display utilizing two rows of LEDs.

The LED module shall meet the requirements of the Institute of Transportation Engineers (ITE) LED purchase specification, "Pedestrian Traffic Control Signal Indications - Part 2: LED Pedestrian Traffic Signal Modules," or applicable successor ITE specifications, except as modified herein.

The LED modules shall provide constant light output under power. Modules with dimming capabilities shall have the option disabled or set on a non-dimming operation.

In the event of a power outage, light output from the LED modules shall cease instantaneously.

The LEDs utilized in the modules shall be AlInGaP technology for Portland orange (Countdown Numerals and Upraised Hand) and GaN technology for lunar white (Walking Person) indications.

The individual LEDs shall be wired such that a loss or the failure of one or more LED will not result in the loss of the entire module.

See Article 801.14 of the Standard Specifications for warranty information.”

Basis of Payment. Add the following to the first paragraph of Article 881.04 of the Standard Specifications:

“The price shall include furnishing the equipment described above, all mounting hardware, and installing them in satisfactory operating condition.”

Add the following to Article 881.04 of the Standard Specifications:

“If the work consists of retrofitting an existing polycarbonate pedestrian signal head and pedestrian countdown signal head with LEDs, it will be paid for as a Pedestrian Signal Head, LED, Retrofit, of the type specified, and of the kind of material, when specified. Price shall be payment in full for furnishing the equipment described above including LED modules, all mounting hardware, and installing them in satisfactory operating condition.”

TRAFFIC SIGNAL BACKPLATE

Effective: May 22, 2002

Revised: March 1, 2024

Revise the first sentence of Article 1078.03 of the Standard Specifications to read:

“All backplates shall be louvered and made of formed ABS plastic or composite aluminum.”

Revise the first sentence of the second paragraph of Article 1078.03 of the Standard Specifications to read:

“The backplate shall be composed of one or two pieces.”

Delete the second sentence of the fourth paragraph of Article 1078.03 of the Standard Specifications.

Add the following to the fourth paragraph of Article 1078.03 of the Standard Specifications:

“When retro reflective sheeting is specified, it shall be type ZZ sheeting according to Article 1091.03 and applied in preferred orientation for the maximum angularity according to the Vendor’s recommendations. The retroreflective sheeting shall be installed under a controlled environment by the Manufacturer/Vendor before shipment to the Contractor. The formed plastic backplate shall be prepared and cleaned, following recommendations of the retroreflective sheeting manufacturer.”

DETECTOR LOOP

Effective: May 22, 2002

Revised: March 1, 2024

Procedure. A minimum of seven working days prior to the Contractor cutting loops, the Contractor shall mark the proposed loop locations and contact the Area Traffic Signal Maintenance and Operations Engineer to inspect and approve the layout. When preformed detector loops are installed, the Contractor shall have them inspected and approved prior to the pouring of the PCC surface using the same notification process as above.

Installation. Revise Article 886.04 of the Standard Specifications to read:

“Loop detectors shall be installed according to the requirements of the District 1 Standard Traffic Signal Design Details. Saw-cuts (homeruns on preformed detector loops) from the loop to the edge of pavement shall be made perpendicular to the edge of pavement when possible to minimize the length of the saw-cut (homerun on preformed detector loops) unless directed otherwise by the Engineer or as shown on the plans.

The detector loop cable insulation shall be labeled with the cable specifications.

Each loop detector lead-in wire shall be labeled in the handhole using a waterproof tag secured to each wire with nylon ties.

Resistance to ground shall be a minimum of 500 mega-ohms under any conditions of weather or moisture. Inductance shall be more than 50 and less than 700 microhenries.

Type I. All loops installed in new asphalt pavement shall be installed in the binder course and not in the surface course. The edge of pavement, curb, and handhole shall be cut with a 1/4 in. deep x 4 in. saw cut to mark the location of each loop cable.

Loop sealant shall be two-component thixotropic chemically cured polyurethane from an approved Vendor. The sealant shall be installed 1/8 in. below the pavement surface. If installed above the surface, the excess shall be removed immediately.

Preformed. This work shall consist of furnishing and installing a rubberized or cross-linked polyethylene heat resistant preformed traffic signal loop in accordance with the Standard Specifications, except for the following:

- (1) Preformed detector loops shall be installed in the sub-base under the PCC pavement. Loop lead-ins shall be extended to a temporary protective enclosure near the proposed handhole location. The protective enclosure shall provide sufficient protection from other construction activities and may be buried for additional protection.
- (2) Handholes shall be placed next to the shoulder or back of curb when preformed detector loops enter the handhole. CNC, included in this pay item, shall be used to protect the preformed lead-ins from back of curb to the handhole.
- (3) Preformed detector loops shall be factory assembled with ends capped and sealed against moisture and other contaminants. The loop configurations and homerun lengths shall be assembled for the specific application. The loop and homerun shall be constructed using a minimum 5/8 in. outside diameter, minimum 3/8 in. inside diameter class A oil resistant synthetic cord, reinforced hydraulic hose with 250 psi internal pressure rating or a similarly

sized XLPE cable jacket. The hose for the loop and homerun assembly shall be one continuous piece. No joints or splices shall be allowed in the hose except where necessary to connect homeruns to the loops. This will provide maximum wire protection and loop system strength. Hose tee connections shall be heavy duty high temperature synthetic rubber. The tee shall be of proper size to attach directly to the hose, minimizing glue joints. The tee shall have the same flexible properties as the hose to ensure that the whole assembly can conform to pavement movement and shifting without cracking or breaking. For XLPE jacketed preformed loops, all splice connections shall be soldered, sealed, and tested before being sealed in a high impact glass impregnated plastic splice enclosure. The wire used shall be #16 THWN stranded copper. The number of turns in the loop shall be application specific. Homerun wire pairs shall be twisted a minimum of 8 turns per foot. No wire splices will be allowed in the preformed loop assembly. The loop and homeruns shall be filled and sealed with a flexible sealant to ensure complete moisture blockage and further protect the wire. The preformed loops shall be constructed to allow a minimum of 6-1/2 ft of extra cable in the handhole.”

Method of Measurement. Add the following to Article 886.05 of the Standard Specifications:

“Preformed detector loops will be measured along the detector loop embedded in the pavement rather than the actual length of the wire. Detector loop measurements shall include the saw cut and the length of the detector loop wire to the edge of pavement. The detector loop wire, including all necessary connections for proper operations, from the edge of pavement to the handhole, shall be included in the price of the detector loop. CNC, trench and backfill, and drilling of pavement or handholes shall be included in detector loop quantities.”

Basis of Payment. This work will be paid for at the contract unit price per FOOT for DETECTOR LOOP, TYPE I or PREFORMED DETECTOR LOOP as specified in the plans, which price shall be payment in full for furnishing and installing the detector loop and all related connections for proper operation.

VIDEO VEHICLE DETECTION SYSTEM

Effective: January 1, 2020

Revised: March 1, 2024

Description. This work shall consist of furnishing and installing a video vehicle detection system as specified and/or as shown on the plans. This pay item shall include all necessary work and equipment required to have a fully operational system including but not limited to the detector unit(s), the interface unit and all the necessary hardware, cables, and accessories required to complete the installation in accordance with the manufacturer's specifications.

The video vehicle detection system shall work under all weather conditions, including rain, freezing rain, snow, wind, dust, fog, and changes in temperature and light. It shall work in an ambient temperature range of –30 °F TO 165 °F.

The video vehicle detection system shall be compatible with the district's approved traffic controller assemblies utilizing NEMA TS 1 or NEMA TS 2 controllers and cabinet components for full time operation. The video vehicle detection system shall provide a minimum of one interface unit that has ethernet connectivity, surge protection and shall be capable of supporting a minimum

of two detector units. The video vehicle detection system shall include a display and stand inside the cabinet that has a minimum 10 in. screen with a minimum 1280 x 800 resolution. The display shall be temperature rated for the cabinet environment.

The video vehicle detection system shall be one of the following systems or an approved equivalent:

- Autoscope vision
- Iteris vantage next

A representative from the supplier of the video vehicle detection system shall supervise the installation and testing of the video vehicle detection system and shall be present at the traffic signal turn-on inspection. Once the video vehicle detection system is configured, it shall not need reconfiguration to maintain performance, unless the roadway configuration or the application requirements change.

The mounting location(s) of the detector unit(s) shall be per the manufacturer's recommendations. If an extension mounting assembly is needed, it shall be included in this item. All holes drilled into signal poles, mast arms, or posts shall require rubber grommets to prevent chafing of wires.

The video detection system shall be warrantied for a period of two years from final inspection and shall be free from material and workmanship defects.

Basis of payment. This work shall be paid for at the contract unit price per EACH for VIDEO VEHICLE DETECTION SYSTEM, SINGLE APPROACH, which shall include the cost for all of the work and material described herein and includes furnishing, installing, delivery, handling, testing, set-up and all appurtenances and mounting hardware necessary for a fully operational video vehicle detection system.

EMERGENCY VEHICLE PRIORITY SYSTEM

Effective: May 22, 2002

Revised: July 1, 2015

Revise Section 887 of the Standard Specifications to read:

It shall be the Contractor's responsibility to contact the municipality or fire district to verify the brand of emergency vehicle pre-emption equipment to be installed prior to the contract bidding. The equipment must be completely compatible with all components of the equipment currently in use by the Agency.

All new installations shall be equipped with confirmation beacons as shown on the "District 1 Standard Traffic Signal Design Details." The confirmation beacon shall consist of a 6 watt Par 38 LED flood lamp with a 30° light spread, or a 7 watt Par 30 LED flood lamp with a 15° or greater spread, maximum 7 watt energy consumption at 120V, and a 2,000 hour warranty for each direction of pre-emption. The lamp shall have an adjustable mount with a weatherproof enclosure for cable splicing. All hardware shall be cast aluminum or stainless steel. Holes drilled into signal poles, mast arms, or posts shall require rubber grommets. To maintain uniformity between communities, the confirmation beacons shall indicate when the control equipment receives the pre-emption signal. The pre-emption movement shall be signaled

by a flashing indication at the rate specified by Section 4L.01 of the "Manual on Uniform Traffic Control Devices," and other applicable sections of future editions. The stopped pre-empted movements shall be signalized by a continuous indication.

All light operated systems shall include security and transit preemption software and operate at a uniform rate of 14.035 Hz $\pm$ 0.002, or as otherwise required by the Engineer, and provide compatible operation with other light systems currently being operated in the District.

This item shall include any required modifications to an existing traffic signal controller as a result of the addition of the emergency vehicle priority system.

Basis of Payment. The work shall be paid for at the contract unit price per EACH for LIGHT DETECTOR and LIGHT DETECTOR AMPLIFIER. Furnishing and installing the confirmation beacon shall be included in the cost of the Light Detector. Any required modifications to the traffic signal controller shall be included in the cost of the Light Detector Amplifier. The preemption detector amplifier shall be paid for on a basis of one each per intersection controller and shall provide operation for all movements required in the pre-emption phase sequence.

ACCESSIBLE PEDESTRIAN SIGNALS

Effective: April 1, 2003

Revised: March 1, 2025

Description. This work consists of furnishing and installing accessible pedestrian signals (APS). Each APS consists of an interactive vibrotactile pedestrian push-button with a speaker, informational sign, LED indicator light, solid-state electronic control board, power supply, wiring, and mounting hardware. The APS must meet the requirements of the MUTCD and Sections 801 and 888 of the Standard Specifications, except as modified herein.

Add the following to Article 888.03 of the Standard Specifications:

"A mounting bracket and/or extension must be used to assure proper orientation and accessibility where needed. The bracket and/or extension is included in the cost of the pedestrian push-button. The Contractor is not allowed to install a push-button assembly with the sign below the push-button to meet mounting requirements."

Add the following to Article 1074.02 of the Standard Specifications:

"Stations must be designed to be mounted to a post, mast arm pole, or wood pole. The station must be aluminum and must accept a 3 in. round push-button assembly and a regulatory pedestrian instruction sign according to MUTCD sign series (R10-3e 9 in. x 15 in. sign with arrow(s) for a countdown pedestrian signal). Stations must be powder coated yellow with a black push-button and a stainless-steel tactile arrow on the push-button."

Electrical Requirements. The APS must operate with systems providing 95 to 130 VAC, 60 Hz and throughout an ambient air temperature range of -29 to +160 °F.

The APS must contain a power protection circuit consisting of both fuse and transient protection.

Audible Indications. A push-button locator tone must sound at each push-button and must be deactivated during the associated walk indication and when associated traffic signals are in flashing mode. Push-button locator tones must have a duration of 0.15 seconds or less and must repeat at 1 second intervals. Each actuation of the push-button must be accompanied by the speech message “wait”. Locator tones must be audible 6 to 12 ft from the push-buttons.

If two accessible pedestrian push-buttons are placed less than 10 ft apart or placed on the same pole, the audible walk and don’t walk indication must be a speech message. This speech message must sound throughout the walk interval only. The common street name must be used and not the route number of the street, unless there is no common street name. Locations without a street name (ex: private benefit driveways, shopping plaza entrances, etc.) must use the general term “commercial driveway” as a street name for that leg. The speech message must be modeled after: “[street name]. walk sign is on to cross [street name].” For signalized intersections utilizing exclusive pedestrian phasing, the verbal message must be “walk sign is on for all crossings”. Speech walk messages should not contain any additional information, except they should include designations such as “street” or “avenue” where this information is necessary to avoid ambiguity at a particular location.

In addition, a speech push-button information message must be provided by actuating the APS push-button during the don’t walk interval. This verbal message must be modeled after: “wait”. The extended press option verbal message must be: “wait to cross [street name] at [street name]”.

Where two accessible pedestrian push-buttons are separated by 10 ft or more, the walk indication must be an audible percussive tone. The percussive tone must repeat at 8 to 10 ticks per second with a dominant frequency of 880 Hz. Percussive tones must be uniform at all stations at the intersection and must not change for different directions.

Automatic volume adjustments in response to ambient traffic sound level must be provided up to a maximum volume of 100 dB. Locator tones and speech messages must be no more than 5 dB louder than ambient sound. Locator tones and speech messages must be programmed at the same volume; one must not be significantly louder than the other and must be adjusted as directed by the Engineer.

Railroad Preemption. At locations interconnected to a railroad crossing, APS push-buttons must be capable of receiving a railroad preemption similar to a traffic signal controller and must be hard wired to the railroad preemption relay inside the traffic signal cabinet. A shelf mount control unit must be provided and installed inside the cabinet capable of receiving and transmitting the railroad preemption to all the push-buttons.

At railroad intersections, all APS push-buttons must use speech messages only and must follow the below speech models.

- **During Don’t Walk:** “Wait to cross [street name] at [street name]. caution, walk time shortened when train approaches.” – this does not repeat, plays only once with every push-button press.
- **During Walk:** “[Street Name.] walk sign is on to cross [street name]” – this repeats as many times as possible during walk interval only.
- **During Railroad preemption:** All push-buttons simultaneously state “train approaching” – this message must be stated two times.

At locations with EVP, no additional speech message will be provided during preemption.

At locations with an equestrian push-button style installation, the APS push-buttons must use speech messages only and must emit the audible message from the bottom mounted push-button only.

Locations with Corner Islands or Center Medians

At locations with corner islands, push-buttons must follow the requirements as specified herein regarding the use of a percussive tone vs. a speech message. When push-buttons are closer than 10 ft apart, the speech message must follow the format specified herein for the main street crossing. The speech message must follow the below speech models for the unusual configurations.

- Crossing of the right turn lane to or from corner island: “Wait to cross right turn lane for [street name] at [street name]” and “walk sign is on to cross right turn lane for [street name] at [street name]”.
- Crossing to refuge island where second push-button actuation is required: “Wait to cross [street name] at [street name] to median with second push-button” and “walk sign is on to cross [street name] to median with second push-button”.

Center medians on divided highways with a single push-button must have a dual tactile arrow on the push-button.

Pedestrian Push-Button. Pedestrian push-buttons must be at least 2 in. in diameter or width. The force required to activate the push-button must be no greater than 3.5 lb.

A red LED must be located on or near the push-button which, when activated, acknowledges the pedestrian’s request to cross the street.

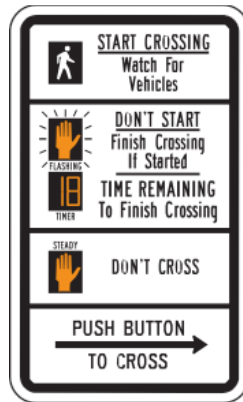
APS push-button systems that utilize any wireless technology to place calls or communicate with the traffic signal controller, including Bluetooth technology, will not be allowed. A central control unit must be provided and installed in the traffic signal cabinet with the latest available firmware. Push-buttons must be connected directly to the central control unit in the traffic signal cabinet using only two wires. All push-buttons must be capable of placing a pedestrian call request into the controller and must be hard wired. APS push-buttons must be a direct replacement of existing standard push-buttons and must be weather resistant with a minimum warranty of five years.

APS push-buttons must be compatible with one another and easily replaceable on future replacements or maintenance repairs. Multiple model variations will not be allowed.

All APS push-buttons must come with speech messages pre-programmed for each particular intersection regardless of their location or distance of separation. Final field adjustments, including the use of percussive tones or speech messages, must be completed once push-buttons are installed in the final location. All push-buttons must be programmed with the appropriate parameters and settings as directed by the Engineer. These settings must be standard for all push-buttons and will vary based on the manufacturer. Access to push-button settings must be provided via an application either through wired, wireless, or Bluetooth connection. Push-button information, settings, and access instructions must all be provided in a weatherproof pouch and safely stored inside each traffic signal cabinet.

The Contractor must remove any existing pedestrian isolation boards, field wire terminals, and any wires to the board when easily accessible. If the pedestrian isolation board has been installed from the factory on the back panel of the cabinet, the Contractor is to disconnect the power to the isolation board and any wires while leaving the board mounted. This work is included in the cost of APS and will not be paid for separately.

Signage. A sign must be located immediately above the pedestrian push-button and parallel to the crosswalk controlled by the push-button. The sign must conform to the following standard MUTCD design: R10-3e.



R10-3e

Tactile Arrow. A tactile arrow, pointing in the direction of travel controlled by a push-button must be provided on the push-button.

Vibrotactile Feature. The push-button must pulse when depressed and must vibrate continuously throughout the walk interval.

Basis of Payment. This work will be paid for at the contract unit price per EACH for ACCESSIBLE PEDESTRIAN SIGNALS and includes furnishing, installing, and mounting hardware and extension brackets and programming of the push-button.

TEMPORARY TRAFFIC SIGNAL INSTALLATION

Effective: May 22, 2002

Revised: March 1, 2025

Revise Section 890 of the Standard Specifications to read:

Description. This work shall consist of furnishing, installing, maintaining, and removing a temporary traffic signal installation as shown on the plans, including but not limited to temporary signal heads, EVP systems, interconnect, vehicle detectors, UPS, and signing. When temporary traffic signals will be operating within a traffic signal system, the equipment shall be compatible with the current operating requirements of the system. For integration into an advanced traffic management system (ATMS) such as Centrac, Tactics, or TransSuite, the controller shall have the latest version of approved NTCIP software installed.

Only an approved controller vendor will be allowed to assemble a temporary traffic signal and railroad traffic signal cabinet. Traffic signal inspection and TURN-ON shall be according to the Traffic Signal General Requirements special provision.

Construction Requirements.

Controllers. Only controllers supplied by one of the District approved vendors will be approved for use at temporary signal locations. All controllers used for temporary traffic signals shall be fully actuated NEMA microprocessor based with RS232 data entry ports compatible with existing monitoring software approved by IDOT District 1, installed in NEMA TS2 cabinets with 8 phase back panels, capable of supplying 255 seconds of cycle length and individual phase length settings up to 99 seconds. On projects with one lane open and two-way traffic flow, such as bridge deck repairs, the temporary signal controller shall be capable of providing an adjustable all red clearance setting of up to 250 seconds in length. All controllers used for temporary traffic signals shall meet or exceed the requirements of Section 857 of the Standard Specifications with regards to internal time base coordination and preemption. All railroad interconnected temporary controllers and cabinets shall be new and shall satisfy the requirements of Article 857.02 of the Standard Specifications and as modified herein. On projects with multiple temporary traffic signal installations, all controllers shall be the same manufacturer brand and model number with the latest version software installed at the time of the signal TURN-ON, or as specified in the contract.

Cabinets. Only control equipment, including controller cabinet and peripheral equipment, supplied by one of the District approved vendors will be approved for use at temporary traffic signal locations. All control equipment for the temporary traffic signal(s) shall be furnished by the Contractor unless otherwise stated in the contract. All temporary traffic signal cabinets shall have a closed bottom. The bottom shall be sealed along the entire perimeter of the cabinet base to ensure a water, dust, animal, and insect-proof seal. The bottom shall provide a minimum of two 4 in. diameter holes to run the electric cables through. The 4 in. diameter holes shall have a bushing installed to protect the electric cables and shall be sealed after the electric cables are installed.

Grounding. Grounding shall be provided for the temporary traffic signal cabinet meeting or exceeding the applicable portions of the National Electrical Code, Section 806 of the Standard Specifications and shall meet the requirements of the Grounding of Traffic Signal Systems section of the Traffic Signal General Requirements special provision.

Traffic Signal Heads. All traffic signal sections shall be 12 in. Pedestrian signal sections shall be 16 in. x 18 in. All signal heads shall be furnished with tunnel visors unless otherwise specified in the contract. Traffic signal sections shall be LED with expandable view, unless otherwise approved by the Engineer. Pedestrian signal heads shall be LED pedestrian countdown signal heads. The temporary traffic signal heads shall be placed as indicated on the temporary traffic signal plan or as directed by the Engineer. If no traffic staging is in place or will not be staged on the day of the turn on, the temporary traffic signal shall have the signal head displays, signal head placements, and controller phasing match the existing traffic signal or shall be as directed by the Engineer. The Contractor shall furnish enough extra cable length to relocate heads to any position on the span wire or at locations illustrated on the plans for construction staging. The temporary traffic signal shall remain in operation during all signal head relocations. Each temporary traffic signal head shall have its own cable from the controller cabinet to the signal head.

Interconnect. Temporary traffic signal interconnect shall be provided using fiber optic cable or wireless interconnect technology as specified in the contract. If the contract specifies fiber optic cable to be used for temporary interconnect, the Contractor may request, in writing, to substitute the fiber optic temporary interconnect with a wireless interconnect. The Contractor must provide assurances that the radio device will operate properly at all times and during all construction staging. If approved for use by the Engineer, the Contractor shall submit marked-up traffic signal plans indicating locations of radios and antennas and installation details. If wireless interconnect is used, and in the opinion of the Engineer it is not viable, or if it fails during testing or operations, the Contractor shall be responsible for installing all necessary poles, fiber optic cable, and other infrastructure for providing temporary fiber optic interconnect at no cost to the Contract.

The existing system interconnect and phone lines are to be maintained as part of the temporary traffic signal installation specified on the plan. If the existing traffic signal has a cellular modem, the modem shall be temporarily relocated to the temporary signal and then back to the existing or proposed cabinet at the end of the contract unless the contract specifies otherwise. The temporary signal cabinet shall have an antenna supplied by the Contractor. Any existing network switches shall be temporarily relocated to the temporary signal and relocated back to the existing cabinet at the end of construction if a new switch is not being installed. Any existing PTZ cameras shall be temporarily relocated to the temporary signal. The interconnect, including any required fiber splices and terminations, shall be installed into the temporary controller cabinet as per the notes or details on the plans. All labor and equipment required to install and maintain the existing interconnect as part of the temporary traffic signal installation shall be included in the cost of temporary traffic signal installation. The temporary traffic signal interconnect shall maintain interconnect communications throughout the entire signal system for the duration of the project.

Temporary Wireless Interconnect for Closed-Loop Systems. The radio interconnect system shall be compatible with Eagle/Yunex or Econolite controller closed loop systems. This work shall include all temporary wireless interconnect components at the adjacent existing traffic signal(s) to provide a completely operational closed loop system. This work shall include all materials, labor, and testing to provide the completely operational closed loop system as shown on the plans. The radio interconnect system shall include the following components:

- a. Rack or Shelf Mounted RS-232 Frequency Hopping Spread Spectrum (FHSS) Radio
- b. Software for Radio Configuration (Configure Frequency and Hopping Patterns)
- c. Antennas (Omni Directional or Yagi Directional)
- d. Antenna Cables, LMR400, Low Loss. Maximum 100 ft from controller cabinet to antenna
- e. Brackets, mounting hardware, and accessories required for installation
- f. RS232 data cable for connection from the radio to the local or master controller
- g. All other components required for a fully functional radio interconnect system

All controller cabinet modifications and other modifications to existing equipment that are required for the installation of the radio interconnect system components shall be included in the cost of Temporary Traffic Signal Installation.

The radio interconnect system may operate at 900Mhz (902-928) or 2.4 Ghz depending on the results of a site survey. The telemetry shall have an acceptable rate of transmission errors, time outs, etc. comparable to that of a hardwire system.

The proposed or existing master controller and telemetry module shall be configured for use with the radio interconnect at a minimum rate of 9600 baud.

The radio interconnect system shall include all other components required for a complete and fully functional telemetry system and shall be installed in accordance with the vendor's recommendations.

Temporary wireless interconnect for advanced traffic management systems. The radio interconnect system shall be compatible with an ATMS.

Emergency Vehicle Preemption. All EVP equipment (light detectors, light detector amplifiers, confirmation beacons, etc.) as shown on the temporary traffic signal plans shall be provided by the Contractor. It shall be the Contractor's responsibility to contact the municipality or fire district to verify the brand of emergency vehicle preemption equipment to be installed prior to the contract bidding. The equipment must be completely compatible with all components of the equipment currently in use by the agency. All light operated systems shall operate at a uniform rate of 14.035 HZ ± 0.002 , or as otherwise required by the Engineer and provide compatible operation with other light systems currently being operated in the District. All labor and material required to install and maintain the EVP installation shall be included in the cost Temporary Traffic Signal Installation.

Vehicle Detection. All temporary traffic signal installations shall have vehicular detection installed at all approaches of the intersection and as directed by the Engineer. Video vehicle detection systems shall be approved by IDOT prior to the Contractor furnishing and installing. The Contractor shall install, wire, and adjust the alignment of the video vehicle detection system in accordance with the manufacturer's recommendations and requirements. The Contractor shall be responsible for adjusting the alignment of the video vehicle detection system for all construction staging changes and for maintaining proper alignment throughout the project. The vendor shall be present and assist the contractor in setting up the video vehicle detection system. An in-cabinet video monitor shall be provided with all video vehicle detection systems and shall be included in the cost of Temporary Traffic Signal Installation.

Pedestrian Push-Buttons. Pedestrian push-buttons shall be provided for all pedestrian signal heads/phases or as directed by the Engineer. Accessible pedestrian signal (APS) buttons shall be installed at any location where they currently exist. All push-buttons shall be latching and have MUTCD R10-3e signs with proper arrows.

Uninterruptable Power Supply. All temporary traffic signal installations shall have an UPS. The UPS cabinet shall be mounted to the temporary traffic signal cabinet and shall be according to the applicable portions of Section 862 of the Standard Specifications and as modified in the current Uninterruptable Power Supply, Special special provision.

Signs. All existing signs shall be removed from existing poles and relocated to the temporary signal. If new mast arm assembly and pole(s) and posts are specified for the permanent signals, the signs shall be relocated to the new equipment at no extra cost. Any signs that are required for the temporary traffic signal shall be provided as shown on the plans or as

directed by the Engineer. Relocation, removing, bagging and installing signs for the various construction stages shall be provided as shown on the plans or as directed by the Engineer. If illuminated street name signs exist, they shall be taken down and stored by the Contractor, and the Contractor shall furnish reflectorized street name signs on the temporary traffic signal installation.

Energy Charges. The electrical utility energy charges for the operation of the temporary traffic signal installation shall be paid for by others if the installation replaces an existing signal. Otherwise, charges shall be paid for under 109.05 of the Standard Specifications.

Maintenance. Maintenance shall meet the requirements of the Standard Specifications and the Maintenance and Responsibility of Traffic Signal and Flashing Beacon Installations section of the Traffic Signal General Requirements special provision.

Maintenance of temporary signals and of the existing signals shall be included in the cost of Temporary Traffic Signal Installation. When temporary traffic signals are to be installed at locations where existing signals are presently operating, the Contractor shall be fully responsible for the maintenance of the existing signal installation as soon as they begin any physical work on the contract or any portion thereof.

The temporary signal responsibility shall begin at the start of temporary signal construction and shall end with the removal of the signal as directed by the Engineer.

Temporary Traffic Signals for Bridge Projects. Temporary traffic signals for bridge projects shall follow the state standards, Standard Specifications, special provisions and any plans for bridge temporary traffic signals included in the contract. The installation shall meet the Standard Specifications and all other requirements in this specification. In addition, all electric cable shall be aerially suspended at a minimum height of 18 ft on temporary wood poles (class 5 or better) of 45 ft minimum height. The signal heads shall be span wire mounted or bracket mounted to the wood pole or as directed by the Engineer. The controller cabinet shall be mounted to the wood pole as shown in the plans, or as directed by the Engineer. A video vehicle detection system may be used in place of detector loops as approved by the Engineer or as shown in the contract.

Temporary Portable Traffic Signal for Bridge Projects. The controller and cabinet shall be NEMA type designed for NEMA TS2 type 1 operation. Controller and LED signal displays shall meet the applicable Standard Specifications and all other requirements in this special provision. Work shall be according to Article 701.18(b) of the Standard Specifications except as noted herein.

The temporary portable bridge traffic signals shall be trailer-mounted units. The trailer-mounted units shall be set up securely and level. Each unit shall be self-contained and consist of two signal heads. The left signal head shall be mounted on a mast arm capable of extending over the travel lane. Each unit shall contain a solar cell system to facilitate battery charging. There shall be a minimum of twelve days backup reserve battery supply and the units shall be capable of operating with a 120 V power supply from a generator or electrical service.

All signal heads located over the travel lane shall be mounted at a minimum height of 17 ft from the bottom of the signal back plate to the top of the road surface. All far right signal

heads located outside the travel lane shall be mounted at a minimum height of 8 ft from the bottom of the signal back plate to the top of the adjacent travel lane surface.

The long all red intervals for the traffic signal controller shall be adjustable up to 250 seconds in one-second increments.

As an alternative to detector loops, temporary portable bridge traffic signals may be equipped with other approved methods of vehicle detection and traffic actuation.

All portable traffic signal units shall be interconnected using hardwire communication cable. Radio communication equipment may be used only with the approval of the Engineer. If radio communication is used, a site analysis shall be completed to ensure that there is no interference present that would affect the traffic signal operation. The radio equipment shall meet all applicable FCC requirements.

The temporary portable bridge traffic signal system shall meet the physical display and operational requirements of conventional traffic signals as specified in Part IV and other applicable portions of the currently adopted version of the MUTCD and the Illinois MUTCD. The signal system shall be designed to continuously operate over an ambient temperature range between -30 °F and 120 °F. When not being utilized to inform and direct traffic, portable signals shall be treated as non-operating equipment according to Article 701.11.

Basis of Payment. This work will be paid for at the contract unit price per EACH for TEMPORARY TRAFFIC SIGNAL INSTALLATION, TEMPORARY BRIDGE TRAFFIC SIGNAL INSTALLATION, or TEMPORARY PORTABLE BRIDGE TRAFFIC SIGNAL INSTALLATION, which shall include all costs for the modifications required for traffic staging, changes in signal phasing as required in the contract plans, video vehicle detection systems, any maintenance or adjustment to the video vehicle detection system, the temporary wireless interconnect system, temporary fiber optic interconnect system, all material required, the installation and complete removal of the temporary traffic signal, and any changes required by the Engineer. Each location will be paid for separately.

TEMPORARY TRAFFIC SIGNAL TIMING

Effective: May 22, 2002

Revised: March 1, 2024

Description. This work shall consist of developing and maintaining appropriate traffic signal timings for the specified intersection for the duration of the temporary signalized condition, as well as impact to existing traffic signal timings caused by detours or other temporary conditions.

All timings and adjustments necessary for this work shall be performed by an approved consultant who has previous experience in optimizing traffic signal systems for District 1. The Contractor shall contact the Traffic Signal Engineer for a listing of approved consultants.

The following tasks are associated with temporary traffic signal timing:

- (a) Consultant shall attend temporary traffic signal inspection (turn-on) and/or detour meeting and conduct on-site implementation of the traffic signal timings.
- (b) Consultant shall be responsible for making fine-tuning adjustments to the timings in the field to alleviate observed adverse operating conditions and to enhance operations.

- (c) Consultant shall provide monthly observation of traffic signal operations in the field.
- (d) Consultant shall provide on-site consultation and adjust timings as necessary for construction stage changes, temporary traffic signal phase changes, and any other conditions affecting timing and phasing, including lane closures, detours, and other construction activities.
- (e) Consultant shall make timing adjustments and prepare comment responses as directed by the Area Traffic Signal Maintenance and Operations Engineer.
- (f) Return original timing plan once construction is complete.

Basis of Payment. The work will be paid for at the contract unit price per EACH for TEMPORARY TRAFFIC SIGNAL TIMING, which includes performing all work described herein per intersection. When the temporary traffic signal installation is turned on and/or detour implemented, 50% of the bid price will be paid. The remaining 50% of the bid price will be paid following the removal of the temporary traffic signal installation and/or detour.

REMOVE EXISTING TRAFFIC SIGNAL EQUIPMENT

Effective: May 22, 2002

Revised: March 1, 2024

Add the following to Article 895.05 of the Standard Specifications:

“The traffic signal equipment which is to be removed and is to become the property of the Contractor shall be disposed of outside the right-of-way at the Contractor’s expense.

All equipment to be returned to the State shall be delivered by the Contractor to the State's traffic signal maintenance contractor's main facility. The Contractor shall contact the State's electrical maintenance contractor to schedule an appointment to deliver the equipment. No equipment will be accepted without a prior appointment. All equipment shall be delivered within 30 days of removing it from the traffic signal installation. The Contractor shall provide one hard copy and one electronic file of a list of equipment that is to remain the property of the State, including model and serial numbers, where applicable. The Contractor shall also provide a copy of the contract plan or special provision showing the quantities and type of equipment. Controllers and peripheral equipment from the same location shall be boxed together (equipment from different locations may not be mixed), and all boxes and controller cabinets shall be clearly marked or labeled with the location from which they were removed. If equipment is not returned according to these requirements, it will be rejected by the State's electrical maintenance contractor. The Contractor shall be responsible for the condition of the traffic signal equipment from the time Contractor takes maintenance of the signal installation until approval by the Department. A delivery receipt will be signed by the State's electrical maintenance contractor indicating the items have been returned.

The Contractor shall safely store and arrange for pick up or delivery of all equipment to be returned to agencies other than the State. The Contractor shall package the equipment and provide all necessary documentation as stated above.

Traffic signal equipment which is lost, damaged, or not returned to the Department for any reason shall be replaced with new equipment meeting the requirements of these specifications at no additional cost to the contract.”

ABANDON AND FILL EXISTING SANITARY SEWER PIPE

This pay item consists of all work necessary for the abandonment and filling of existing sanitary pipe with CLSM according to the Standard Specifications for Water & Sewer Construction in Illinois, current edition, and the requirements of Section 593 and 1019 of the Standard Specifications. Work includes re-excavation of locations; removal and disposal of waste excavated materials; cutting and removing of mains; installing plugs and/or caps on existing mains to remain; providing fill, vent and drain holes; concrete thrust blocks; backfilling and compaction of excavated materials or granular trench backfill material in pavements; and clean-up.

Existing sanitary main shall be abandoned only after all new sanitary main has been completed.

Basis of Payment. The work will be paid for at the contract unit price per FOOT for ABANDON AND FILL EXISTING SANITARY SEWER PIPE, which shall include all labor, equipment, and materials necessary to complete the work as specified.

APPROACH SLAB REMOVAL

Description. This work shall consist of the complete removal of the existing approach slabs including bituminous overlays, reinforcing bars, barriers, stabilized sub-base, expansion joint material adjacent to the approach slab, and sleeper slabs at locations designated in the plans and in accordance with the applicable portions of Sections 440 and 501 of the Standard Specifications. This work shall also include the removal of existing piles and pile caps to at least 1 ft below the proposed elevation of subgrade or ground surface within the area of construction and within the limits of the right of way when encountered.

The Contractor shall remove the existing approach slabs in a manner so as not to damage the adjacent structures that are to remain.

Method of Measurement. Approach slab removal shall be measured in place in square yards. Saw cuts for the approach slab removal will not be measured for payment and the cost shall be included in the cost of Approach Slab Removal.

Basis of Payment. This work will be paid for at the contract unit price per SQUARE YARD for APPROACH SLAB REMOVAL, which shall include all labor and equipment necessary to remove and dispose of the entire approach slab pavement.

BNSF RAILWAY TRACK MORATORIUM

The BNSF Railway prohibits track outages during peak season from October 1st through January 1st. The Contractor shall include this moratorium in their progress schedule and in the planning and scheduling of work.

CHAIN LINK FENCE, 4' ATTACHED TO STRUCTURE

Description. This work shall consist of all labor, materials and equipment necessary for the furnishing and installing chain link fence on retaining wall coping, in accordance with the details and locations shown on the plans and the requirements of Section 664 of the Standard Specifications. This work includes all mounting hardware and accessories including but not limited to base plates, stiffeners and anchors.

Construction Requirements. All posts shall be vertical when erected; the base plates shall be welded to the posts at the proper angle to account for any slope along the top of the coping. The fence fabric shall be type I, class D and shall be in accordance with Article 1006.27 of the Standards Specification.

Method of Measurement. This work shall be measured in feet in place along the top of the fence center to center of the end post, in feet, completed in place.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for CHAIN LINK FENCE, 4' ATTACHED TO STRUCTURE.

CHAIN LINK GATES (SPECIAL)

Revise Article 664.01 of the Standard Specifications to read:

“Description. This work shall consist of constructing and removal of temporary 6' X 12' double chain link fence gates, and accessories.”

Revise Article 664.12 of the Standard Specifications to read:

“Removal. Chain link gates shall be removed and disposed of by the Contractor upon direction from the Engineer, according to Section 201.

Concrete post foundations shall be removed completely. Broken pieces of concrete shall be disposed of according to Section 501 of the Standard Specifications.”

Revise Article 664.13 of the Standard Specifications to read:

“Method of Measurement. Chain link gates will be measured for payment per units of EACH.

Revise Article 664.14 of the Standard Specifications to read:

“Basis of Payment. This work will be paid for at the contract unit price per EACH for CHAIN LINK GATES (SPECIAL).

CLEANING OF TRAFFIC CONTROL DEVICES

All traffic control devices shall be kept clean as stated in Article 701 of the Standard Specifications. In addition, the Contractor shall make sure the traffic control devices are cleaned after snowfalls or snow plowing if needed or as directed by the Engineer. This work will not be measured for payment or paid for separately and shall be included in the cost for Traffic Control and Protection (Expressways).

CLOSED CIRCUIT TELEVISION CAMERA STRUCTURE FOUNDATION, 30" DIAMETER

Description. This work shall consist of constructing a concrete foundation for a future closed circuit television camera (CCTV) pole.

Materials. Materials shall be in accordance with Article 878.02 of the Standard Specifications.

Unless otherwise indicated, conduit raceways shall be heavy wall rigid PVC conduit, (schedule 40) UL listed and in conformance with NEMA TC2 and Federal Specification WC 1094A. Raceways shall be of the number and size as indicated on the plans.

Construction Requirements

The foundation shall be constructed in accordance with the "Type E" foundation under Standard 878001 except as modified herein and as shown in the plans.

Installation. Installation shall be in accordance with Article 878.03 of the Standard Specifications with the following additions:

All anchor bolts shall be according to Article 1006.09, with all anchor bolts hot dipped galvanized over the full length. Four 1" anchor bolts with 5" hook embedded a minimum of 5 ft. in the foundation, threaded a minimum of 6" with an exposed threaded height of 4" above the foundation shall be provided in a 15" bolt circle configuration to accommodate a future ITS pole as shown on the plans. Contractor shall coordinate the anchor bolts with the proposed ITS pole.

Foundations shall provide two 2-inch raceways stubbed out of the foundation at a depth of 30" below finished grade. Unused raceways shall be stubbed and capped for future use.

The Contractor shall construct a PCC service pad adjacent to the foundation in accordance with the details shown on the plans. The pad shall be constructed upon a 6" coarse aggregate base (CA 6).

No foundation is to be poured until the Engineer gives his/her approval as to the depth of the foundation.

Method of Measurement. The foundation will be measured for payment in feet in place. The length measured will be limited to that shown on the plans or authorized by the Engineer. Excavation in rock will be measured for payment according to Article 502.12.

Basis for Payment. This work will be paid for at the contract unit price per FOOT for CLOSED CIRCUIT TELEVISION CAMERA STRUCTURE FOUNDATION, 30" DIAMETER.

Excavation in rock will be paid for according to Article 502.13. Obstruction mitigation will be paid according to Article 109.04.

COMMUNICATIONS VAULT

Description. This work shall consist of constructing a composite concrete communications vault and cover and a cable marker locate post in accordance with the details shown on the plans and as specified herein.

Materials. The composite concrete handhole and two-piece vault lid shall be constructed of polymer concrete material and shall be gray in color. The composite concrete handhole shall be 36 inches x 60 inches and shall have an effective depth of 36 inches. The composite concrete handhole shall have an open bottom.

The composite concrete handhole and cover shall have a design/test loading of 22,500/33,750 pounds, respectively. The composite concrete handhole lid shall have two 1 1/2-in x 4-in pull slots. The lid surface shall have a coefficient of friction of 0.50 in accordance with ASTM C-1028.

The cover of IDOT communications vaults, as shown on the plans, shall have a permanently recessed logo that reads "IDOT". The cover of third party communications vaults shall have a permanently recessed logo that reads "IDOT-DoIT".

The Contractor shall install manufacturer-approved gasketing between the lid and the handhole to prevent water from entering the composite concrete handhole.

The composite concrete handhole lid shall be secured to the vault with two 3/8-inch NC stainless steel penta-head bolts and washers to lock the lid. In addition, a "lock tool" shall be provided for composite concrete handhole entry.

A fiber optic cable support assembly shall be recommended by the manufacturer and approved by the Engineer for fiber optic cable and splice enclosures used in the vault. Each support assembly shall consist of multiple brackets, racks, and/or rails required to suspend the required surplus cabling and any splice enclosures required.

The support assembly shall be made from or coated with weather resistant material such that there is no corrosion of the supports. The support assemblies shall be anchored to the vault using stainless steel hardware.

The fiber optic cable support assemblies shall be included in the contract unit price for the composite concrete handhole.

The cable marker locate post test station shall be made of non-conductive high-density polymer. The locate post for IDOT communications vaults shall be white in color with an orange cap with black graphic and lettering on two sides. The locate post for third party communications vaults

shall be orange in color with an orange cap with black graphic and lettering on two sides. Lettering on the IDOT and third party markers shall read: "**IDOT 847-705-4612**". All colors shall be stabilized against ultraviolet light such that they will not fade under continuous exposure to direct sunlight. The marker shall retain dimensional stability in temperatures ranging between -40°F and 175°F. Each post shall be able to withstand a single vehicle impact at 45 MPH and return to within 10° of vertical within 60 seconds. The locate post will have a removeable top exposing a plate with a minimum of six ½ inch stainless steel bolt lugs with locking washer and nut terminals.

Construction Requirements

Composite concrete handholes shall be installed in accordance with applicable requirements of Section 800 of the Standard Specifications and as provided herein.

Conduits shall enter the open bottom of the composite concrete handhole. The side walls of the handhole shall not be punched, drilled, or altered in any way for conduit entry.

The composite concrete handhole shall be placed on 18 inches of coarse aggregate, CA-5 or CA 7 class A, as specified in Section 1004 of the Standard Specifications.

Included with the installation of each communications vault, a cable marker locate post test station shall be installed. One cable marker locate post shall be installed next to every communications vault. A #6 (green) ground wire shall be connected to the top lug in the locate post through the connecting conduit to the communication vault and connected to the ground rod. The tracer wire from each micro-duct or other conduit entering the communications vault shall be connected to the top lug in the locate post.

Method of Measurement. This work will be measured for payment in place for units of each.

Basis of Payment. This work will be paid for at the contract unit price per EACH for COMMUNICATIONS VAULT.

CONCRETE BARRIER BASE (SPECIAL)

Description. This work shall consist of constructing a concrete barrier base as detailed in the plans. This work shall be done in accordance with the applicable portions of Section 637 of the Standard Specifications. The concrete barrier base shall be constructed as detailed in the plans. The concrete barrier wall shall be constructed separately and not poured monolithically with the concrete barrier base.

Method of Measurement. Concrete barrier base (special) will be measured for payment in feet in place along the front face of the concrete barrier wall. The concrete barrier wall of the type specified will be paid for separately. All reinforcement for the concrete barrier base (special) and barrier wall, will not be measured for payment but shall be included in the cost of Concrete Barrier Base (Special).

Basis of Payment. This work will be paid for at the contract unit price per FOOT for CONCRETE BARRIER BASE (SPECIAL) per the number indicated on the plans, which shall include all

equipment, labor, and materials necessary to construct the concrete barrier base including all hook bars extending into the concrete barrier wall and reinforcement in the concrete barrier wall.

CONCRETE BARRIER, SINGLE FACE, 44 INCH HEIGHT

Description. This work shall consist of constructing a concrete barrier wall as detailed in the plans. This work shall be done in accordance with the applicable portions of Section 637 of the Standard Specifications. The concrete barrier wall shall be constructed as detailed in the plans. The concrete barrier wall shall be constructed separately and not poured monolithically with the concrete barrier base.

Method of Measurement. Concrete barrier, single face, 44 inch height will be measured for payment in feet in place along the front face of the concrete barrier wall. The concrete barrier base of the type specified will be paid for separately. All reinforcement for the concrete barrier, single face, 44 inch height, will not be measured for payment but shall be included in the cost of Concrete Barrier, Single Face, 44 Inch Height. Light pole bumpouts and anchor rods will not be measured for payment but shall be included in the cost of Concrete Barrier, Single Face, 44 Inch Height.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for CONCRETE BARRIER, SINGLE FACE, 44 INCH HEIGHT, which shall include all equipment, labor, and materials necessary to construct the concrete barrier wall including all hook bars extending into the concrete barrier base and reinforcement in the concrete barrier wall.

CONCRETE BARRIER TRANSITION (SPECIAL)

Description: This work shall consist of the construction of the concrete barrier, double face with transitioning height and width as shown in the plans and the furnishing and installing of necessary materials in conformity with the lines, dimensions, sections and details shown on the plans and in accordance with the requirements of these special provisions.

Construction Requirements: The concrete barrier wall shall be constructed separately and not poured monolithically with the concrete barrier base.

Materials: Materials and equipment for concrete barrier shall be in accordance with the requirements of Section 503 and Section 637 of the Standard Specifications. The surface of the concrete barrier transition shall be finished according to Article 503.15 of the Standard Specifications, except all holes and honeycombs shall be patched immediately. A protective coat shall be applied to the top and vertical surfaces of the barrier transition. The protective coat shall be constructed according to Article 420.18.

Method of Measurement: Concrete barrier transition (special) will be measured for payment in feet along the centerline of the wall.

Basis of Payment: This work will be paid for at the contract unit price per linear FOOT for CONCRETE BARRIER TRANSITION (SPECIAL), which shall include all labor, equipment,

reinforcement bars, concrete and any other materials to complete this item including all hook bars extending into the concrete barrier base.

CONCRETE BARRIER WALL (SPECIAL)

Description. This work shall consist of constructing a concrete barrier wall as detailed in the plans.

Construction Requirements. This work shall be done in accordance with the applicable portions of Section 637 of the Standard Specifications. The concrete barrier wall shall be constructed as detailed in the plans. The concrete barrier wall shall be constructed separately and not poured monolithically with the concrete barrier base.

Method of Measurement. Concrete barrier wall (special) will be measured for payment in feet in place along the front face of the concrete barrier wall. The concrete barrier base of the type specified will be paid for separately. All reinforcement for the concrete barrier wall (special), will not be measured for payment but shall be included in the cost of Concrete Barrier Wall (Special).

Basis of Payment. This work will be paid for at the contract unit price per FOOT for CONCRETE BARRIER WALL (SPECIAL), which shall include all equipment, labor, and materials necessary to construct the concrete barrier wall including all hook bars extending into the concrete barrier base and reinforcement in the concrete barrier wall.

CONCRETE FOUNDATION (SPECIAL)

Description. This work shall consist of constructing a concrete foundation for a future ITS disconnect switch.

Materials. Materials shall be in accordance with Article 878.02 of the Standard Specifications.

Construction Requirements

The foundation shall be constructed in accordance with the "Type A" foundation under Standard 878001 except as modified herein and as shown in the plans.

Installation. Installation shall be in accordance with Article 878.03 of the Standard Specifications with the following additions:

The minimum projection of the foundation above finished grade shall be 1".

All anchor bolts shall be according to Article 1006.09, with all anchor bolts hot dipped galvanized a minimum of 12 in. at the threaded end. Four 3/4" anchor bolts with 3" hook, embedded a minimum of 18 inches in the foundation with an exposed threaded projection height of 4" above the foundation shall be provided to accommodate a pedestal base as shown on the plans. Contractor shall coordinate the anchor bolts with the proposed pedestal base.

Foundations shall provide two 2-inch raceways stubbed out of the foundation at a depth of 30" below finished grade. Unused raceways shall be stubbed and capped for future use.

The Contractor shall construct a PCC service pad adjacent to the foundation in accordance with the details shown on the plans. The pad shall be constructed upon a 6" coarse aggregate base (CA 6).

No foundation is to be poured until the Engineer gives his/her approval as to the depth of the foundation.

Method Of Measurement. The foundation will be measured for payment in feet in place. The length measured will be limited to that shown on the plans or authorized by the Engineer. Excavation in rock will be measured for payment according to Article 502.12.

Basis For Payment. This work will be paid for at the contract unit price per FOOT for CONCRETE FOUNDATION (SPECIAL).

Excavation in rock will be paid for according to Article 502.13. Obstruction mitigation will be paid according to Article 109.04.

CONDUIT, RIGID NONMETALLIC

Description. This work shall consist of furnishing and installing conduit attached to structure or underground, including fittings, brackets, expansion joints, and all other accessories required for installation.

Materials. Materials shall be according to the following.

The conduit shall be fiberglass conduit, also known as reinforced thermosetting resin conduit (RTRC). The conduit shall be manufactured using the single circuit filament winding process. Multi circuit windings are not allowed. Winding mandrels shall be straight and true to produce a non-tapered conduit. Tapering is allowed at the belled end only.

The resin system shall be epoxy based, with no fillers, using an anhydride curing agent. The fiberglass shall consist of continuous E-glass roving. All additives for increasing flame spread and lowering smoke density, shall be halogen free, i.e. not contain chlorine or bromine.

Suitable material shall be used as ultraviolet inhibitor to protect the conduit and fittings during storage and exposure to the outdoors. Conduit and elbows shall be concrete gray 406 in color.

The internal conduit and elbow walls shall be smooth, and all fibers embedded in the epoxy. Internal diameter percentages for passage of round ball or mandrel shall meet UL 2515A standards.

All elbows shall meet the nominal radius $\pm 2^\circ$. All elbows shall have either straight ends or deep socket PVC couplings.

All conduits and elbows shall be durably and legibly marked in accordance to NEMA TC 14 and UL 2515A. In addition, the following information shall be included:

- NEMA TC 14
- UL 2515A
- Manufacturer and Reseller (If the conduit was modified or bent other than by the manufacturer)
- Date of Manufacturing of conduit and elbows
- Elbows shall be marked with the angle and radius

All conduits, elbows and fittings shall be manufactured in the U.S.A. and marked as such.

(a) Listing. All conduits and fittings shall be listed by UL.

(b) Dimensions. Conduit shall be manufactured with the following nominal dimensions:

Nominal Size	Average Outside Diameter (inches)	Minimum Inside Diameter (inches)	Nominal Wall Thickness
4"	4.50"	4.00"	0.25"

No taper shall be allowed for the conduit straight sections except for integral belled ends.

(c) Electrical Characteristics. Dielectric strength shall meet or exceed 500 volts/mil when tested in accordance with ASTM D-149.

(d) Mechanical Characteristics. The conduit shall have the following mechanical strength when tested in accordance with the referenced test method:

Characteristic	Mechanical Strength Requirement	Test Method
Tensile Strength, Axial	11,000 psi	ASTM D2105
Compressive Strength	12,000 psi	ASTM D695
Coefficient of Thermal Expansion	$1.2 - 1.4 \times 10^{-5}$ in/in/°F	ASTM D696
Barcol Hardness	52 – 56	ASTM D2583
Glass Content	65 – 70%	ASTM 15LR
Water Absorption	1.5% maximum	ASTM D570
2" Conduit Impact Resistance	550 lbs/ft	ASTM D2444
4" Conduit Impact Resistance	1000 lbs/ft	ASTM D2444

(e) Fire Resistance and Flame Spread. Conduit shall meet specification UL 2515A.

(f) Toxicity. The conduit shall not contain any compounds that can release halogens, e.g. chlorine, bromine, fluorine, and iodine, in more than trace amounts when burning. Following shall be the maximum values when tested in accordance to ASTM E-800

Gas	Value (Max PPM)
Hydrogen Chloride	0
Hydrogen Bromide	0
Hydrogen Cyanide	<1
Hydrogen Sulfide	0
Ammonia	0
Aldehydes as HCHO	<10
Oxides of Nitrogen	<50
Carbon Dioxide	<12,500
Carbon Monoxide	<250

- (g) Fittings and Accessories. Fiberglass conduit fittings, elbows, and accessories shall be manufactured using one of two manufacturing procedures. The first method shall use the same process, methods and components as used to manufacture the fiberglass conduit. The second method shall use the compression molding process, Sheet Molding Compound (SMC), for the manufacturer of the finished component. The SMC material shall be a vinyl ester resin with over 30% reinforcement of glass fiber. The glass fibers should be approximately 1" in length. The SMC material shall be fire resistant to UL 2515A specifications and shall be halogen free. Plastic duct plugs if required shall be manufactured from PVC.
- (h) Joining System. The conduit shall be supplied with an integral wound bell on one end and a machined end spigot on the other end. A two component epoxy adhesive shall be applied to the spigot end before joining the conduit together. The adhesive shall be supplied in 20 fl. oz. plastic cartridges. A plastic static mixer tip shall be attached to the cartridges and be applied with an adhesive gun. The adhesive shall be available for two different ambient temperatures, 70°F, 40°F. The adhesive shall be supplied from the same manufacturer of the conduit and fittings in order to retain the UL listing.
- (i) Mounting Hardware. All fastener and mounting hardware shall be in accordance with Article 1088.03 of the Standard Specifications.
- (j) Environmental. The manufacturer shall have a current certificate, issued by an independent and accredited company, or compliance with an ISO 14001 Environmental Management Systems and Performance.
- (k) Quality Assurance Program. The manufacturer shall have a current certificate, issued by an independent and accredited company, or compliance with an ISO 9001 Quality Management System.

Construction Requirements

Installation. Installation for conduit attached to structure shall be in accordance with applicable portions of Article 811.03 of the Standard Specifications and as recommended by the manufacturer. Slip collars shall be installed at each pipe clamp/strap to eliminate binding and allow unrestricted expansion/contraction movement of the fiberglass conduit.

Installation for underground conduit shall be in accordance with applicable portions of Article 810.04 and of the Standard Specifications.

To facilitate the most efficient and safe means of installation of fiber optic cable (by others), the Contractor shall use 20-foot sections of conduit unless restricted by geometric constraints of the bridge structure. Exceptions for use of 20-foot sections of conduit shall be approved by the Engineer.

Use of flexible conduit will not be permitted.

Method of Measurement. This work will be measured for payment in feet in place. Measurements will be made in straight lines along the centerline of the conduit between ends and changes in direction. Changes in direction shall assume perfect straight line runs, ignoring actual raceway sweeps.

Expansion fittings will not be measured for payment.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for CONDUIT ATTACHED TO STRUCTURE, RIGID NONMETALLIC, 4" DIA.

CONNECTION TO EXISTING DRAINAGE STRUCTURE

Description. This work shall consist of joining new pipe to existing manholes as shown on the plans or as directed by the Engineer.

Construction Requirements. An opening for the new pipe shall be made through the walls of the existing structure at the proper location and grade. The new pipe shall be properly fitted into place, flush with the inner face of the existing masonry, or as nearly so as the Engineer determines is practical. After the pipe is in place, the opening around the pipe shall be sealed watertight in a manner approved by the Engineer. Any portion of an existing structure that is damaged in joining the new pipe shall be repaired or replaced, at no additional cost to the Department, with new material of a type matching the old.

Method of Measurement. This work will be measured in units of each complete in place.

Basis of Payment. This work will be paid for at the contract unit price per EACH for CONNECTION TO EXISTING DRAINAGE STRUCTURE

CONNECTION TO EXISTING SEWER

This work shall consist of connecting existing sanitary sewer pipe to proposed sanitary structures as shown in the plans or as directed by the Engineer. All materials and equipment needed to connect the pipe to the new structure shall be included. Connection will need to be approved by the Engineer before backfilling the structure.

The work shall include 5 feet of sewer pipe replacement for each existing pipe location. The pipe, collar, couplings, and trench back fill needed for each existing pipe location shall be paid for separately.

Method of Measurement. This work will be measured in units of each complete in place.

Basis of Payment. This work will be paid for at the contract unit price per EACH for CONNECTION TO EXISTING SEWER.

DETOUR SIGNING

This work shall consist of furnishing, erecting, relocating, maintaining, and removing all detour route and associated advisory signing as specified in the detour plans for the temporary closure of ramps and roadways as indicated and specified. Materials, equipment, and operations for detour signing shall conform to Standard 701901 and to Section 701 of the Standard Specifications. The sizes of signs not specified in the plans shall be as required by the Illinois Manual on Uniform Traffic Control Devices.

All detour signing shall be new or like new condition. The Engineer shall be the sole judge of the condition of the signs.

The Contractor shall notify the Engineer at least three weeks prior to the day the detour is to be in effect. The Engineer shall determine the hour of closure. Engineer will contact the appropriate local agencies and interested parties. If deemed necessary by the Engineer, a pre-construction meeting with the Contractor shall be held at least two weeks prior to the day the detour is to be in effect. The Contractor shall supply to the Engineer the names and telephone numbers of his/her representative responsible for the detour signing prior to the start of the work.

The road/ramps shall not be closed until all signing is erected in accordance with the detour plan and inspected and approved by the Engineer. All existing signing that is not applicable while the detour is in effect shall be completely covered by the Contractor in a manner approved by the Engineer. The Contractor shall be responsible for ensuring that all barricades, signs, lights, and other devices installed by him/her are in place and operating 24 hours each day, including Sundays and holidays during the time the detour is in effect. The detour signage shall be included in the requirements for surveillance and related reports as described in Section 701.10. The Contractor shall be responsible for maintaining the visibility of all detour and construction signing, including clearing vegetation if deemed necessary by the Engineer. Sign locations are subject to approval of the Engineer. Longitudinal dimensions shown on the plans may be adjusted to fit field

conditions, with Engineer's approval. The Contractor shall make all changes in traffic control that are deemed necessary by the Engineer.

The Contractor shall preliminarily notify the Engineer at least one day before the road is to be opened to traffic. The Contractor shall notify the Engineer again at least two hours before the road is to be opened to traffic. The Engineer will contact the appropriate local agencies and interested parties.

This work will be paid for at the contract unit price per LUMP SUM for DETOUR SIGNING.

DRAINAGE STRUCTURE TO BE REMOVED

This item of work shall be performed as directed by the Engineer in conformance with applicable provisions of Section 605 of the Standard Specifications. Storm structures designated for removal shall be completely removed. Storm structure shall be understood to mean any manhole, catch basin or inlet. Depending on existing site conditions, the Engineer may direct the Contractor to completely remove a storm structure. The hole formed thereby from the removal shall be filled with crushed aggregate conforming to CA-7 when in a roadway or walkway.

Basis of Payment. This work will be paid for at the contract unit price per EACH for DRAINAGE STRUCTURE TO BE REMOVED, respectively. These prices shall include all labor, excavation, equipment, materials (including backfill material),

DRAINAGE STRUCTURES TO BE ADJUSTED

Description. This work shall consist of adjusting drainage structures in accordance with applicable portions of Section 602 and 603 of the Standard Specifications. All inlets, catch basins, manholes and drainage structures shall be classified as drainage structures.

Materials. Materials shall be according to Article 602.02 of the Standard Specifications.

Construction Requirements. The adjustments to existing frames, grates and lids shall be in accordance with applicable portions of Section 602 and 603 of the Standard Specifications.

Method of Measurement. This work will be measured for payment in units of each.

Basis of Payment. This work will be paid for at the contract unit price per EACH for DRAINAGE STRUCTURES TO BE ADJUSTED.

DRILL AND GROUT TIE BARS AND DOWEL BARS

Description. This work shall consist of furnishing and placing tie and dowel bars between PCC items, included but not limited to, pavement, shoulders, curb and gutter, and patches. Work under this item shall be performed in accordance with Article 420.05 and 442.06 of the Standard Specifications except as herein modified.

Method of Measurement. This work will not be measured for payment.

Basis of Payment. This work will not be paid for separately and cost shall be included in the cost of the applicable concrete pay item.

DUCTILE IRON WATER MAIN

All water main materials incorporated into the City of Joliet water system, from the main line to the curb stop including fittings, shall be of domestic manufacture (i.e. manufactured within the United States) and shall meet all applicable specifications of the American Water Works Association (AWWA). This work shall include and conform to all requirements as specified in the City of Joliet Requirements.

Material:

- 1 Provide ductile iron pipe complying with ANSI A21.51, thickness class 52, with joints complying with ANSI A21.11.
 - a. Use cement lining complying with ANSI/AWWA C104/A21.4, standard thickness.
 - b. Exterior Coating:
 1. The exterior of ductile iron pipe shall be coated with a layer of arc-sprayed zinc per ISO 8179.
 2. The mass of the zinc applied shall be 200 grams per square meter of pipe surface area.
 - l. A finishing layer of asphaltic coating shall be applied over the zinc coating. The mean dry film thickness of the finishing coat shall not be less than 3 mils, with a local minimum not less than 2 mils.
 3. The coating system shall conform in every respect to ISO 8179-1 "Ductile iron pipes - External zinc-based coating - Part 1: Metallic zinc with finishing layer. Second edition 2004-06-01".
 - c. In areas where petroleum contamination is present use Buna-Nitrile gaskets.
- 2 Provide restrained joint pipe system, where indicated on the drawings, that utilizes one of the following methods:
 - a. Lock rings welded into place around pipe barrel.
 - b. Bolted rings installed around pipe barrels that fit inside pipe bells.
 - c. Gaskets which include stainless steel locking segments vulcanized into the gasket.
 - d. Mechanical joint retainer gland systems that provide locking segments shaped to pipe barrel that do not create stress points on pipe barrel.
 - l. Do not use set screw type retainer glands.
 - e. Acceptable products:

1. Meg-A-Lug System.
 - I. Series 1100 Megalug for MJ to pipe.
 - II. Series 1700 Megalug Harness for push on joint.
 - III. As recommended by manufacturer for connection to existing pipes.

Fittings:

- I. Ductile iron fittings: Provide mechanical joints complying with ANSI A21.10 or A21.53.
 - a. Cement lining: Comply with ANSI A-21.4, standard thickness.
 - b. Bolts and nuts:
 1. Use A-304 stainless steel bolts with nuts and washers of series 300 stainless steel per ASTM A194.
 2. Duratron Sac Nuts or approved equal.
 - I. One sac nut per fitting.

Polyethylene sheet:

1. Comply with ANSI/AWWA C105/A21.5:
2. Thickness: Three layers of co-extruded LLDPE fused into a single thickness of not less than 8 mils.
3. The inside surface of the polyethylene wrap to be in contact with the pipe exterior shall be infused with a blend of anti-microbial biocide to mitigate microbiologically influenced corrosion and a volatile corrosion inhibitor to control galvanic corrosion.
4. Markings: The following information will be clearly marked on the sheet at minimum increments of 2 feet along its length:
 - a. Manufacturers name or trademark.
 - b. Year of manufacture.
 - c. Minimum film thickness and material type (LLDPE).
 - d. Applicable range of nominal pipe diameter size(s).
 - e. Warning – Corrosion Protection – Repair Any Damage.
5. Acceptable manufacturers:
 - a. V-BIO® Enhanced Polyethylene Encasement.
 - b. Or approved equal.

Conductivity appurtenances:

1. Provide wedges of serrated silicon bronze or #10-copper cable and tapping devices specifically designed for this purpose.
2. Use devices provided by the pipe manufacturer.
3. Standard mechanical joints, Field-Lok, Megalug joints or similar joints/restrained joint systems do not provide conductivity.

Pipe tracer wire:

1. The Contractor shall follow the City's tracer wire requirement as stated in the City of Joliet specifications.

Pipe Handling, Storage, Installation And Testing

General:

1. Install in accordance with pipe manufacturer's recommendations.

Ductile Iron Water Mains and Appurtenances:

1. Comply with AWWA C600.
2. Protect pipe and fittings installed in corrosive soils containing cinders or having a high organic content by loose wrapping or tubing with polyethylene sheet.
 - a. Place polyethylene sheet or tube around the entire circumference of the pipe, tie or tape sheet securely to prevent displacement during backfilling.
 - b. Comply with ANSI/AWWA A21.5-99/C105 regarding installation of polyethylene protection.
3. Install conductivity through joints by use of conductivity wedges or copper cable and taps.
 - a. Use two wedges per joint for pipes 12 inches or smaller, and four wedges per joint for pipe sizes larger than 12 inches.
 - b. Use number of copper cable connectors per joint as recommended by the pipe manufacturer.

Depth Of Pipe Cover:

- A. Install water mains and water service lines with a minimum depth of cover of 5 feet below finished grade ground level unless otherwise indicated on the drawings.
- B. Where new water mains cross existing water mains, install new water main below existing main unless otherwise indicated on the drawings.

Connections To Existing Water Mains:

- A. Make connections to existing water mains. Comply with ANSI/AWWAC651. Maintain positive pressure to the area of connection.
- B. Use non-pressure connections except where pressure connections are shown on the Drawings, or required by the conditions encountered at the time of construction.
- C. Make one connection at a time except as approved by the Engineer.
- D. Do not operate the valves on the existing water mains. The employees of the Owner's water department will open and close the valves as required for the connections.
- E. Coordinate shutdown of existing water mains with Owner's water department and Engineer with a minimum of 48 hours notice prior to shutdown.

Pipe Restraining System:

A. General:

1. Provide protection from movement of water main piping, plugs, caps, tees, valves, hydrants, and bends of 11¼° or greater.

B. Restrained joint pipe, fittings and valves:

1. Provide restrained joint pipe to a distance indicated on the drawings, or if not shown on the drawings, to a distance no less than two pipe lengths on each side of a fitting or valve to be restrained.

C. Concrete thrust blocks:

1. When conditions prevent the use of restrained joints, use concrete thrust blocks of an approved type. The use of concrete thrust blocks in lieu of restrained joint pipe, fittings and valves requires written approval of the Engineer.
2. Provide precast or cast-in-place concrete thrust blocking with a compressive strength of 3,000 psi in 28 days.
3. Locate thrust blocking between solid ground and the fitting to be anchored.
4. Unless otherwise shown or directed by the Engineer, place the base and thrust bearing sides of thrust blocking directly against undisturbed earth.
5. Sides of thrust blocking not subject to thrust may be placed against forms.
6. Place thrust blocking so the fitting joints will be accessible for repair.

Sewer Crossing:

A. General:

1. Separate water mains and water service lines from sanitary sewer, storm sewers, combined sewers, house sewer service connections, and drains in accordance with the "Standard Specifications for Water and Sewer Construction in Illinois".
2. The Owner will supply a data set with the locations of all known sanitary service laterals prior to the start of construction.

B. Water mains:

1. Wherever water mains cross storm sewers, sanitary sewers, or sewer service connections:
 - a. Install the water main so that its invert is at least 18 inches above the top of the sewer.
 - b. Maintain this vertical separation for that portion of the water main located within 10' horizontally of any sewer or drain crossed.
 - c. Center a length of water main pipe over the sewer to be crossed with joints equidistant from the sewer or drain.
2. When it is impossible to obtain the minimum 18 inches vertical separation, or when it is necessary for the water main to pass under a sewer or drain:
 - a. Construct the sewer or drain of pressure pipe, conforming to the specification for water main materials.
 - b. Extend the sewer construction on each side of the crossing until the normal distance from the water main to the sewer or drain is at least 10 feet.
 - c. As an alternate, install either the water main or sewer inside a water main quality casing pipe for a distance of 10 feet measured perpendicular to the sewer on each side of the crossing.
3. Where a water main must cross under a sewer:
 - a. Maintain a vertical separation of 18 inches between the invert of the sewer and the crown of the water main.
 - b. Support the sewer or drain line to prevent settling and breaking the water main.

C. Water service lines:

1. Comply with the requirements of water main separation.

D. Sewer manholes:

1. Do not install water line through sewer manhole.

Pressure Connection:

- A. Support the exposed existing water main on concrete pedestals at sufficient intervals to properly carry its own weight, plus the weight of the tapping machinery and fitting.
 1. Provide a concrete thrust block behind tapping sleeve.
- B. Minimum tap hole diameter:
 1. For pipe 12-inch or smaller: 1/2-inch less than the nominal pipe diameter.
 2. For pipe 14-inch through 20-inch: 1½-inch less than the pipe diameter.
- C. Open valve to flush any foreign material after completion of the pressure tapping.

Pipe Insulation:

- A. Rigid Pipe Insulation:
 1. Place rigid insulation board above the pipe bedding material to the width of the trench.
 2. Place rigid insulation board to the required thickness at locations as directed by the Engineer.

Polyethylene Wrapping of Ductile Iron Pipe And Appurtenances:

- A. Comply with requirements of ANSI/AWWA A21.5-99/C105.
 1. Place polyethylene sheet around the entire circumference of the pipe, tie ,or tape sheet securely to prevent displacement during backfilling.
 2. Wrap all water mains, fittings, valves, fire hydrant leaders, fire hydrants, and service lines.
 - a. Wrap copper service lines to a point 3 feet from center of water main.
 - b. Do not block fire hydrant weep hole.

Preliminary Flushing

- A. Prior to disinfection, flush water main as thoroughly as possible.
 1. Flush water main until water runs clear.
 2. Provide a minimum flushing velocity of 2.5 feet per second in the water main.
 3. Where no fire hydrant exists on the end of a water main, the plug (or cap) on the end of the water main must be tapped with opening in the end for flushing purposes. After acceptance install threaded plug into tap.
 - a. 8", 10" and 12" mains: 2½-inch tap.
 - b. 16" mains: 3-inch tap.
 - c. Larger than 16" use temporary fire hydrants.
 4. Contractor has the option to use temporary fire hydrants in lieu of taps. Temporary fire hydrants must be removed after testing is complete.
- B. Coordinate time of flushing with Owner and Engineer, at least 72 hours in advance of flushing.
 1. Do not initiate flush without Owner's permission.

Disinfection

- A. General:
 - 1. After the water main work has been satisfactorily completed and tested, disinfect the work in accordance with AWWA C651 and "Standard Specifications for Water and Sewer Construction in Illinois" as modified by these Specifications.
- B. Application of chlorine:
 - 1. Apply chlorine by gas feed or solution feed chlorinator as approved by the Owner.
 - a. Provide effective diffusion of the gas or solution into the water.
 - b. Provide means for preventing the backflow of water into the feeder.
 - 2. Chlorine solution:
 - a. Apply solution of sodium hypochlorite into one end of the section of main to be disinfected while filling the main with water.
- C. Requirement of chlorine:
 - 1. Initial chlorine solution in pipe: At least 50 mg/L, but not more than 100 mg/L.
 - 2. Retain the disinfecting solutions in the work for at least 24 hours.
 - 3. Chlorine residual after the retention period: At least 25 mg/L.
- D. Flushing and testing:
 - 1. Following chlorination, flush treated water thoroughly from the water mains until the chlorine concentration in the water flowing from the main is no higher than generally prevailing in the Owner's system, or less than 1 mg/L.
- E. After flushing, the Owner will collect two samples on successive days at least 24 hours apart in sterile bottles treated with sodium thiosulfate. Notify the Engineer and Owner when leakage testing is complete and schedule the time for sample collection with the Owner. Provide materials and support to the Owner in collection of samples.
 - 1. The Owner will perform bacteriological analysis.
 - 2. Should the initial disinfection result in an unsatisfactory bacterial test, repeat the chlorination and sampling procedures until satisfactory results are obtained.
- F. Swabbing:
 - 1. Flush and swab the piping, valves, and fittings that must be placed in service immediately and cannot be disinfected by the above specified methods, with 5% solution of calcium hypochlorite prior to assembly.
 - a. Secure the Engineer's approval before applying this method of disinfection.

Dechlorination

- A. Comply with AWWA C651-05 requirements to neutralize the residual chlorine in new water mains.
- B. After new water mains have passed disinfection requirements, utilize portable diffusing dechlorinators that utilize sulfur dioxide or other chemicals listed in Appendix C of AWWA C651 to lower chlorine residuals prior to discharge to the drainage system.
 - 1. Lower concentration to 1 mg/L or less.

Basis of Payment. This item will be paid for at the contract unit price per FOOT for DUCTILE IRON WATERMAIN of the size specified, regardless of depth. Water main shall be listed in the bid items by size which shall be measured in lineal feet along the center without deduction for valves and fittings. Embedment up to 1 foot above the pipe shall be included in the cost per lineal feet of water main.

All restrained joint type fittings shall be included in the cost per lineal foot of water main unless otherwise noted on the plans. Additional fittings not anticipated shall not be paid for separately but included in this pay item. When the water main terminates in a hydrant, valve or other main connection, measurement shall be from the center of the hydrant valve or main connection.

ELASTOMERIC CHECK VALVE

Description. This work shall consist of furnishing, transporting, and installing elastomeric flat bottomed check valves of the size, shape, design head and at the locations shown on the plans and specified herein with all the necessary appurtenances.

Materials. Provide an all-elastomer design duck bill check valve with an all-rubber flange and stainless steel backup rings that can be fastened directly to the concrete wall. Refer to drainage plan details for size and dimensions of the elastomeric check valve.

Installation. The elastomeric check valve shall be installed according to the manufacturer's recommendations and as determined by the Engineer. The valve shall be installed in a plumb position.

The quantity and size of the fasteners shall be as recommended by the manufacturer.

Basis of Payment. This work will be paid for at the contract unit price per EACH for ELASTOMERIC CHECK VALVE, of the specified size.

END SECTION (SPECIAL)

Description. This work shall consist of installing precast or cast-in-place (CIP) reinforced concrete culvert end sections for pipe culverts at locations shown on the plans or as directed by the Engineer. The end sections shall be constructed in accordance with the requirements of Section 503 of the Standard Specifications and the details shown on Standard 542206, except that the end section shall have a skew angle of 0° (end section shall be constructed perpendicular to the slope of the proposed embankment).

Method of Measurement. This work will be measured in units of each complete in place.

Basis of Payment. This work will be paid for at the contract unit price per EACH for END SECTION (SPECIAL) of the size specified.

EXPLORATION TRENCH (SPECIAL)

This item shall consist of excavating an area for the purpose of locating existing utilities within the construction limits of the proposed improvement. This work shall be performed as directed by the Engineer

The depth of the trench shall be variable but shall be deep enough to locate all potential conflicts. The width of the trench shall be sufficient to allow proper investigation of the entire trench. The exploration trench shall be constructed at the locations as determined by the Engineer.

After the trench has been inspected by the Engineer, the excavated material shall be used to backfill the trench in a manner satisfactory to the Engineer. Any excess materials shall be disposed of according to Article 202.03 of the Standard Specifications.

Method of Measurement: The exploration trench will be measured for payment in feet of trench constructed.

Basis of Payment: This work will be paid for at the contract unit price per FOOT for EXPLORATION TRENCH (SPECIAL).

EXPRESSWAY SWEEPING CYCLE

Description. This work shall consist of the sweeping, pickup, removal, and satisfactory disposal of all debris, refuse, and other rubbish which has accumulated on the highway. Areas to be cleaned are those driving surfaces including expressway, expressway ramp and local street pavement, expressway, expressway ramp and local street shoulders, and crash investigation sites within the project limits. All work will be done at night according to the Keeping the Expressway Open To Traffic special provision. This work shall include the traffic control required to close lanes necessary for the sweeping work. Moving lane closures per Standard 701426 will not be permitted. Lanes shall be closed per Standards 701400, 701401, 701428, 701446, and as directed by the Engineer. Cleaning will be required once every other month starting within 30 days of contract award until substantial completion of the project or as directed by the Engineer.

Because sweeping operations need water to work effectively, sweeping will not be allowed when temperatures or wind chill factors are forecasted by the Departments certified meteorologists to be at or below freezing. Temperature must be above 32 °F. All shoulders and curb lines must be free of any existing snow and/or ice. Dry sweeping shall be allowed only if it is considered an emergency, immediate hazard, or any work as designated by the department that requires first priority corrective action.

Sequence of Work. The Contractor shall submit a sequence of work for the full expressway sweeping cycle. The sequence of work shall be approved by the Engineer prior to commencing operations. It is required that the cleaning be completed to the satisfaction of the Engineer.

The length for Contract 62F94 has been determined to be:

Existing

Eastbound I-80:	0.8 miles (STA 694+80 TO STA 734+13)
Westbound I-80:	0.8 miles (STA 694+88 TO STA 733+42)
Chicago Street Ramp CB:	0.3 miles (STA 0+00 TO STA 14+22)
Chicago Street Ramp AD:	0.3 miles (STA 0+00 TO STA 12+85)
Chicago Street Ramp CA:	0.3 miles (STA 0+00 TO STA 11+75)
Chicago Street Ramp AC:	0.4 miles (STA 3+00 TO STA 21+16)
Chicago Street Ramp DB:	0.3 miles (STA 0+00 TO STA 11+03)
Chicago Street Ramp BC:	0.3 miles (STA 0+00 TO STA 13+21)
Northbound Chicago Street:	0.9 miles (STA 12+00 TO STA 57+00)
Southbound Chicago Street:	0.9 miles (STA 12+00 TO STA 57+00)
Richard Street Ramp D:	0.3 miles (STA 4+00 TO STA 17+53)
Richard Street Ramp A:	0.3 miles (STA 100+00 TO STA 114+47)
5 th Ave:	0.1 miles (1 block east/west of Chicago St)
Patterson Ave:	0.1 miles (Chicago Street to first driveway)
Eastern Ave:	0.1 miles (5 th Avenue south to dead end)

Proposed

Eastbound I-80:	0.8 miles (STA 60+04 TO STA 733+47)
Westbound I-80:	0.8 miles (STA 60+04 TO STA 732+77)
Chicago Street Ramp A:	0.4 miles (STA 600+00 TO STA 620+72)
Chicago Street Ramp AA:	0.4 miles (STA 5+00 TO STA 22+66)
Chicago Street Ramp B with Temporary Pavement Connections:	
	0.4 miles (STA 800+00 TO STA 818+03)
Chicago Street Ramp BB:	0.4 miles (STA 400+00 TO STA 417+56)
Chicago Street Ramp C:	0.5 miles (STA 3+00 TO STA 25+85)
Northbound Chicago Street	.5 miles (STA 201+83 TO STA 227+50)
Southbound Chicago Street	0.5 miles (STA 201+83 TO STA 227+50)
Temporary Ramp C:	0.1 miles (STA 5+00 TO STA 7+58)

Method of Measurement. This work shall be measured for payment per each cycle of sweeping.

Basis of Payment. This work will be paid for at the contract unit price per EACH cycle for EXPRESSWAY SWEEPING CYCLE, which shall include the labor, equipment, and materials necessary to perform the work as herein specified and as directed by the Engineer. Each cycle shall include all existing and proposed roadways which are open to traffic at the time of the sweeping.

FENCE REMOVAL

Description: This work shall include all materials, labor, and equipment necessary for the removal and disposal of the existing fence at locations shown in the plans, as directed by the Engineer, and in accordance with Section 664 of the Standard Specifications.

The fence, including all posts, hardware, gates, tension wire, barbed wire and accessories, shall be removed in its entirety and disposed of in accordance with Article 202.03. Holes left shall be backfilled with suitable material approved by the Engineer, and the surface of the hole shall be treated to match the surrounding area. Backfill and restoration shall not be measured separately for payment.

Prior to beginning work, the Contractor shall report any existing fence damaged to the Engineer. Any fence damaged during removal past the limits of specified removal shall be repaired or replaced by the Contractor as directed by the Engineer. No additional compensation will be provided for the repair or replacement of fence damaged during removal.

The removal of existing chain link fence and woven wire fence within the right-of-way not called out in the plans will not be measured for payment and will be considered clearing.

Method of Measurement: Fence removal will be measured for payment in feet of fence removed.

Basis of Payment: This work will be paid for at the contract unit price per FOOT for FENCE REMOVAL.

FIBER OPTIC INNERDUCT 1 1/4" DIA.

Description. This item shall consist of furnishing, installing, splicing, connecting, and demonstrating continuity of fiber optic cable innerduct of sizes specified herein and as shown on the contract drawings. The innerduct shall be HDPE.

Materials.

The duct shall be a spiral ribbed plastic duct which is intended for underground use and which can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance. The ribbed duct shall have internally designed longitudinal ribs for reduced pulling frictions and increased lubrication effectiveness.

The duct shall be made of HDPE which shall meet the requirements of ASTM D 3035. The innerduct material shall be composed of HDPE meeting the requirements of PE334470E/C as defined in ASTM D3350.

Submittal information shall demonstrate compliance with the details of these requirements.

Dimensions. Duct dimensions shall conform to the standards listed in ASTM D3035, SDR-11. Submittal information shall demonstrate compliance with these requirements.

Nominal Size (Diameter)	Inside Diameter (minimum)	Outside Diameter (Average)	Wall Thickness (Min.)	Bend Radius (minimum)	Pull Strength	Weight Average (lbs/100ft.)
1.25"	1.313"	1.660"	0.151"	17"	750	31

Marking. As specified in NEMA Standard Publication No. TC-7, the duct shall be clearly and durably marked at least every 10 feet with the material designation (HDPE for high density polyethylene), nominal size of the duct, and the name and/or trademark of the manufacturer.

Color. Innerduct shall be colored as follows or as directed by the Engineer:

Usage Designation	Color
Fiber Optic Distribution Cable (Ducts containing cables of 12, 6 or 4 fibers and 96 fiber ducts designated as distribution fibers)	Blue

Construction Requirements

Installation.

Pulling Tension. Pulling tension of the duct shall be monitored throughout the pull and pulling tension shall not exceed those listed in the table or the specific manufacturer maximum pulling tensions as indicated in the catalog cut submittals. Failure to monitor the pulling tension will result in a non-payment of that particular duct span, and the span may be reinstalled with new duct at no additional cost to the State. Lubricants used shall be compatible with the duct.

Handholes and Communications Vaults. Where duct passes through handholes or vaults, the duct shall be looped uncut within the handhole unless otherwise indicated on the plans or directed by the Engineer.

Bends. Minimum bending radius shall be in accordance with the above table or the manufacturer's recommended radius, whichever is larger. Bends shall be made so that the duct will not be damaged, and the internal diameter of the duct will not be effectively reduced. The degrees of bend in one duct run shall not exceed 360° between termination points.

In Trench. Where duct is installed in trench, it shall be placed in the bottom of the trench after all loose stones have been removed and all protruding stones have been removed or covered with backfill material as directed by the Engineer.

Where duct is shown to be installed in trench, it shall be installed at a depth not less than 30 inches unless otherwise indicated or specifically directed by the Engineer.

The inner duct may be plowed into place. Unless otherwise indicated or specifically approved by the Engineer, plowing of inner duct shall lay the duct in place and shall not pull the duct through the length of the cut behind a bullet nose mandrel or similar apparatus. In all cases, plowing operations shall be non-injurious to the duct.

In Raceway. Where duct is installed in raceways, lubricating compounds shall be used where necessary to assure smooth installation.

Joints. All HDPE duct to HDPE duct joints shall be made with an approved duct fusion splicing device.

HDPE coilable non-metallic conduit to non-HDPE coilable non-metallic conduit joints shall be either made with an approved mechanical connector or with a chemical compound. Both methods must be specifically designed for joining HDPE coilable non-metallic conduit. Minimum pullout force for the chemical compound shall be 540 pounds.

Method of Measurement. The duct shall be measured for payment in linear feet in place as described herein. Measurements shall be made in straight lines between horizontal changes in direction between the centers of the terminating points (poles, cabinets, junction boxes). Vertical

measurement of the duct shall be as follows: for runs terminating at poles, the vertical measure shall be taken from the bottom of the trench, or horizontal raceway, to a point 18-inch beyond the center of the light pole handhole regardless of light pole mounting method.

Innerduct installed in excess of the limits describes herein shall not be paid for.

Basis of Payment. This work will be paid at the contract unit price per FOOT for FIBER OPTIC INNERDUCT 1 1/4" DIA., which price shall be payment in full for all material and work as described herein.

FIBER OPTIC UTILITY MARKER

Description. This work shall consist of installing a fiber optic utility marker post.

Materials. Fiber optic utility marker posts shall be made of non-conductive high-density polymer. IDOT marker posts shall be white in color with an orange cap with black graphic and lettering on two sides. Third party markers shall be integrally orange in color with an orange cap with black graphic and lettering on two sides. Lettering on IDOT and third party markers shall read "**IDOT DISTRICT 1 847-705-4612**". All colors shall be stabilized against ultraviolet light such that they will not fade under continuous exposure to direct sunlight. The marker shall retain dimensional stability in temperatures ranging between -40°F and 175°F. Each post shall be able to withstand a single vehicle impact at 45 MPH and return to within 10° of vertical within 60 seconds.

Construction Requirements

Installation. Fiber optic utility marker posts shall be installed along the path of microduct or innerduct conduit installation between communications vaults at a maximum spacing of 500 feet, changes in direction, and on either side of pavement or bridge crossings. For sections where IDOT and third party microduct conduit are installed in a common trench, a single fiber optic utility marker post shall be installed.

Method Of Measurement. This work will be measured for payment in units of each.

Basis Of Payment. This work will be paid for at the contract unit price per EACH for FIBER OPTIC UTILITY MARKER.

FIRE HYDRANT WITH AUXILIARY VALVE AND VALVE BOX

Fire hydrants shall conform to AWWA C502-85. All hydrants shall be furnished with 6-inch flanged connections. All hydrants shall have a 5 ¼-inch valve opening; open left. All hydrants shall be provided with one 4 ½-inch NST steamer connection and two 2 ½-inch NST hose connections. Hydrants shall be painted red. One-quarter cubic yard of coarse, washed, glacial gravel shall be placed at the base of the hydrant to provide for drainage.

Fire hydrants shall be measured for payment as an installed unit complete with accessories. Accessories include a 6-inch gate valve and valve box connected between the watermain and the fire hydrant. This work shall also include any vertical adjustment required to position the center of the steamer nozzle at least 18 inches above ground level. The hydrant shall be installed with traffic flange positioned as per manufacturer's installation instructions. Hydrants shall be Mueller Centurion A423 or Clow Medallion or E.J.I.W. 5BR250. All fire hydrants shall be new, manufactured either in the year that construction begins or the previous year.

Paint fire hydrants in colors selected by the owner. Municipal treated water: red. Raw water: green. Private systems: yellow.

This work shall include and conform to all requirements as specified in the City of Joliet Requirements.

Fire Hydrant Installation:

- Install fire hydrants plumb with the lowest hose connection at least 18 inches, but no more than 26 inches, above the finished grade ground level.
- Set fire hydrant and auxiliary valve on precast concrete blocks to provide firm support for the bases.
- Brace the fire hydrant base with solid concrete blocking between the base and undisturbed trench wall to counteract the reaction thrust of water pressure at the base.
 - Provide mechanical joint anchoring fittings or approved restrained joints.
- Brace the fire hydrant barrels during backfilling.
 - Do not block the drain hole in fire hydrant.
- Place a minimum of 1/2 cubic yards of washed coarse stone at and around the base for proper drainage.
 - Cover stone with plastic before backfilling.
- Place and compact backfill materials in 6-inch layers around the fire hydrant and auxiliary gate valve.
- Cover new fire hydrant with plastic bag until new system is in service.

Basis of Payment: This work will be paid for at the contract unit price per EACH for FIRE HYDRANT WITH AUXILIARY VALVE AND VALVE BOX and shall include all materials, equipment and labor necessary to install the fire hydrant and trench backfill at least 1 foot above the top of the pipe and hydrant.

FIRE HYDRANTS TO BE REMOVED

This item shall be performed in accordance with the applicable portion of Section 564 of the Standard Specifications.

This work shall include all labor, materials, and equipment necessary to remove an existing fire hydrant and relocate it to the City of Joliet Water Department Maintenance Facility at 921 E. Washington Street. All pipe and valves to remain from the tee to the fire hydrant, shall be restrained with tie rods, friction clamps, ductile lugs or other restraint systems approved by the Engineer, prior to the removal of the fire hydrant. The City will not shut off the watermain unless the auxiliary valve cannot provide a sufficient shut off to perform the work.

Basis of Payment: This work will be paid for at the contract unit price per EACH for FIRE HYDRANTS TO BE REMOVED. All fittings required to complete this work shall be included in the unit price to the remove the fire hydrant.

GROUNDING OF ITS SUBSYSTEMS

Effective: March 12, 2009

The grounding of ITS subsystems shall meet the requirements of Section 806 of the Standard Specifications. All ITS subsystems (ramp metering system, dynamic message sign system, system detector stations, etc.), associated equipment, and appurtenances shall be properly grounded in strict conformance with the NEC and as shown on the plans.

Testing shall be according to Section 801.13(a)(5) of the Standard Specifications:

The grounded conductor (neutral conductor) shall be white color-coded. This conductor shall be bonded to the equipment-grounding conductor only at the electric service installation. All power cables shall include one neutral conductor of the same size as the phase (hot) conductors.

The equipment-grounding conductor shall be green color-coded. The following is in addition to Section 801.04 of the Standard Specifications.

Equipment grounding conductors shall be XLP insulated No. 6, unless otherwise noted on the plans and bonded to the grounded conductor (neutral conductor) only at the electric service installation. The equipment-grounding conductor is paid for separately and shall be continuous. The earth shall not be used as the equipment-grounding conductor.

Equipment grounding connectors shall be bonded, using a listed grounding conductor, to all ramp meters, DMS, and detector cabinets, handholes, and other metallic enclosures throughout the ITS subsystems, except where noted herein. A listed electrical joint compound shall be applied to all conductor terminations, connector threads, and contact points.

All metallic and non-metallic raceways containing ITS circuit runs shall have a continuous equipment grounding conductor, except raceways containing only detector loop lead-in circuits, circuits under 50 volts and/or fiber optic cable will not be required to include an equipment grounding conductor.

The grounding electrode conductor shall be similar to the equipment grounding conductor in color-coding (green) and size. The grounding electrode conductor is used to connect the ground rod to the equipment grounding conductor and is bonded to ground rods via exothermic welding, listed pressure connectors, listed clamps or other approved listed means.

Basis of Payment. Payment shall be included in the various items associated with ITS.

HIGH-EARLY-STRENGTH PORTLAND CEMENT CONCRETE PAVEMENT (JOINTED)

Description. This work shall consist of constructing high-early strength PCC pavement at locations shown on the plans. This work shall be performed in accordance with Section 420 of the Standard Specifications and shall comply with the requirements of Section 1020 of the Standard Specifications for class PV concrete. This item will use class PV concrete to reach 3500 psi in three days.

Basis of Payment. This work will be paid for at the contract unit price per SQUARE YARD for HIGH-EARLY-STRENGTH PORTLAND CEMENT CONCRETE PAVEMENT (JOINTED), of the thickness specified.

LIGHT POLE FOUNDATION, INTEGRAL WITH BARRIER WALL

Description. This item shall consist of constructing a median barrier wall and base integral with a light pole foundation according to the Standard Specifications, as shown on the plans, and as specified herein.

Materials. The materials shall be in accordance with Articles 637.02 and 836.02 of the Standard Specifications as applicable. Conduit expansion deflection couplings shall be in accordance with Article 1088.02 of the Standard Specifications.

CONSTRUCTION REQUIREMENTS

Installation. The top portion of the foundation shall be integral with a portion of the double face barrier wall, as one monolithic structure, as shown on the plans and as directed by the Engineer. This portion of the foundation shall be of the same shape, height, and width as the adjacent wall sections and shall be constructed according to Section 637, Article 503.06, and Article 503.07 of the Standard Specifications as applicable. Any required forms, sheeting, cribbing or other associated work required to complete the foundation shall be included. The length of the wall and base included shall be as shown on the plans.

Method of Measurement. Pole foundations will be measured per each complete and in place, which includes the horizontal length of median barrier wall and base. No separate measurement will be made for variable height or width median barrier sections.

Relocation of a foundation due to an obstruction and any shaft excavation to that point will not be measured for payment.

Excavation in rock will be measured for payment according to Article 502.12.

Basis of Payment. This work will be paid for at the contract unit price per EACH for LIGHT POLE FOUNDATION, INTEGRAL WITH BARRIER WALL, which shall be payment in full for the work specified herein regardless of the height or width of the median barrier.

The drilled shaft portion of the foundation, anchor rods, reinforcement, and grounding electrode integral with a portion of the double face barrier wall and base shall be paid for separately.

LIGHT POLE FOUNDATION, INTEGRAL WITH BARRIER WALL, 24" DIAMETER

Description. This item shall consist of constructing a median barrier wall light pole foundation drilled shaft with anchor rods, reinforcement, and grounding electrode according to the Standard Specifications, as shown on the plans and as specified herein.

Materials. The materials shall be in accordance with Articles 836.02 and 1006.10 of the Standard Specifications as applicable.

Grounding electrodes and grounding electrode conductors shall be in accordance with Article 806.02 of the Standard Specifications.

Construction Requirements

Installation. The drilled shaft portion of the foundation shall be constructed according to Article 836.03(a) of the Standard specifications as applicable and as shown on the plans. A portion of the anchor rods, reinforcement, and grounding electrode shall be integral with a portion of the double face barrier wall and barrier base. Any forms or other associated work required to complete the foundation shall be included.

Method of Measurement. Pole foundations will be measured per foot complete and in place from the bottom of the drilled shaft to the bottom of the barrier base.

Relocation of a foundation due to an obstruction and any shaft excavation to that point will not be measured for payment.

Excavation in rock will be measured for payment according to Article 502.12.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for LIGHT POLE FOUNDATION, INTEGRAL WITH BARRIER WALL, 24" DIAMETER, which shall be payment in full for the work specified herein.

The top portion of the foundation integral with a horizontal length of the double face barrier wall and base shall be paid for separately.

LIGHTING CONTROLLER, RADIO CONTROL, DUPLEX CONSOLE TYPE, WITH SCADA AND FIBER OPTIC

Effective: January 1, 2022

Description. This work shall consist of furnishing and installing a roadway lighting electrical control cabinet with radio control complete with foundation and wiring for the control of highway lighting. The completed controller shall be an industrial control panel under UL 508 and shall be suitable for use as service equipment

Double Door Enclosure

Cabinet. The cabinet shall be of the dimensions shown on the plans and fabricated from 1/8 in. thick aluminum alloy No. 3003-H14. The cabinet shall comply with ANSI C 33.71 and UL 50 and be reinforced with aluminum angles.

Doors. The doors shall have stainless steel hinges. The door handle shall be stainless steel, a minimum diameter of 1/2 in. and be furnished with a rain and ice resistant lock. The doors shall be gasketed to exclude the entry of moisture, dirt, and insects. A linkage-arm system, of simple construction, shall be attached to the cabinet doors to allow securing in a wide open position during field operations.

Insulation. When specified, the interior compartment shall be insulated on the inside of the sides, back, top, bottom, and inside of the doors with 1 in thick polyisocyanurate rigid foam insulation board. The foam board shall have foil facers on each side. The side facing the interior of the cabinet shall have a white tinted foil facer with a satin finish. The insulation shall have a minimum aged thermal resistance (R-value) of 8 at a 40°F mean temperature. The insulation shall comply with Federal Specification HH-I-1972/1, class 2.

Mounting. The cabinet shall be mounted as indicated on the plans.

Work Pad. Except where the cabinet is facing a sidewalk, a poured 4 in. thick concrete pad, no less than 48 in., square shall be provided in front of the cabinet.

Finish. All aluminum enclosures shall be finished.

Surface Preparation: The cabinet, doors and all other parts to be painted will be submerged in each tank of a three step iron phosphate conversion technique. After phosphatizing the parts shall be passed through an oven and baked to eliminate any moisture.

Finish coat: Shall be polyester powder paint applied electrostatically to a minimum thickness of 2 mils and baked at 375°F for 20 minutes.

The color of the finish paint shall be ANSI Standard No. 70 sky gray or as specified by the Engineer. The finish shall be applied according to the paint manufacturer's recommendations and the manufacturer shall certify, in writing, to the Department, that the finish has been applied properly.

Submittal data submitted for approval shall address the requirement for the paint manufacturer's certification and shall include a standard, single source paint warranty by the paint manufacturer of the controller manufacturer to the Department.

Identification. The cabinet door shall have a stainless-steel name plate of the dimensions and engraving indicated on the plans. An identification decal shall also be installed on the back of the cabinet as specified elsewhere herein.

Control Components

Time Switch. When specified, each controller shall have an electric time switch for automatic control of highway lighting circuits operating on a daily schedule having a fixed relation to sunrise and sunset. Turn-on and turn-off times shall be adjustable ± 45 minutes from sunrise and sunset. All settings shall be field adjustable without special tools. Complete installation instructions, details on wiring connections, and information on time setting, manual operation, and necessary adjustments shall be furnished with each time switch.

The time switch shall be a microprocessor-based two channel controller with astronomic functions on both channels. The latitude shall be adjustable from ten to 60° in the northern hemisphere. Latitude changes shall be user settable without the use of special tools.

The time switch shall be programmable in an AM/PM format, with a resolution of one minute or better. The time switch shall automatically adjust for daylight saving time and have automatic leap year correction and operate on 240 V AC without the use of an additional transformer.

A battery backup shall be integral with the controller and shall use a nickel-cadmium battery. The battery backup shall provide power to the controller memory for a minimum of 72 hours in the event of power failures.

The published operating temperature range of the time switch shall be from 86 to 158°F.

The time switch output relay contacts shall be rated sufficiently to handle the in-rush current of two 200 A contactors. The time switch shall have a NEMA type 1 enclosure as a minimum. The time switch programming instructions shall be moisture proof and permanently affixed to the time switch or as otherwise approved by the Engineer.

Circuit Breakers. All feeders, branch circuits, and auxiliary and control circuits shall have overcurrent protection. The overcurrent protection shall be by means of circuit breakers.

Circuit breakers shall be standard UL listed molded case, thermal-magnetic bolt-on type circuit breakers with trip free indicating handles. 240 V circuit breakers shall have a UL listed interrupting rating of not less than 10,000 rms symmetrical amperes at rated circuit voltage for which the breaker is applied. 480 V applications shall have a UL listed interrupting rating of not less than 14,000 rms symmetrical amperes at rated circuit voltage.

Multi-pole circuit breakers larger than 100 A size shall have adjustable magnetic trip settings.

The number of branch circuit breakers shall be as indicated on the control cabinet detail drawing or as indicated in the lighting system wiring diagram whichever is greater plus two spare circuit breakers.

Contactors. Contactors shall be electrically operated, mechanically held as specified, with the number of poles required for the service and with operating coil voltage as indicated. The contactor shall have an in-line drive operating mechanism. Ampere rating of contactors shall be not less than required for the duty shown and shall otherwise be rated as indicated.

Contactors shall be complete with a non-conducting inorganic, non-asbestos subpanel for mounting.

Mechanically held contactors shall be complete with coil clearing contacts to interrupt current through the coil once the contactor is held in position.

The main contactor contacts shall be the double break, silver to silver type. They shall be spring loaded and provide a wiping action when opening and closing. The contacts shall be renewable from the front panel, self aligning, and protected by auxiliary arcing contacts.

The line and load terminals shall be pressure type terminals of copper construction and of the proper size for the ampere rating of the contactor.

A lever for manual operation shall be incorporated in the mechanically held contactor. Protection from accidental contact with current carrying parts when operating the contactor manually shall be provided.

The contactor operating coil shall operate at phase to neutral voltage. Single phase contactors shall be two pole devices with continuous rating for the amperage selected per pole.

Open and closed positions for mechanically held contactors shall be clearly indicated and labeled in permanent manner as approved by the Engineer.

Auto/Manual Switches. The cabinet shall be equipped with automatic and manual operating controls via two, single pole double throw switches, one being a maintained-contact manual-automatic selector switch and one being a momentary-contact manual on-off switch with a center rest position. Both switches shall be premium specification grade, rated for the applied duty but not less than 20 A at 240 V and each shall be mounted in a 4 in. square box with cover.

The control circuit shall have overcurrent protection as indicated and as required by NEC requirements.

Ground & Neutral Bus Bars. Separate ground and neutral bus bars shall be provided. The ground bus bar shall be copper, mounted on the equipment panel, fitted with 22 connectors of the type shown on the plans, as a minimum. The neutral bar shall be similar. The heads of connector screws shall be painted white for neutral bar connectors and green for ground bar connectors.

Interior Lighting, Receptacle and CCTV Power. The cabinet shall have an auxiliary device circuit at 120 V single phase to supply a convenience receptacle, cabinet light and a dedicated 120v circuit for CCTV camera power indicated in the plans. Where 120 V is not available directly from the service voltage, an outdoor dry type step-down transformer not less than 2 KVA shall be provided as described elsewhere herein.

The auxiliary circuit, including transformer primary and secondary, shall have overcurrent protection according to NEC requirements.

The interior, 60 W incandescent lighting fixture of the enclosed-and-gasketed type, shall be switched from a single pole, single throw, 20 A switch. The switch shall be premium specification grade in a suitable 4 in. box with a cover.

A 20 A duplex receptacle, ground fault interrupting, premium specification grade shall be furnished in a 4 in. square box with cover, for 120 V auxiliary use.

Surge Arrester. The control circuit in the cabinet shall be protected by a surge arrester meeting the requirements of Article 1065.02.

Wiring and Identification. Power wiring within the cabinet shall be of the size specified for the corresponding service conductors and branch circuits and shall be rated RHH/RHW, 600 V. Control and auxiliary circuit wiring shall be rated RHH/RHW or MTW with jacket, 600 V.

All power and control wiring shall be stranded copper. When specified all wiring shall be tagged with self-sticking cable markers. When the contract drawings do not specifically indicate assigned wire designations, the manufacturer shall assign wire designations and indicate them on the shop drawings.

All switches, controls, and the like shall be identified both as to function and position (as applicable) by means of engraved two color nameplates attached with screws, or where nameplate are not possible in the judgement of the Engineer, by the use of cloth-backed adhesive labels as approved by the Engineer.

The cabinet with all its electrical components and parts shall be assembled in a neat orderly fashion. All the electrical cables shall be installed in a trim, neat, professional manner. The cables shall be trained in straight horizontal and vertical directions and be parallel, next to, and adjacent to other cables whenever possible.

Transformer, General Purpose. The transformer shall be dry type and weatherproof so that it may be installed indoors or outdoors without additional housing. It shall have an enclosure for splices with provisions for weather tight conduit connections. The transformer shall have four taps on the primary side, one at 2 1/2%, one at 5%, one at 7 1/2% and one at 10% below rated voltage.

Insulation shall be class F or class H. The transformer shall meet the applicable ASA and IEEE standards.

Mounting and back plates shall be of aluminum alloy 2024, 3003 or 6061. Bolts, nuts and washers shall be of series 300 stainless steel. Bolts shall have hexheads. Nuts shall be hexagon and self locking. Washers shall be of the flat type.

Radio Control Equipment

Receiver - Decoder: The radio control module consists of a radio receiver, digital decoder, and an output interface which allows centralized remote radio control of the lighting controller turn-on and turn-off functions. The radio control module must be capable of operation consistent with the existing radio control system, a Motorola SCADA Central Station.

The existing control system currently operates over 250 discrete lighting controllers via a securely coded proprietary data scheme. For this reason, the control module must consist of a Motorola ACE 3600 Modular Remote Unit, model F 7563, (small housing), with no less than the following options:

Motorola Designation	Description
F 7563 (VHF), F 7564 (UHF)	ACE 3600 CPU *
V 245	Mixed I/O
V 261	240 VAC Power Supply w/charger
Z 857AA	Surge Protection

* Includes one 3 slot frame, one ACE 3600 CPU plus firmware, one mixed I/O module, one VHF or UHF (as directed by the Engineer) CDM 750 radio with FSK radio interface, one port 3 AC power supply with charger, one 6.5 Ah battery, installed in a 15" X 15" X 8.26" NEMA 4X/IP 56 painted metal enclosure with instruction manual.

The manufacturer's designation by no means relieves the Contractor of providing a fully functional radio system as described herein.

A 120/240 to 24VAC step down transformer shall be included for the SCADA system.

The radio control module shall be programmed for the following operational parameters:

- Transceiver Frequency: To be specified by the Engineer
- Receive Frequency: To be specified by the Engineer
- Communications Failure Preset: Normally Open
- Individual Station address: To be specified by the Engineer

Antenna. The antenna shall be thick mount up to 1/2" mounting surface mounted by screw adapter (no magnet mounts). The low profile antenna mount shall be equivalent to Antenex – MABT8XNSI antenna mount low profile. Accompanying antenna shall be equivalent to Antenex – B132 (Broad Band – VHF/UHF 1/4 wave 150-928 MHz. Accompanying cable shall be equivalent to Antenex-RG8X and conductor equivalent to Antenex – CN8X from radio to antenna and shall be of appropriate length and not longer than 8 ft.

Installation. I/O Module. All motherboard cards shall be configured and installed as per manufacturer's specifications and IDOT specification Ltg SCADA 397. Modules include but are not limited to; CPU, Mixed I/O. All digital inputs terminated on the Mixed I/O card shall be dry. Termination points for all digital input points will be reflected on power center wiring diagram or additional wiring schematic provided by the engineer. All digital outputs received from the Mixed I/O card shall be rated at 24 VAC 2A. All digital outputs shall be connected to interposing relays prior to being integrated into the power center wiring logic. The digital outputs shall maintain a momentary closure for approximately 2 seconds.

All wiring termination points shall be tagged using the nomenclature given on the wiring diagram. The alarms acknowledge button shall be implemented with a placard stating "Alarm Acknowledge". Site configuration, map implementation, screens tagging and other related software configurations shall be specified elsewhere herein.

The antenna shall be centered on the top of the control cabinet. The antenna cable shall be dressed and trimmed for minimal length, allowing sufficient slack of removal of the radio connection for replacement or testing without disruption to the installation. The antenna connector shall be properly soldered to the cable assembly. Great care shall be exercised in the assembly of the

antenna connector, excessive heat will destroy the inner insulation, and insufficient heat will produce a cold solder connection on the outer shield.

Intra-module wiring shall be 18 AWG stranded wire, color coded (American) consistent with battery polarity, and signal. The wire connection from terminal block (TB2) to the interpose relays shall be 14AWG stranded. All wires connected to the radio modules shall be dressed and tinned prior to insertion, (crimp on connectors will not be allowed for use in the radio system). Cost of all wire is inclusive within the scope of this work.

A terminal strip separate from the integral radio module and power supply shall be provided to interface power and signal conductors to the lighting controller. Terminals and wiring shall be labeled in accordance with the drawings and dressed to allow service. The radio module shall be provided with constant 240 VAC power. The control power breaker shall provide power for the SCADA system. This is to allow the system to be energized at all times.

The SCADA system shall be tested in conjunction with the controller inspection, prior to field installation. The turn-on and turn-off function shall be tested ten consecutive times utilizing actual signals originating from District 1 headquarters. Any failures must be cleared before the controller is delivered to the jobsite.

Null covers shall be provided for the slots not used. All analog inputs shall be 4-20 mA. All I-O wiring including analog and digital shall be wired as per the enclosed table.

SCADA System Control Relay Assembly. The Contractor shall mount and wire four relays in a box as shown in the wiring diagram. Two relays shall be 240 volts sealed type and two relays shall be 24 volts sealed type, unless otherwise indicated, shall have contacts rated at no less than 20 amperes at 240 volts. The power relay for activating the lighting contactors shall have contacts rated to handle the contactor inrush. The relays shall be wired to a marked terminal strip.

Testing. As part of final acceptance testing, all individual I/O points and internal status alarms shall be tested for proper operation and transmission. The transmission shall be confirmed at IDOT District 1 HQ. and the contractors dispatch facility. This full SCADA system start-up shall be completed with the Engineer present.

The SCADA radio system shall have the following items tested: VSWR, cable impedance, RSSI to the power center and confirmation that data sent from power center is received by the IDOT lighting system computers.

Analog Inputs and Transducers. The panel shall include one voltage transducer for monitoring the line voltage and one current transducer for monitoring the neutral current. Their outputs shall be 4-20 mA DC each and shall be wired to channels 1 and 2 of the Mixed I/O module as shown. The voltage transducer shall be Scientific Columbus Model # VT110 – PAN7 – A4-2 for 480/240 volt single phase systems. The current transducers shall be Mel Kirchler Technologies Model # AT2-420-24L-FT, with power supply, PS-240-24P-1A. Both analog inputs shall be wired using shielded cable. Both transducers shall also be calibrated so that the SCADA system reads the correct value.

Testing of the Assembled Cabinet. Prior to shipment of the completed control cabinet, the control cabinet shall be tested for load, short circuits and complete operation of the cabinet as specified herein and as shown on the plans. The test shall be made at the manufacturer's shop, by the manufacturer and shall be witnessed by the Engineer. The Contractor shall arrange the test date with the Engineer and so allow not less than seven days advance notice. The cabinet shall not be delivered to the job site until inspected, tested and approved for delivery by the Engineer.

Staging. All central configuration programming be completed prior to the initial check out/PM of the SCADA unit in the field. This is to assure/confirm two way radio communications from the field RTU the central. Lighting controller information submitted for approval shall include any recommendations of the Manufacturer for storage as provided under this contract.

The packaging of the lighting controller shall incorporate the provisions recommended by the manufacturer to accommodate storage.

TERM	MOSCAD DESTINATION	WIRE #	DESCRIPTION OF INPUT
32	Analog Input 1 (+)	TB2 B11	CABINET NEUTRAL CURRENT
33	Analog Input 1 (-)	TB2 B1	CABINET NEUTRAL CURRENT
34	Analog Input 2 (+)	TB2 A2	CABINET SERVICE VOLTAGE
35	Analog Input 2 (-)	TB2 B2	CABINET SERVICE VOLTAGE
40	P. Ground	TB2 A3	GROUND
1	Digital Input 1	TB2 B3	ALARM ACKNOWLEDGE
2	Digital Input 2	TB2 A4	DOOR OPEN
3	Digital input 3	TB2 A5	MAIN(S) BREAKER OPEN
4	Digital input 4	TB2 A7	CONTACTOR 1 OPEN
5	Digital Input 5	TB2 A8	CONTACTOR 2 OPEN
6	Digital input 6	TB2 A9	CABINET IN NON-AUTO
7	Digital input 7	TB2 A10	BACK-UP CLOCK OFF CALL
8	Digital Input 8	TB2 A11	BACK-UP CLOCK ON CALL
18	D1 Common	*	COMMON
20	K1 NO	TB2 A12	LIGHTS ON CALL
21	K1 Com	TB2 B17	K1 COMMON
23	K2 NO	TB2 A13	LIGHTS OFF CALL
24	K2 Com	TB2 B17	K2 COMMON
17	24 V+	TB2 B13	24+ VDC

All analog inputs will be 4-20 mA only. Digital output relays will be electrically energized and momentarily held.

Mixed I/O module model number V 245

Lighting SCADA RTU Terminal Configuration. This work shall consist of having the SCADA system manufacturer design, implement, and test a new RTU on the lighting SCADA system on all system terminals.

Materials. All software work shall be completed by the manufacturer or approved factory licensed sales and service company for the SCADA equipment. All licensing shall be provided by the entity completing the work. Licenses are to be held by IDOT.

SCADA RTU Configuration and Programming:

1. Setup of CPU and accompanying modules.
2. Setup of RTU site number, octal address, group call and All Call.
3. Configure application alarm parameters (download config./application).
4. Development and implementation of control and alarm application from IDOT submitted telemetry requirements.

NOTE: IDOT shall supply checklist listing I/O, telemetry, all call, group call, and individual call data.

SCADA Service/Client Wonderware Programming:

1. Add RTU to Wonderware.
2. Configure Wonderware to poll SCADA CPU for data on that specific RTU.
3. Setup servers and clients for alarm notification and database I/O, for that specific RTU.
4. Configure RTU polling.
5. Activate RTU on FIU polling.

SCADA FIU CPU Programming: If RTU exists as an Intrac site, it will have to be setup as a MOSCAD site (MOSCAD CPU). If RTU is a new site, it will have to be configured as a MOSCAD site (MOSCAD CPU).

Submittals. The Motorola VAR shall submit ladder programming, quiescent telemetry and SCADA configuration files for approval by the Engineer. Submittal will be reviewed by the Engineer and returned noting changes and/or comments.

Testing and Documentation. As part of final acceptance testing, all individual I/O points and internal status (COS) alarms shall be tested for proper operation and transmission. The transmission shall be confirmed at District 1 HQ. and the Contractor's dispatch facility. This full SCADA system start-up shall be completed with the Engineer present.

The control cabinet shall be tested for complete operation and the electrical load on each circuit shall be measured and documented on the Log form L-3. The ground resistance test shall be performed by the Contractor using the fall-of-potential method, with results recorded by the Contractor and witnessed by the Engineer. Ground continuity shall be tested using an approved low-impedance ohmmeter, to the farthest point of each circuit extension from the controller cabinet. Results shall be recorded by the Contractor and witnessed by the Engineer.

Fiber Optic Provision

Junction Box: An aluminum 20" H x 16" W x 10" D junction box shall be provided on the side of the controller as indicated in the details for future fiber optic termination. The junction box shall be fabricated from type 5052-H32 aluminum, 0.08-in.) thick. The junction box shall be rated NEMA 4X and include a padlock provision. The junction box shall be Hoffmann A20H1610ALLP, Austin Enclosures AB-201610NFA, or approved equal. The incoming junction box conduit shall be sealed to prevent the entry of moisture, insects and rodents.

Installation. The lighting controller installation shall be according to the details, location, and orientation shown on the plans.

Work Pad. A 4 in. thick PCC work pad, no less than 48 x 48 in. shall be provided in front of the cabinet, except where the cabinet faces an adjacent sidewalk.

All conduit entrances into the lighting controller shall be sealed with a pliable waterproof material.

The lighting controller enclosure shall be set plumb and level on the existing foundation. It shall be fastened to the anchor rods with hot-dipped galvanized or stainless-steel nuts and washers. Foundation mounted lighting controllers shall be caulked at the base with silicone.

Where the controller has a metal bottom plate, the plate shall be sealed with a rodent and dust/moisture barrier.

Grounding. Grounding shall be as shown on the lighting controller detail drawings. Ground rods, ground wells, connections, ground wire, and other associated items shall be included in the cost of the lighting controller and shall not be paid for separately."

Method of Measurement. Each lighting controller shall be counted each for payment.

Basis of Payment. This item shall be paid for at the contract unit price per EACH for LIGHTING CONTROLLER, BASE MOUNTED, 480 VOLT, 200 AMP (DUAL), RADIO SCADA, FIBER OPTIC, which shall be payment in full for the work, complete, as specified herein.

MANHOLES, TYPE A, SANITARY, 4'-DIAMETER, TYPE 1 FRAME, CLOSED LID

This work shall include furnishing and installing precast structures as shown on the plans. The work shall be carried out in accordance with the applicable portions of Section 602 in the Standard Specifications and shall include and conform to all requirements as specified in the City of Joliet Requirements. Construction requirements shall be in accordance with the applicable articles of Section 602 in the Standard Specifications and as specified herein:

Base: The base shall be 6-inch nominal thickness and integral with the structure. The Contractor shall provide channels in invert to direct flows from incoming to outgoing pipe.

Pipe Connections: Shall be made of flexible synthetic rubber boots meeting ASTM C-923 and shall be installed on all pipe connections. Both "cast-in" or "pressed-on" type boots are permitted. Cast-in type boot shall be installed in initial pouring of manhole section.

Wall: Manhole walls shall be precast concrete sections conforming to ASTM C478. Sections and component parts shall be marked by manufacturer with trade name and/or trademark and ASTM designation. Wall thickness shall be 5" minimum. Holes shall be smooth, radial to centerline of manhole, and perpendicular to manhole wall.

Cone: Manhole cones shall be precast concrete sections compatible with the lower precast manhole wall sections. The opening shall be eccentric on cone. Flat top slab sections are optional and shall be furnished and installed in accordance with Standard 602601

Coating: The exterior of the base, barrel, and cone sections shall require bituminous coating. Where force main discharges into a manhole, coat interior with Sherwin Williams Duraplace 6100 or Raven 405

Joints: Section joints between manhole base, walls and cone shall all be tongue and groove. All sections shall be laid on two ropes of EZ-Stick gaskets or approved equal.

External Joint Sealing Bands: External joint sealing bands shall conform to ASTM C877. Approved products are type II MacWrap or approved equal. External joint seals shall consist of a collar 9 inches wide with an outer layer of polyethylene, with a minimum tensile strength of 4000 psi and a minimum tear resistance of 1500 psi, and an under layer of rubberized mastic that is reinforced with the collar 3/4 inches from the edge. The straps shall be confined in tubes that isolate them from the mastic and allow them to slip freely when mechanically tightened and locked around the manhole. The collar shall be furnished with a minimum 6 inches overlap and a closing flap to cover any remaining exposed strap.

Adjustment rings: The Contractor shall replace all adjustment rings with new precast concrete rings and rubber composite (in pavement) adjustment rings depending on the height of adjustment as follows:

- The Contractor shall use precast concrete adjustment rings and a rubber composite ring on top (in pavement).
- Precast concrete rings shall be 2", 3", 4", 6", or 12" and shall be installed concentrically above the manhole cone. The Contractor shall use the minimum number of rings possible for the adjustment.
- No shims or other leveling devices, other than leveling rings provided by the manufacturer, will be permitted.
- In paved areas, the rubber composite ring shall be installed at the top of the adjustment and shall be at least 2" thick. The rubber composite ring shall be EJ Infra-riser or approved equal.
- EZ-STIK or an approved equal butyl mastic sealant shall be used when rejoining the manhole frame to the precast adjustments to provide a watertight structure.

External Chimney Seal: External chimney seals are to be installed on all new manholes and shall conform to ASTM C923. Acceptable external chimney seals include Infi-Shield Uni-Band or an approved equivalent.

Castings: Castings shall conform to ASTM A48, Class 30. Castings shall be free from cracks, holes, swells, and cold shuts and patches. Do not coat or paint casting. Approved casting to be used on sanitary sewer manholes is EJ 1050Z1 or Neenah R1710 with watertight lid or approved equal. The word "SANITARY" and "CITY OF JOLIET" is to be cast into the lid.

Extrudable Preform or Plastic Gasket: Extrudable preform or plastic gasket shall be Butyl rubber. Approved products are EZ Stik by Press Seal Gasket Company or equal and shall meet or exceed Federal Specification SS-S-210A.

Cast-In-Place Concrete: The Contractor shall use class SI concrete in accordance with Section 637 of the Standard Specifications. Use for field poured manhole bases, inverts, and plugs for existing inlet leads being abandoned. Cast-in type boot shall be installed in initial pouring of manhole section. Cement shall be ASTM C150, type 1 - resistant to attack by sanitary sewage. Reinforcement Bars shall be installed per Section 508.

Execution: Connect pipe using flexible boots in accordance with boot manufacturer's instructions: Center pipe in boot; take special care to ensure connections are watertight. Flexible boots shall conform to ASTM C923, be made of synthetic rubber resistant to sanitary sewage and shall be cast-in or pressed-on type acceptable. To maintain flexibility of pipe connection boots, the Contractor shall plug annular space between pipe and boot which falls in area where the invert to be poured meets with the extrudable preformed plastic gasket material. Plug shall prevent concrete from entering space between pipe and boot. Invert channels may be placed any time after manhole base section (and connecting pipe) is backfilled.

During pouring of the manhole invert, the Contractor shall provide poured-in-place channels (if manholes not furnished with precast inverts) to direct flows from in-coming pipes to outgoing pipes. Channels shall smoothly blend flows and shall be horseshoe shaped. Width and depth shall be equal to the size of outlet sewer.

The Contractor shall place an O-ring gasket or a double row of extrudable pre-form plastic gasket material between manhole sections as manufactured by EZ Stik by Press Seal Gasket Company, or equal. Place external sealing bands as shown on the detail at each joint between manhole sections in accordance with the manufacturer's instructions. External sealing bands shall be MacWrap or approved equal. The Contractor shall grout all lift holes from the inside and outside with a non-shrink grout, prior to backfilling.

Place appropriate top section, cone (depth > 6-feet). Place two adjusting rings maximum on manhole top. Thickness of adjusting rings shall be 2-inches to 12-inches as necessary to bring completed manhole to required elevation. Maximum height of adjustment shall be 12- inches. Place extrudable preformed plastic gasket material between adjusting ring and manhole top, and between adjusting ring and manhole frame. Avoid use of overly thick gasket material such as will likely produce after-settlement of manhole frame due to long-term cold flow of gasket materials. For un-grooved adjusting ring, provide two rows of 2-inch by 2-inch or $\frac{3}{4}$ -inch by $\frac{3}{4}$ - inch gasket material. For grooved adjusting rings, provide size gasket material recommended by ring manufacturer. Single or multiple grooved rings permitted. Where multiple grooved rings are used, place gasket material in each groove.

Install manhole frame and cover and external manhole chimney seal as shown on the detail, with extensions where needed to cover the entire chimney area, in accordance with the manufacturer's instructions. External chimney seal installed shall not be buried until inspected by the Engineer. For bolted cover provide bolts and ensure that the frame is securely fastened to the manhole.

Testing: All manholes shall be tested for watertightness in accordance with ASTM C1244-93 "Standard Test Method for Concrete Sewer Manholes by the Negative Pressure (Vacuum) Test", Vol. 04.05, Chemical Resistant Materials, Vitrified Clay, Concrete, Fiber-Cement Products; Mortars; Masonry (1996) (no later editions or amendments) prior to placing into service.

Manholes shall be tested after installation or rehabilitation and when all connections are in place. Lift holes, if any, shall be plugged with an approved, non-shrinkable grout prior to testing. Drop connections shall be installed prior to testing. The vacuum test shall include testing of the seal between the cast iron frame and the concrete cone, slab or grade rings. Manhole vacuum testing shall be performed after all adjacent underground utilities have been installed and all manholes have been backfilled and finished to final grade.

All manholes found to have been damaged or disturbed prior to the final (one-year) inspection shall be corrected and vacuum tested at that time, regardless of whether or not they were originally tested. If a coating or lining is to be applied to the interior of the manhole the vacuum test must not be performed until the coating or lining has been cured according to the manufacturer's recommendations.

If existing manholes are to be vacuum tested (e.g. in the case of a sewer rehabilitation project), the Engineer and Contractor must deem the manhole structurally sound prior to vacuum testing.

Procedure for testing shall be as follows:

1. Temporarily plug all pipes entering the manhole. Each plug must be installed at a location beyond the manhole/pipe gasket (i.e. outside the manhole wall), and shall be braced to prevent the plug or pipe from being drawn into the manhole

2. The test head shall be placed inside the rim of the cast iron frame at the top of the manhole and inflated, in accordance with the manufacturer's recommendations.
3. A vacuum of at least 10 inches of mercury shall be drawn on the manhole. Shut the valve on the vacuum line to the manhole and shut off the pump or disconnect the vacuum line from the pump.
4. The pressure gauge shall be liquid filled, having a 3.5-inch diameter face with a reading from 0-30 inches of mercury.

The manhole shall be considered to pass the vacuum test if the vacuum reading does not drop more than 1" Hg (i.e. from 10" Hg to 9" Hg) during the following minimum test times for various manhole diameters.

	Manhole Diameter (inches)								
	30	33	36	42	48	54	60	66	72
Depth (ft.)	Test Time (Seconds)								
8	11	12	14	17	20	23	26	29	33
10	14	15	18	21	25	29	33	36	41
12	17	18	21	25	30	35	39	43	49
14	20	21	25	30	35	41	46	51	57
16	22	24	29	34	40	46	52	58	67
18	25	27	32	38	45	52	59	65	73
20	28	30	35	42	50	53	65	72	81
22	31	33	39	46	55	64	72	79	89
24	33	36	42	51	59	64	78	87	97
26	36	39	46	55	64	75	85	94	105
28	39	42	49	59	69	81	91	101	113
30	42	45	53	65	74	87	89	108	121

Manhole installation may be rejected because of any of the following:

1. Use of individual components subject to rejection;
2. Failure to conform to installation requirements;
3. Visible infiltration;
4. Variation from true vertical alignment by more than 2% of depth;
5. Variations in pipe and rim elevations greater than 0.5 inches from elevations shown on plans;
6. Vacuum Test failure

Basis of Payment: This work will be paid for at the contract unit price per EACH for MANHOLES, TYPE A, SANITARY, 4'-DIAMETER, TYPE 1 FRAME, CLOSED LID. The price shall be payment in full for performing the work as specified herein. Costs for all materials and labor to install manhole and make all necessary pipe connections, excavation, and perform vacuum testing shall be included in the contract unit price.

MANHOLES, TYPE A, 6'-DIAMETER, TYPE 11V FRAME AND GRATE

Description. This work shall consist of installing a new IDOT standard manhole, type A structure with an IDOT standard type 11V frame and grate per Sections 602 and 604 of the Standard Specifications and Standards 602406 and 604056.

Method of Measurement. This work will be measured for payment complete in place and accepted in units of each

Basis of Payment. This item will be paid for at the contract unit price per EACH for MANHOLES, TYPE A, 6'-DIAMETER, TYPE 11V FRAME AND GRATE.

MANHOLES, TYPE A, 6'-DIAMETER, WITH SPECIAL FRAME AND GRATE

Description. This work shall consist of installing a new IDOT standard manhole, type A structure with an IDOT standard type 22 frame and grate per Sections 602 and 604 of the Standard Specifications and Standards 602406 and 604081. The barrel section of the diameter specified shall extend for the full height of the manhole without a using a riser and/or cone section, and the structure shall have a precast reinforced concrete flat slab top.

Method of Measurement. This work will be measured for payment, complete in place and accepted, in units of EACH

Basis of Payment. This item shall be paid for at the contract unit price per EACH for MANHOLES, TYPE A, 6'-DIAMETER, WITH SPECIAL FRAME AND GRATE.

MANHOLES, TYPE A, 7'-DIAMETER, WITH 2 TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE

Description. This work shall consist of constructing a type A manhole of the diameter specified in accordance with District 1 Standard BD-12 and with Sections 602 and 1006 of the Standard Specifications and the plans and/or as directed by the Engineer.

Construction Requirements. Construction shall conform to the details shown in the plans, all applicable standard drawings, and all applicable portions of Sections 602 and 1006 of the Standard Specifications.

Method of Measurement. This work will be measured for payment, complete in place and accepted, in units of EACH.

Basis of Payment. This work will be paid for at the contract unit price per EACH for MANHOLES, TYPE A, 7' DIAMETER, WITH 2 TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE.

MAST ARM, ALUMINUM, 15 FT

Description. This work shall consist of the installation of an aluminum truss mast arm on temporary traffic signal poles and shall be removed after permanent lighting system is placed in approved operation.

Materials. Materials shall be according to the following:

Arm. The mast arm shall be a truss style arm with upper and lower chord and reinforcing (bracing) members. The top chord of the arms shall have raceway openings extending through the bracket. Raceway openings shall be free of burrs and rough edges that may be injurious to the wires.

Exterior surfaces of the truss arms shall be free of all protuberances, dents, cracks, or other imperfections. The truss arm shall be made of aluminum alloy tube, round, seamless, according to ASTM B 221, 6063 T6.

The truss arms shall be supplied with fabricated aluminum brackets welded to the arms. All shall be heat treated after welding.

Construction Requirements

Installation. The arm shall be set at right angles to the centerline of pavement.

Basis of Payment. This work will be paid for at the contract unit price per EACH for MAST ARM, ALUMINUM, 15 FT., which shall be payment in full for the work specified herein.

MEDIAN REMOVAL (SPECIAL)

Description. This work shall consist of the complete removal of the existing concrete median in accordance with Section 501.05 of the Standard Specifications, except as modified herein. This work shall include the removal of the existing median on SN 099-0083 Chicago Street over Hickory Creek and its north approach.

The existing deck and approach slab are to remain in service. The median shall be removed in such a manner as to leave the existing deck and approach slab undamaged. Existing bars extending from the concrete deck or approach slab into the median shall be cut off flush with the surface of the existing deck or approach slab.

Disposal of Material. Median shall be disposed according to Article 202.03 of the Standard Specifications.

Method of Measurement. This work will be measured for payment in place, and the area computed in square feet.

Basis of Payment. This work will be paid for at the contract unit price per SQUARE FOOT for MEDIAN REMOVAL (SPECIAL).

MOWING CYCLE (RUSTY PATCHED BUMBLEBEE)

Modified: March 10, 2023

Effective: June 1, 2023

Description. This work shall consist of mowing turf areas along the expressway (**approximately 52 acres**) to a height of 4 inches and as directed by the Engineer to avoid impacting nesting rusty patched bumble bees, within all IDOT ROW between Midland Avenue and Elgin, Joliet, and Eastern Railway (west of W. Richard Street) will be mowed starting March 1, or any time after the grass starts growing.

The work required for each work cycle must be 100% complete on inspection dates. Partial inspections will not be made.

Frequency. The project site will be mowed once a week throughout construction within the construction limits wherever vegetation is allowed to grow to avoid any flowering plants in the project area. The work shall continue until the last week in October or until directed the Engineer

Equipment. The Contractor shall keep the blades of all mowing equipment sharp and properly equipped for operation along an urban arterial route. The equipment used shall be capable of completely severing all growth at the cutting height and distributing it evenly over the mowed area. Special equipment may be required on steep slopes, in narrow areas, and for trimming around posts, poles, fences, trees, shrubs, seedlings, etc.

Method. All mowing and trimming operations are to proceed in the direction of traffic flow. The cut material shall not be windrowed or left in a lumpy or bunched condition. Additional mowing or trimming may be required to obtain the height specified or to disperse mowed material.

Debris encountered during the mowing operations which hampers the operation or is visible from the roadway shall be removed prior to mowing and disposed of according to Article 202.03. Remove all grass clippings from paved surfaces (knee wall surfaces, high mast light tower pads, paved gutters and paved gore areas.) All trimmings, windrowed material, litter and trash removal must be complete to the satisfaction of the Engineer. Damage to the turf, such as ruts or wheel tracks more than 2 inches in depth, other plantings, or highway appurtenances, caused by the mowing or trimming operation shall be repaired at the Contractor's expense.

Method of Measurement. Mowing and trimming will be measured as each at the completion of each mowing cycle. The approximate quantity of acres shall be entirely mowed during this cycle.

Basis of Payment. This work will be paid for at the contract unit price per EACH for MOWING CYCLES. Any additional mowing or trimming required to obtain the height specified or to disperse mowed material will be considered as included in the cost of the initial mowing. Payment for mowing and trimming shall include the cost of all material, equipment, labor, removal, disposal, and incidentals required to complete the work as specified herein and to the satisfaction of the Engineer.

NON-PRESSURE CONNECTION TO EXISTING WATER MAIN

The work of this pay item consists of connecting to existing water mains, including removal of existing plugs; cutting, removing, and plugging existing mains; all required fittings; thrust blocking; excavation; bracing; bedding and covering of pipe; trench dewatering; trench backfilling with excavated materials; testing; disinfection; finish grading; removal and disposal of waste excavated materials; protection, replacement, or repair of utilities; including backfilling with compacted granular backfill materials where required. This work shall include and conform to all requirements as specified in the City of Joliet Requirements.

Make one connection at a time except as approved by the Engineer. Do not operate the valves on the existing mains. Coordinate shutdown of existing mains with the City's Public Utilities Department with a minimum of 48 hours' notice prior to shut down.

This pay item includes installation and removal of temporary thrust blocking and temporary plugs and coordination of shutdown of main with Owner and Engineer during final connection.

Basis of Payment: The work will be paid for at the contract unit price per EACH for NON-PRESSURE CONNECTION TO EXISTING WATER MAIN.

PILE REMOVAL

Description. This work shall consist of furnishing all labor, equipment and materials necessary for the removal and disposal of existing piles in accordance with Section 501 of the Standard Specifications. The work shall consist of removing all obstructions interfering with the pile extraction in the vicinity of the proposed piles as shown on the plans.

Excavation of earth necessary to perform the removal of the piles will not be measured for payment.

The Contractor shall remove the piles in a manner such that the piles will not break.

Construction Requirements. The Contractor shall submit drawings, complete with a list of equipment and methods the Contractor proposes to use, for the partial removal and disposal of existing steel piles as shown on the plans to the Engineer for review. Further, the Contractor shall submit copies of all approvals and permits for the work under this Item to the Engineer. All work under this Item shall be performed so as not to disturb adjacent facilities or construction.

Method of Measurement. The removal and disposal of the pile will be measured for payment in units of each at the location designated on the plans.

Basis of Payment. The work will be paid for at the contract unit price per EACH for PILE REMOVAL.

PROPOSED MANHOLE/CATCH BASIN CONNECTION OVER EXISTING STORM SEWER

Description. This work shall consist of installing a manhole/catch basin over an existing sewer as directed in Sections 502 and 550 of IDOT Standard Specifications.

Construction Requirements. The Contractor shall carefully remove the existing storm sewer which falls within the structure. After the structure is installed, the void spaces around the pipe openings shall be mortared with a non-shrink concrete grout. Damage to the existing storm sewer pipe to remain shall be repaired by the Contractor at their own expense.

Basis of Payment. The work will be paid for at the contract unit price per EACH for PROPOSED MANHOLE/CATCH BASIN CONNECTION OVER EXISTING STORM SEWER.

PROTECTION OF EXISTING DRAINAGE FACILITIES DURING CONSTRUCTION

Unless otherwise noted in the contract plans, the existing drainage facilities shall remain in use during the period of construction. Locations of existing drainage structures and sewers as shown on the contract plans are approximate. Prior to commencement of work, the Contractor, at their own expense, shall determine the exact location of existing structures which are within the proposed construction site. All drainage structures are to be kept free from any debris resulting from construction operations. All work and materials necessary to prevent accumulation of debris in the drainage structures will be considered as included in the cost of the associated drainage pay items of the contract. Any accumulation of debris in the drainage structure resulting from construction operations shall be removed at the Contractor's own expense, and no extra compensation will be allowed.

Unless reconstruction or adjustment of an existing manhole, catch basin, or inlet is called for in the contract plans or ordered by the Engineer, the proposed work should meet the existing elevations of these structures. Should reconstruction or adjustment of a drainage structure be required by the Engineer in the field, the necessary work and payment shall be done in accordance with Section 602 and Article 104.02 respectively, of the Standard Specifications.

Existing frames and grates are to remain unless otherwise noted in the contract plans or as directed by the Engineer. Frames and grates that are missing or damaged prior to construction shall be replaced. The type of replacement frame or grate shall be determined by the Engineer, and replacement and payment for same shall be in accordance with Section 604 and Article 104.02 of the Standard Specifications unless otherwise noted in the plans or special provisions.

The Contractor is responsible for re-establishing positive drainage to proposed catch basins installed on I-80 with minor grading as required at locations noted in the contract plans. This work will not be paid for separately but considered included in the cost if the drainage structure, median barrier installation, and earthwork.

The Contractor shall take the necessary precautions when working near or above existing sewers and culverts to protect these pipes during construction from any damage resulting from their operations. All work and materials necessary to protect existing pipes damaged because of

noncompliance with this provision shall be replaced as directed by the Engineer in accordance with Section 542 or 550 of the Standard Specifications and at the Contractor's own expense, and no extra compensation will be allowed.

During construction, if the Contractor encounters or otherwise becomes aware of any sewers, culverts, or underdrains within the right-of-way other than those shown on the plans, they shall inform the Engineer who shall direct the work necessary to maintain the facilities in service and to protect them from damage during construction. Complying with this requirement shall be considered as included in the costs of the various pay items involved.

PROTECTION OF EXISTING TREES

The Contractor shall be responsible for taking measures to minimize damage to the tree limbs, tree trunks, and tree roots at each work site. All such measures shall be included in the contract price for other work except that payment will be made for Temporary Fence, Tree Root Pruning, and TREE PRUNING. All work, materials and equipment shall conform to Section 201 and 1081 of the Standard Specifications except as modified herein.

Earth Saw Cut of Tree Roots (Root Pruning): Whenever proposed excavation falls within a drip-line of a tree, the Contractor shall:

- a. Root prune 6-inches behind and parallel to the proposed edge of trench a neat, clean vertical cut to a minimum depth directed by the Engineer through all affected tree roots.
- b. Root prune to a maximum width of 4-inches using a reciprocating saw blade for cutting tree roots or similar cutting machine. Trenching machines will not be permitted.
- c. Exercise care not to cut any existing utilities.
- d. If during construction it becomes necessary to expose tree roots which have not been precut, the Engineer shall be notified and the Contractor shall provide a clean, vertical cut at the proper root location, nearer the tree trunk, as necessary, by means of hand-digging and trimming with chain saw or hand saw. Ripping, shredding, shearing, chopping, or tearing will not be permitted.

Whenever curb and gutter is removed for replacement or excavation for removal of or construction of a structure is within the drip line/root zone of a tree, the Contractor shall:

- a. Root prune 6-inches behind the curbing so as to neatly cut the tree roots.
- b. Depth of cut shall be 12 inches for curb removal and replacement and 24 inches for structural work. Any roots encountered at a greater depth shall be neatly saw cut at no additional cost.
- c. Locations where earth saw cutting of tree roots is required will be marked in the field by the Engineer.

All root pruning work is to be performed through the services of a certified arborist to be approved by the Engineer.

Root pruning will be paid for at the contract unit price per EACH for TREE ROOT PRUNING, which price shall be payment for all labor, materials and equipment.

Tree limb pruning will be paid for at the contract unit price per EACH for TREE PRUNING (1 TO 10 INCH DIAMETER) and/or TREE PRUNING (OVER 10 INCH DIAMETER), which price shall include labor, materials, and equipment.

Temporary Fence: The Contractor shall erect a temporary fence around all trees within the construction area to establish a "tree protection zone" before any work begins or any material is delivered to the jobsite. No work is to be performed (other than root pruning), materials stored, or vehicles driven or parked within the "tree protection zone".

The exact location and establishment of the "tree protection zone" fence shall be approved by the Engineer prior to setting the fence. The fence shall be erected on three sides of the tree at the drip-line of the tree or as determined by the Engineer. All work within the "tree protection zone" shall have the Engineer's prior approval. All slopes and other areas not regarded should be avoided so that unnecessary damage is not done to the existing turf, tree root system, and ground cover. The grade within the "tree protection zone" shall not be changed unless approved by the Engineer prior to making said changes or performing the work.

The fence shall be similar to wood lath snow fence (48 inches high), plastic poly-type or and other type of highly visible barrier approved by the Engineer. This fence shall be properly maintained and shall remain up until final restoration, unless the Engineer directs removal otherwise. Tree fence shall be supported using T-Post style fence posts. Utilizing re-bar as a fence post will not be permitted.

Temporary fence will be paid for at the contract unit price per FOOT for TEMPORARY FENCE, which price shall include furnishing, installing, maintaining, and removing.

Tree Limb Pruning: The Contractor shall inspect the work site in advance and arrange with the Roadside Development Unit (847-705-4171) to have any tree limbs pruned that might be damaged by equipment operations at least one week prior to the start of construction. Any tree limbs that are broken by construction equipment after the initial pruning must be pruned correctly within 72 hours.

Top Pruning: When 30% or more of the root zone of a tree is pruned, an equivalent amount of the top vegetative growth or the plant material shall be pruned off within one week following root pruning.

Tree limb pruning will be paid for at the contract unit price per EACH for TREE PRUNING (1 TO 10 INCH DIAMETER) and/or TREE PRUNING (OVER 10 INCH DIAMETER), which price shall include labor, materials, and equipment.

Removal of Driveway Pavement and Sidewalk: In order to minimize the potential damage to the tree root system(s), the Contractor will not be allowed to operate any construction equipment or machinery within the "tree protection zone" located between the curb or edge of pavement and the right-of-way property line.

Sidewalk to be removed in the areas adjacent to the "tree protection zones" shall be removed with equipment operated from the street pavement. Removal shall be done by excavation equipment, or by hand, or a combination of these methods. The method of removal shall be approved by the Engineer prior to commencing any work.

Any pavement or pavement related work that is removed shall be immediately disposed of from the area and shall not be stockpiled or stored within the parkway area under any circumstances.

Backfilling: Prior to placing the topsoil and/or sod, in areas outside the protection zone, the existing ground shall be disked to a depth no greater than 1", unless otherwise directed by the Engineer. No grading will be allowed within the drip-line of any tree unless directed by the Engineer.

Damages: If a tree not scheduled for removal is injured such that potential irreparable damage may ensure, as determined by the Roadside Development Unit, the Contractor shall be required to remove the damage tree and replace it on a three to one (3:1) basis, at his own expense. The Roadside Development Unit will select replacement trees from the pay items already established in the contract.

The Contractor shall place extreme importance upon the protection and care of trees and shrubs which are to remain during all times of this improvement. It is of paramount importance that the trees and shrubs which are to remain are adequately protected by the Contractor and made safe from harm and potential damage from the operations and construction of this improvement.

PRUNING FOR SAFETY AND EQUIPMENT CLEARANCE

This special provision revises Section 201 of the Standard Specifications to provide payment of pruning for safety and equipment clearance.

Delete Article 201.10(c)(3) and substitute the following:

Pruning for safety and equipment clearance will be measured for payment on a lump sum basis.

Delete the third paragraph of Article 201.11(c) and replace with the following:

Pruning for safety and equipment clearance will be paid for at the contract unit price per LUMP SUM for PRUNING FOR SAFETY AND EQUIPMENT CLEARANCE.

RELOCATE MODULAR GLARE SCREEN SYSTEM

Description. This work shall consist of the relocation of glare screen blades previously installed on temporary concrete barrier as part of the temporary modular glare screen system. The work shall be done in accordance with the applicable portions of these special provisions. The work shall be done along with the staged relocation of temporary concrete barrier, when applicable. The Contractor may either remove and reinstall the glare screen blades on relocated temporary concrete barrier or relocate the temporary concrete barrier without detaching the glare screen blades. The Contractor shall furnish and install replacement glare screen blades for all damaged glare screen blades that are scheduled for relocation. The Contractor shall also furnish all hardware required for reinstallation of the glare screen blades.

Method of Measurement. This work will be measured for payment in feet in place, along the centerline of the modular glare screen system for the new construction stage, except for those portions that remained in place from earlier stages and were previously measured for payment.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for RELOCATE MODULAR GLARE SCREEN SYSTEM.

REMOVAL OF HIGH MAST LUMINAIRES, SALVAGE

Description. This work shall consist of the removal and salvaging of temporary high mast luminaires on temporary wood poles that are being removed.

Construction Requirements

No removal work will be permitted without approval from the Engineer. Removal shall start as soon as the permanent lighting is placed in approved operation. An inspection and approval by the Engineer will take place before any associated proposed permanent lighting is approved for operation.

Removal of luminaires. The existing high mast luminaire shall be disconnected and removed from temporary wood pole arm. Any damage resulting from the removal and/or transportation of the lighting luminaire and associated hardware, shall be repaired or replaced in kind. The Engineer will be the sole judge to determine the extent of damage and the suitability of repair and/or replacement. The removal of wood pole mounted luminaries shall include the luminaries, lamps and associated hardware and appurtenances.

Salvage. When indicated, luminaries, and all associated hardware and appurtenances shall remain the property of the Department and shall be delivered to a department facility within the District 1 and unloaded and stacked there, as directed by the Engineer. Wood blocking, banding, or other appurtenant items required for proper stacking and protection shall be included. Luminaires shall be removed, boxed in new containers, approved by the Engineer, and delivered to a Department facility, as designated by the Engineer. The Contractor shall call IDOT EMC at (708) 524-2145 to schedule the delivery date and location.

Method of Measurement. Each high mast luminaire unit which is removed and delivered to a department storage facility will be counted as a unit for payment.

Basis of Payment. This work will be paid for at the contract unit price per EACH for REMOVAL OF HIGH MAST LUMINAIRES, SALVAGE.

REMOVAL OF LUMINAIRE, SALVAGE

Description. This work shall consist of removing an existing HPS luminaire as shown on the plans, as specified herein, and in accordance with the applicable requirements of Section 842.03 of the Standard Specifications. Removal of existing luminaire shall include removal of pole wiring, fuseholder, and fuses. Existing HPS luminaires shall be salvaged and returned to Department facility as described in Art. 842.03(b).

Method of Measurement Each luminaire which is removed and salvaged as indicated will be counted as a unit for payment.

Basis of Payment. This work will be paid for at the contract unit price per EACH for REMOVAL OF LUMINAIRE, SALVAGE which shall be payment in full for all labor, equipment and material necessary to perform the work specified herein.

REMOVAL OF UNDERPASS LIGHTING UNIT, NO SALVAGE

Description. This work shall consist of the removal and disposal of existing underpass luminaires and appurtenances.

Removal of Underpass Lighting Units. The removal of underpass lighting units shall include luminaires, lamps, mounting rings, conduits, junction boxes, and all associated hardware and appurtenances. Underpass lighting units shall become the property of the Contractor and shall be disposed of according to Article 202.03. Unprotected bridge steel which is exposed by the removal of the conduit system shall be touched up using a paint and procedure approved by the Engineer.

Method of Measurement. Each underpass lighting unit which is removed and disposed of as indicated will be counted as a unit for payment.

Basis of Payment. This work will be paid for at the contract unit price per EACH for REMOVAL OF UNDERPASS LIGHTING UNIT, NO SALVAGE.

REMOVE EXISTING DOUBLE HANDHOLE

This item shall consist of removing an existing double handhole at a location shown on the plans or as directed by the Engineer.

The frame and cover of an existing double handhole shall be broken off the top section of the handhole wall to a minimum depth of 3 ft below the surrounding grade, or as specified, backfilled with approved material, and the surface reconstructed to match the adjoining area. The concrete debris shall be disposed of outside the right-of-way, and the frame and cover disposed of as directed by the Engineer. If the double handhole is located in the sidewalk area, the entire sidewalk square or squares where the handhole is located shall be replaced with new sidewalk.

Basis of Payment. This work will be paid for at the contract unit price EACH for REMOVE EXISTING DOUBLE HANDHOLE, which price shall be payment in full for all labor, materials, and equipment necessary to complete the work described above and as indicated on the drawings.

REMOVE EXISTING WATER VALVE

This item shall consist of the complete removal of existing valves within existing vaults prior to filling of the structure at location shown on the plans or as directed by the Engineer. Material shall not be salvaged but shall be disposed of according to Article 202.03.

Existing vaults to be abandoned shall be paid for separately as Valve Vaults To Be Removed.

No work shall proceed prior to the shutdown of any water main passing through the existing valve to be removed.

Basis of Payment: This work will be paid for at the contract unit price per EACH for REMOVE EXISTING WATER VALVE.

REMOVE HIGH TENSION CABLE MEDIAN BARRIER TERMINAL

Description: This work shall consist of furnishing labor, materials, and equipment to remove and dispose of the existing high tension cable (HTC) median barrier terminals/end anchorages.

Method of Measurement: Terminals shall be defined as the end anchorages and other components from the extreme ends of a run to a point 50 feet into the run. This definition of the terminal applies regardless of the length of need point, transitions from anchorage to full height cable, or other features that may vary between systems.

Basis of Payment: This work will be paid for at the contract unit price per EACH for REMOVE HIGH TENSION CABLE MEDIAN BARRIER TERMINAL.

REMOVE TEMPORARY WOOD POLE

Description. This item shall consist of the disconnection and removal of the temporary wood pole and associated aerial cable. Removal of the temporary wood pole shall be performed in accordance with the applicable sections of Article 841.02 of the Standard Specifications.

Method of Measurement. Each wood pole which is removed and disposed of as indicated will be counted as a unit for payment.

Basis of Payment. This work will be paid for at the contract unit price per EACH for REMOVE TEMPORARY WOOD POLE, which shall be payment in full for all labor, equipment, and material necessary to perform the work specified herein.

REMOVING EXISTING SEPTIC TANK

Description. This work shall consist of the complete removal and disposal of existing underground septic tank including inlet and outlet pipes, chlorination chamber, and leech field if applicable.

The septic tank and its contents shall be removed according to the methods approved by the Will County Health Department and the Engineer. The Contractor shall also comply with the applicable provisions of the Private Sewage Disposal Code 905.40(f). The Contractor shall notify the Will County Health Department at least five business days prior to removal. Any fees associated in removal shall be included in the unit price of the removal. The tank shall be disposed of by a professional licensed septic tank removal company/contractor at a location approved by the Engineer.

The work area shall be backfilled with materials approved by the Engineer. The backfill materials shall be compacted as directed by the Engineer. The furnishing, placement and compaction of the backfill material shall not be paid for separately but shall be included in the cost for Removing Existing Septic Tank.

Basis of Payment. This work will be paid for at the contract unit price per EACH for REMOVING EXISTING SEPTIC TANK.

SAND BACKFILL

Description. This work consists of placing sand backfill as part of the area between two single face barriers in accordance with Section 586 of the Standard Specifications.

Method of Measurement. This work will be measured for payment per cubic yard for sand backfill.

Basis of Payment. This work will be paid for at the contract unit price per CUBIC YARD for SAND BACKFILL. Payment is full compensation for providing, stockpiling, loading, hauling, and placing the material.

SANITARY MANHOLES TO BE RECONSTRUCTED

This work shall consist of the reconstruction of existing sanitary interceptor manholes as specified in Section 602 of the Standard Specifications and shall include and conform to all requirements as specified in the City of Joliet Requirements. Work includes the removal of all existing risers, cones, flat tops, adjustment rings, and frames as required to repair the manhole or adjust it to the new elevation. Then the installation of new risers, cones, flat tops, adjustment rings, and a new type 1 frame and closed lid to the new elevation as specified in the plans. The existing junction chamber shall remain in place with no modifications. All existing frames and lids shall be relocated to the nearest City of Joliet maintenance facility at no additional cost to the City.

The Contractor shall inspect the reconstructed structure prior to adjusting the casting to final grade. Any construction debris that has entered the structure due to negligence by the Contractor shall be removed at the Contractor's cost. If the debris entered into the structure is not a result of negligence by the Contractor, the Contractor shall contact the City's Sewer Department within 48 hrs. of reconstructing the structure to arrange city crews to clean out the structure. Failure to do so will require the Contractor to clean out the structure at no cost to the City.

All raising rings shall be sealed using a polyurethane sealant or other approved flexible sealant. Tapered rings shall be used to install the frame to the slope of the road.

The interceptor manhole reconstruction shall be designed, installed, and tested per the MANHOLES, TYPE A, SANITARY special provisions.

Sanitary interceptor sewer structures must include the installation of an external chimney seal.

External Chimney Seal: External chimney seals are to be installed on all new manholes and shall conform to ASTM C923. Acceptable external chimney seals include Infi-Shield Uni-Band or an approved equivalent.

Basis of Payment: This work will be paid for at the contract unit price per EACH for SANITARY MANHOLES TO BE RECONSTRUCTED, which price shall include the cost of the mortar bed as described in the Article 604.04 of the Standard Specifications, as well as the concrete riser section, precast cone or flat top, rubber adjusting rings, and all necessary materials to complete the work.

SANITARY MANHOLES TO BE REMOVED

This work shall consist of the removal and disposal of existing sanitary sewer manholes indicated in the plans or as directed by the Engineer. The structures shall be removed and disposed of as specified in Section 605. This work includes furnishing all materials, equipment and labor necessary for the removal and disposal of existing sanitary manhole, backfilling the removed structure excavation with trench backfill, which shall be considered included in this item, and plugging the existing sewer at the existing sanitary manhole connection.

The existing sewer shall be plugged with brick and Portland cement mortar for a depth of 12 inches, or the diameter of the pipe, whichever is greater and to the satisfaction of the Engineer. This work shall be considered mandatory to the manhole to be removed, and no payment will be allowed until all portions are completed.

Basis of Payment. This work will be paid for at the contract unit price per EACH for SANITARY MANHOLES TO BE REMOVED.

SANITARY SERVICE REPLACEMENT

Wherever sanitary sewer services are encountered during the course of the work and are located above but not in conflict with the construction, the Contractor shall replace that portion of the service line spanning the excavation 3 feet to either side of the trench walls. The replacement material shall be ASTM D3034, SDR 26 of the same diameter as the existing line. The PVC pipe shall be supported on both ends by not less than 3 feet of undisturbed soil. The PVC pipe shall be coupled with the existing sewer on both ends using shearless type mission couplings or an approved equal. This work shall include and conform to all requirements as specified in the City of Joliet Requirements.

Method of Measurement: This work shall be measured by each sanitary service replacement required per property. No separate measurement shall be made for materials including fittings, couplings, concrete or mortar, lineal feet of pipe, or for excavation except in rock. Excavation of rock and trench backfill shall be measured for payment in accordance with the contract specifications.

Basis of Payment: This work will be paid for at the contract unit price per EACH for SANITARY SERVICE REPLACEMENT. Such payment shall compensate the Contractor for furnishing.

SANITARY SEWER , 12"

The work of this pay item consists of sewer pipe complete in place, excavation; removal and disposal of waste excavated materials; removal and disposal of existing pipe and manholes when sewer is installed in-situ; protection, replacement, or repair of utilities; trench dewatering, including erosion and sedimentation control methods and devices to provide protection to environment from all pumping operations; temporary pumping of sewage around work area if necessary to complete work; bracing; bedding and covering of pipe; trench backfilling with excavated materials; infiltration testing; and all testing as stated below; GIS data collection; finish grading; but not including backfilling with granular trench backfill materials. This work shall include and conform to the full scope as specified in the City of Joliet Requirements.

Materials. PVC Sewer Pipe and Fittings:

Pipe:

- 8 to 24 inch diameter: ASTM D 2241, SDR 26

Fittings such as saddles, elbows, tees, and wyes shall be factory produced and have joint design compatible with adjacent pipe. Gasketed SDR26 sewer fittings shall meet ASTM D2241. Provide approved adapters for transitions to other types of pipe materials.

Pipe Joints: Rubber Gasket ASTM F477. Bell and spigot joint conforming to ASTM D3139, sealed by rubber gasket so assembly remains watertight under conditions of service including movements resulting from expansion, contraction, settlement, and deformation of pipe. Field applied heat fusion or solvent welded joints between pipe sections, pipe and fittings, or fitting

components will not be permitted. Assembled joint shall pass performance tests as required in ASTM D3139.

Pipe Markings: Manufacturer's name or trademark; Nominal pipe size; PVC cell classification; ASTM and SDR/PS classification; Extrusion date, period of manufacture or lot number.

Pipe shall be subject to rejection for fractures or cracks passing through pipe wall or socket; cracks sufficient to impair strength, durability of serviceability of pipe; variations of more than 1/8 inch/lineal foot in alignment in pipe intended to be straight; damaged ends.

Flexible connectors: shall be non-shear mission couplings or approved equal for joining pipes of dissimilar material and/or size.

Bedding. Bedding shall be per standard details – CA-11 (#6 Wash) minimum of 4" below the pipe and 12" above the pipe.

Backfill. Backfill requirements shall be per Trench Backfill.

Execution.

Pipe Installation:

- Install pipe and gaskets in accordance with manufacturer's recommendations. Install PVC pipe in accordance with ASTM D2321.
- Trenching shall be provided – including sheeting, shoring, and bracing as necessary to be compatible with Contractor's specific construction procedures.
- Dewatering shall be required so that excavations are kept free from water. Lay pipe only after trench is dewatered.
- Primary line and grade shall be provided by the Contractor. Contractor shall arrange work operations to avoid interference with establishment of primary lines and grades. Contractor shall bear sole responsibility for correct transfer of construction lines and grades and for correct alignment and grade of completed work, based upon lines and grades shown on drawings.
- Begin laying pipe from lowest point in proposed sewer line where possible. Lay pipe with bell end of bell and spigot pipe pointing upgrade. Lay pipe uniformly to line and grade so finished sewer will present uniform bore. Continuously monitor line and grade of pipe, and in event they do not meet specified limits described hereinafter, stop work immediately, notify Engineer, and remedy cause before proceeding with work.
- Retain pipe in position to maintain alignment and joint closure until backfill completed to hold pipe in place. Lay pipe to conform to prescribed line and grade shown on drawings with limits as follows: Variance from established line and grade shall not be greater than 1/32 inch per inch of pipe diameter and not to exceed maximum 2 inch, provided any such variation does not result in level or reverse sloping invert; provided also, variation in invert elevation between adjoining ends of pipe, due to non-concentricity of joining surface and pipe interior surfaces, does not exceed 1/64 inch per inch of pipe diameter, or 2 inch maximum.

Rubber Gasket Joints:

- Immediately before making joint, lubricate outside of gasket and inside of bell or groove of last pipe with approved vegetable lubricant. Take care that gasket and pipe ends are

clean and free of sand, gravel, dirt or other foreign materials. Introduce spigot of pipe being laid with gasket in place, into bell of previously laid pipe.

- Set pipe to line and grade, and then jack or push completely home. During insertion of the spigot, pipe shall be partially supported by hand or crane to minimize unequal lateral pressure on the gasket and maintain concentricity until gasket is properly positioned. Employ whatever procedures necessary to seat spigots fully into bells without damaging or placing excessive stress on pipes.
- Connection of sanitary services shall include the filling of any voids which may be found to exist around the lateral. The void space shall be filled with hydraulic cement or other approved material for a minimum distance of three feet.
- Backfill in accordance with standard details and specifications.
- When the sewer has been backfilled, temporary aggregate is to be placed in the trench across driveways until sidewalk can be installed
- During surface restoration temporary aggregate is to be removed and replaced with sidewalk per these specifications

Sewer Testing. Contractor shall pull a "95%" mandrel through PVC pipes after pipes have been backfilled for 30 days to demonstrate roundness.

The Contractor shall perform a closed-circuit television inspection of the new sewer system, excepting sewer services. Televising shall show that the sewer system has been constructed in accordance with the approved plans and specifications, that the sewer is free and clear of all accumulations of foreign substance and debris to prevent clogging, and that there are no structural defects.

Prior to televising the sewer, the Contractor shall at their own expense clean the sewer line with a jetter or other equipment approved by the Engineer.

Upon completion of such inspection, and upon receipt of a written report of such inspection, together with a DVD or external hard drive of the actual inspection, and, if satisfied that such sewer is free and clear of all foreign substance, and free of all structural defects, the Engineer shall give approval of the sanitary sewer. All inspection reports and video recordings shall remain the property of the Village.

Failure criteria for sewer testing.

- Visible infiltration at any joint which, in Engineer's opinion, exceeds 1 gallon per minute.
- Joints not "fully home" in accordance with pipe manufacturer's recommendations.
- Out-of-roundness in PVC pipes which, in Engineer's opinion, exceeds 5% of the pipe diameter.
- Cracks or spall in pipe
- Displaced gaskets.

Correction of defects.

- Repair sections failing tests or quality requirements by removal and replacement of affected sections, internal or external grouting of failed joints or other defects not permitted.
- Correct sewers failing deflection tests by re-excavating to sewer at point of failure and 10 feet on either side, allowing sewer to return to original round cross-section, and re-backfilling according to specifications. Re-test deflection limits as described herein.

Sewers failing to return to original round cross-section or failing second deflection test shall be removed and replaced at no additional cost to Owner. Use of devices generating internal pressures or vibrations to correct sewers failing deflection testing is expressly prohibited.

If replacing existing sewer, removal of existing sewer and plugging/abandoning of existing sewer is incidental to this item.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for SANITARY SEWER, of the diameter specified. The pipe material shall be PVC ASTM D-2241 as stated in the plans and this specification.

SANITARY SEWER REMOVAL

This work includes furnishing all materials, equipment and labor necessary to remove sanitary sewer in accordance with Section 551 of the Standard Specifications. This work shall also include plugging the existing structure which shall remain in place after this sanitary sewer has been removed from it. The existing remaining structure shall be plugged with brick and mortar to the satisfaction of the Engineer and this work shall be considered included in the sanitary sewer removal.

Basis of Payment: This work will be paid for at the contract unit price per FOOT for SANITARY SEWER REMOVAL, of the diameter specified, measured as removed.

SERVICE PATROL

Description: The Contractor shall provide vehicles and personnel to patrol the expressway, to relocate incidents and stalls from the traveled lanes up to and including loaded semi-trucks, to clean up debris from the incidents and, in general, to increase safety, reduce delays, and provide assistance to motorists. Vehicles shall continuously patrol the expressway within the patrol limits. Vehicles shall not be parked on standby waiting to be dispatched to an incident.

Patrol vehicles shall log a minimum of 100 miles in an eight-hour shift or list time logged providing assistance at an incident or motorist assistance. Failure to provide adequate patrols may result in non-payment for the calendar day or fraction thereof.

Patrolling Requirements: Service patrols shall be provided to cover the entire I-80 project in accordance with the following requirements:

- a. Dates: Start 12:01 a.m. no later than ten days after the execution of the contract by the Department or as directed by the Engineer
- b. Times: 24 hours per day, seven days per week.
- c. Prior to start of new construction stage the Contractor and Engineer will agree to a minimal mileage number per day.
- d. The Contractor will be responsible for submittal a mileage log at the end of each day per vehicle to ensure route is properly patrolled

- e. Service patrols will be used during the winter shut down period unless otherwise directed by the Engineer in the field.
- f. Patrol Limits: Houbolt Road to 1.5 miles east of US 30
- g. Number of Patrols: Two service patrol units.

Patrol Vehicle Requirements: The service patrol vehicle shall be a “medium duty” tow vehicle with a minimum gross vehicle weight rating (GVWR) chassis of 29,000 pounds, dual wheel chassis and 10-ton recovery equipment rating. Tow body shall have adequate storage for items listed in this special provision. All vehicles used on this project shall be less than two years old and have less than 24,000 miles on an individual vehicle’s odometer, engine, transmission, and chassis at the beginning of the project. The use of “flat bed” type recovery vehicles is prohibited.

Within one week of the start of the project and before initiating any patrol activities, the Contractor along with the Engineer shall inspect each patrol vehicle and its associated equipment, accessories and parts to ensure that they meet all specifications and requirements contained herein. The Contractor shall perform basic similar inspections, at least once per month, throughout the duration of this project. The Contractor shall fully document all inspections and all actions taken as a result of such inspections and submit them to the Department. The format of such documentation shall be submitted by the Contractor and approved by the Department before initiating service patrols.

All service patrol vehicles shall be marked with logos and letters on 2-foot by 2-foot magnetic signs (each side of the vehicle). No other logos, letters, and umbers except those required by law, shall be visible while on patrol. The wording on the magnetic signs will be as specified by the Department. “Service Free” stickers (3-inch capital letters) shall also be posted on both side of the vehicle. All identification markings shall be maintained in a clean and readable condition throughout this contract. All wording and logos shall be removed or covered when vehicles are not patrolling.

Each service patrol vehicle shall be equipped with the following:

- A. Hydraulically operated, wheel lift-towing equipment, with a minimum lift rating of 10,000 pounds retracted, 8,000 pounds extended. All tow equipment shall include proper nylon webbed safety straps. The wheel lift shall accommodate tire sizes of both automobiles and medium duty trucks. Towing capacity of wheel lift shall be 32,000 pound minimum.
- B. Hydraulically operated tow boom with a minimum static rating of 20,000 pounds which shall be capable of towing up to an 80,000 pound loaded tractor trailer.
- C. Winch Cable – 100 feet of ½” diameter, 6X19 with working limit of 10,000 pounds.
- D. Accessory truck tow bar shall be rated at 80,000 pounds minimum.
- E. Two 12 foot 3/8 inch alloy tow chains, with grab hooks on each end.
- F. A rubber face push bumper.
- G. Spot light capable of directing a three hundred foot beam centered in any direction.
- H. Power outlets (hot boxes), front and rear mounted, with outlets compatible to 12 volt booster cables.
- I. Heavy duty, 145+ amps charged battery.
- J. A trailer hitch capable of handling a 1.875 inch and/or a 2 inch ball.
- K. Motorcycle transporting capability.
- L. Rear work lights.
- M. Safety chain D-ring or eyelet mounted on rear of vehicle.

- N. A truck mounted flashing type B arrow board with in cab controls capable of folding by means of electrical hydraulic controls. Manually operated, fold up/fold down typed are not acceptable.
- O. Amber warning lights or strobe with front and rear directional flashing capability.

The vehicle shall also contain the following equipment, accessories, and parts:

- A. Tool Kit
- B. 2 gallons of diesel fuel in approved safety can.
- C. 2 gallons of unleaded gasoline in approved safety can.
- D. 2 3/8 inch safety chains, minimum of 5 feet in length, grab hooks on both ends.
- E. One First Aid kit.
- F. One fire extinguisher, twenty pound minimum, chemical ABC.
- G. One pry bar, minimum 36 inches long.
- H. 5 gallons of water.
- I. 2 wood blocks, 4-inch x 4-inch x 12-inch.
- J. A 24-inch wide street broom.
- K. A square-end shovel.
- L. 36 highway flares of 15 minute burn.
- M. 16 twenty-eight inch high reflectorized cones.
- N. A two ton, minimum, hydraulic floor jack.
- O. Lug wrenches for standard and metric.
- P. One set of booster cables, 25 feet in length.
- Q. Multipurpose funnel with flexible spout.
- R. Dolly, "pop-up-type" for removing otherwise untowable vehicles.
- S. 5 gallon can filled with oil absorbent material.
- T. One 5 gallon trash can for debris removal.
- U. One lock out set.
- V. One container of "plug-in-dike", to plug diesel fuel tanks.

The Contractor is responsible to replace items as they are used and/or damaged.

Requirements for Vehicle Operators: Service patrol vehicle operators shall be licensed in accordance with the Illinois Vehicle Code of the vehicles to be used under this contract. Any change in drivers and vehicles as presented under this Contract must be approved in writing, in advance, by the Engineer. Termination of the employee may occur for noncompliance.

All operators must have a current class A or B commercial driver's license with endorsements, if applicable, and be certified in CPR and basic first aid. This information shall be provided on each driver's resume.

Operators shall be competent and trained in the tasks of tow truck operators and provide safe and proper discharge of their service responsibilities. Operators shall have a minimum of five years of working as a tow truck operator and provide references on their resumes. The Contractor shall provide resumes of the proposed operators to the Department before assigning them to patrol vehicles. Potential operators shall be subjected to driving record and criminal background checks by the Illinois State Police. The Department and/or the Illinois State Police reserves the right to not approve a driver based on any information obtained by the Department that shows lack of competency to complete required tasks or information contained in the background checks.

The service patrol vehicle operator shall:

1. Follow all policies and procedure set forth in the I-80 Service Patrol Manual which will be given to the Contractor at the start of the project.
2. Complete Traffic Incident Management Training Certification.
3. Drivers shall be made available at a time and place to be determined by the Department and Illinois State Police for training on use of the Star Com Radios.
4. Work closely with the Illinois State Police, local fire departments, local police departments, and the Department's Emergency Traffic Patrol rendering assistance as needed.
5. Attend all Incident Management Meetings for this project.
6. Wear nametags with photo identification that are visible to the motorists.
7. Maintain "Service Patrol Logs" which will be completed daily and made available to the Department at all times. These service patrol logs shall contain all times which will be listed in the I-80 Service Patrol Manual.
8. The Contractor shall provide 10,000 first-class postage paid I-80 service patrol post cards bearing the following return address: I-80 Service Patrol, Illinois Department of Transportation, 201 West Center Ct, Schaumburg, IL 60196. The format of the post card shall be approved by the Engineer. The Contractor shall be responsible for ensuring an adequate number of post cards are available. In each service patrol vehicle throughout the duration of this project. Operator shall distribute the post card to each motorist that the assist.
9. Not accept gratuities, gifts, or compensation in cash, check, or any form from the motorists under any circumstances. Not ask any motorist/passenger encountered for any personal information such as name, address, or phone number. Violation of this requirement shall constitute grounds for immediate dismissal.
10. Not tow any vehicle to any location other than shoulders or drop locations.
11. Not recommend any specific secondary towing service or repair shop. Violation of this requirement shall constitute grounds for immediate dismissal.

Communication Equipment Requirements: Each service patrol vehicle shall be equipped with a licensed cellular telephone. Each vehicle shall also be equipped with an external speaker and public address system with one hundred watts output. The PA system shall be used while assisting motorists or as directed by the Department. The Contractor is expected to use the PA system in a professional manner.

In addition, each service patrol vehicle shall have two Department supplied Star Com radios installed prior to initiating patrols. Each service patrol vehicle shall be made available to the Department at a location in District 1 to have the radios installed. Each service patrol vehicle shall be made available to the Department at a location in District 1 to have the radios inspected as necessary, and to have the radios removed at the conclusion of this project. The radios shall remain the property of the Department and shall be returned to the Department at the conclusion of this project.

Method of Measurement: Service patrols shall be measured for payment in calendar days or fraction thereof.

Basis of Payment: This work will be paid for at the contract unit price per CALENDAR DAY or fraction thereof for SERVICE PATROL. This price shall include two vehicles with one operator for each vehicle, and all materials, supplies, and equipment necessary to reduce traffic delays by

providing assistance to motorists and by relocations stalled and disabled vehicles in an expeditious manner.

SETTLEMENT PLATFORMS

Description. This work shall consist of furnishing and placing settlement platforms in accordance with Articles 204.03 and 204.06 of the Standard Specifications except as herein modified. This work will also include the installation and monitoring of surface monitoring points.

The settlement platforms shall be installed at the locations shown on the plans or as directed by the Engineer prior to placing embankment materials. The settlement platforms will be monitored by the Engineer to determine when construction of the storm sewer system, roadway pavement, and/or any permanent fixtures can commence.

The surface monitoring points shall be located as shown in the plans or as directed by the Engineer prior to doing any work adjacent to identified locations. Surface monitoring points are intended to be a location which survey can be taken consistently during construction to provide a log of horizontal and vertical measurements of an already-built surface such as roadway, railway or wall, and are simple objects such as PK nail or prism.

Settlement Platforms. Six settlement platforms are identified for embankment construction at locations specified on the plans. The minimum monitoring period for the settlement platforms shall be 180 days, with the exception of the settlement platforms for westbound I-80 at Chicago Street which will have a minimum monitoring period of 120 days. The monitoring period shall begin after commencement of structural fill placement. Settlement platform monitoring will be performed at a minimum of once per week for the duration of the monitoring periods. The duration of the settlement monitoring period(s) is at the discretion of the Engineer. The monitoring periods for each platform may be extended by the Engineer until no more than 0.01' of settlement occurs per week for a minimum of two consecutive weeks.

Surface Monitoring Points. Eight surface monitoring points are identified for monitoring of already constructed surfaces. The monitoring period of these surfaces shall be according to the Engineer. The frequency of elevations taken shall be according to the Engineer but shall be no less than once per week during the monitoring period. The monitoring period of these surfaces shall be according to the Engineer, but at a minimum shall be during the period of time work is being done adjacent to the structure being monitored plus two weeks. The frequency of elevations taken shall be according to the Engineer but shall be no less than once per week during the monitoring period. The Engineer has authority to issue a stop work order of adjacent work if an existing structure has moved more than 0.04' in any direction. In the event of a stop work order, the Contractor will be required to develop a work plan to fix any damage to the existing structure and to show how he will proceed with construction as to not cause additional movement to the existing structure. Work plan must be developed and signed and sealed by a licensed structural or geotechnical engineer.

Method of Measurement. Settlement platforms will be measured for payment in units of each at the locations designated on the plans. Surface monitoring points will not be measured for payment.

Basis of Payment. This work will be paid for at the contract unit price per EACH for SETTLEMENT PLATFORMS, which price shall include all labor, equipment, and materials necessary to install, maintain, and partially remove and cap the settlement platforms. This work shall also include all labor, equipment, and materials necessary to install, maintain, and monitor the surface monitoring points. No additional compensation for developing a work plan or for any delays incurred due to any stop work orders.

Additional settlement platforms requested by the Engineer to aid in the determination of settlement rate and amount shall be paid at the contract unit price per EACH for SETTLEMENT PLATFORMS.

SLEEPER SLAB

Description. This work shall consist of constructing a sleeper slab (pavement separation joint) at the locations shown on the plans and as directed by the Engineer. This work shall be performed in accordance with the applicable portions of Section 420 of the Standard Specifications, the plans, Detail BD 52, and as specified.

Materials. Materials shall conform to Detail BD 52.

Method of Measurement. This work will be measured per foot along the expansion joint. Reinforcement bars, bond breaker, and preformed joint filler shall not be paid for separately but shall be included in the price for Sleeper Slab.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for SLEEPER SLAB.

STABILIZED CONSTRUCTION ENTRANCE

Description. This work shall consist of the furnishing installation, maintenance, and removal of all stabilized construction entrances which are used to reduce or eliminate the tracking of sediment onto public rights-of-way or streets. Construction entrances shall be used in conjunction with the stabilization of construction roads and other exposed areas.

Materials. All materials shall conform to the application requirements of Materials, Division 1000 and specific references as follows:

Coarse Aggregate	Article 1004
Filter Fabric	Article 1080

Construction Requirements. Stabilized construction entrances shall consist of 12 Inches of CA-1 aggregate placed over filter fabric. The filter fabric shall be included with this pay item. The aggregate shall be crushed stone or crushed gravel.

All surface water flowing or diverted toward the construction entrance shall be piped across the entrance. Pipe used for this will not be paid for but shall be included in the work. The stabilized construction entrance will have positive drainage away from the roadway.

Maintenance shall consist of placing additional aggregate of the type and gradation as the base aggregate. Additional aggregate will not be paid for but shall be included in the work.

After the stabilized construction entrances have served their purpose, the suitable aggregate shall be removed and, at the direction and approval of the Engineer, utilized for embankment construction or otherwise disposed of as specified in Article 202.03 of the Standard Specifications.

Method of Measurement. This work will be measured for payment for payment in place, and the Area computed in square yards.

Basis of Payment. This work will be paid for at the contract unit price per SQUARE YARD for STABILIZED CONSTRUCTION ENTRANCE.

STEEL CASING 16"

The work of this pay Item consists of installing casing pipes for sewer pipes, force mains, or water mains to meet water and sewer separation requirements, complete in place by open cut method, including sawcutting, and removal and disposal of existing pavements; excavation; removal and disposal of waste excavated materials; protection, repair or replacement of utilities; trench dewatering, including erosion and sedimentation control methods and devices to provide protection to environment from all pumping operations; installation of casing; casing spacers; support of carrier pipe within casing; end seals; backfilling with compacted excavated materials; but not including backfilling with granular backfill materials. The carrier pipe shall also be restrained joint pipe within the casing pipe. This work shall include and conform to the full scope as specified in the City of Joliet Requirements.

This pay item does not include providing or testing the pipe within the casing pipe, which is paid for under separate pay items.

Casing pipe shall be ASTM A139, Grade A – 35,000 psi steel pipe.

The end of the casing pipe shall be covered with an end seal to provide a barrier to backfill material and seepage. A "wraparound" casing pipe end seal shall include butyl mastic strips to seal the edges and is designed to facilitate installation when the carrier pipe has already been joined together, and the installation is complete. A "pull-on" casing pipe end seal shall be seamless, have vulcanized edges, and can be pulled on at the time of construction. end seal shall be manufactured of a minimum 1/8" thick neoprene or synthetic rubber, assuring excellent chemical resistance and resiliency and shall be specifically designed to conform to concentric carrier/casing configuration and to permit movement of the carrier pipe without damage to the seal from backfilling.

Factory manufactured stainless steel or polyethylene casing pipe spacers shall be installed on all carrier pipes passing through a casing pipe to prevent the carrier pipe bell from touching the casing

pipe and to maintain a uniform space between the carrier pipe and casing interior. Hardwood skids shall not be used in place of manufactured casing spacers.

Basis of Payment: The work will be paid for at the contract unit price per FOOT for STEEL CASING 16", which shall include all labor, materials, and equipment necessary to complete the installation.

STUMP REMOVAL, ACRES

Description: This work shall be according to section 201 of the Standard Specification except as modified herein. The work includes the removal of tree stumps, excess chips, and debris remaining from an advanced tree removal contract performed by others. The advanced tree removal contract will remove trees and stumps to below grade or leave stumps exposed. The entire tree stump shall be removed to the satisfaction of the Engineer.

Method of Measurement: Stumps to be removed shall be measured per acre for the entire area shown on the plans and as directed by the Engineer.

Basis of Payment: This work will be paid for at the contract unit price per ACRE for STUMP REMOVAL, ACRES.

TEMPORARY CHAIN LINK FENCE, 6'

Description. This work shall consist of installing a temporary chain link fence 6' in height, including rails and posts as shown on the plans and as directed by the Engineer. The work shall meet the minimum requirements of Section 664 and Standard 664001, except that concrete post foundations will not be required. The temporary fence shall be removed upon substantial completion of the work. The temporary chain link fence may be new, used or rented and shall be approved by the Engineer. The temporary chain link will remain the property of the Contractor after construction.

Method of Measurement. This work shall be measured in place in feet. Payment shall be based on actual length of fence erected without change in unit price because of adjustment in plan quantities due to field conditions.

Basis of Payment. This work shall be paid for at the contract unit price per FOOT for TEMPORARY CHAIN LINK FENCE, 6' which price shall include all equipment, labor, and materials required to complete this work.

TEMPORARY CHAIN LINK FENCE WITH SCREENING, 8'

Description. This work shall consist of installing, maintaining and removing a temporary chain link fence 8' in height, including rails, posts, screens, and gates at locations shown on the plans and as directed by the Engineer. The work shall meet the applicable requirements of Section 664 and Standard 664001, with the exception that the embedded poles will be placed in the in-situ soil, without concrete foundations.

Skid plates or other nonembedded bases may only be used in paved areas. All pull and corner posts required for installation are included in this work. Maintenance shall include, but not be limited to, re-erection or replacement of leaning or fallen sections of the fence and replacement of damaged or torn site screening. No additional compensation will be made for maintenance of the temporary chain link fence with screening. The temporary fence shall be removed upon substantial completion of the work. The temporary chain link fence may be new, used or rented and shall be approved by the Engineer. The temporary chain link fence will remain the property of the Contractor after construction.

Fence Screening. Screening material shall be affixed to the chain link fence and gates following the manufacturers specifications. The screening shall be the full height of the fence and cover the entire length of the fence including gated openings. The screening and fence shall not contain any advertisement. The color of the screening shall be green. Final color choices at all planned locations shall be approved by the Engineer prior to ordering material.

The screening shall have edge reinforcements and 3/8" brass grommets at 24" on center to attach to the fence.

Screen panels shall be overlapped a minimum of 24" and connected at each overlapping grommet. Screen panels shall overlap line posts to reduce availability of open sight through the fence.

The screening shall be knitted heavy-duty UV stabilized polyethylene material with no lead or fillers. Screening shall allow the passage of air but shall contain dust and dirt with a minimum of 85% visibility blockage.

Method of Measurement. This work shall be measured in place in feet. Payment shall be based on actual length of fence erected without change in unit price because of adjustment in plan quantities due to field conditions. Rails, posts, screens and gates shall not be measured separately.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for TEMPORARY CHAIN LINK FENCE WITH SCREENING, 8' which price shall include all equipment, labor, and materials required to complete this work.

TEMPORARY SUPPORT SYSTEM

Description: This work shall consist of the design, fabrication, furnishing, erecting and subsequent removal of the temporary support system at the locations shown on the plans. The Temporary Support System shall support cantilevered pier caps at the stage construction line.

Construction Requirements: The Contractor shall submit complete design details and calculations sealed by an Illinois licensed structural engineer to the Engineer for structural review and approval prior to ordering of materials. Such approval shall in no way relieve the Contractor of responsibility for the safety of the structure. The drawings shall provide full details, dimensions, and types of material proposed for use. The temporary support system shall not be installed until authorization to proceed is given by the Engineer.

Prior to ordering any materials for construction, the Contractor shall field verify all existing dimensions and elevations as required for successful installation of the temporary support system.

The Contractor shall design the temporary support system for the anticipated load conditions, and as a minimum, for the loads shown in the plans.

Stage removal shall not commence until the temporary support system is in place and in conformity with the sealed working drawings.

After the support system is no longer required, it shall be completely removed. All materials shall become the property of the Contractor.

Basis of Payment: The work will be paid for at the contract unit price per LUMP SUM for TEMPORARY SUPPORT SYSTEM.

TEMPORARY WOOD POLE, 60 FT., CLASS 4

Description. This item shall consist of furnishing and installing temporary wood pole, hardware and accessories required for temporary installation. The materials shall be in accordance with article 1069.01 and 1069.04 of the Standard Specifications.

Construction Requirements

Installation. The wood pole shall be installed in accordance with article 830.03 (c) and 830.04 of the Standard Specifications. The wood pole shall be installed such that minimum required buried depth shall be maintained for existing and proposed grade.

Method Of Measurement. Each wood pole which is installed as indicated will be counted as a unit for payment.

Basis Of Payment. This work will be paid for at the contract unit price per EACH for TEMPORARY WOOD POLE, 60 FT., CLASS 4 which shall be payment in full for the work specified herein.

TEMPORARY WOOD POLE, MAST ARM

Description. This work shall consist of furnishing and installing temporary wood poles complete with mast arm and all hardware and accessories required for the intended use of the pole. This work shall be done in accordance with the applicable portions of Section 830 of the Standard Specifications.

Materials.

Pole: The materials shall be in accordance with Article 1069.04 of the Standard Specifications.

Mast Arm: The mast arm shall be a truss style arm with upper and lower chord and reinforcing (bracing) members. The top chord of the arms shall have raceway openings extending through the bracket. Raceway openings shall be free of burrs and rough edges that may be injurious to the wires.

Exterior surfaces of the truss arms shall be free of all protuberances, dents, cracks, or other imperfections. The truss arm shall be made of aluminum alloy tube, round, seamless, according to ASTM B 221, 6063 T6.

The truss arms shall be supplied with fabricated aluminum brackets welded to the arms. All shall be heat treated after welding.

Construction Requirements

Installation. The wood pole shall be installed in accordance with Article 830.03(c) and 830.04 of the Standard Specifications. The wood pole shall be installed such that minimum required buried depth shall be maintained for existing and proposed grade.

Method of Measurement. Each wood pole which is installed as indicated will be counted as a unit for payment.

Basis of Payment. This work will be paid for at the contract unit price per EACH for TEMPORARY WOOD POLE, of the length, class and arm (length) type specified.

TRACER WIRE

Description. This work shall consist of furnishing and installing tracer wire in raceways, complete with all splicing, identifications, and terminations. A tracer wire shall be installed with all fiberoptic innerduct, and metal raceways or nonmetallic raceways installed underground, under the pavement, in trench or in conduit embedded in structures or attached to structures. Only one tracer wire per raceway is required. If there are parallel raceways, a tracer wire is required in each raceway. Tracer wire shall be installed in raceway segments to provide a continuous tracer wire system.

Materials. The tracer wire shall be a direct burial rated, number 12 AWG (minimum) solid (.0808" diameter), fully annealed, high carbon steel, extra high strength solid copper-clad steel tracer wire. The wire shall have a minimum break load of 1150 lbs. The wire shall have a 45 mil high density orange polyethylene (HDPE) jacket complying with ASTM-D-1248, rated for direct burial use at 600 volts.

Wire must conform to ASTM B1010. Copper is UNS-C10200, OF Copper in accordance with ASTM B-170. The conductor must be meet or exceed 21% conductivity.

Connection devices used shall be as approved by the tracer wire manufacturer, except wire nuts of any type are not acceptable and shall not be used.

Installation. Tracer wire shall be installed without damaging the insulation. The tracer wire shall be installed in the same trench as the fiberoptic raceway. When the fiber optic raceway is installed in conduit under pavement or in conduit embedded in structures or attached to structures, the tracer wire shall be installed in the same conduit as the fiber optic raceway.

Tracer wire cable extended to camera poles, ITS poles, ITS cabinets and similar equipment shall be of length sufficient for cable splices to be withdrawn a minimum of 18 inches out of pole handholes or similar equipment. Tracer wire shall follow all bending radius and pulling tensions of manufacturer.

The tracer cable shall be installed directly from the reels on which the cable was shipped. The cable shall be installed in continuous spans between terminal points and splicing will only be permitted in pole handholes, junction boxes, handholes, vaults, and communication huts and similar locations.

Immediately after placement, the cables ends shall be sealed to prevent entrance of moisture and contaminants-

Method of Measurement. The tracer wire will be measured for payment in feet in place. Measurements will be made in straight lines between changes in direction and to the center of equipment, handholes, vaults, or junction boxes.

Basis of Payment. This work will be paid for at the contract unit price per FOOT installed for ELECTRIC CABLE IN CONDUIT, TRACER, NO. 12 1C.

TREE REMOVAL, ACRES (SPECIAL)

Modified: August 9, 2021

Project objectives and general requirements:

- 100% removal via mechanical and/or hand cutting methods of woody plant material (trees and shrubs).
- Disposal of all cut trees, shrubs, and chips should be hauled off-site.
- Wood chips shall be removed and not blown back onto the site.
- Preservation of all native shrubs and trees that are marked with green flagging.
- Damages to existing vegetation to remain, such as broken limbs, frayed limbs, or other plantings or roadside appurtenances caused by the Contractor's tree removal or trimming

operations shall be repaired at the Contractor's expense to the satisfaction of the Engineer.

- Protection of soils from compaction, erosion, and disturbance are the Contractor's responsibility prior to start of work. Any damage caused by Contractor including but not limited to tire ruts, damage to turf, damage to drainage swales, damage to trails, damage to road pavement, etc. shall be repaired by the Contractor at the Contractor's expense to the satisfaction of the Engineer.
- Tree removal, acres (special) shall include removal of typical amounts of litter and debris encountered during tree removal operations.
- No slash shall be left in drainage ways and be blocking drainage structures. No slash shall be left in piles.
- The Engineer shall have the ultimate authority to approve the final condition of slash. In areas where seeding will take place the use of a forestry mower to manage minor woody vegetation, grind slash, stumps under 6", and any remaining woody plant debris down to the surface of the soil to prepare the site for future seeding.
- The Engineer shall have the ultimate authority to approve the final condition of slash. In areas where seeding will not take place, slash is acceptable at a maximum depth of no more than 2 inches to act as a mulch.
- Tree debris, logs, equipment, etc. should not be stored within clear zone.
- All cut trees and shrubs shall be removed off site within 24 hours.

Project Preparation. This shall include preparation of a clearing access plan and identification of sensitive natural resources. Mechanical clearing operations shall not begin until the Engineer indicates that ground conditions are appropriate to commence mechanical work.

Contractor shall contact the Roadside Development Unit at 847-705-4171, at least 2 weeks prior to beginning forestry work for layout.

Contractor shall furnish at time of layout the following as requested: wooden lathe, neon pink ribbon, neon green ribbon, pink marking paint.

A site visit prior to work shall be arranged with the Contractor, Tree Removal Contractor, the Engineer, and the Roadside Development Unit to do a walk through to review vegetation to protect and remain. Extreme care shall be taken when conducting work within the work site to lessen damage to native vegetation to remain.

Submittals. Contractor shall provide the Engineer with a list of herbicides, surfactants, water conditioners, dyes, pH balancers, and other chemicals and adjuvants to be used for implementation of this project for prior approval.

Prior to commencement of any work, submit to the Engineer a written description of all mechanical equipment and its intended use during the execution of the work for prior approval.

Tree Removal and Initial Cut Stump Treatment All cutting of material shall be completed via mechanical (e.g., tracked skid-loaders, forestry mowers) and/or hand cutting (chain saws, clearing saws) methods. Any mechanized clearing equipment must be approved for use on the work site prior to its implementation.

In general, mechanical cutting equipment with all steel tracks or a ground pressure rating of greater than 9.0 psi will not be allowed unless the Contractor can adequately demonstrate that

the use of such equipment will not cause adverse rutting/soil compaction to the work site and will not damage the pavement adjacent to the work site.

The Engineer may specify certain areas as "HAND CLEAR ONLY" to be avoided by mechanical equipment or access paths. In these areas, the Contractor is prohibited from using mechanical clearing equipment due to sensitive site conditions.

All woody trees and shrubs over 2 feet in height of any diameter, including protruding stumps or fallen trees within the defined area shall be removed. Any woody vegetation under 2 feet in height shall be treated with a foliar herbicide or resprout herbicide.

Branches on remaining trees shall be pruned off up to 8 feet from the ground.

All stumps shall be cut flat with no sharp points, and less than 2 inches of surrounding grade shall be treated with an approved resprout herbicide mixed with a marking dye within 24 hours of the tree being cut to prevent regrowth from those stumps.

All herbicides shall be applied according to the manufacturer's label specifications. Contractor personnel applying the resprout herbicide shall have a valid pesticide applicator license issued by the Illinois Department of Agriculture.

The resprout herbicide shall be approved by the Engineer. Resprout herbicide shall be labeled to control woody species present within clearing areas. Resprout herbicide shall be included in the cost of Tree Removal, Acres (Special).

The Contractor shall maintain copies at the project site of all current pesticide herbicide labels and Material Safety Data Sheets (MSDS) for all chemicals utilized during completion of the work.

Method of Measurement: Tree removal, acres (special) will be measured in units of 1 square acre. Plan quantities are estimates only. Actual quantities will be measured in place. Agreement to plan quantities will not be allowed.

If the inspection discloses any work as being unsatisfactory, the Engineer will give the Contractor the necessary instructions for correction of same, and the Contractor shall immediately comply with such instructions and correct the unsatisfactory work within 48 hours. Work that is not acceptable on the inspection date will not be measured for payment. Individual areas will not be measured for payment if any portion of the area has not been completed to the satisfaction of the Engineer.

Basis of Payment: This work will be paid for at the contract unit price per ACRE for TREE REMOVAL, ACRES (SPECIAL). Payment for tree removal, acres (special) shall include the cost of all material, equipment, labor, removal, herbicide application, disposal, cleanup, and incidentals required to complete the work as specified herein and to the satisfaction of the Engineer.

UNDERDRAIN CONNECTION TO STRUCTURE

Description. This work shall consist of making a pipe underdrain connection to an existing or proposed drainage structure as shown in the plans and in accordance with Section 601 of the Standard Specifications.

Construction Requirements. This work will be measured for payment in units of each in place.

Basis of Payment. This work will be paid for at the contract unit price per EACH for UNDERDRAIN CONNECTION TO STRUCTURE.

UNDERGROUND CONDUIT, MULTI-DUCT, 7-18MM MICRODUCTS

Description. This work shall consist of furnishing, installing, splicing, connecting, and demonstrating continuity of a fiber optic conduit micro-duct system of the size specified herein and as shown on the plans.

Materials. The conduit and fittings shall meet the requirements of Article 1088.01(c) of the Standard Specifications, except as modified herein. The conduit system shall consist of 7, 18 mm outside diameter (O.D.), 14 mm inside diameter (I.D.) micro-ducts contained inside an HDPE protective outer sheath with a minimum thickness of 0.07 in. The outer sheath for IDOT microduct shall be orange. The outer sheath for Third Party microduct shall be slate. The conduit system shall be designed for direct burial.

The overall conduit shall have a nominal 2.27 in. outside diameter with a supported bend radius of 31 in., an unsupported bend radius of 52 in., and a safe working pull strength of 3,500 lbs.

Conduit shall be free from holes, blisters, inclusions, cracks, or other imperfections that would affect the performance or serviceability of the product.

Conduit shall be constructed of polymeric materials, which are lightweight, flexible, corrosion resistant and nonconductive. The base material shall be clean virgin grade HDPE, which conforms to ASTM D3350-98a, type III, category 5, class B or C and grade P- 34 per ASTM D1248-84 or equivalent.

The base HDPE material shall conform to the following minimum mechanical properties:

Description Property	ASTM Standard	Value
Density	D1505	0.940-0.950 g/cm ³
Melt Index (E)	D1238	0.10 - 0.35 g/10 Minutes
Environmental Stress Crack Resistance (ESCR)	D1693	192.0 hrs (per ASTM D3350)
Tensile @ Yield (min)	D638	2500 - 3200 psi (1,700 - 2,200 N/cm ²)
Elongation	D638	300%
Flexural Modulus (min)	D790	115,000 psi (790,000 kPa)
Hardness	D2240	60 Shore D
VICAT Softening Point	D1525	248°F (120°C)
Brittleness Temperature	D746	-94°F (-70°C)

Micro-ducts shall be smooth on the outside and ribbed on the inside. The inside shall have a co-extruded permanent layer of low friction boundary layer between the micro-duct and the fiber optic cable for the anticipated service life of the micro-duct.

Factory pre-lubrication shall be performed with materials or agents that provide a stable treatment and result in a dynamic coefficient of friction less than or equal to ($\leq$) 0.20, when tested in accordance with Telcordia (Bellcore) GR-356-CORE, section 4.2.5. Lubricants, whether factory applied, or field applied, shall be chemically compatible with both conduit and cable jacket materials.

Standard available micro-duct colors shall be blue, orange, green, brown, grey, white, and red, or other colors as approved. Micro-ducts shall be individually colored and be sequentially numbered every two feet. Colors shall be protected from UV degradation by the incorporation of hindered amine light stabilizers (HALS) to allow for two years of outside storage UV protection. The duct material shall be compounded with antioxidant additives to prevent thermal degradation.

All 18/14 mm micro-ducts shall have a minimum safe pull strength of 3,500 lbs., a minimum sustained air pressure of 300 PSI, and a minimum burst pressure of 475 PSI.

The micro-duct system shall be equipped with an integrated 20 AWG (minimum) copper wire, insulated and installed within the void between microducts that is designed to be used for underground utility locating purposes. Continuity of the tracer wire must be maintained at all points. Submittal information shall demonstrate how the tracer wire continuity will be maintained throughout the micro-duct run. Connection devices used shall be as approved by the tracer wire manufacturer, except wire nuts of any type are not acceptable and shall not be used.

The Contractor shall perform a locate or conductivity test as a part of the final documentation.

Conduit shall be supplied on 3,500 ft reels (or larger as equipment and installation techniques permit) in order to minimize the number of conduit splices. Fittings shall be mechanical splices that preserve the seamless surface on the inside of the conduit. Fittings shall be capable of developing a minimum of 75% of the rated tensile (pull) strength of the conduit.

Construction Requirements

Installation. The micro-duct shall be installed according to Section 810 of the Standard Specifications, in accordance with manufacturer's specifications, and as specified herein.

Conduit shall be buried a minimum of 42 inches below final grade throughout its entire length. Conduit shall be installed in straight runs as much as possible with a minimum number of bends according to Section 816 of the Standard Specifications. Any bend in the conduit shall be limited to the bend radius specified herein.

Micro-duct shall not be permitted to enter the side wall of the communications vault. A 3' "tail" of micro-duct, along with a strain relief assembly shall be installed at each communications vault to prevent contraction of the micro-duct system. The Contractor shall not trim the micro-duct to the 3' "tail" until a minimum of 24 hours after installation.

The micro-duct system shall be sealed at all times during construction to eliminate the ingress of dirt and moisture. The Contractor shall utilize caps that are approved for use by the duct manufacturer. All micro-ducts shall be capped within communications vaults. Microduct end stop caps shall be used for empty micro ducts and divisible duct seals shall be used for microducts with installed microfiber cables. Catalog cuts shall be provided for review and approval of the seals. Expandable foam seal and taping is not permitted.

The Contractor shall perform post installation testing on all micro ducts. As a minimum, tests shall include: an air test, a foam sponge test, a plastic sphere test, a pressure test, and a tracer wire continuity test between communication vaults.

Each micro-duct shall be tested for continuity by blowing a sponge and then a plastic sphere (approximately 80% of the inside duct diameter) from one end to the other and each duct shall be pressure tested in accordance with the manufacturer's procedures to ensure that the duct will pressurize and hold air pressure for a specific amount of time.

The Contractor shall perform acceptance testing of the micro-ducts in accordance with the manufacturer's recommended practices. Testing, at a minimum shall demonstrate that the micro-ducts are installed and assembled correctly, are air-tight, and have had no reduction of the interior diameter. Each micro-duct shall be pressurized to check for leaks and other problems that would prevent the installation of fiber optic cable in the future. All testing shall be performed in the presence of the Resident Engineer. The Contractor shall submit testing results to the Department. The Contractor shall correct deficiencies to the satisfaction of the Engineer.

The Contractor shall submit testing information and procedures to the Department for review and approval included in the micro-duct submittal prior to ordering material.

A cable marking tape shall be installed above the conduit system according to Article 810 of the Standard Specifications. The color of the tape shall be red with large black lettering which reads "WARNING – FIBER OPTIC CABLE BELOW" or similar.

In addition to the GPS documentation requirements in the General Electrical Provisions, the Contractor shall locate the micro-duct every 100' feet using a GIS locating device that is accurate to the nearest foot. All coordinates shall be in decimal degrees with the Datum used identified.

The Contractor shall submit catalog cut sheets for the communications duct, micro-ducts, splice kits, and all installation and testing documents to the Department for review prior to ordering.

Method of Measurement. This work will be measured for payment in feet in place. Measurements will be made in straight lines along the centerline of the conduit between ends and changes in direction.

Vertical measurement of the duct shall be as follows: For runs terminating at junction boxes, the vertical measurement will be made from the bottom of the trench, or horizontal raceway, to a point 18 inches beyond the center of the junction box or control cabinet.

Basis of Payment. This work will be paid for at the contract unit price per FOOT for UNDERGROUND CONDUIT, MULTI-DUCT, 7-18MM MICRODUCTS.

VALVE BOXES TO BE REMOVED

This work shall include all labor, materials, and equipment necessary for the complete removal of existing valve boxes, as shown on the plans. Removal shall include the excavation and physical removal and disposal of the valve boxes. Contractor shall be responsible for off-site disposal of valve box.

Basis of Payment: This work will be paid for at the contract unit price per EACH for VALVE BOXES TO BE REMOVED.

VALVE VAULT

The work of this pay item consists of the installation of valve vaults complying with ASTM C478 during water main installation complete in place as on plan details, including sawcutting, removal and disposal of existing pavements; excavation in excess of that required for standard pipeline trench construction; removal and disposal of waste excavated materials; bracing, sheeting, and shoring; protection, replacement, or repair of utilities; dewatering, including erosion and sedimentation control methods and devices to provide protection to the environment from all pumping operations; vault bedding; monolithic type vault base with watertight flexible pipe connectors where pipes enter vault wall; manhole risers as required to provide proper depth; concentric cone or flat top cover; frame and cover adjusting rings; frame and cover; steps; backfilling with compacted excavated materials in parkways, and compacted granular materials under pavements; and including frame and cover adjustment to final grade at time of street or parkway restoration. This work shall include and conform to all requirements as specified in the City of Joliet Requirements.

Provide precast reinforced concrete manhole sections, bottoms, and flat top slabs complying with ASTM C478 unless otherwise indicated on drawings. Provide concentric cone section for gate valves. Provide eccentric cone section for butterfly valves.

Provide precast reinforced concrete monolithic or separate base. Design flat slab tops for AASHTO HS20-44 wheel loading.

Provide 4000 psi concrete using type I Portland cement complying with ASTM C150. Mortar: Mix one part Portland cement to three parts fine aggregate.

Provide joints of either flexible watertight rubber gaskets or preformed bituminous plastic gaskets consisting of a homogeneous blend of refined hydro-carbon resins and plasticizing compound reinforced with inert mineral filler. Acceptable preformed gasket products: Henry Company, RN103 – RAM-NEK Preformed Flexible Plastic Gasket (Coils). ConSeal Concrete Sealants, Type CS-102. Or equal. E.

Provide steps with a minimum width of 12 inches and a minimum projection of 5 inches. Use steps consisting of copolymer polypropylene plastic with a continuous ½-inch steel reinforcement as manufactured by M.A. Industries, Inc. cast iron steps, Neenah R-1980-I, or equal.

Provide cast iron frames and covers with heavy duty, indented top, with solid self-sealing lids and machined bearing surfaces, stamped with the word “WATER” and “CITY OF JOLIET”. Acceptable products: one East Jordan 1050Z1 two Neenah R1710 (3) Or equal. G.

Provide flexible rubber gasket collar for connecting pipe to the manhole. Comply with ASTM C923. For pipe 24-inch and smaller, use PSX gasket system by PressSeal Gasket Corporation, or equal. For pipe 27-inch and larger, use resilient gasket by A-LOK Products, Inc., or equal.

This pay item includes providing vaults of sufficient depth to provide the standard depth of cover indicated on the drawings, plus 2 feet, measured from the top of the water main to the top of the frame and cover. If depth of cover is 6 feet, vaults to a depth of 8 feet from top to main to top of frame and cover will be installed with no addition to the contract allowed. Where deeper vaults are installed, the cost for additional manhole risers required will be paid for in a separate pay item.

This pay item includes providing exterior joint protection on all valve vaults.

Basis of Payment: The work will be paid for at the contract unit price per EACH for VALVE VAULTS, TYPE A, 4'-DIAMETER, TYPE 1 FRAME, CLOSED LID.

VALVE VAULTS TO BE REMOVED

This work shall include all labor, materials, and equipment necessary to remove the frame and cone section of the vault. Remainder of the vault is to be filled with trench backfill which will be considered incidental to this item. Contractor shall be responsible for off-site disposal of valve vault.

Basis of Payment: This work will be paid for at the contract unit price per EACH for VALVE VAULTS TO BE REMOVED.

WATER MAIN REMOVAL

This work shall consist of the removal of existing water main in direct conflict with the proposed improvements. Existing water main to be taken out of operation but not in conflict with the proposed improvements shall be abandoned as specified for Water Main To Be Abandoned.

This work shall be completed in accordance with applicable portions of Section 551, except that the material shall not be salvaged but shall be disposed of according to Article 202.03.

All diameters of water main to be removed will be covered under this pay item. This work shall also include any necessary saw cutting of the existing water main and the removal of valves, tees, and other appurtenances (excluding fire hydrants).

The ends of the existing water main shall be plugged as specified for Water Main To Be Abandoned.

Trenches resulting from the removal of water main shall be backfilled in accordance with the applicable requirements of Article 550.07. Backfill of removal trenches (including Trench Backfill) shall be included in this item.

Basis of Payment: This work will be paid for at the contract unit price per FOOT for WATER MAIN REMOVAL of the diameter specified. The price shall include the cost of all labor, equipment and materials required to perform the work as specified.

WATER MAIN TO BE ABANDONED

This pay item consists of all work necessary for the abandonment and filling of existing water main pipe with CLSM according to the Standard Specifications for Water & Sewer Construction in Illinois, current edition, and the requirements of Section 593 and 1019 of the Standard Specifications.

Work includes coordination of shut-down of mains with Owner and Engineer; re-excavation of locations; removal and disposal of waste excavated materials; cutting and removing of mains; installing plugs and/or caps on existing mains to remain; providing fill, vent and drain holes; concrete thrust blocks; backfilling and compaction of excavated materials or granular trench backfill material in pavements; and clean-up.

Length of dead-end mains shall be no greater than two times the outside diameter of the main. Existing water main shall be abandoned only after all new water services have been transferred over to the new main and the new main has passed all required testing and is operational.

Basis of Payment: The work will be paid for at the contract unit price per FOOT for WATER MAIN TO BE ABANDONED, of the diameter specified which price shall include all labor, equipment, and materials necessary to complete the work as specified.

WATER SERVICE CONNECTION

The work of this pay item consists of connecting water service lines to the water mains complete in place, including service saddles; corporation stops; curb stops; service boxes; all required fittings, and including backfilling with granular backfill materials at pavement locations.

Contractor shall include and conform to all requirements as specified in the City of Joliet Requirements.

Below are the materials required to make the connection to the watermain as well as the service to the house.

Materials:

1. Service lines: Type K soft temper seamless copper water tubing complying with ASTM B88.
2. Service saddles:
 - a. Provide service saddles on all water mains for services greater than 1-inch.
 - b. Stainless steel saddle with O-ring and grade 30 rubber grid map; Cascade styles CSC2, CS22, or approved equal.
3. Corporation stops:
 - a. A.Y. McDonald No. 74701BQ,
 - b. Mueller B25008N,
 - c. Ford FB1000-XX-NL,
 - d. Or approved equal.
4. Curb stops:
 - a. A.Y. McDonald No. 76104Q,
 - b. Mueller B25155N,
 - c. Ford B44-XXX-M-NL,
 - d. Or approved equal.
5. Service boxes: Tyler 6500 with BBAF valve box stabilizer or approved equal.

This pay item includes connecting to the curb stop within meter pits, where meter pits are encountered. Notify the City's Public Utilities Department if existing lead water services are discovered.

Water Service Connection Install:

General:

1. Install water service pipe, corporation stop and curb stop as shown on the standard water service installation detail.
2. Set curb stop on a precast concrete block.
3. Do not splice the water service pipe.
4. Sequence of installation: See Testing And Inspecting section of these Specifications for outline of when, in the sequence of construction, the corporation stops, curb stops, and service boxes are to be installed, leakage tested, and disinfected.
 - i. Water service installation work must begin within five days of satisfactory sample results and IEPA approval.

Service boxes:

1. Install over the curb stop in a truly vertical position.
2. Set the top of the box flush with the finished grade ground level.

Direct tapping of polyethylene-encased D.I.P.:

1. Wrap two or three layers of polyethylene adhesive tape completely around the pipe to cover the tapping machine and chain mounting area.
2. Make the tap and install the corporation stop directly through the tap and polyethylene.
3. After making the direct service connection, inspect the entire circumferential area for damage and make any necessary repairs.
4. Wrap the corporation stop and a minimum distance of 3 feet of the copper service pipe with polyethylene.

Basis of Payment: The work will be paid for at the contract unit price per EACH for WATER SERVICE CONNECTION.

WATER SERVICE LINE

The work of this pay item consists of water service pipe complete in place, by open cut method, including excavation; bracing; bedding and covering of pipe; trench dewatering; trench backfilling with excavated materials; testing; disinfection; finish grading; removal and disposal of waste excavated materials; protection, and replacement or repair of utilities. The Contractor shall include and conform to all requirements as specified in the City of Joliet Requirements.

The service pipe is to be continuous and have no intermediate unions. The minimum water service diameter shall be 1" Type K copper. Type K soft temper seamless copper water tubing complying with ASTM B-88.

Water service lines shall be installed by horizontal directional drilling method under street pavements, and open cut methods at connection points to water main and existing service pipe. The open cut method includes backfilling with compacted granular backfill materials where service is below street pavement and sidewalks.

All service lines shall have a minimum depth of 54", unless otherwise approved by the Engineer. Installing new services in excess of 5 feet of cover in order to cross existing mains, provide for future improvements or cross below sewer lines is considered incidental to the installation of the service, and no addition to the contract will be allowed.

At locations where existing customers are connected to the water main, the tap onto the public water main will be performed by the City of Joliet.

If the Contractor encounters lead service, the Contractor is to removal and replace the lead service with copper from the new watermain to the new b-box. The Contractor is to connect to the lead service at the ROW. The Contractor is to notify the City of every property that they encounter lead service so that the City can replace the service from the new B-box to the house meter. The contractor is to provide a picture of the property and an address and send the information to:

Attn: Bill Baltz

Phone: 815-409-6876
Department of Public Utilities
150 W Jefferson Street
Joliet, IL 60432

Water service line (short) shall be the water service lines installed on the same side of the roadway as the newly constructed water main.

Water service line (long) shall be the water service lines installed on the side of the roadway opposite of the newly constructed water main.

Basis of Payment: The work will be paid for at the contract unit price per EACH for WATER SERVICE LINE (SHORT) or WATER SERVICE LINE (LONG) of the water service sizes specified.

WATER VALVES

Gate valves (3-inch through 14-inch) shall comply with AWWA C515 (ductile iron body), bronze fitted, resilient wedge and seat type with non-rising stem and O-ring packing. Provide gear operator for 14-inch valves.

Use A-304 stainless steel bolts with nuts and washers of series 300 stainless steel per ASTM A194. Provide mechanical joint ends for buried valves and ANSI Class 125 flange ends or mechanical joint ends for valve installed in vaults as indicated on the drawings.

Provide restrained type joints for all mechanical joint end valves.

Acceptable valve manufacturers: American Flow Control, Clow, EJ, or approved equal. Gate valves shall be installed vertical and plumb. All valves shall be installed in 5-1/4 inch cast iron valve boxes unless otherwise specified. Valve boxes shall be installed with a plastic centering guide and adjusted to grade. The valve box cover shall bear the legend "WATER".

This work shall include and conform to all requirements as specified in the City of Joliet Requirements.

Basis of Payment: This work will be paid for at the contract unit price per EACH for WATER VALVES of the size specified, and shall include all material, equipment and labor necessary to install the valve and trench backfill at least one foot above the top of the pipe and valve.

WEED CONTROL, NATIVE LANDSCAPE ENHANCEMENT

Modified: January 5, 2018

Description. This work shall consist of controlling and/or removing weeds growing within native landscapes (prairies, savannahs, woodlands, wetlands, etc.). Various methods of weed control (hand weeding, hand trimming, spot spraying, wicking, etc.) may be required depending on the location, type of weeds, and size of weed infestation. These selective weed control areas may not be able to be treated with typical large roadside herbicide spraying equipment. Locations for selective weed control enhancement shall be as shown on plans and as designated by the Engineer.

The undesirable weeds (tree saplings, teasel, thistle, *Phragmites*, cattails, etc.) shall be removed and/ or treated with the appropriate weed control method approved by the Engineer prior to the start of work per location. Multiple weed species may be treated during each site visit. All herbicides shall be approved by the Engineer prior to the start of work.

All selective weed control enhancement areas shall be completed to the satisfaction of the Engineer with equipment, method, and/or herbicide approved by the Engineer. Disposal of material shall be done in accordance with Article 202.03.

Schedule Individual weed species may be targeted and shall be spot sprayed during the appropriate growth stage. Weed control must be completed in a timely manner. When the Engineer directs the Contractor to control the weeds, the Contractor must begin the weed control operation within seven days of notice.

Equipment and Herbicides. Special equipment such as backpack sprayers, hand sprayers, and hand pruners may be required to conduct spot herbicide treatments and manual removal of weeds in small areas. All equipment shall be approved by the Engineer. The Contractor shall submit a certificate for all herbicides, including the following, prior to starting work:

1. The chemical names of the compound and the percentage by weight of the ingredients.
2. A statement that the material will form a satisfactory emulsion for use when diluted with water for normal spraying conditions.
3. A statement that the herbicide, when mixed with water, will be completely soluble and dispersible and remain in suspension with continuous agitation.
4. A statement describing the products proposed for use when the manufacturer requires that surfactants, drift control agents, or other additives be used with the product. These tank mix additives shall be used as specified by the manufacturer. Required additives will not be paid for separately.

All material shall be brought to the spray area in the original, unopened containers supplied by the manufacturer.

Application Rate. Follow manufacturer's recommendation for the various herbicides.

Method. All weed control operations are to proceed in the direction of traffic flow.

If weeds or other undesirable vegetation threatens to introduce seed into naturalized areas, smother planted species, or in case of weeds exceeding growth of planted species, at the direction of the Engineer, the weeds shall be spot sprayed, wicked, hand trimmed or uprooted, raked and removed from the area. Weeds shall be removed in a manner that does not damage the underlying native grasses and forbs.

The cut material from common reed (*Phragmites australis*), teasel species (*Dipsacus* spp.), and thistle species (*Cirsium* spp.) shall be removed and disposed of according to Article 202.03.

Remove litter, including plastic bags, paper, bottles, etc. prior to weed control. All weeds, litter, and debris removal must be complete to the satisfaction of the Engineer and disposed of according to Article 202.03. Damage to the native vegetation, such as ruts or wheel tracks more than 2 inches in depth, other plantings, or highway appurtenances caused by the weed control remediation operation shall be repaired at the Contractor's expense and to the satisfaction of the Engineer.

Method of Measurement. The work will be measured in acres of surface area cared for to the satisfaction of the Engineer 15 calendar days after the work authorization date.

If the inspection discloses any work as being unsatisfactory, the Engineer will give the Contractor the necessary instructions for correction of same, and the Contractor shall immediately comply with such instructions and correct the unsatisfactory work within 7 calendar days. Removal and disposal of debris will not be measured separately but shall be considered included.

Areas not meeting the satisfaction of the Engineer shall not be measured for payment. Plan quantities are estimates only. Actual quantities will be measured in place. Agreement to plan quantities will not be allowed.

Basis of Payment. This work will be paid for at the contract unit price per ACRE for WEED CONTROL, NATIVE LANDSCAPE ENHANCEMENT. Payment for weed control, native landscape enhancement shall include all materials, equipment, labor, removal, disposal and incidentals required to complete the work as specified herein and to the satisfaction of the Engineer.

REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES (PROJECT SPECIFIC)

Description. This work shall consist of the removal and disposal of regulated substances according to Section 669 of the Standard Specifications as revised below.

Contract Specific Sites. The excavated soil and groundwater within the areas listed below shall be managed as either "uncontaminated soil", hazardous waste, special waste, or non-special waste. For stationing, the lateral distance is measured from centerline, and the farthest distance is the offset distance or construction limit, whichever is less.

Soil Disposal Analysis. When the waste material requires sampling for landfill disposal acceptance, the Contractor shall secure a written list of the specific analytical parameters and analytical methods required by the landfill. The Contractor shall collect and analyze the required number of samples for the parameters required by the landfill using the appropriate analytical

procedures. A copy of the required parameters and analytical methods (from landfill email or on landfill letterhead) shall be provided as Attachment 4A of the BDE 2733 (Regulated Substances Final Construction Report). The price shall include all sampling materials and effort necessary for collection and management of the samples, including transportation of samples from the job site to the laboratory. The Contractor shall be responsible for determining the specific disposal facilities to be utilized; and collect and analyze any samples required for disposal facility acceptance using a NELAP certified analytical laboratory registered with the State of Illinois.

Site No. 22332V-1: ROW – I-80 M.M. 121.5 to M.M. 138, Minooka, Shorewood, Channahon, Joliet, Rockdale, New Lenox, and Unincorporated Seward, Troy, Joliet, and New Lenox Townships (I-80 West of Ridge Road to Lincoln Highway), Will County

Chicago Street

- Station 201+70 to Station 206+00 (CL Chicago Street), 150 feet LT to 150 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Manganese and Thallium.
- Station 206+00 to Station 207+00 (CL Chicago Street), 170 feet LT to 215 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Lead and Manganese.
- Station 206+25 to Station 208+35 (CL Chicago Street), 165 to 360 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene and Manganese.
- Station 207+00 to Station 208+65 (CL Chicago Street), 30 to 170 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Benzo(a)pyrene, Lead and Manganese.
- Station 207+00 to Station 208+40 (CL Chicago Street), 30 feet LT to 215 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 207+10 to Station 208+35 (CL Chicago Street), 600 to 800 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Manganese.
- Station 207+90 to Station 208+35 (CL Chicago Street), 360 to 600 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Arsenic and Manganese.
- Station 208+35 to Station 209+65 (CL Chicago Street), 165 to 330 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(5). Contaminants of concern sampling parameters: Arsenic.
- Station 208+35 to Station 209+15 (CL Chicago Street), 330 to 640 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Arsenic and Manganese.
- Station 208+40 to Station 208+65 (CL Chicago Street), 30 feet LT to 60 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in

accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Mercury.

- Station 208+65 to Station 209+65 (CL Chicago Street), 170 feet LT to 60 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese and Mercury.
- Station 209+15 to Station 210+25 (CL Chicago Street), 330 to 465 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Arsenic.
- Station 209+65 to Station 210+80 (CL Chicago Street), 65 to 170 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Iron, Lead and Manganese.
- Station 209+65 to Station 210+80 (CL Chicago Street), 170 to 330 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene, Dibenzo(a,h)anthracene and Manganese.
- Station 209+65 to Station 210+80 (CL Chicago Street), 65 feet LT to 60 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese and Mercury.
- Station 210+20 to Station 210+80 (CL Chicago Street), 330 to 440 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Arsenic and Manganese.
- Station 210+50 to Station 210+80 (CL Chicago Street), 60 to 405 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 210+80 to Station 211+60 (CL Chicago Street), 170 feet LT to 425 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 210+80 to Station 211+60 (CL Chicago Street), 280 to 440 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Arsenic and Manganese.
- Station 211+60 to Station 214+30 (CL Chicago Street), 440 feet LT to 200 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Arsenic, Iron, Lead and Manganese.
- Station 215+65 to Station 216+60 (CL Chicago Street), 0 to 40 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Lead and Manganese.
- Station 215+65 to Station 216+60 (CL Chicago Street), 40 to 155 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(5). Contaminants of concern sampling parameters: Benzo(a)pyrene, Arsenic, Lead and Manganese.

- Station 215+65 to Station 216+60 (CL Chicago Street), 155 to 490 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 215+70 to Station 216+60 (CL Chicago Street), 0 to 140 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Lead and Manganese.
- Station 216+60 to Station 217+70 (CL Chicago Street), 35 feet LT to 140 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Lead and Manganese.
- Station 216+60 to Station 217+70 (CL Chicago Street), 35 to 355 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 217+25 to Station 217+65 (CL Chicago Street), 350 to 475 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 216+60 to Station 217+25 (CL Chicago Street), 350 to 475 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene.
- Station 217+70 to Station 218+30 (CL Chicago Street), 40 feet LT to 140 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 217+70 to Station 218+80 (CL Chicago Street), 115 to 240 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(5). Contaminants of concern sampling parameters: Benzo(a)pyrene, Arsenic and Manganese.
- Station 217+70 to Station 218+80 (CL Chicago Street), 240 to 480 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 218+30 to Station 219+90 (CL Chicago Street), 40 feet LT to 135 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene and Manganese.
- Station 218+30 to Station 218+80 (CL Chicago Street), 40 to 115 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 218+80 to Station 219+90 (CL Chicago Street), 40 to 375 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 219+90 to Station 221+25 (CL Chicago Street), 190 feet LT to 110 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene and Manganese.
- Station 221+25 to Station 222+45 (CL Chicago Street), 105 feet LT to 130 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Lead and Manganese.

- Station 222+45 to Station 223+80 (CL Chicago Street), 70 feet LT to 100 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 223+80 to Station 225+55 (CL Chicago Street), 0 to 85 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Lead.
- Station 223+80 to Station 225+55 (CL Chicago Street), 0 to 100 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene, Lead and Manganese.
- Station 225+55 to Station 227+60 (CL Chicago Street), 50 feet LT to 50 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(5). Contaminants of concern sampling parameters: Benzo(a)anthracene, Benzo(a)pyrene, Benzo(b)fluoranthene, Indeno(1,2,3-cd)pyrene.

I-80

- Station 59+60 to Station 61+50 (CL I-80), 60 feet LT to 60 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 61+50 to Station 65+00 (CL I-80), 60 feet LT to 180 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese and Nickel.
- Station 66+65 to Station 68+95 (CL I-80), 15 feet to 350 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Arsenic, Lead and Manganese.
- Station 65+95 to Station 66+65 (CL I-80), 350 feet LT to 60 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Arsenic and Manganese.
- Station 65+00 to Station 65+95 (CL I-80), 465 feet LT to 210 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 65+95 to Station 66+95 (CL I-80), 60 feet to 160 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Manganese.
- Station 65+95 to Station 66+95 (CL I-80), 160 feet to 250 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 66+65 to Station 68+95 (CL I-80), 15 feet LT to 60 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Iron and Manganese.
- Station 66+95 to Station 68+95 (CL I-80), 60 feet to 160 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene and Manganese.

- Station 66+95 to Station 67+20 (CL I-80), 160 feet to 335 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 67+20 to Station 68+95 (CL I-80), 160 feet to 225 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Benzo(a)pyrene and Manganese.
- Station 709+00 to Station 712+00 (CL I-80), 180 feet LT to 115 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminant of concern sampling parameter: Iron, Lead, Manganese.
- Station 712+00 to Station 713+45 (CL I-80), 0 to 120 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Benzo(a)pyrene, Lead, Manganese.
- Station 712+00 to Station 713+45 (CL I-80), 0 to 115 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(5). Contaminants of concern sampling parameters: Benzo(a)pyrene, Dibenzo(a,h)anthracene, Arsenic, Lead, Manganese.
- Station 713+45 to Station 714+20 (CL I-80), 0 to 115 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 713+45 to Station 714+20 (CL I-80), 0 to 115 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Benzo(a)pyrene, Lead and Manganese.
- Station 714+20 to Station 714+90 (CL I-80), 0 to 100 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene.
- Station 714+85 to Station 715+80 (CL I-80), 0 to 115 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Benzo(a)pyrene, Manganese.
- Station 714+90 to Station 719+40 (CL I-80), 0 to 100 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Arsenic, Iron, Lead, Manganese.
- Station 715+80 to Station 717+35 (CL I-80), 0 to 115 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 723+10 to Station 727+00 (CL I-80), 15 feet LT to 5 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(5). Contaminants of concern sampling parameters: VOCs, SVOCs and Metals.

PR Ramp A

- Station 605+30 to Station 607+00 (CL PR Ramp A), 30 to 60 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.

- Station 605+30 to Station 607+00 (CL PR Ramp A), 30 feet LT to 50 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene and Manganese.
- Station 605+85 to Station 607+00 (CL PR Ramp A), 50 to 225 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 607+00 to Station 611+20 (CL PR Ramp A), 60 feet LT to 240 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 611+20 to Station 612+15 (CL PR Ramp A), 135 feet LT to 60 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 611+20 to Station 613+20 (CL PR Ramp A), 60 to 225 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Manganese.
- Station 612+15 to Station 613+20 (CL PR Ramp A), 85 to 135 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.

Proposed Ramp C

- Station 7+75 to Station 10+10 (CL PR Ramp C), 0 to 180 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Benzo(a)pyrene, Iron, Lead, Manganese.
- Station 7+75 to Station 10+10 (CL PR Ramp C), 0 to 120 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 10+10 to Station 12+50 (CL PR Ramp C), 120 feet LT to 210 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 12+50 to Station 13+00 (CL PR Ramp C), 80 feet LT to 210 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 13+00 to Station 15+50 (CL PR Ramp C), 30 to 200 feet LT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 13+00 to Station 17+00 (CL PR Ramp C), 30 feet LT to 190 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)pyrene, Dibenzo(a,h)anthracene, Lead and Manganese.
- Station 15+50 to Station 18+00 (CL PR Ramp C), 30 to 80 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Manganese.
- Station 17+00 to Station 18+00 (CL PR Ramp C), 30 feet LT to 170 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminants of concern sampling parameters: Benzo(a)pyrene, Arsenic and Manganese.

Ramp B

- Station 805+55 to Station 809+00 (CL Ramp B), 35 feet LT to 160 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminants of concern sampling parameters: Arsenic, Iron and Manganese.
- Station 813+00 to Station 813+70 (CL Proposed Ramp B), 200 feet LT to 100 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminant of concern sampling parameter: Manganese.
- Station 813+70 to Station 814+95 (CL Proposed Ramp B), 195 feet LT to 130 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(1). Contaminant of concern sampling parameter: Lead and Manganese.
- Station 814+95 to Station 815+65 (CL Proposed Ramp C), 180 feet LT to 105 feet RT. The Engineer has determined this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(2). Contaminant of concern sampling parameter: Manganese.

Work Zones. Three distinct OSHA HAZWOPER work zones (exclusion, decontamination, and support) shall apply to projects adjacent to or within sites with documented leaking underground storage tank (LUST) incidents or sites under management in accordance with the requirements of the Site Remediation Program (SRP); Resource Conservation and Recovery Act (RCRA); Comprehensive Environmental Response, Compensation and Liability Act (CERCLA); or as deemed necessary. For this project, the work zones apply for the following ISGS PESA Sites: None

COFFERDAM (TYPE 1)

Description. This work shall be performed in accordance with Section 502.06 of the Standard Specifications for Road and Bridge Construction, except as herein modified. The work shall consist of the preparation of an in-stream/wetland work plan and the installation, maintenance, removal and disposal of the temporary cofferdam(s) to isolate the work area from water within regulated wetlands and Waters of the U.S. (WOUS) in accordance with the authorized U.S. Army Corps of Engineers (USACE) Section 404 Permit and the General Conditions of the current Nationwide Permit Program.

Materials. Materials shall be in accordance with the USACE Section 404 Permit and General Conditions of the current Nationwide Permit Program.

Construction Requirements. Construction shall be in accordance with Article 502.06(a) of the Standard Specifications for Road and Bridge Construction and in accordance with the authorized USACE Section 404 Permit. For Cofferdam - Type 1, it is anticipated the design will be based on the flow requirement as shown in the plans and per the General Conditions of the current Nationwide Permit Program.

The Contractor shall be responsible for diverting the water flow from the construction area using a method meeting the approval of the Engineer and in accordance with the authorized USACE Section 404 Permit and General Conditions of the current Nationwide Permit Program.

This project requires a USACE Section 404 Permit prior to the start of work. All conditions of the Section 404 Permit must be followed. As a condition of the Section 404 Permit, the Contractor will be required to submit an In-Stream/Wetland Work Plan to the Department for approval. The USACE defines and determines in-stream/wetland work within the WOUS.

Method of Measurement. This work will be measured for payment in units of Each where Each is defined as a plan detailed stage of bridge, culvert or other construction for which a temporary in-stream cofferdam(s) is required. If staged construction is not detailed/specified on the plans, this work will be measured as a total of One Each.

Basis of Payment. This work will be paid for at the contract unit price per each for COFFERDAM (TYPE 1) (LOCATION - 1) and COFFERDAM (TYPE 1) (LOCATION - 2).

HIGH LOAD MULTI-ROTATIONAL BEARINGS

Effective: October 13, 1988

Revised: June 28, 2024

Description. This work shall consist of furnishing and installing High Load Multi-Rotational type bearing assemblies at the locations shown on the plans.

High Load Multi-Rotational (HLMR) bearings shall be the type as shown on the plans, which will be one of the following:

- a) Pot Bearings. These bearings shall be manufactured so that the rotational capability is provided by an assembly having a rubber disc of proper thickness, confined in a manner so it behaves like a fluid. The disc shall be installed, with a snug fit, into a steel cylinder and confined by a tight fitting piston. The outside diameter of the piston shall be no more than 0.03 in. (750 microns) less than the inside diameter of the cylinder at the interface level of the piston and rubber disc. The sides of the piston shall be beveled. PTFE sheets, or silicone grease shall be utilized to facilitate rotation of the rubber disc. Suitable brass sealing rings shall be provided to prevent any extrusion between piston and cylinder.
- b) Shear Inhibited Disc Type Bearing. The Structural Element shall be restricted from shear by the pin and ring design and need not be completely confined as with the Pot Bearing design. The disc shall be a molded monolithic Polyether Urethane compound.

These bearings shall be further subdivided into one or more of the following classes:

- 1) Fixed. These allow rotation in any direction but are fixed against translation.
- 2) Guided Expansion. These allow rotation in any direction but translation only in limited directions.
- 3) Non-Guided Expansion. These allow rotation and translation in any direction.

Suppliers: The Department maintains a pre-qualified list of proprietary structural systems allowed for High Load Multi-Rotational Bearings. This list can be found on the Departments web site under Prequalified Structural Systems. The Contractor's options are limited to those systems pre-qualified by the Department on the date that the contract was bid. These systems have been reviewed for structural feasibility and adequacy only. Presence on this list shall in no case relieve the Contractor of the site-specific design or QC/QA requirements stated herein.

The supplier shall notify the Department at least two weeks in advance of fabrication of the fabrication shop address. The fabricator shall provide evidence of current certification by AISC according to Article 106.08(e) of the Standard Specifications.

The overall depth dimension for the HLMR bearings shall be as specified on the plans. The horizontal dimensions shall be limited to the available bearing seat area.

Any modifications required to accommodate the bearings chosen shall be submitted to the Engineer for approval prior to ordering materials. Modifications may include the addition of steel filler plates or the adjustment of beam seat elevations. Adjustments to bridge seat elevations and

accompanying reinforcement details shall be approved by the Structural Engineer of Record. Modifications required shall be made at no additional cost to the State. Inverted bearing or center-guided bearing configurations will not be permitted.

The Contractor shall comply with all manufacturer's material, fabrication and installation requirements specified.

Submittals. Shop drawings shall be submitted to the Engineer for approval according to Article 105.04 of the Standard Specifications. All steel filler plate details shall be included in the shop drawings. In addition the Contractor shall furnish certified copies of the bearing manufacturer's test reports on the physical properties of the component materials for the bearings to be furnished and a certification by the bearing manufacturer stating the bearing assemblies furnished conform to all the requirements shown on the plans and as herein specified. Submittals with insufficient test data and supporting certifications will be rejected.

Materials. The materials for the HLMR bearing assemblies shall be according to the following:

- (a) Elastomeric Materials. The rubber disc for Pot bearings shall be according to Article 1083.02(a) of the Standard Specifications.
- (b) Polytetrafluoroethylene (PTFE) Material. The PTFE material shall be according to Article 1083.02(b) of the Standard Specifications, except that it shall be dimpled lubricated with a maximum coefficient of friction of 0.02 on stainless steel. The dimpled and lubricated PTFE surface shall comply with AASHTO 14.7.2. The friction requirement shall be as specified in the Long Term Deterioration Test required for prequalification and the Sliding Friction Test as specified below.
- (c) Stainless Steel Sheets. The stainless steel sheets shall be of the thickness specified and shall be according to Article 1083.02(c).
- (d) Structural Steel. All structural steel used in the bearing assemblies shall be according to AASHTO M 270, Grade 50 (M 270M Grade 345), unless otherwise specified.
- (e) Threaded studs. The threaded stud, when required, shall conform to the requirements of Article 1083.02(d)(4) of the Standard Specifications.
- (f) Polyether Urethane for Disc bearings shall be according to all of the following requirements:

PHYSICAL PROPERTY	ASTM TEST METHOD	REQUIREMENTS	
Hardness, Type D durometer	D 2240	45 Min	65 Max
Tensile Stress, psi (kPa) At 100% elongation, min	D 412	1500 psi (10,350 kPa)	2300 psi (15,900 kPa)
Tensile Stress, psi (kPa) At 200% elongation, min	D 412	2800 psi (19,300 kPa)	4000 psi (27,600 kPa)
Tensile Strength, psi (kPa), min	D 412	4000 psi (27,600 kPa)	6000 psi (41,400 kPa)
Ultimate Elongation, %, min	D 412	350	220
Compression Set 22 hr. at 158 °F (70 °C), Method B %, max	D 395	40	40

The physical properties for a durometer hardness between the minimum and maximum values shown above shall be determined by straight line interpolation.

Design. The HLMR bearings shall be of the type and class specified and designed for the loads shown on the plans. Bearing details shown on the contract plans are a schematic representation of the bearing. Actual design of the bearing shall be by the supplier according to:

- the exact parameters specified in the Design Data table noted on the bridge plans,
- the appropriate AASHTO LRFD Bridge Design Specifications, and
- the IDOT Bridge Manual.

The design of the masonry and sole bearing plates are based on detail assumptions which may require modifications depending on the supplier chosen by the Contractor.

Fabrication. The bearings shall be complete factory-produced assemblies. They shall provide for rotation in all directions and for sliding, when specified, in directions as indicated on the plans. All bearings shall be furnished as a complete unit from one manufacturing source. All material used in the manufacture shall be new and unused with no reclaimed material incorporated into the finished assembly.

The translation capability for both guided and non-guided expansion bearings shall be provided by means of a polished stainless steel sliding plate that bears on a PTFE sheet bonded and recessed to the top surface of the piston or disc. The sliding element of expansion bearings shall be restrained against movement in the fixed direction by exterior guide bars capable of resisting the horizontal forces or 20 percent of the vertical design load on the bearing applied in any direction, whichever is greater. The sliding surfaces of the guide bar shall be of PTFE sheet and stainless steel. Guiding off of the fixed base, or any extension of the base, will not be permitted.

Structural steel plates shall be fabricated according to Article 505.04(l) of the Standard Specifications. Prior to shipment the exposed edges and other exposed portions of the structural steel plates shall be cleaned and given a corrosion protection coating as specified on the plans

and according to the applicable Special Provisions and Articles 506.03 and 506.04 of the Standard Specifications. During cleaning and coating the stainless steel, PTFE sheet and neoprene shall be protected from abrasion and coating material.

PTFE sheets shall be bonded to steel under factory controlled conditions using heat and pressure for the time required to set the epoxy adhesive used. The PTFE sheet shall be free from bubbles and the sliding surface shall be burnished to an absolutely smooth surface.

The steel piston and the steel cylinder for pot bearings shall each be machined from a solid piece of steel. The steel base cylinder shall be either integrally machined, recessed into with a snug fit, or continuously welded to its steel masonry plate. If the sole plate and piston are not one piece, the piston shall be recessed $\frac{3}{8}$ inch into the sole plate.

If the bottom disc plate or base cylinder is recessed into the masonry plate, the designed thickness of the masonry plate shall take into account the depth of the recess. If the top disc plate is recessed into the sole plate, the designed thickness of the sole plate shall take into account the depth of the recess.

The shear resisting mechanism shall be machined from a solid piece of steel. Connection of the shear resisting mechanism to top and bottom disc plate shall be determined by the bearing fabricator.

Packaging. Each HLMR bearing assembly shall be fully assembled at the manufacturing plant and delivered to the construction site as complete units. The assemblies shall be packaged, crated or wrapped so the assemblies will not be damaged during handling, transporting and shipping. The bearings shall be held together with removable restraints so sliding surfaces are not damaged.

Centerlines shall be marked on both masonry and sole plates for alignment in the field. The bearings shall be shipped in moisture-proof and dust-proof covers.

Performance Testing. The following performance tests are required per lot on the project. A lot size shall be the number of bearings per class (fixed, guided expansion, non-guided expansion) on the project, but not to exceed 25 bearings per class. When multiple sizes of bearings are used on the same contract, they shall be grouped by class when determining lot sizes and amount of bearings to be tested. All tests shall be performed by the manufacturer prior to shipment.

Dimension Check. Each bearing shall be checked dimensionally to verify all bearing components are within tolerances. Failure to satisfy any dimensional tolerance shall be grounds for rejecting the bearing component or the entire bearing assembly.

Clearance Test. This test shall be performed on one bearing per lot. The bearing selected for this test shall be the one with the least amount of clearance based on the dimension check. The bearing assembly shall be loaded to its service limit state rated capacity at its full design rotation but not less than 0.02 radians to verify the required clearances exist. This test shall be performed twice for each bearing with the rotation oriented longitudinally with the bridge once in each direction. Any visual signs of rubbing or binding shall be grounds for rejection of the lot.

Proof Load Test. This test shall be performed on one bearing per lot. The bearing assembly shall be load tested to 150 percent of the service limit state rated capacity at a rotation of 0.02 radians. The load shall be maintained for 5 minutes, removed then reapplied for 5 minutes. If the load drops below the required value during either application, the test shall be restarted from the beginning. This test shall be performed twice for each bearing with the rotation oriented longitudinally with the bridge once in each direction.

The bearing shall be visually examined both during the test and upon disassembly after the test. Any resultant visual defects include, but are not limited to:

1. Extruded or deformed elastomer, polyether urethane, or PTFE.
2. Insufficient clearances such as evidence of metal to metal contact between the pot wall and the top or sole plate.
3. Damaged components such as cracked steel, damaged seal rings, or damaged limiting rings.
4. Bond failure.

If any of the above items are found it shall be grounds for rejection of the lot.

Sliding Friction Test. For expansion bearings, this test shall be performed on one bearing per lot. The sliding surfaces shall be thoroughly cleaned with a degreasing solvent. No lubrication other than that specified for the bearing shall be used. The bearing shall be loaded to its service limit state rated capacity for 1 hour prior to and throughout the duration of the sliding test. At least 12 cycles of plus and minus sliding with an amplitude equaling the smaller of the design displacement and 1 inch (25 mm) shall then be applied. The average sliding speed shall be between 0.1 inch and 1.0 inches (2.5 mm and 25 mm) per minute. The sliding friction coefficient shall be computed for each direction of each cycle and its mean and standard deviation shall be computed for the sixth through twelfth cycles.

The friction coefficient for the first movement and the mean plus two standard deviations for the sixth through twelfth cycles shall not exceed the design value used. In addition, the mean value for the sixth through twelfth cycles shall not exceed 2/3 of the design value used. Failure of either of these shall result in rejection of the lot.

The bearing shall also be visually examined both during and after the testing, any resultant defects, such as bond failure, physical destruction, or cold flow of the PTFE shall also be cause for rejection of the lot.

The Contractor shall furnish a notarized certification from the bearing manufacturer stating the HLMR bearings have been performance tested as specified, and a. purchase order prior to fabrication. The purchase order shall contain, as a minimum, the quantity and size of each type of bearing furnished. The notarized certifications and the purchase order shall be submitted in one package to the Engineer of Tests at the Bureau of Materials and Physical Research (126 East Ash Springfield, IL 62704). The Department reserves the right to perform any of the specified tests on one or more of the furnished bearings. If the tested bearing shows failure it shall be

replaced and the remaining bearings shall be similarly tested for acceptance at the Contractor's expense.

The manufacturer shall furnish samples of component materials used in the bearings, for testing by the Department, to the Engineer of Tests at the Bureau of Materials and Physical Research (126 East Ash Springfield, IL 62704). The required components shall be those components of HLMR bearings that are consistent with elastomeric bearing components according to Article 1083.04 of the Standard Specifications.

Installation. The HLMR bearings shall be erected according to Article 521.05 of the Standard Specifications.

Exposed edges and other exposed portions of the structural steel plates shall be field painted as specified for Structural Steel.

Basis of Payment. This work will be paid for at the contract unit price each for HIGH LOAD MULTI-ROTATIONAL BEARINGS, POT , FIXED; HIGH LOAD MULTI-ROTATIONAL BEARINGS, POT, GUIDED EXPANSION; HIGH LOAD MULTI-ROTATIONAL BEARINGS, POT, NON-GUIDED EXPANSION; HIGH LOAD MULTI-ROTATIONAL BEARINGS, DISC, FIXED; HIGH LOAD MULTI-ROTATIONAL BEARINGS, DISC, GUIDED EXPANSION; or HIGH LOAD MULTI-ROTATIONAL BEARINGS, DISC, NON-GUIDED EXPANSION of the load capacity specified.

When the fabrication and erection of HLMR bearings is accomplished under separate contracts, the applicable requirements of Article 505.09 shall apply.

Fabricated HLMR bearings and other materials complying with the requirements of this item, furnished and accepted, will be paid for at the contract unit price each for FURNISHING HIGH LOAD MULTI-ROTATIONAL BEARINGS, POT, FIXED; FURNISHING HIGH LOAD MULTI-ROTATIONAL BEARINGS, POT, GUIDED EXPANSION; FURNISHING HIGH LOAD MULTI-ROTATIONAL BEARINGS, POT, NON-GUIDED EXPANSION; FURNISHING HIGH LOAD MULTI-ROTATIONAL BEARINGS, DISC, FIXED; FURNISHING HIGH LOAD MULTI-ROTATIONAL BEARINGS, DISC, GUIDED EXPANSION; or FURNISHING HIGH LOAD MULTI-ROTATIONAL BEARINGS, DISC, NON-GUIDED EXPANSION of the load capacity specified.

Storage and care of fabricated HLMR bearings and other materials complying with the requirements of this item by the Fabrication Contractor beyond the specified storage period, will be paid for at the contract unit price per calendar day for STORAGE OF HIGH LOAD MULTI-ROTATIONAL BEARINGS if a pay item is provided for in the contract, or will be paid for according to Article 109.04 if a pay item is not provided in the contract.

HLMR bearings and other materials fabricated under this item erected according to the requirements of the specifications, and accepted, will be paid for at the contract unit price each for ERECTING HIGH LOAD MULTI-ROTATIONAL BEARINGS, POT, FIXED; ERECTING HIGH LOAD MULTI-ROTATIONAL BEARINGS, POT, GUIDED EXPANSION; ERECTING HIGH LOAD MULTI-ROTATIONAL BEARINGS, POT, NON-GUIDED EXPANSION; ERECTING HIGH LOAD MULTI-ROTATIONAL BEARINGS, DISC, FIXED; ERECTING HIGH LOAD MULTI-ROTATIONAL BEARINGS, DISC, GUIDED EXPANSION; or ERECTING HIGH LOAD MULTI-ROTATIONAL BEARINGS, DISC, NON-GUIDED EXPANSION of the load capacity specified.

CONCRETE WEARING SURFACE

Effective: June 23, 1994

Revised: October 17, 2025

Description. This work consists of placing a concrete wearing surface, to the specified thickness, on precast concrete members such as deck beams and deck panels. Included in this work is cleaning and preparing the precast concrete surface prior to placement of the concrete wearing surface. This work shall be according to the applicable articles of Section 503 and the following.

Materials. The concrete wearing surface shall be class BS concrete.

Equipment: The equipment used shall be subject to the approval of the Engineer and shall meet the following requirements:

(a) Surface Preparation Equipment. Surface preparation equipment shall be according to the applicable portions of Section 1100 and the following:

(1) Hand-Held Blast Cleaning Equipment. Blast cleaning using hand-held equipment may be performed by high-pressure waterblasting or abrasive blasting. Hand-held blast cleaning equipment shall have oil traps.

Hand-held high-pressure waterblasting equipment shall have a minimum water pressure of 7000 psi (48 MPa).

(2) Vacuum Cleanup Equipment. The equipment shall be equipped with fugitive dust control devices capable of removing wet debris and water all in the same pass. Vacuum equipment shall also be capable of washing the deck with pressurized water prior to the vacuum operation to dislodge all debris and slurry from the deck surface.

(b) Concrete Equipment: Equipment for proportioning and mixing the concrete shall be according to Article 1020.03.

(c) Finishing Equipment. Finishing equipment shall be according to Article 503.03.

(d) Mechanical Fogging Equipment. Mechanical fogging equipment shall be according to 503.03.

Construction Requirements

Surface Preparation. Prior to placement of the concrete wearing surface, the top surface of the precast concrete members shall be clean and free of all foreign material.

All debris of every type, including dirty water, resulting from the cleaning operation shall be reasonably confined during the performance of the cleaning work and shall be immediately and thoroughly removed from the cleaned surfaces and all other areas where debris may have accumulated.

Prior to placement of the concrete wearing surface, the Engineer will inspect the cleaned surface, all areas still contaminated shall be cleaned again at the Contractor's expense.

Wearing Surface Placement. The concrete wearing surface placement shall be according to Article 503.16 of the Standard Specifications. Areas to receive the overlay shall be either thoroughly or continuously wetted with water at least one hour before placement of the concrete wearing surface is started. When the surface is pre-wetted any accumulations of water shall be dispersed or removed prior to placement of the concrete wearing surface.

Plans for anchoring support rails and the mixture-placing procedure shall be submitted to the Engineer for approval.

Curing and Protection. The concrete shall be continuously wet cured for at least 14 days according to Article 1020.13(a)(5). However, if the minimum specified compressive strength or flexural strength is obtained prior to 14 days, the cure time may be reduced, but at no time shall the wet cure be less than 7 days. The concrete shall be protected from low air temperatures according to Article 1020.13(d)(1) or (2), except the protection method shall remain in place for the entire curing period.

Opening to Traffic. The concrete wearing surface may be opened to traffic when test specimens have obtained a minimum compressive strength of 4000 psi (27,500 kPa) or a minimum flexural strength of 675 psi (4650 kPa), but not prior to the completion of the wet cure.

Method of Measurement. Concrete wearing surface will be measured for payment in place and the area computed in square yards (square meters).

Basis of Payment. This work including cleaning and surface preparation will be paid for at the contract unit price per square yard (square meter) for CONCRETE WEARING SURFACE, of the thickness specified.

DIAMOND GRINDING AND SURFACE TESTING BRIDGE SECTIONS

Effective: December 6, 2004

Revised: April 15, 2022

Description. This work shall consist of diamond grinding and surface testing bridge sections.

The bridge section shall consist of the bridge deck plus the bridge approach slab and pavement connector, if present, at each end of the bridge.

Equipment. Equipment shall be according to the following.

- (a) Diamond Grinder. The diamond grinder shall be a self-propelled planing machine specifically designed for diamond saw grinding. It shall be capable of accurately establishing the profile grade and controlling the grinding cross slope. It shall also have an effective means for removing excess material and slurry from the surface and for preventing dust from escaping into the air. The removal of slurry shall be continuous throughout the grinding operation. The slurry shall be disposed of according to Article 202.03.

The grinding head shall be a minimum of 4 ft. (1.2 m) wide and the diamond saw blades shall be gang mounted on the grinding head at a rate of 50 to 60 blades / ft. (164 to 197 blades/m).

- (b) Surface Testing Equipment. Required surface testing and analysis equipment and their jobsite transportation shall be provided by the Contractor. The Profile Testing Device shall be according to Illinois Test Procedure 701 except the trace analysis shall be based on traces from bridge sections.

CONSTRUCTION REQUIREMENTS

General. After all components have been properly cured, the bridge section shall be ground over its entire length and over a width that extends to within 2 ft. (600 mm) of the curbs or parapets. Grinding shall be done separately before any saw cut grooving, and no concurrent combination of the two operations will be permitted. Whenever possible, each subsequent longitudinal grinding pass shall progress down the cross slope from high to low. The maximum thickness removed shall be 1/4 inch (6 mm); however, when the bridge deck thickness noted on the plans can be maintained, as a minimum, additional removal thickness may be permitted.

The grinding process shall produce a pavement surface that is true in grade and uniform in appearance with longitudinal line-type texture. The line-type texture shall contain corrugations parallel to the outside pavement edge and present a narrow ridge corduroy type appearance. The peaks of the ridges shall be 1/8-inch +/- 1/16-inch (3 mm +/- 1.5 mm) higher than the bottom of the grinding with evenly spaced ridges. It shall be the Contractor's responsibility to select the actual number of blades per foot (meter) to be used to provide the proper surface finish for the aggregate type and concrete present on the project within the limits specified above.

The vertical difference between longitudinal passes shall be 1/8 inch (3 mm) maximum. The grinding at the ends of the bridge section shall be diminished uniformly at a rate of 1:240 over the pavement connectors.

Grinding shall be continuous through all joints. All expansion joints and bridge components under the joints shall be protected from damage or contact with the grinding slurry.

Surface Testing. The diamond ground bridge section shall be surface tested in the presence of the Engineer prior to opening to traffic.

A copy of the approval letter and recorded settings from the Profile Equipment Verification (PEV) Program shall be submitted to the Engineer prior to testing.

The Contractor shall notify the Engineer a minimum of 24 hours prior to commencement of measurements. All objects and debris shall be removed from the bridge section surface prior to testing. During surface testing, joint openings may be temporarily filled with material approved by the Engineer.

Profiles shall be taken in both wheel paths of each lane, 3 ft. (1 m) from, and parallel to, the planned lane lines.

The profile report shall have stationing indicated every 500 ft. (150 m) at a minimum. The profile report shall include the following information: contract number, structure number, beginning and ending stationing, which lane was tested, direction of travel on the trace, date of collection, time of collection, ambient air temperature at time of collection, and the device operator name(s). The data file created from the testing will be submitted to the Engineer and the Bureau of Research for analysis. The file shall be in a format that is compatible with ProVAL software (ERD, PPF).

Trace Reduction and Bump Locating Procedure. All traces shall be reduced using ProVal. This software shall calculate the Mean International Roughness Index (MRI) in inches/mile (mm/km) and indicate any areas of localized roughness in excess of 200 inches/mile (3105 mm/km) on a continuous 25 feet (8 meters) basis.

The average MRI and locations with deviations exceeding the 200 inches/mile (3105 mm/km) limit will be recorded on the Profile Report for Bridge Deck Smoothness.

All ProVAL files shall be provided to the Engineer within two working days of completing the testing. Bureau of Construction Form BC 2450 shall be provided to the Engineer. An example Form BC 2450 is attached. All files shall contain serial numbers for the vehicle and profiling equipment, the approved settings from the PEV program. The Engineer will compare these settings with the approved settings from the PEV Program. If the settings do not match, the results will be rejected and the section shall be retested/reanalyzed with the appropriate settings.

Corrective Actions. Within the bridge section, all deviations in excess of 200 inches/mile (1575 mm) within any continuous length of 25 ft. (8 m) shall be corrected. Correction of deviations shall not result in the deck thickness being less than the minimum. Where corrective work is performed, the bridge section shall be retested to verify that corrections have produced a MRI of 200 inch/mile (3105 mm/km) within an continuous length of 25 ft (8 m) or less for each lane. The Contractor shall furnish and Form BC 2450 the ProVAL files to the Engineer and the Bureau of Research within two working days after any corrections are made.

Corrective actions shall be performed at no additional cost to the department.

The Engineer may perform profile testing on the surface at any time for monitoring and comparison purposes.

Method of Measurement. This work will be measured for payment in place and the area computed in square yards (square meters) of diamond grinding performed.

Basis of Payment. This work will be paid for at the contract unit price per square yard (square meter) for DIAMOND GRINDING (BRIDGE SECTION).

Instructions for Completing Bridge Deck Smoothness Assessment Summary ALR

This form shall be prepared and submitted, along with the raw data files, to the Engineer.

Report Type:

Initial – Testing of bridge section prior to any smoothness grinding.

Intermediate – After initial pass of smoothness grinding has been completed.

Final – All smoothness grinding has been completed.

Other information:

Submission Date – Date in which it has been submitted to the Engineer

Project Type – New Deck, Microsilica Overlay, Latex Overlay, Fly Ash Overlay

Specification Effective Date – revision date of the specification in the contract

Begin ALR Section 1 – beginning station of ALR finding

End ALR Section 1 – end station of ALR finding

Distance – End ALR minus the Begin ALR station number

MRI – The value of the ALR at that location.



Bridge Deck Smoothness Assessment Summary

Areas of Localized Roughness

This worksheet is intended as a reference for documenting Areas of Localized Roughness (ALR) as described in GBSP-59.					
Contract Information		Contact Info			
Contract	60111	IDOT RE Name	Jerry Jones		
District	1	IDOT RE E-Mail	Jerry.Jones2@illinois.gov		
Letting Date	1/15/2022	IDOT RE Phone	217-555-4183		
Item #	26	Contractor Rep. Name	Bob Builder		
Route	IL 164	Contractor Rep. E-Mail	Bob.Builder@RTBRConstr.com		
Report Type (Initial or Post Grinding)	Initial	Contractor Rep. Phone	217-555-2822		
Lane	Driving	General Comments			
Direction	Eastbound				
Begin Station	13+45.00				
End Station	14+65.00				
Contractor	Bob the Bridge Builder				
Submission Date	4/1/2022				
Overlay Type	Microsilica				
Specification Effective Date	1/1/2022				
Begin ALR Section 1	13+56.00			Distance (ft)	MRI (in/mi)
End ALR Section 1	13+64.20			8.2	256.40
Begin ALR Section 2	14+04.60	1.4	278.90		
End ALR Section 2	14+06.00				
Begin ALR Section 3					
End ALR Section 3					
Begin ALR Section 4					
End ALR Section 4					
Begin ALR Section 5					
End ALR Section 5					
Begin ALR Section 6					
End ALR Section 6					
Begin ALR Section 7					
End ALR Section 7					
Begin ALR Section 8					
End ALR Section 8					
Begin ALR Section 9					
End ALR Section 9					
Begin ALR Section 10					
End ALR Section 10					

AGGREGATE COLUMN GROUND IMPROVEMENT

Effective: January 15, 2009

Revised: October 15, 2011

Description. This work shall consist of furnishing design calculations, shop drawings, materials, and labor necessary to construct aggregate column ground improvements, over the approximate horizontal limits below the footing, wall, or embankment as specified on the contract plans, or as modified by the Contractor's approved design.

Submittals. No later than thirty (30) days prior to beginning work, the Contractor shall submit to the Engineer for approval the following information:

- (a) Evidence of the selected subcontractor's successful installation of their aggregate column system on five projects under similar site conditions using the same installation technique. The documentation to be submitted shall include a description of the project, aggregate column installation technique, soil conditions and name and phone number of contracting authority.
- (b) Evidence that the proposed project superintendent for the ground improvement installation has a minimum of three years of method specific experience.
- (c) Shop Drawings sealed by an Illinois Licensed Professional Engineer showing aggregate column horizontal limits, locations, pattern, spacing, diameters, top and bottom elevations, and identification numbers. If an aggregate drainage layer is specified on the plans or a working platform proposed by the Contractor, the thickness, aggregate gradation, and plan dimensions shall be shown in addition to any other details needed to describe the work.
- (d) A description of the equipment, installation technique and construction procedures to be used, including a plan to address any water or spoils.
- (e) The source and gradation of the aggregate proposed for the aggregate columns.
- (f) Design computations, sealed by an Illinois Licensed Professional Engineer, demonstrating the proposed ground improvement plan satisfies the minimum global stability, settlement, and bearing capacity performance requirements stated in the Contract Plans and those contained in this Special Provision.
- (g) The proposed verification program methods to monitor and verify the aggregate column installation is satisfying the design and performance requirements. Also required is a sample of the daily report form to be used by the Contractor to documents the adequacy of that day's work.

Materials. The aggregate used in the columns shall be Class A quality crushed stone or crushed concrete satisfying the requirements of Section 1004 of the standard specifications. The aggregate for any drainage layer specified in the plans shall be a combination of one or more of the following gradations, FA1, FA2, CA5, CA7, CA8, CA11, or CA13 thru 15, according to Sections

1003 and 1004 of the Standard Specifications. Any fine or coarse aggregate requested by the Contractor to be used as either a drainage layer or working platform shall be approved by the Engineer.

Design Criteria. The subcontractor selected shall provide an aggregate column ground improvement plan with shop drawings, and design computations, using an Allowable Stress Design that meets the performance requirements shown on the Contract Plans. These requirements normally include the global stability factor of safety, tolerable settlement amounts at various times and in the case of walls or structure footings, the equivalent uniform service bearing pressure applied at various locations and the factor of safety required. In the absence of performance requirements shown on the plans, the following Allowable Stress minimum performance requirements shall be used:

- (a) A factor of safety of 1.5 against global slope stability failure.
- (b) A factor of safety of 2.5 against equivalent uniform service bearing pressure failure.
- (c) Total settlement not to exceed 4 inches (100 mm) and settlement after completing wall or pavement construction not to exceed 1 inch (25 mm).

The design shall use short term strength parameters for the soil, obtained from the soil boring logs and any geotechnical laboratory testing data provided in the Contract Plans and specifications for stability and bearing capacity analyses. Settlement shall be assessed using appropriate soil parameters. Any additional subsurface information needed to design the aggregate columns shall be the responsibility of the Contractor.

The aggregate column ground improvement design need not consider seismic loadings unless otherwise required as part of the performance requirements shown on the plans.

Construction. The construction procedures shall be determined by the aggregate column installer and submitted for approval with the shop drawings. The following are the minimum requirements that the Contractor will be expected to follow unless otherwise approved in the shop drawings submittal.

- (a) The site shall be graded as needed for proper installation of the aggregate column system. Any grading and excavation below the improvement limits shown on the plans shall be incidental to aggregate column installation.
- (b) Any granular base drainage layer or working platform shall be considered incidental to the improvement. Contractor requested drainage layers or working platforms will only be allowed if approved as part of the shop drawings.
- (c) The aggregate column material shall be placed in a manner that allows measurement of the tonnage or quantity of aggregate placed down the hole.

- (d) Columns shall be installed in a sequence that will minimize ground heave. Any heaving shall be re-compacted or excavated as directed by the Engineer prior to wall or embankment construction and be considered incidental to aggregate column improvement.
- (e) The Contractor shall provide a full-time qualified representative to verify all installation procedures and provide the verification program.
- (f) Disposal of any spoils generated shall be according to Article 202.03.
- (g) If an obstruction is encountered that cannot be penetrated with reasonable effort, the Contractor shall construct the element from the depth of obstruction to its design top elevation. Depending on the depth of the completed column, column location, and design requirements, the Engineer may require the construction of a replacement aggregate column at an adjacent location. Construction of additional columns will be considered extra work and paid for according to Article 109.04.
- (h) Specific Requirements for Vibrator Compacted Aggregate Columns:
 - i. Vibrator compacted aggregate columns shall be constructed with a down-hole vibrator, probe and follower tubes of sufficient size to install the columns to the diameter and bottom elevation(s) shown on the approved shop drawings. Pre-boring is permitted if approved as part of the shop drawing submittal.
 - ii. The probe and follower tubes shall have visible markings at regular increments to enable measurement of penetration and re-penetration depths.
 - iii. Provide methods for supplying to the tip of the probe a sufficient quantity of air or water to widen the probe hole to allow adequate space for aggregate placement around the probe.
 - iv. The vibrator shall be withdrawn in 12 to 36 inch (300 to 900 mm) increments, to allow placement of the aggregate.
 - v. Lift thickness shall not exceed 4 ft (1.2 m). After penetration to the treatment depth, slowly retrieve the vibrator in 12 to 18 inch (300 to 450 mm) increments to allow aggregate placement.
 - vi. Compact the aggregate in each lift by re-penetrating it as needed with the vibrating probe to densify and force the aggregate radially into the surrounding soil. Re-penetrate the aggregate in each increment a sufficient number of times to construct the columns as specified in the approved shop drawings and to meet the verification program requirements.
- (i) Specific Requirements for Tamper Compacted (Rammed) Aggregate Columns:
 - vii. Tamper compacted (rammed) aggregate columns shall be installed by either drilling or displacement methods, capable of constructing columns to the diameters and bottom elevation(s) shown on the approved shop drawings.

- viii. If temporary casing is needed to limit the sloughing of subsurface soils, the casing should be inserted to at least 2 ft (600 mm) beyond any sloughing strata. Upon extraction, the bottom of the casing shall be maintained at not more than 2 feet (600 mm) above the level of aggregate.
- ix. Aggregate placement shall closely follow the excavation of each column. The aggregate shall be placed in 1 to 2 ft (300 to 600 mm) thick lifts. Each lift should be rammed with a high-energy impact tamper as specified in the approved shop drawings and to meet the verification program requirements.

Construction Tolerances. The aggregate columns shall be constructed to the following tolerances:

- (a) The horizontal limits and center of each constructed aggregate column shall be within 8 inches (190 mm) of the location specified on the approved the shop drawings.
- (b) The axis of the constructed aggregate columns shall not be inclined more than 1.67 percent from vertical.
- (c) The installed diameter of any aggregate column shall not be more than 10 percent below the effective diameter indicated on the approved shop drawings.
- (d) The average effective diameter of any group of 50 consecutively installed aggregate columns shall not be less than the effective diameter indicated on approved shop drawings.
- (e) The top of the aggregate column ground improvement shall be located within 8 inches (200 mm) of the top elevation shown on the approved shop drawings. When supporting MSE walls, the top elevation may need to be adjusted to the base of the MSE reinforced mass elevation as shown on the approved MSE shop drawings.
- (f) Except where obstructions, hard or very dense soils are encountered, the aggregate column shall be advanced to at least the treatment depth elevation shown on the approved in the Shop Drawings.

Any aggregate column installation not meeting the above stated tolerances, or otherwise deemed unsatisfactory by the Engineer, may require installation of a replacement aggregate column(s) at the discretion of the Engineer and at the Contractor's expense. The Contractor shall submit to the Engineer revised plans and procedures to bring installations in those areas into tolerance.

Verification Program. The Contractor shall develop and maintain a monitoring and documentation procedure during the installation of all aggregate columns to verify they satisfy the design and performance requirements. The Contractor shall provide qualified personnel to continuously observe and record the required data. The program shall include, as a minimum, the following:

- (a) Quality control procedures to allow verification that each aggregate column is being installed according to the designer's specifications and the requirements in this Special Provision. This will typically include observations of items such as electrical current or

hydraulic pressure, number of high-energy impact tamps, aggregate quantity, etc. that must be obtained to achieve the performance requirements.

- (b) Monitoring methods to evaluate the performance of the global aggregate column improvement system after construction of the overlying embankment or wall. This will typically include installation of settlement plates and may also include monitoring points, inclinometers, piezometers or other instrumentation.
- (c) Proposed means and methods for verification that the installed aggregate columns meet the strength and/or stiffness criteria required by the design. This may include modulus or load tests on individual elements and/or groups, soil borings, and other methods.
- (d) A daily report form shall be completed by the Contactor and provided to the Engineer to document the work performed each day and the adequacy of each aggregate column. The form shall be signed by the Contractor's qualified personnel and include as a minimum the following:
 - i. Aggregate columns installed (identified by location number).
 - ii. Date constructed.
 - iii. Elevation of top and bottom of each aggregate column.
 - iv. Average lift thickness.
 - v. Results of quality control testing such as average power consumption or tamping energy obtained during aggregate column installation.
 - vi. Jetting pressure (air or water) if applicable.
 - vii. Description of soil and groundwater conditions.
 - viii. Details of obstructions, delays and any unusual issues.
 - ix. Amount of water used per aggregate column if applicable.
 - x. Estimated weight or volume of aggregate backfill placed in each column.
 - xi. Average installed diameter of each column.

Basis of Payment. This work will be paid at the contract Lump Sum price for AGGREGATE COLUMN GROUND IMPROVEMENT. Any temporary casing, excavation, disposal of water or spoils, drainage layers or working platforms will not be paid for separately, but shall be considered to be included with this work.

BRIDGE DECK CONSTRUCTION

Effective: October 22, 2013

Revised: December 21, 2016

When Diamond Grinding of Bridge Sections is specified, hand finishing of the deck surface shall be limited to areas not finished by the finishing machine and to address surface corrections according to Article 503.16(a)(2). Hand finishing shall be limited as previously stated solely for the purpose of facilitating a more timely application of the curing protection. In addition the requirements of 503.16(a)(3)a. and 503.16(a)(4) will be waived.

Revise the Second Paragraph of Article 503.06(b) to read as follows.

“When the Contractor uses cantilever forming brackets on exterior beams or girders, additional requirements shall be as follows.”

Revise Article 503.06(b)(1) to read as follows.

- “(1) Bracket Placement. The spacing of brackets shall be per the manufacturer’s published design specifications for the size of the overhang and the construction loads anticipated. The resulting force of the leg brace of the cantilever bracket shall bear on the web within 6 inches (150 mm) of the bottom flange of the beam or girder.”

Revise Article 503.06(b)(2) to read as follows.

- “(2) Beam Ties. The top flange of exterior steel beams or girders supporting the cantilever forming brackets shall be tied to the bottom flange of the next interior beam. The top flange of exterior concrete beams supporting the cantilever forming brackets shall be tied to the top flange of the next interior beam. The ties shall be spaced at 4 ft (1.2 m) centers. Permanent cross frames on steel girders may be considered a tie. Ties shall be a minimum of 1/2 inch (13 mm) diameter threaded rod with an adjusting mechanism for drawing the tie taut. The ties shall utilize hanger brackets or clips which hook onto the flange of steel beams. No welding will be permitted to the structural steel or stud shear connectors, or to reinforcement bars of concrete beams, for the installation of the tie bar system. After installation of the ties and blocking, the tie shall be drawn taut until the tie does not vary from a straight line from beam to beam. The tie system shall be approved by the Engineer.”

Revise Article 503.06(b)(3) to read as follows.

- “(3) Beam Blocks. Suitable beam blocks of 4 in x 4 in (100 x 100 mm) timbers or metal structural shapes of equivalent strength or better, acceptable to the Engineer, shall be wedged between the webs of the two beams tied together, within 6 inches (150 mm) of the bottom flange at each location where they are tied. When it is not feasible to have the resulting force from the leg brace of the cantilever brackets transmitted to the web within 6 inches (150 mm) of the bottom flange, then additional blocking shall be placed at each bracket to transmit the resulting force to within 6 inches (150 mm) of the bottom flange of the next interior beam or girder.”

Delete the last paragraph of Article 503.06(b).

BRIDGE DECK GROOVING (LONGITUDINAL)

Effective: December 29, 2014

Revised: March 29, 2017

Revise Article 503.16(a)(3)b. to read as follows.

b. Saw Cut Grooving. The grooving operation shall not be started until after the expiration of the required curing or protection period and after correcting excessive variations by grinding or cutting has been completed.

The grooves shall be cut into the hardened concrete, parallel to the centerline of the roadway, using a mechanical saw device equipped with diamond blades that will leave grooves 1/8 in. wide and 3/16 in. $\pm$ 1/16 in. deep (3 mm wide and 5 mm $\pm$ 1.5 mm deep), with a uniform spacing of 3/4 in. $\pm$ 1/16 in. (20 mm $\pm$ 1.5 mm) centers. The grooving shall typically extend the full width of the traffic lanes and terminate at the edge of the traffic lane or shoulder. If the bridge has a variable width traffic lane, the grooving shall remain parallel to the centerline of the main roadway. Any staggering of the groove terminations to accommodate the variable width shall be within the shoulders. Grooves shall not be cut closer than 3 inches (75 mm) nor further than 6 inches (150 mm) from any construction joint running parallel to the grooving. In addition, grooves shall not be cut within 6 in. $\pm$ 1 in. (150 mm $\pm$ 25 mm) from deck drains and expansion joints.

The grooving machine shall contain diamond blades mounted on a multi-blade arbor on a self-propelled machine built for grooving hardened concrete surfaces. The grooving machine shall have a depth control device that detects variations in the deck surface and adjusts the cutting head height to maintain a specified depth of groove. The grooving machine shall have a guide device to control multi-pass alignment.

The removal of slurry shall be continuous throughout the grooving operations. The grooving equipment shall be equipped with vacuum slurry pickup equipment which shall continuously pick up water and sawing dust, and pump the slurry to a collection tank. The slurry shall be disposed of offsite according to Article 202.03.

Cleanup shall be continuous throughout the grooving operation. All grooved areas of the deck shall be flushed with water as soon as possible to remove any slurry material not collected by the vacuum pickup. Flushing shall be continued until all surfaces are clean.

Method of Measurement. This work shall be measured for payment according to Article 503.21(b) except no measurement will be made for any grooving of the shoulders to accommodate a variable width traffic lane.

Basis of Payment. This work will be paid for at the contract unit price per square yard (square meter) for BRIDGE DECK GROOVING (LONGITUDINAL).

METALLIZING OF STRUCTURAL STEEL

Effective: October 4, 2016

Revised: October 20, 2017

Description: This work consists of furnishing all materials, equipment, labor, and other essentials necessary to accomplish the surface preparation and application of thermal spray metallizing to all new structural steel, or portions thereof as detailed in the plans, in the shop. Also included in this work, when specified on the Contract plans, is the application of a paint system over the metallizing in the shop and/or in the field.

Materials: Materials shall be according to the following.

Metallizing Wire: All thermal spray feedstock (metallizing wire) shall be the products of a single manufacturer, meet the requirements below, and meet the thermal spray equipment manufacturer's specifications.

- a. The metallizing wire shall consist of 99.9% zinc or 85/15 zinc/aluminum complying with ASTM B-833 and ANSI/AWS C2.25/C2.25M
- b. The Contractor shall provide a certificate of chemical composition of the proposed metallizing wire from the metallizing wire manufacturer.

Paint: All materials to be used on an individual structure shall be produced by the same manufacturer.

The Bureau of Materials and Physical Research has established a list of all paint products that have met preliminary requirements. Each batch of material, except for the clear aliphatic urethane and the penetrating sealer shall be tested and approved for use. The specified colors shall be produced in the coating manufacturer's facility. Tinting of coating after it leaves the manufacturing facility is not allowed.

The paint materials shall meet the following requirements of the Standard Specification and as noted below:

<u>Item</u>	<u>Article</u>
(a) Waterborne Acrylic	1008.04
(b) Aluminum Epoxy Mastic (Note 1)	1008.03
(c) Epoxy/ Aliphatic Urethane (Note 1)	1008.05
(d) Penetrating Sealer (Note 2)	
(e) Clear Aliphatic Urethane (Note 3)	

Note 1: If the finish coats are being applied in the field over a shop applied epoxy, select an epoxy intermediate for shop application with a recoat window that is long enough to support the construction schedule.

Note 2: The Epoxy Penetrating Sealer shall be a cross-linked multi component sealer. The sealer shall have the following properties:

- (a) The volume solids shall be 98 percent (plus or minus 2 percent).
- (b) Shall be clear or slightly tinted color.

Note 3: The Clear Aliphatic Urethane material shall be one of the following products:

- (a) Carbothane Clear Coat by Carboline Company
- (b) Pitthane Ultra Clear 95-8000 by Pittsburgh Paints (PPG)
- (c) ArmorSeal Rexthane I MCU by Sherwin-Williams

Shop Prequalification: The Contractor performing the shop work shall have either an SSPC-QP 3 Certification or an AISC Sophisticated Paint Endorsement certification. The certification(s) shall remain current throughout the duration of the contract.

The Contractor performing the shop work shall have satisfactorily performed a minimum of three (3) previous projects involving abrasive blast cleaning, metallizing, and paint application. At least one project within the past two (2) years shall have involved a bridge or similar industrial type application. The suitability of the Contractor's qualifications and prior experience will be considered by the Department before granting approval to proceed.

Submittals: The Contractor performing the shop work shall submit the following plans and information for Engineer review and acceptance within 30 days of contract execution (unless written permission from the Engineer states otherwise). When full coats are being applied in the field, the field painting contractor shall comply with the submittal requirements of Article 506.03. Work in the shop or field shall not proceed until submittals are accepted by the Engineer.

- (a) **Contractor Personnel Qualifications:** Evidence of experience and the names and qualifications/experience/training of the personnel managing and implementing the Quality Control program, and for those performing the quality control tests. QC personnel qualification requirements are found under "Quality Control (QC) Inspection."

All metallizing applicators shall be qualified in accordance with AWS C2.16/C2.16M.

- (b) **Quality Control (QC) Plan:** A Quality Control Plan that identifies: test instruments to be used, a schedule of required measurements and observations, procedures for correcting unacceptable work, and procedures for improving surface preparation and metallizing/painting quality as a result of quality control findings. The program shall incorporate the IDOT Quality Control Daily Report Forms as supplied by the Engineer, or equivalent information on Engineer-approved Shop Contractor-designed forms.
- (c) **Surface Preparation Plan:** The surface preparation plan shall include the methods of surface preparation and types of equipment that will be used to prepare the surfaces as specified herein. Also any solvents proposed for solvent cleaning shall be identified and MSDS provided.
- (d) **Abrasives:** Identify the type and brand name of the abrasive proposed for use, provide MSDS and manufacturer's data indicating that the abrasive meets requirements of the SSPC-AB 1 or AB 3 standards as specified herein.
- (e) **Metallizing Plan:** Written procedures for the shop application of metallizing, including the brand name and type of metallizing wire and application equipment to be used. Proof that the metallizing wire complies with ASTM B-833 and ANSI/AWS C2.25/C2.25M shall also be provided. Provide written documentation verifying that all metallizing applicators are qualified in accordance with ANSI/AWS C2.16/C2.16M.

- (f) Painting Plan: If shop painting is specified to be applied over the metallizing or if galvanizing is used in lieu of metallizing on minor bridge members, procedures for the application of the coating system shall be provided along with MSDS and product data sheets. A description of the application equipment to be used shall be included. The plan shall include the requirements to be followed by the field contractor for field touch up.
- (g) Shipping and Handling Plan: A written plan outlining the precautions that shall be taken for the protection of the finished surface during shipping and handling. The plan shall address the steps to be taken, such as insulating padding, wood dunnage, load securing strapping, binding apparatus, etc.
- (h) Galvanizing Option: At the Contractor's option, hot dip galvanizing may be proposed as a substitute for shop metallizing of bearings, typical cross frames, or diaphragms on non-curved structures; expansion joint assemblies; and other elements not carrying calculated stress. Submittal requirements are found under "Hot Dip Galvanizing Option." Include the proposed cleaning and painting plan.

The Engineer will provide written notification to the Contractor when submittals are complete and acceptable. No surface preparation work shall begin until that notification is received. This acceptance shall not be construed to imply approval of any particular method or sequence for conducting the work, or for addressing health and safety concerns. Acceptance does not relieve the Contractor from the responsibility to conduct the work according to the requirements of Federal, State, or Local regulations and this specification, or to adequately protect the health and safety of all workers involved in the project and any members of the public who may be affected by the project. The Contractor remains solely responsible for the adequacy and completeness of the programs and work practices, and adherence to them.

Quality Control (QC) Inspections: The Contractor performing the shop work shall perform first line, in process QC inspections. The Contractor shall implement the accepted QC Program to insure that the work complies with these specifications. The designated Quality Control inspector shall be onsite full time during any operations that affect the quality of the system (e.g., surface preparation, metallizing application, paint application, and final inspection at project completion). The Contractor shall use the IDOT Contractor Daily (QC) Metallizing & Painting Report form (supplied by the Engineer, or Engineer-approved Contractor-designed forms that contain the same information, to record the results of quality control tests and inspections. The completed reports shall be given to the Engineer before work resumes the following day.

QC inspections shall include, but are not limited to the following:

- Ambient conditions.
- Surface preparation (solvent cleaning, abrasive blast cleanliness, surface profile depth, etc.).
- Metallizing application (specified materials used, bend test, continuity and coverage, adhesion, dry film thickness).
- Verification that the MISTIC test ID number for the paint system has been issued when painting is specified.

- Paint Application (when specified)(specified materials used, continuity and coverage, dry film thickness, freedom from overspray, dry spray, pinholes, skips, misses, etc.).

The personnel managing the QC Program shall possess a minimum classification as a NACE CIP Level 2, or shall provide evidence of successful inspection of three projects of similar or greater complexity and scope completed in the last two years. References shall include the name, address, and telephone number of a contact person employed by the facility owner.

The personnel performing the QC tests shall be trained in all tests, inspections, and instrument use required for the inspection of surface preparation, metallizing and paint application. Documentation of training shall be provided. The QC personnel shall be solely dedicated to quality control activities and shall not perform any production work. QC personnel shall take the lead in all inspections, but applicators shall perform wet film thickness measurements during application of the coatings, with QC personnel conducting random spot checks. The Contractor shall not replace the QC personnel assigned to the project without advance notice to the Engineer, and acceptance of the replacement(s), by the Engineer.

The Contractor performing the shop work shall supply all necessary equipment to perform the QC tests and inspections as specified. Equipment shall include the following at a minimum:

- Psychrometer or comparable equipment for measurement of dew point and relative humidity, including weather bureau tables or psychrometric charts
- Surface temperature thermometer
- SSPC Visual Standard VIS 1
- Surface profile replica tape and spring micrometer or electronic micrometer designed for use with replica tape; or electronic profilometer designed for measuring blast profile.
- Blotter paper for compressed air cleanliness checks
- Type 2 Electronic Dry Film Thickness Gage
- Calibration standards for dry film thickness gage
- Bend test coupons and bend test mandrel
- Adhesion testing instrument
- Companion panels for adhesion testing (if that option is selected)
- All applicable ASTM, ANSI, AWS, and SSPC Standards used for the work (reference list attached)

The instruments shall be verified for accuracy and adjusted by the Contractor's personnel in accordance with the equipment manufacturer's recommendations and the Contractor's QC

Program. All inspection equipment shall be made available to the Engineer for QA observations as needed.

Hold Point Notification: Specific inspection and testing requirements within this specification are designated as Hold Points. Unless other arrangements are made, the Contractor shall provide the Engineer with a minimum four-hour notification in advance of the Hold Point. If four-hour notification is provided and the work is ready for inspection at that time, the Engineer will conduct the necessary observations. If the work is not ready at the appointed time, unless other arrangements are made, an additional four-hour notification is required. Permission to proceed beyond a Hold Point without a QA inspection will be at the sole discretion of the Engineer and will only be granted on a case-by-case basis.

Quality Assurance (QA) Observations: The Engineer will conduct QA observations of any or all phases of the work. The presence or activity of Engineer observations in no way relieves the Contractor of the responsibility to perform all necessary daily QC inspections of their own and to comply with all requirements of this Specification.

The Engineer has the right to reject any work that was performed without adequate provision for QA observations.

CONSTRUCTION REQUIREMENTS

The surface preparation and metallizing shall be according to the SSPC Specification for the Application of Thermal Spray Coatings (Metallizing) of Aluminum, Zinc and their Alloys and Composites for the Corrosion Protection of Steel, SSPC-CS 23.00/AWS C2.23M/NACE No. 12 except as modified herein. In the event of a conflict, the requirements of this specification shall prevail.

Hot Dip Galvanizing Option: At the Contractor's option, hot dip galvanizing may be substituted for shop metallizing of bearings, typical cross frames, or diaphragms on non-curved structures; expansion joint assemblies; and other elements not carrying calculated stress. Galvanized surfaces which shall have concrete poured against them shall be chemically passivated or otherwise protected by a method approved by the Engineer. Galvanized bearings for exterior members and elements readily visible after erection shall be prepared for field painting, but galvanized items obscured from public view will not require field painting. The Contractor shall submit a proposal for substituting galvanizing to the Engineer, showing items to be field painted, applicable provisions of AASHTO M 111 (ASTM A 123), drain/vent holes and any other necessary modifications.

Notification: The Contractor shall notify the Engineer 24-hours in advance of beginning surface preparation operations.

Surface Preparation, Metallizing and Painting Equipment: The Contractor shall provide surface preparation, metallizing, and painting equipment as needed to perform the work as specified herein.

Metallizing application equipment shall be portable electric arc thermal spray units that are set-up, adjusted and operated in accordance with the manufacturer's written instructions.

All cleaning and painting equipment shall include gages capable of accurately measuring fluid and air pressures and shall have valves capable of regulating the flow of air, water or paint as recommended by the equipment manufacturer. The equipment shall be maintained in proper working order.

Diesel or gasoline powered equipment shall be positioned or vented in a manner to prevent deposition of combustion contaminants on any part of the structure.

Hand tools, power tools, pressure washing, water jetting, abrasive blast cleaning equipment, brushes, rollers, and spray equipment shall be of suitable size and capacity to perform the work required by this specification. Appropriate filters, traps and dryers shall be provided for the compressed air used for abrasive blast cleaning and conventional spray application. Paint pots shall be equipped with air operated continuous mixing devices unless prohibited by the coating manufacturer.

Test Areas (Sections): Prior to proceeding with production work on the project, the Contractor shall prepare test sections of at least 10 square feet (0.93 sq. m). More than one test section may be needed to represent the various design configurations of the structure. The test section(s) shall be blast cleaned, metallized and painted (if specified) in accordance with the requirements specified herein using the same equipment, materials and procedures that will be used for the production.

During the blast cleaning, metallizing, and painting of the test section(s), in the presence of the Engineer, the Contractor shall perform all quality control tests and inspections required by this specification including complete documentation. In addition, the Contractor shall allow sufficient time for the Engineer to perform any or all quality assurance tests and inspections desired.

Production work shall not proceed until the Engineer agrees that the blast cleaning, metallizing, and painting work, along with the quality control testing, inspection, and documentation are acceptable.

No additional compensation will be paid for the preparation of the test section(s).

Protective Coverings and Damage: The Contractor shall apply protective coverings to all surfaces of the structural steel that are not scheduled for surface preparation, metallizing, and painting. The coverings shall be maintained and remain in place until the work is completed and then shall be removed prior to shipping.

Metallized or painted surfaces damaged by any Contractor's operation shall be repaired, and re-metallized and/or re-painted, as directed by the Engineer, at no additional cost to the Department.

Ambient Conditions: Surfaces prepared for metallizing or painting shall be free of moisture and other contaminants. The Contractor shall control operations to insure that dust, dirt, or moisture do not come in contact with surfaces on which work will take place. The surface temperature shall be at least 5°F (3°C) above the dew point during final surface preparation operations, and the application of metallizing. Metallizing shall only be applied when the surface and air temperatures are above 32°F (0°C). The manufacturers' published literature shall be followed for specific temperature, dew point, and humidity restrictions during the application of each paint coat. Metallizing or paint shall not be applied in rain, wind, snow, fog or mist. Ambient conditions shall be maintained during the drying period specified by the manufacturer.

Compressed Air Cleanliness: Prior to using compressed air for abrasive blast cleaning, blowing down surfaces, and metallizing or painting application, the Contractor shall verify that the compressed air is free of moisture and oil contamination according to the requirements of ASTM D 4285. The tests shall be conducted at least one time per shift for each compressor system in operation. If air contamination is evident, the Contractor shall change filters, clean traps, add moisture separators or filters, or make other adjustments as necessary to achieve clean, dry air. The Contractor shall also examine the work performed since the last acceptable test for evidence of defects or contamination caused by the contaminated compressed air. Contaminated work shall be repaired at no additional cost to the Department.

Solvent Cleaning (HOLD POINT): All traces of oil, grease, and other detrimental contaminants on the steel surfaces to be metallized shall be removed by solvent cleaning in accordance with SSPC-SP 1. The brand name of proposed cleaning solvent(s) and/or proprietary chemical cleaners including manufacturers' product data sheet and MSDS shall be submitted for Engineer acceptance prior to use.

Under no circumstances shall blast cleaning be performed in areas containing surface contaminants or in areas where the Engineer has not accepted the solvent cleaning. Rejected surfaces shall be re-cleaned to the specified requirements at no additional cost to the Department.

Abrasives: Abrasive blast cleaning shall be performed using either expendable abrasives or recyclable steel grit abrasives. Expendable abrasives shall be used one time and discarded. The abrasive shall be angular in shape. Acceptable angular shaped abrasives include, but are not limited to, aluminum oxide, steel grit, and crushed slag. Silica sand shall not be used. Steel shot and other abrasives producing a rounded surface profile are not acceptable, even if mixed with angular grit abrasives.

Abrasive suppliers shall provide written certification that expendable abrasives and recyclable steel grit abrasives meet the requirements of SSPC-AB 1 and AB 3, respectively. Abrasive suppliers shall certify that abrasives are not oil contaminated and shall have a water extract pH value within the range of 6 to 8. On a daily basis, the Contractor shall verify that recycled abrasives are free of oil and contamination by performing a vial test in accordance with SSPC-AB 2.

All surfaces that are found to have been prepared using abrasives not meeting the SSPC-AB 1, AB 2, or AB 3 requirements, as applicable, are oil contaminated, or have a pH outside the specified range, shall be solvent cleaned or low pressure water cleaned, and re-blast cleaned at no cost to the Department.

Surface Preparation (HOLD POINT): The following method of surface preparation shall be used:

- (a) **Flame Cut Steel:** Prior to blast cleaning, all flame cut edges shall be ground to remove hardened steel and any sharp or irregular shapes.
- (b) **Near-White Metal Blast Cleaning:** All steel surfaces to be metallized shall be near white metal blast cleaned in accordance with SSPC-SP 10 using dry abrasive blast cleaning methods.

- (c) **Galvanized Minor Bridge Members:** If galvanizing of minor bridge members is selected in lieu of metallizing, prepare all galvanized surfaces for painting by brush-off blast cleaning in accordance with SSPC-SP 16 or by using proprietary solutions that are specifically designed to clean and etch (superficially roughed) galvanized steel for painting. If cleaning and etching solutions are selected, submit manufacturer's technical product literature and MSDS for Engineer's review and written acceptance prior to use.
- (d) **Base Metal Irregularities:** If hackles, burrs, or slivers in the base metal are visible on the steel surface after cleaning, the Contractor shall remove them by grinding followed by re-blast cleaning.

Surface Profile (HOLD POINT): Blast cleaning abrasives shall be of the size and grade that will produce a uniform angular surface profile depth of 3.5 to 4.5 mils (89 to 114 microns). If the metallizing wire manufacturer's profile requirements are more restrictive, the Contractor shall advise the Engineer and comply with those requirements. For recycled abrasives, an appropriate operating mix shall be maintained in order to control the profile within these limits.

The average surface profile shall be determined each work day with a minimum frequency of one location per every 200 sq ft (18.6 sq m) per piece of equipment. All surfaces, including flame cut edges, shall be tested in accordance with SSPC-PA 17. Surface profile replica tape or electronic profilometer shall be used. The tape shall be retained and included with the daily QC report. Single measurements less than 3.5 mils (89 microns) are unacceptable. In that event, additional testing shall be done to determine the limits of the deficient area and, if it is not isolated, work will be suspended. The Contractor shall submit a plan for making the necessary adjustments to insure that the specified surface profile is achieved on all surfaces. Work shall not resume until the Engineer provides written acceptance.

Surface Condition Prior to Metallizing (HOLD POINT): Prepared surfaces shall meet the requirements of SSPC-SP 10 immediately prior to metallizing, and shall be metallized within six hours of blast cleaning. If rust appears or bare steel has been exposed for more than six hours, the affected area shall be re-blasted at no additional cost to the Department.

All dust and surface preparation residue on steel surfaces shall be removed prior to metallizing.

The quality of surface preparation and cleaning of surface dust and debris shall be accepted by the Engineer prior to metallizing.

The Engineer has the right to reject any work that was performed without adequate provision for QA observations to accept the degree of cleaning. Rejected metallizing work shall be removed and replaced at no additional cost to the Department.

Daily Metallizing Operator-Equipment Qualification – Bend Tests: Unless directed otherwise by the Engineer, each day that metallizing will be applied, the Contractor shall perform bend testing prior to beginning production work. For each metallizing applicator, five carbon steel coupons measuring 2 inch wide x 8 inch long x 0.05 inch (50mm x400 mm x 1.3 mm) thick shall be blast cleaned using the same equipment and abrasive used for the production work. Each applicator shall apply the metallizing to five coupons in accordance with the requirements of this Specification to a dry film thickness of 8.0 to 12.0 mils (200 to 300µm). 180 degree bend testing shall be performed on all five coupons using a 13mm (1/2") mandrel in accordance with the requirements and acceptance criteria of SSPC-CS 23/AWS C2.23M/NACE 12. Minor cracks that

cannot be lifted from the substrate with knife blade are acceptable. If lifting occurs on any coupon, the surface preparation and/or metallizing process shall be modified until acceptable results are achieved before proceeding with production work.

Application of Metallizing: Application shall be done in overlapping passes in a cross-hatch pattern (i.e., a second set of overlapping passes shall be applied at right angles to the first set of overlapping passes) to ensure uniform coverage. The gun shall be held at such a distance from the work surfaces that the metal is still molten on impact. The metallizing shall be applied as a continuous film of uniform thickness, firmly adherent, and free from thin spots, misses, lumps or blisters, and have a fine sprayed texture. Thin spots and misses shall be re-metallized. If touch up metallizing or the application of additional metallizing to previously applied metallizing does not occur within 24 hours, the surface of the metallizing shall be brush off blast cleaned according to SSPC-SP7 to remove oxidation and surface contaminants prior to the application of additional metallizing. The final appearance of the metallizing when left un-top coated or top coated with System 1 shall be uniform without excessive blotchiness or contrast in color. If the surface does not have a uniform appearance, remove and replace the metallizing at no cost to the Department. If the configuration of the surface being metallized does not allow for a proper gun-to-work piece standoff distance, the Contractor shall notify the Engineer.

Unless required by the contract plans, the top of the top flanges shall not be metallized or painted. If the contract plans indicate that the top flange is to be metallized, only the first coat of the paint system shall be applied to the top flange.

Metallizing Thickness: The thickness of the metallizing shall be 8.0 to 12.0 mils (200-300 microns). Thickness shall be measured as specified by SSPC-PA 2 (use a Type 2 Electronic Gauge only).

Metallizing Adhesion: Adhesion testing of metallizing applied each day shall be determined with a self-adjusting adhesion tester in accordance with ASTM D 4541. Unless otherwise directed by the Engineer, a minimum of one test shall be conducted for every 500 sq ft (46sq m) of metallized surface. The tests shall be conducted prior to application of any coating. If any of the tests exhibit less than 700 psi (4.83 MPa) for 85/15 or less than 500 psi (3.45 MPa) for zinc, additional tests shall be conducted to determine the extent of the deficient material. All deficient metallizing shall be removed by blast cleaning and re-applied at no additional cost to the Department.

At the discretion of the Engineer, a representative blast cleaned test panel (or steel companion panel approximately 12 inch x 12 inch x ¼ inch thick) can be metallized at the same time each 500 sq ft (46sq m) of surface area, or portion thereof, is metallized. Adhesion testing can be performed on the companion panel rather than on the structure. If the adhesion tests on the panels are acceptable, the metallizing on the structure is considered acceptable and testing on the structure is not required. If adhesion testing of the panels fails, testing shall be conducted on the structure. If adhesion testing on the structure is acceptable, the metallizing on the structure is considered to be acceptable. If tests on the structure are unacceptable, complete removal of the failing metallizing and re-metallizing in accordance with this Specification shall be performed at no additional cost to the Department.

Application of Paint Systems Over Metallizing:

When painting over the metallizing is specified, three painting system options exist for application over the metallizing as shown below. Systems, or components of systems, specified to be shop

applied shall not be applied to the faying surfaces of bolted connections. The system to be applied shall be as designated on the plans.

- (a) **System 1** is a single coat system consisting of a full clear aliphatic urethane coat shop applied to all metallized surfaces except as noted above.

The thickness of the clear coat to be applied is dependent on the product selected and shall be as follows:

TABLE 1

CLEAR URETHANE COAT (SINGLE COAT SYSTEM)

MANUFACTURER	SEALER COAT ONLY (DFT)
Carboline Company	Carbothane Clear Coat (3.0 to 5.0 mils) (75 to 125 microns)
Pittsburgh Paints (PPG)	Pitthane Ultra Clear 95-8000 (2.0 to 3.0 mils) (50 to 75 microns)
Sherwin-Williams	ArmorSeal Rexthane I MCU (3.0 to 5.0 mils) (75 to 125 microns)

The clear urethane shall be applied in a 2 step process. The first step shall be to apply a “mist coat” that is thinned at the maximum allowable thinning rate as listed on the manufacturer’s product data sheet that is compliant with VOC regulations. The intent of the mist coat is to saturate the porous metallizing surface and displace entrapped air within the porosity of the metallizing. After allowing the mist coat to flash off for 20 minutes, the full coat of clear urethane shall be applied to achieve the manufacturer’s recommended dry film thickness.

- (b) **System 2** is a four coat system consisting of a full shop coat of epoxy penetrating sealer coat, a full shop coat of an extended recoat epoxy and two full field applied coats of waterborne acrylic.

The epoxy penetrating sealer shall be applied in accordance with the coating manufacturer’s instructions at a coverage rate designed to achieve a theoretical dry film thickness of 1.5 mils (38 microns). The intent of the epoxy penetrating sealer coat is to saturate the metallizing and cover the surface rather than to build a film thickness; therefore, dry film thickness measurement of the epoxy penetrating sealer coat is not required. The top of top flanges that are specified to be metallized and embedded in concrete shall receive the epoxy penetrating sealer only.

The thicknesses of the epoxy and waterborne acrylic coats shall be according to Article 506.09(f)(1).

- (c) **System 3** is a three coat system consisting of a full epoxy penetrating sealer coat, a full epoxy intermediate coat, and a full urethane finish coat. All coats shall be shop-applied unless specified otherwise. If the urethane is field-applied, an extended recoat epoxy shall be applied in the shop.

The epoxy penetrating sealer shall be applied in accordance with the coating manufacturer's instructions at a coverage rate designed to achieve a theoretical dry film thickness of 1.5 mils (38 microns). The intent of the epoxy penetrating sealer coat is to saturate the metallizing and cover the surface rather than to build a film thickness; therefore, dry film thickness measurement of the epoxy penetrating sealer coat is not required. The top of top flanges that are specified to be metallized and embedded in concrete shall receive the epoxy penetrating sealer only.

The thicknesses of the epoxy and urethane coats shall be according to Article 506.09(f)(2).

The single clear urethane coat or the epoxy penetrating sealer coat shall be applied within 24 hours of metallizing providing that the immediate work environment is controlled. If temperature and humidity cannot be controlled, that time frame shall be reduced to within 8 hours. The metallizing shall be dry and free of any visible debris or oxidation (zinc oxide) at the time of application. Visible oxidation shall be removed by mechanical methods such as stiff bristle or wire brushing. Contact surfaces for bolted connections shall consist of bare, uncoated metallizing only and shall be masked off prior to the application of any shop applied coatings.

The clear urethane coat or the epoxy penetrating sealer shall be applied in accordance with the manufacturer's instructions and in such a manner to assure thorough wetting and sealing of the metallizing.

For systems 2 and 3, prior to application of any subsequent coat, the surface of the previous coat shall be dry in accordance with the manufacturer's instructions and free of any visible contamination. If the manufacturer's specified recoat times are exceeded, the effected coat(s) shall be completely roughened or removed and replaced, according to the manufacturer's instructions, at no cost to the Department. The same restrictions regarding film appearance and continuity for the seal coat apply to the intermediate coat and topcoat.

All coats shall be applied to achieve a smooth, uniform appearance that is free of dryspray, overspray, and orange peel. Shadow-through, pinholes, bubbles, skips, misses, lap marks between applications, runs, sags, or other visible discontinuities are unacceptable.

Masked off areas around field connections shall be coated in the field after the steel is fully erected according to the touch-up procedure for the completed system.

When the application of field coat(s) is required, the existing shop applied coats shall be prepared and field painting performed according to the applicable provisions of Article 506.10. If any coat has exceeded its recoat time, the surface shall be completely roughened or removed and replaced according to the manufacturer's instructions, prior to the application of the topcoat.

All coatings shall be applied by spray, supplemented with brushing or rolling, if needed. Special attention shall be given to obtaining complete coverage and proper coating thickness in crevices, on welds and edges, and in hard to reach areas.

Application of Paint System over Galvanizing: If galvanizing is used in lieu of metallizing and Paint System 1, no further painting is required. If galvanizing is used in lieu of metallizing and Paint System 2, apply a two-coat system consisting of a full waterborne acrylic intermediate coat and a full waterborne acrylic finish coat from System 2. If galvanizing is used in lieu of metallizing and Paint System 3, apply a full epoxy intermediate coat and a full urethane coat from System 3. To minimize handling and erection damage the acrylic coats of System 2 shall be applied in the field. Except as noted on the plans, the epoxy and urethane coats of System 3 can be applied in the shop or field.

Touch-Up of Completed Coating System: The Contractor shall repair all damaged and/or unacceptable areas of the completed coating system (all metallizing, galvanizing, and paint layers) prior to shipment as defined below. The same process shall be followed for the repair of shipping, handling, and erection damage.

Damage to the metallizing, galvanizing, and/or paint that does not expose the substrate shall be prepared by solvent cleaning in accordance with SSPC-SP 1 followed by power tool cleaning in accordance with SSPC-SP 3 to remove loose material. For the repair of damaged metallizing or galvanizing that exposes the substrate, the surface shall be spot blast cleaned in accordance with SSPC-SP 10. If blast cleaning cannot be performed, as authorized by the Engineer, the damage shall be spot power tool cleaned to SSPC-SP11.

The metallizing, galvanizing and/or paint surrounding each repair area shall be feathered for a distance of 1 to 2 inches (25 to 50 mm) to provide a smooth, tapered transition into the existing intact material. The surrounding intact paint shall be roughened to promote adhesion of the repair coats.

Damage to metallizing or galvanizing extends to the substrate shall be repaired. For metallizing it is critical that all remnants of sealer or paint have been removed from the porosity of the metallizing before applying new metallizing or an adhesion failure can occur. If it is no longer feasible to apply metallizing, spot-apply an organic zinc primer meeting the requirements of Section 1008. For galvanizing, spot apply organic zinc. After priming, for both the metallizing and galvanizing, apply the same intermediate and finish coats used on the surrounding steel. If the damage does not expose the substrate, only the effected paint coat(s) shall be applied.

Surface Preparation and Painting of Galvanized Fasteners: All ASTM A 325 or ASTM F 3125 high strength steel bolts, nuts and washers shall be hot dip galvanized according to AASHTO M232, except in areas where the metallized surfaces are to be top coated, in which case they shall be mechanically galvanized according to Article 1006.08(a) of the Standard Specifications.

The Contractor shall prepare all fasteners (i.e., galvanized nuts, bolts, etc.) by power tool cleaning in accordance with SSPC-SP 3. Following power tool cleaning and prior to painting, the surfaces shall be solvent cleaned according to SSPC-SP 1. Slight stains of torqueing compound dye may remain after cleaning provided the dye is not transferred to a cloth after vigorous rubbing. If any dye is transferred to a cloth after vigorous rubbing, additional cleaning is required.

Spot paint the fasteners with one coat of an aluminum epoxy mastic coating meeting the requirements of Article 1008.03 of the Standard Specifications.

Shipping and Handling: The Contractor shall take special care in handling the steel in the shop and when loading for shipment. Painted, metallized, or galvanized steel shall not be moved or handled until sufficient cure time has elapsed to prevent handling damage. During shipping, the steel shall be insulated from the moving apparatus (i.e., chains, cables, hooks, clamps, etc.) by softeners approved by the Engineer. Apparatus used to hoist the steel shall be padded. Steel shall be placed on wood dunnage and spaced in such a manner that no rubbing will occur during shipment that could damage the paint, metallizing or galvanizing.

Special Instructions: At the completion of the work, the Contractor shall stencil on the bridge, using a contrasting colored paint, the date of metallizing and painting. The letters shall be capitals, not less than 2 inches (50 mm) and not more than 3 inches (75 mm) in height. The information defined below shall be stenciled on the exterior face of the first girders at the bridge abutments (approximately 1 or 2 feet outward from the abutment end of the girders). The Engineer will identify the bridge member(s) to be stenciled.

When all coats are applied in the shop with the exception of touch-up, the shop Contractor shall do the stenciling. The stencil shall contain the following words on four lines: "METALLIZED BY" on the first line; name of the Contractor on the second line; and the month and year in which the coating was completed on the third line; and the applicable system Code on the fourth line.

When the finish coat is applied in the field, the Contractor shall do the stenciling as described above, but insert "PAINTED BY" and the Contractor's name after the fourth line.

Basis of Payment: This work shall not be paid for separately but shall be included in the unit price bid for furnishing and/or erecting structural steel according to Article 505.13.

Appendix 1 – Reference List

The Shop and Field Contractor(s) shall maintain the following regulations and references on site for the duration of the project:

Illinois Environmental Protection Act

American Society of Testing Material

- ASTM D 4285, Standard Test Method for Indicating Oil or Water in Compressed Air
- ASTM B833, Standard Specifications for Zinc Wire for Thermal Spraying (Metallizing)
- ASTM D4541, Standard Test Method for Pull-Off Strength of Coatings Using Portable Adhesion Testers

Society of Protective Coatings

- SSPC-AB 1, Mineral and Slag Abrasives
- SSPC-AB 2, Specification for Cleanliness of Recycled Ferrous Metallic Abrasives
- SSPC-AB 3, Newly Manufactured or Re-Manufactured Steel Abrasives
- SSPC-PA 2, Measurement of Dry Coating Thickness with Magnetic Gages
- SSPC-QP 1, Standard Procedure for Evaluating Painting Shop Contractors (Field Application to Complex Structures)
- SSPC-QP 2, Standard Procedure for Evaluating the Qualifications of Painting Shop Contractors to Remove Hazardous Paint
- SSPC-SP 1, Solvent Cleaning
- SSPC-SP 5/NACE No. 1, White Metal Blast Cleaning
- SSPC-SP 11, Power Tool Cleaning to Bare Metal
- SSPC-SP 12/NACE No. 5, Surface Preparation and Cleaning of Metals by Water Jetting Prior to Recoating
- SSPC-SP 16, Brush-Off Blast Cleaning of Coated and Uncoated Galvanized Steel, Stainless Steels, and Non-Ferrous Metals
- SSPC-PA 17, Procedure for Determining Conformance to Steel Profile/Surface Roughness/Peak Count Requirements.
- SSPC-VIS 1, Guide and Reference Photographs for Steel Surfaces Prepared by Dry Abrasive Blast Cleaning

- SSPC-VIS 5, Guide and Reference Photographs for Steel Prepared by Wet Abrasive Blast Cleaning
- SSPC-Guide 15, Field Methods for Retrieval and Analysis of Soluble Salts on Steel and Other Nonporous Surfaces
- SSPC-CS 23.00/AWS C2.23M/NACE No. 12, Specification for the Application of Thermal Spray Coatings (Metallizing) of Aluminum, Zinc, and Their Alloys and Composites for the Corrosion Protection of Steel

American National Standards Institute/American Welding Society

- ANSI/AWS C2.25/C2.25M, Specification for Solid and Composite Wires, and Ceramic Rods for Thermal Spraying
- AWS C2.6/C2.6M, Guide for Thermal-Spray Operator Qualification

Metallizing wire and coating manufacturer's application instructions, MSDS and product data sheets

DRILLED SHAFTS

Effective: October 5, 2015

Revised: October 27, 2023

Revise Section 516 of the Standard Specifications to read:

“SECTION 516. DRILLED SHAFTS

516.01 Description. This work shall consist of constructing drilled shaft foundations.

516.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Portland Cement Concrete (Note 1)	1020
(b) Reinforcement Bars.....	1006.10
(c) Grout (Note 2).....	1024.01
(d) Permanent Steel Casing.....	1006.05(d)
(e) Slurry (Note 3)	

Note 1. When the soil contains sulfate contaminates, ASTM C 1580 testing will be performed to assess the severity of sulfate exposure to the concrete. If the sulfate contaminate is >0.10 to < 0.20 percent by mass, a Type II (MH) cement shall be used. If the sulfate contaminate is >0.20 to < 2.0 percent by mass, a Type V cement shall be used. If the sulfate contaminate is ≥ 2.0 percent by mass, refer to ACI 201.2R for guidance.

Note 2. The sand-cement grout mix shall be according to Section 1020 and shall be two to five parts sand and one part Type I or II cement. The maximum water cement ratio shall be sufficient

to provide a flowable mixture with a typical slump of 10 in. (250 mm).

Note 3. Slurry shall be bentonite, emulsified polymer, or dry polymer, and shall be approved by the Engineer.

516.03 Equipment. Equipment shall be according to the following.

Item	Article/Section
(a) Concrete Equipment	1020.03
(b) Drilling Equipment (Note 1)	
(c) Hand Vibrator	1103.17(a)
(d) Underwater Concrete Placement Equipment	1103.18

Note 1. The drilling equipment shall have adequate capacity, including power, torque and down thrust, to create a shaft excavation of the maximum diameter specified to a depth of 20 percent beyond the depths shown on the plans.

516.04 Submittals. The following information shall be submitted on form BBS 133.

(a) Qualifications. At the time of the preconstruction conference, the Contractor shall provide the following documentation.

(1) References. A list containing at least three projects completed within the three years prior to this project's bid date which the Contractor performing this work has installed drilled shafts of similar diameter, length, and site conditions to those shown in the plans. The list of projects shall contain names and phone numbers of owner's representatives who can verify the Contractor's participation on those projects.

(2) Experience. Name and experience record of the drilled shaft supervisor, responsible for all facets of the shaft installation, and the drill operator(s) who will be assigned to this project. The supervisor and operator(s) shall each have a minimum of three years experience in the construction of drilled shafts.

(b) Installation Procedure. A detailed installation procedure shall be submitted to the Engineer for acceptance at least 28 days prior to drilled shaft construction and shall address each of the following items unless otherwise directed by the Engineer in writing.

(1) Equipment List. List of proposed equipment to be used including cranes, drill rigs, augers, belling tools, casing, vibratory hammers, core barrels, bailing buckets, final cleaning equipment, slurry equipment, tremies, or concrete pumps, etc.

(2) General Sequence. Details of the overall construction operation sequence, equipment access, and the sequence of individual shaft construction within each substructure bent or footing group. The submittal shall address the Contractor's proposed time delay and/or the minimum concrete strength necessary before initiating a shaft excavation adjacent to a recently installed drilled shaft.

(3) Shaft Excavation. A site specific step by step description of how the Contractor anticipates the shaft excavation to be advanced based on their evaluation of the subsurface data and conditions expected to be encountered. This sequence shall

note the method of casing advancement, anticipated casing lengths, tip elevations and diameters, the excavation tools used and drilled diameters created. The Contractor shall indicate whether wet or dry drilling conditions are expected and if groundwater will be sealed from the excavation.

- (4) Slurry. When the use of slurry is proposed, details on the types of additives to be used and their manufacturers shall be provided. In addition, details covering the measurement and control of the hardness of the mixing water, agitation, circulation, de-sanding, sampling, testing, and chemical properties of the slurry shall be submitted.
- (5) Shaft Cleaning. Method(s) and sequence proposed for the shaft cleaning operation.
- (6) Reinforcement Cage and Permanent Casing. Details of reinforcement placement including rolling spacers to be used and method to maintain proper elevation and location of the reinforcement cage within the shaft excavation during concrete placement. The method(s) of adjusting the reinforcement cage length and permanent casing if rock is encountered at an elevation other than as shown on the plans. As an option, the Contractor may perform soil borings and rock cores at the drilled shaft locations to determine the required reinforcement cage and permanent casing lengths.
- (7) Concrete Placement. Details of concrete placement including proposed operational procedures for free fall, tremie or pumping methods. The sequence and method of casing removal shall also be stated along with the top of pour elevation, and method of forming through water above streambed.
- (8) Mix Design. The proposed concrete mix design(s).
- (9) Disposal Plan. Containment and disposal plan for slurry and displaced water. Containment and disposal plan for contaminated concrete pushed out of the top of the shaft by uncontaminated concrete during concrete placement.
- (10) Access and Site Protection Plan. Details of access to the drilled shafts and safety measures proposed. This shall include a list of casing, scaffolding, work platforms, temporary walkways, railings, and other items needed to provide safe access to the drilled shafts. Provisions to protect open excavations during non-working hours shall be included.

The Engineer will evaluate the drilled shaft installation procedure and notify the Contractor of acceptance, need for additional information, or concerns with the installation's effect on the existing or proposed structure(s).

CONSTRUCTION REQUIREMENTS

516.05 General. Excavation for drilled shaft(s) shall not proceed until written authorization is received from the Engineer. The Contractor shall be responsible for verification of the dimensions and alignment of each shaft excavation as directed by the Engineer.

Unless otherwise approved in the Contractor's installation procedure, no shaft excavation, casing installation, or casing removal with a vibratory hammer shall be made within four shaft diameters center to center of a shaft with concrete that has a compressive strength less than 1500 psi (10,300 kPa). The site-specific soil strengths and installation methods selected will determine the actual required minimum spacing, if any, to address vibration and blow out concerns.

Lost tools shall not remain in the shaft excavation without the approval of the Engineer.

Blasting shall not be used as a method of shaft excavation.

516.06 Shaft Excavation Protection Methods. The construction of drilled shafts may involve the use of one or more of the following methods to support the excavation during the various phases of shaft excavation, cleaning, and concrete placement dependent on the site conditions encountered. Surface water shall not flow uncontrolled into the shaft excavation, however water may be placed into the shaft excavation in order to meet head pressure requirements according to Articles 516.06(c) and 516.13.

The following are general descriptions indicating the conditions when these methods may be used.

- (a) **Dry Method.** The dry construction method shall only be used at sites where the groundwater and soil conditions are suitable to permit the drilling and dewatering of the excavation without causing subsidence of adjacent ground, boiling of the base soils, squeezing, or caving of the shaft side walls. The dry method shall consist of drilling the shaft excavation, removing accumulated water, cleaning the shaft base, and placing the reinforcement cage and concrete in a predominately dry excavation.

Slurry Method. The slurry construction method may be used at sites where dewatering the excavation would cause collapse of the shaft sidewalls or when the volume and head of water flowing into the shaft is likely to contaminate the concrete during placement resulting in a shaft defect. This method uses slurry, or in rare cases water, to maintain stability of the shaft sidewall while advancing the shaft excavation. After the shaft excavation is completed, the slurry level in the shaft shall be kept at an elevation to maintain stability of the shaft sidewall, maintain stability of the shaft base, and prevent additional groundwater from entering the shaft. The shaft base shall be cleaned, the reinforcement cage shall be set, and the concrete shall be discharged at the bottom of the shaft excavation, displacing the slurry upwards.

- (b) **Temporary Casing Method.** Temporary casing shall be used when either the dry or slurry methods provide inadequate support to prevent sidewall caving or excessive deformation of the shaft excavation. Temporary casing may be used with slurry or be used to reduce the flow of water into the excavation to allow dewatering and concrete placement in a dry shaft excavation. Temporary casing shall not be allowed to remain permanently without the approval of the Engineer.

During removal of the temporary casing, the level of concrete in the casing shall be maintained at a level such that the head pressure inside the casing is a minimum of 1.25 times the head pressure outside the casing, but in no case is less than 5 ft (1.5 m) above the bottom of the casing. Casing removal shall be at a slow, uniform rate with the pull in line with the shaft axis. Excessive rotation of the casing shall be avoided to limit deformation of the reinforcement cage. In addition, the slump requirements during casing removal shall be according to Article 516.12.

When called for on the plans, the Contractor shall install a permanent casing as specified. Permanent casing may be used as a shaft excavation support method or may be installed after shaft excavation is completed using one of the above methods. After construction, if voids are present between the permanent casing and the drilled excavation, the voids shall be filled with grout by means of tremie(s) or concrete pump which shall be lowered to the bottom of the excavation. The contractor's means and methods for grout placement shall fill the annular void(s) between the permanent casing and the surrounding earth material to restore and provide lateral earth resistance to the shaft. Grout yield checks shall be performed by the contractor for submittal to the Engineer. Permanent casing shall not remain in place beyond the limits shown on the plans without the specific approval of the Engineer.

When the shaft extends above the streambed through a body of water and permanent casing is not shown, the portion above the streambed shall be formed with removable casings, column forms, or other forming systems as approved by the Engineer. The forming system shall not scar or spall the finished concrete or leave in place any forms or casing within the removable form limits as shown on the plans unless approved as part of the installation procedure. The forming system shall not be removed until the concrete has attained a minimum compressive strength of 2500 psi (17,200 kPa) and cured for a minimum of 72 hours. For shafts extending through water, the concrete shall be protected from water action after placement for a minimum of seven days.

516.07 Slurry. When slurry is used, the Contractor shall provide a technical representative of the slurry additive manufacturer at the site prior to introduction of the slurry into the first shaft where slurry will be used, and during drilling and completion of a minimum of one shaft to adjust the slurry mix to the specific site conditions. During construction, the level of the slurry shall be maintained a minimum of 5 feet (1.5 m) above the height required to prevent caving of the shaft excavation. In the event of a sudden or significant loss of slurry in the shaft excavation, the construction of that foundation shall be stopped and the shaft excavation backfilled or supported by temporary casing, until a method to stop slurry loss, or an alternate construction procedure, has been approved by the Engineer.

- (a) General Properties. The material used to make the slurry shall not be detrimental to the concrete or surrounding ground. Mineral slurries shall have both a mineral grain size that remains in suspension and sufficient viscosity and gel characteristics to transport excavated material to a suitable screening system. Polymer slurries shall have sufficient viscosity and gel characteristics to transport excavated material to suitable screening systems or settling tanks. The percentage and specific gravity of the material used to make the slurry shall be sufficient to maintain the stability of the excavation and to allow proper concrete placement.

If approved by the Engineer, the Contractor may use water and excavated soils as drilling slurry. In this case, the range of acceptable values for density, viscosity and pH, as shown in the following table for bentonite slurry shall be met.

When water is used as the slurry to construct rock sockets in limestone, dolomite, sandstone or other formations that are not erodible, the requirements for slurry testing shall not apply if the entire fluid column is replaced with fresh water after drilling. To do so, fresh water shall be introduced at the top of the shaft excavation and existing water used during drilling shall be pumped out of the shaft excavation from the bottom of the shaft excavation until the entire volume of fluid has been replaced.

- (b) Preparation. Prior to introduction into the shaft excavation, the manufactured slurry

admixture shall be pre-mixed thoroughly with clean, fresh water and for adequate time in accordance with the slurry admixture manufacturer's recommendations. Slurry tanks of adequate capacity shall be used for slurry mixing, circulation, storage and treatment. No excavated slurry pits will be allowed in lieu of slurry tanks without approval from the Engineer. Adequate desanding equipment shall be provided to control slurry properties during the drilled shaft excavation in accordance with the values provided in Table 1.

- (c) Quality Control. Quality control tests shall be performed on the slurry to determine density, viscosity, sand content and pH of freshly mixed slurry, recycled slurry and slurry in the shaft excavation. Tests of slurry samples from within two feet of the bottom and at mid-height of the shaft excavation shall be conducted in each shaft excavation during the excavation process to measure the consistency of the slurry. A minimum of four sets of tests shall be conducted during the first eight hours of slurry use on the project. When a series of four test results do not change more than 1% from the initial test, the testing frequency may be decreased to one set every four hours of slurry use. Reports of all tests, signed by an authorized representative of the Contractor, shall be furnished to the Engineer upon completion of each drilled shaft. The physical properties of the slurry shall be as shown in Table 1.

The slurry shall be sampled and tested less than 1 hour before concrete placement. Any heavily contaminated slurry that has accumulated at the bottom of the shaft shall be removed. The contractor shall perform final shaft bottom cleaning after suspended solids have settled from the slurry. Concrete shall not be placed if the slurry does not have the required physical properties.

Table 1 – SLURRY PROPERTIES				
	Bentonite	Emulsified Polymer	Dry Polymer	Test Method
Density, lb/cu ft (kg/cu m) (at introduction)	65.2 ± 1.6 ¹ (1043.5 ± 25.6)	63 (1009.0) max.	63 (1009.0) max.	ASTM D 4380
Density, lb/cu ft (kg/cu m) (prior to concrete placement)	67.0 ± 3.5 ¹ (1073.0 ± 56.0)	63 (1009.0) max.	63 (1009.0) max.	ASTM D 4380
Viscosity ² , sec/qt (sec/L)	46 ± 14 (48 ± 14)	38 ± 5 (40 ± 5)	65 ± 15 (69 ± 16)	ASTM D 6910
pH	9.0 ± 1.0	9.5 ± 1.5	9.0 ± 2.0	ASTM D 4972
Sand Content, percent by volume (at introduction)	4 max.	1 max.	1 max.	ASTM D 4381
Sand Content, percent by volume (prior to concrete placement)	10 max.	1 max.	1 max.	ASTM D 4381

Contact Time ³ , hours	4 max.	72 max.	72 max	

Note 1. When the slurry consists of only water and excavated soils, the density shall not exceed 70 lb/cu ft (1121 kg/cu m).

Note 2. Higher viscosities may be required in loose or gravelly sand deposits. Note 3. Contact time is the time without agitation and sidewall cleaning.

516.08 Obstructions. An obstruction is an unknown isolated object that causes the shaft excavation method to experience a significant decrease in the actual production rate and requires the Contractor to core, break up, push aside, or use other means to mitigate the obstruction. Subsurface conditions such as boulders, cobbles, or logs and buried infrastructure such as footings, piling, or abandoned utilities, when shown on the plans, shall not constitute an obstruction. When an obstruction is encountered, the Contractor shall notify the Engineer immediately and upon concurrence of the Engineer, the Contractor shall mitigate the obstruction with an approved method.

516.09 Top of Rock. The top of rock will be considered as the point where rock, defined as bedded deposits and conglomerate deposits exhibiting the physical characteristics and difficulty of rock removal as determined by the Engineer, is encountered which cannot be drilled with augers and/or underreaming tools configured to be effective in the soils indicated in the contract documents.

516.10 Design Modifications. If the top of rock elevation differs from that shown on the plans by more than 10 percent of the length of the drilled shaft above the rock, the Engineer shall be contacted to determine if any drilled shaft design changes may be required. In addition, if the type of soil or rock encountered is not similar to that shown in the subsurface exploration data, the Contractor may be required to extend the drilled shaft length(s) beyond those specified in the plans. In either case, the Engineer will determine if revisions are necessary and the extent of the modifications required.

516.11 Excavation Cleaning and Inspection. Materials removed or generated from the shaft excavations shall be disposed of according to Article 202.03.

After excavation, each shaft shall be cleaned. For a drilled shaft terminating in soil, the depth of sediment or debris shall be a maximum of 1 1/2 in. (38 mm). For a drilled shaft terminating in rock, the depth of sediment or debris shall be a maximum of 1/2 in. (13 mm).

A shaft excavation shall be overreamed when, in the opinion of the Engineer, the sidewall has softened, swelled, or has a buildup of slurry cake. Overreaming may also be required to correct a shaft excavation which has been drilled out of tolerance. Overreaming may be accomplished with a grooving tool, overreaming bucket, or other approved equipment. Overreaming thickness shall be a minimum of 1/2 in. (13 mm) and a maximum of 3 in. (75 mm).

516.12 Reinforcement. This work shall be according to Section 508 and the following.

The shaft excavation shall be cleaned and inspected prior to placing the reinforcement cage. The reinforcement cage shall be completely assembled prior to drilling and be ready for adjustment in length as required by the conditions encountered. The reinforcement cage shall be lifted using multiple point sling straps or other approved methods to avoid reinforcement cage distortion or stress. Cross

frame stiffeners may be required for lifting or to keep the reinforcement cage in proper position during lifting and concrete placement.

The Contractor shall attach rolling spacers to keep the reinforcement cage centered within the shaft excavation during concrete placement and to ensure that at no point will the finished shaft have less than the minimum concrete cover(s) shown on the plans. The rolling spacers or other approved non-corrosive spacing devices shall be installed within 2 ft (0.6 m) of both the top and bottom of the drilled shaft and at intervals not exceeding 10 ft (3 m) throughout the length of the shaft to ensure proper reinforcement cage alignment and clearance for the entire shaft. The number of rolling spacers at each level shall be one for each 1.0 ft (300 mm) of shaft diameter, with a minimum of four rolling spacers at each level. For shafts with different shaft diameters throughout the length of the excavation, different sized rolling spacers shall be provided to ensure the reinforcement cage is properly positioned throughout the entire length of the shaft.

When a specific concrete cover between the base of the drilled shaft and the reinforcement cage is shown on the plans, the bottom of the reinforcement cage shall be supported so that the proper concrete cover is maintained.

If the conditions differ such that the length of the shaft is increased, additional longitudinal bars shall be either mechanically spliced or lap spliced to the lower end of the reinforcement cage and confined with either hoop ties or spirals. The Contractor shall have additional reinforcement available or fabricate the reinforcement cages with additional length as necessary to make the required adjustments in a timely manner as dictated by the encountered conditions. The additional reinforcement may be non-epoxy coated.

516.13 Concrete Placement. Concrete work shall be performed according to the following.

Throughout concrete placement the head pressure inside the drilled shaft shall be at least 1.1 times the head pressure outside the drilled shaft.

Concrete placement shall begin within 1 hour of shaft cleaning and inspection. The pour shall be made in a continuous manner from the bottom to the top elevation of the shaft as shown on the contract plan or as approved in the Contractor's installation procedure. Concrete placement shall continue after the shaft excavation is full and until 18 in. (450 mm) of good quality, uncontaminated concrete is expelled at the top of shaft. Vibration of the concrete will not be allowed when the concrete is displacing slurry or water. In dry excavations, the concrete in the top 10 ft (3 m) of the shaft shall be vibrated.

When using temporary casing or placing concrete under water or slurry, a minimum of seven days prior to concrete placement, a 4 cu yd (3 cu m) trial batch of the concrete mixture shall be performed to evaluate slump retention. Temporary casing shall be withdrawn before the slump of the concrete drops below 6 in. (150 mm). For concrete placed using the slurry method of construction, the slump of all concrete placed shall be a minimum of 6 in. (150 mm) at the end of concrete placement.

Devices used to place concrete shall have no aluminum parts in contact with concrete.

When the top of the shaft is at the finished elevation and no further concrete placement above the finished elevation is specified, the top of the shaft shall be level and finished according to Article 503.15(a).

Concrete shall be placed by free fall, tremie, or concrete pump subject to the following conditions.

- (a) Free Fall Placement. Concrete shall only be placed by free fall when the rate of water infiltration into the shaft excavation is less than 12 in. (300 mm) per hour and the depth of water in the shaft excavation is less than 3 in. (75 mm) at the time of concrete placement.

Concrete placed by free fall shall fall directly to the base without contacting the reinforcement cage, cross frame stiffeners, or shaft sidewall. Drop chutes may be used to direct concrete to the base during free fall placement.

Drop chutes used to direct placement of free fall concrete shall consist of a smooth tube. Concrete may be placed through either a hopper at the top of the tube or side openings as the drop chute is retrieved during concrete placement. The drop chute shall be supported so that free fall does not exceed 60 ft (18.3 m) for conventional concrete or 30 ft (9.1 m) for self-consolidating concrete. If placement cannot be satisfactorily accomplished by free fall in the opinion of the Engineer, either a tremie or pump shall be used to accomplish the pour.

- (b) Tremie and Concrete Pump Placement. Concrete placement shall be according to Article 503.08, except the discharge end of the steel pipe shall remain embedded in the concrete a minimum of 10 ft (3.0 m) throughout concrete placement when displacing slurry or water.

516.14 Construction Tolerances. The following construction tolerances shall apply to all drilled shafts.

- (a) Center of Shaft. The center of the drilled shaft shall be within 3 in. (75 mm) of the plan station and offset at the top of the shaft.
- (b) Center of Reinforcement Cage. The center of the reinforcement cage shall be within 1 1/2 in. (40 mm) of plan station and offset at the top of the shaft.
- (c) Vertical Plumbness of Shaft. The out of vertical plumbness of the shaft shall not exceed 1.5 percent.
- (d) Vertical Plumbness of Reinforcement Cage. The out of vertical plumbness of the shaft reinforcement cage shall not exceed 0.83 percent.
- (e) Top of Shaft. The top of the shaft shall be no more than 1 in. (25 mm) above and no more than 3 in. (75 mm) below the plan elevation.
- (f) Top of Reinforcement Cage. The top of the reinforcement cage shall be no more than 1 in. (25 mm) above and no more than 3 in. (75 mm) below the plan elevation.
- (g) Bottom of shaft. Excavation equipment and methods used to complete the shaft excavation shall have a nearly planar bottom. The cutting edges of excavation equipment used to create the bottom of shafts in rock shall be normal to the vertical axis of the shaft within a tolerance of 6.25 percent.

516.15 Method of Measurement. This work will be measured for payment in place and

the volume computed in cubic yards (cubic meters). The volume will be computed using the plan diameter of the shaft multiplied by the measured length of the shaft. The length of shaft in soil will be computed as the difference in elevation between the top of the drilled shaft shown on the plans, or as installed as part of the Contractor's installation procedure, and the bottom of the shaft or the top of rock (when present) whichever is higher. The length of shaft in rock will be computed as the difference in elevation between the measured top of rock and the bottom of the shaft.

When permanent casing is specified, it will be measured for payment in place, in feet (meters). Permanent casing installed at the Contractor's option will not be measured for payment.

Reinforcement furnished and installed will be measured for payment according to Article 508.07.

516.16 Basis of Payment. This work will be paid for at the contract unit price per cubic yard (cubic meter) for DRILLED SHAFT IN SOIL, and/or DRILLED SHAFT IN ROCK.

Permanent casing will be paid for at the contract unit price per foot (meter) for PERMANENT CASING.

Reinforcement furnished and installed will be paid for according to Article 508.08. Obstruction

mitigation will be paid for according to Article 109.04."

PREFORMED PAVEMENT JOINT SEAL

Effective: October 4, 2016

Revised: March 24, 2023

Description. This work shall consist of furnishing all labor, equipment and materials necessary to prepare the joint opening and install pavement joint seal(s) at the locations specified. Unless otherwise detailed on the plans, the joint shall be sized for a rated movement of 2 inches (50 mm).

Materials: Unless otherwise specified, one of the following prefabricated joint seals will be permitted.

- (a) Preformed Elastomeric Joint Seal. This material shall be according to Section 1053.01.
- (b) Preformed Pre-compressed, Silicone Coated, Self-Expanding Sealant System. This Sealant system shall be comprised of three components: 1) cellular polyurethane foam impregnated with hydrophobic 100% acrylic, water-based emulsion, factory coated with highway-grade, fuel resistant silicone; 2) field-applied epoxy adhesive primer, 3) field-injected silicone sealant bands.

The preformed, pre-compressed silicone joint seal shall, as a minimum, be according to the following:

- The joint seal shall be held in place by a non-sag, high modulus silicone adhesive.
- The joint seal shall be compatible with the epoxy and header material.
- The joint seal shall withstand the effects of vertical and lateral movements, skew movements and rotational movement without adhesive or cohesive failure.
- The joint seal shall be designed so that, the material is capable of movement of +50%,

- 50% (100% total) of nominal material size.
- The gland shall not contain any open, unsealed joints along its length in its final condition.
- Changes in plane and direction shall be executed using factory fabricated 90 degree transition assemblies. The transitions shall be watertight at the inside and outside corners through the full movement of the product.
- The depth of the joint shall be recessed 3/4 in. (19 mm) below the riding surface throughout the normal limits of joint movement.
- The joint seal shall be resistant to ultraviolet rays.
- The joint seal shall be resistant to abrasion, oxidation, oils, gasoline, salt, and other materials that may be spilled on or applied to the surface.
- The manufacturer shall certify that the joint composition shall be free of any waxes or wax compounds; asphalts or asphalt compounds.

The joint material shall meet the following physical properties:

Property	Requirement	Test Method
Tensile Strength of Silicone Coating (min)	140 psi	ASTM D 412
UV Resistance of Joint System	No Changes--2000 Hours	ASTM C793
Density of Cellular Polyurethane Foam	4.0 lb/ cu ft (200kg/cu m)	ASTM D545
Heat Aging Effects (Silicone Coating)	No cracking, chalking	ASTM C 792
Joint System Operating temp range (min)	-40° F to 185° F	ASTM C 711

The adhesive shall be a two-component, 100% solid, modified epoxy meeting the requirements of ASTM C881, Type I, Grade 3, Class B & C. The adhesive shall also have the following properties:

Property	Requirement	Test method
Tensile Strength	2,500 psi (24 MPa) min.	ASTM D638
Compressive Strength	7000 psi (48 MPa) min.	ASTM D695
Bond Strength (Dry Cure)	2000 psi (28MPa) min	ASTM C882
Water Absorption	0.1% by weight	ASTM D570

The silicone band adhesive shall have the following properties:

Property	Requirement	Test Method
Movement Capability	+50/-50%	ASTM C 719
Elongation at Break	>600%	ASTM D 5893
Slump	≤0.3"	ASTM D 2202
Hardness (Shore A) max.	20	ASTM C 661
Tack free time (max)	60 minutes	ASTM C 679
Heat Aging Effects	No cracking, chalking	ASTM C 792
Resilience	≥ 75%	ASTM D5329
Bond	0% Adhesive or Cohesive Failure after 5 cycles @100%extension	ASTM D 5329

- (c) Performed Silicone Joint Seal. The preformed silicone joint seal used for this item shall conform to the following specifications:

Table 1
Physical Properties of Preformed Silicone Gland

Property	Requirement	Test Method
Rated Movement Capability	+2 ¼ inch total	N/A
Tensile Strength, psi.	1000 min	ASTM D 412
Elongation	400% min	ASTM D 412
Tear (die B)	100 ppi. min	ASTM D 624
Hardness Durometer (Shore A).	55 +/- 5 max	ASTM D 2240
Compression set at 212°F, 70 hrs	30% max	ASTM D 395
Heat Aged Properties	5pt max loss on Durometer	ASTM D 573
Tensile and Elongation % Loss	10 % max	

The color of the preformed silicone seal shall be black, made by the addition of Carbon Black fillers which increases UV resistance, tensile strength, and abrasion wear properties.

The locking adhesive shall be non-sag, high modulus silicone adhesive conforming to the following specifications:

Table 2
Physical Properties of the Silicone Locking Adhesive

Property	Requirement	Test Method
Tensile Strength, psi.	200 min	ASTM D 412
Elongation, %	450 min	ASTM D 412
Tack Free Time, minutes.	20 max.	ASTM C 679
Cure Time ¼" bead, hrs	24 max	ASTM C 679
Resistance to U.V.	No cracking, chalking, or degradation	ASTM C793
VOC (g/L)	0	ASTM D 3960

Any rips, tears, or bond failure will be cause for rejection.

The two part epoxy primer shall be supplied for application to the vertical faces of the joint opening. The supplied primer shall be equally as effective when bonded to concrete or steel. This primer shall meet the following criteria:

Table 3
Physical Properties of Preformed Silicone Joint System Primer

Property	Requirement	Test Method
Viscosity (cps)	44	ASTM D 2196
Color	Light Amber	Visual
Solids (%)	41	ASTM D 4209
Specific Gravity	0.92	ASTM D 1217
Product Flash Point (°F, T.C.C.)	48	ASTM D 56
Package Stability	N/A	One year in tightly sealed containers
Cleaning	N/A	Mineral Spirits
VOC (g/L)	520	ASTM D 3960

- (d) Preformed Inverted EPDM Joint Seal. The preformed inverted EPDM joint seal used for this item shall conform to the following specifications:

Table 1
Physical Properties of Preformed Silicone Gland

Property	Requirement	Test Method
Rated Movement Capability	Up To 5 inch total	N/A
Tensile Strength, psi.	1200 psi min	ASTM D 412
Elongation	400 % min	ASTM D 412
Tear (Die C)	150 pli. min	ASTM D 624
Durometer Content	50 +/- 5 max	ASTM D 2240
Water Resistance (70 hrs @ 100c)	10% max	ASTM D 471
Ozone Resistance	100 min	ASTM D 1171

Table 2
Physical Properties of the V-Epoxy-R

V-Epoxy-R adhesive meets the requirements of ASTM C881 Type III, Grade 2. The adhesive shall also have the following properties:

Property	Requirement	Test Method
Color	Gray	Visual
Viscosity	45,000 CP (typ.)	N/A
Gel Time (minutes)	30 min.	ASTM C 881
Shelf Life (Separate Sealed Containers)	12 Months	N/A
Resistance to U.V.	No cracking, chalking, or degradation	ASTM C793
VOC (g/L)	0	ASTM D 3960

Any rips, tears, or bond failure will be cause for rejection.

- (e) Bonded Preformed Joint Seal. This joint system shall consist of preformed elastomeric seal bonded to the side walls of the joint opening using an adhesive as specified by the Manufacturer of the joint seal.

The bonded preformed joint seal shall be according to Table 1 of ASTM D2628 with the following exceptions: Compression set shall not be over 40 percent when tested according to Method B (Modified) of ASTM D 395 after 70 hours at 212 °F (100 °C). The Compression-Deflection requirement will not apply to the bonded preformed joint seal.

The adhesive shall be epoxy base, dual component, which resists salt, diluted acids, alkalis, solvents, greases, oils, moisture, sunlight and weathering. Temperatures up to 200 °F (93 °C)

shall not reduce bond strength. At 68 °F (20 °C), the bond strength shall be a minimum of 1000 psi (6.9 MPa) within 24 hours.

Any primers or cleaning solutions used on the faces of the joint or on the profile of the sides of the bonded preformed joint seal shall be supplied by the manufacturer of the bonded preformed joint seal.

Any additional installation materials and adhesive for splicing joint sections shall be as supplied by the manufacturer of the preformed joint seal.

The Contractor shall submit the Manufacturer's material certification documentation stating that their materials meet the applicable requirements of this specification for the joint seal(s) installed.

CONSTRUCTION REQUIREMENTS

General. The Contractor shall furnish the Engineer with the manufacturer's product information and installation procedures at least two weeks prior to installation.

The minimum ambient air temperature in which the joint seal can be installed is 40° F (4.4° C) and rising, except for bonded preformed joint seals which shall not be installed when temperatures below 50 °F (10 °C) are predicted within a 48 hour period.

The joint surface shall be completely dry before installing the Joint Seal. For newly placed concrete, the concrete shall be fully cured and allowed to dry out a minimum of seven additional days prior to placement of the seal. Cold, wet, inclement weather will require an extended drying time.

The Joint Seal shall not be installed immediately after precipitation or if precipitation is forecasted for the day. Joint preparation and installation of Joint Seal shall be done during the same day.

Surface Preparation. Surface preparation shall be according to the joint seal manufacturer's written instructions.

After surface preparation is completed, the joint shall be cleaned of debris using compressed air with a minimum pressure of 90 psi (620 kPa). The air compressor shall be equipped with traps to prevent the inclusion of water and/or oil in the air line. The compressed air shall be according to the cleanliness requirements of ASTM D 4285.

When priming is required per the manufacturer's instruction, this operation shall immediately follow cleaning.

Joint Installation. The Joint installation shall be per the manufacturer's instructions; special attention shall be given to ensure the joint seal is properly recessed below the top of the riding surface as recommended by the manufacturer.

For bonded joint seals the seal shall be inserted into the joint and held tightly against both sides of the joint until sufficient bond strength has been developed to resist the expected expansion forces.

Opening to traffic. As these joint systems are supposed to be recessed below the top of the riding surface, there should be no restriction, based on the joint seal installation, on when these joints can be reopened to traffic.

Method of Measurement. The installed prefabricated joint seal will not be measured for payment.

Basis of Payment. The prefabricated joint seal will not be paid for separately but shall be considered included in the cost of the adjacent concrete work involved.

ERECTION OF BRIDGE GIRDERS OVER OR ADJACENT TO RAILROADS

Effective: August 9, 2019

Description: In addition to the requirements of Article 504.06(d) and 505.08(e), the following shall apply.

The Contractor or sub-Contractor performing the erection of steel or concrete beams or girders over, or adjacent to (within 25 ft. of), active railroad tracks shall submit an erection plan to the Engineer for approval prior to starting the work.

Erection Plan: The Erection Contractor shall retain the services of an Illinois Licensed Structural Engineer for the completion of a project-specific erection plan. The structural engineer, herein referred to as the Erection Engineer, shall sign and seal the erection plan, drawings, and calculations for the proposed erection of the structural beams or girders.

The erection plan shall be complete in detail for all phases, stages, and conditions anticipated during erection. The erection plan shall include structural calculations and supporting documentation necessary to completely describe and document the means, methods, temporary support positions, and loads necessary to safely erect the structural members in conformance with the contract documents and as outlined herein. The erection plans shall address and account for all items pertinent to the erection including such items as sequencing, falsework, temporary shoring and/or bracing, girder stability, crane positioning and movement, means of access, pick points, girder shape, permissible deformations and roll, interim/final plumbness, cross frame/diaphragm placement and connections, bolting and anchor bolt installation sequences and procedures, and blocking and anchoring of bearings. The Erection Contractor shall be responsible for the stability of the partially erected structure during all phases of erection.

The erection plans and procedures shall be submitted to the Engineer for review and acceptance prior to starting the work. Review, acceptance and/or comments by the Department shall not be construed to guarantee the safety or final acceptability of the work or compliance with all applicable specifications, codes, or contract requirements, and shall neither relieve the Contractor of the responsibility and liability to comply with these requirements, nor create liability for the Department. Significant changes to the erection plan in the field must be approved by the Erection Engineer and accepted by the Engineer for the Department.

Basis of Payment: This work shall not be paid for separately but shall be included in the applicable pay items according to Article 504.08 or 505.13 of the Standard Specifications.

BAR SPLICERS, HEADED REINFORCEMENT

Effective: September 2, 2022

Revised: October 27, 2023

Add the following to Article 508.08(b):

When bar splicers are epoxy-coated, all damaged or uncoated areas near the threaded ends shall be coated with a two-part epoxy according to ASTM D 3963 (D 3963M). All threaded ends of Stage II construction threaded splicer bars shall be coated according to ASTM D 3963 or dipped in an epoxy-mastic primer prior to joining the Stage II construction threaded splicer bar to the threaded coupler.

Add the following Article 508.02 (d)

Bar Terminators 1006.10(a)(1)h

Add the following paragraph after Article 508.08 (c):

Bar terminators are threaded, headed attachments to reinforcement to form headed reinforcement. When specified on the plans, a bar terminator shall be attached to the designated reinforcement for development.

Add the following 4th paragraph to Article 508.11:

Bar Terminators will be paid for at the contract unit price per each for BAR TERMINATORS.

Add the following to Article 1006.10(a)(1)g:

For bar splicers with welded connections between the threaded coupler and threaded rod, the Stage I construction threaded splicer bar shall be welded to the threaded coupler using an all-around fillet weld.

Add the following Article 1006.10(a)(1)h:

Bar Terminators. Designated bars shall use a bar terminator to form headed reinforcement. Headed reinforcement shall conform to ASTM A970 with threaded attachment; Class HA; and reinforcement bars conforming to ASTM A706, except the connection strength of the bar terminator to the reinforcement bar shall meet, in tension, at least 125 percent of the specified yield strength of the reinforcement bar. The bar terminator shall be on the Department's qualified product list.

When the reinforcement bar to receive the bar terminator is epoxy coated, the bar terminator shall also be epoxy coated according to ASTM A 775 (A 775M)

NOISE ABATEMENT WALL, GROUND MOUNTED

Effective: December 9, 2022

Revised: October 17, 2025

General. This work shall consist of furnishing the design, shop drawings, materials, post anchorage, and construction of ground mounted concrete noise abatement walls (noise walls) according to this Special Provision, the Contract Plans and/or as directed by the Engineer.

The noise abatement wall shall consist of precast concrete panels spanning between vertical posts supported by concrete drilled shaft foundations (ground mounted) as shown on the plans. Driven piles will not be allowed. The posts shall be steel or concrete, unless otherwise specified on the Contract Plans. The design, material, fabrication and construction shall comply with this Special Provision and the requirements specified by the noise wall supplier selected by the Contractor for use on this project. The walls shall have no omissions or gap except as detailed in the Contract Plans.

The Contractor shall verify the locations for the proposed ground mounted wall for conflicts and inform the Engineer in writing of any conflicts before realigning or redesigning the wall. The Contractor shall realign or redesign the wall to avoid any conflicts.

Post spacing shall avoid existing and proposed underground utilities and storm sewers.

Wall components shall be fabricated and erected to produce a precast concrete reflective noise wall system and/or an absorptive noise reduction system at the locations shown in the Contract Plans. The noise reduction system shall satisfy the acoustical requirements as specified on the Contract Plans. An absorptive noise reduction system may be used as an alternate to a reflective noise wall system. Substitution of alternate materials in lieu of precast concrete panels will not be allowed.

All appurtenances behind, in front of, under, over, mounted upon, or passing through the noise wall, such as drainage structures, fire hydrant access, highway signage, emergency access, utilities, and storm sewers shall be accounted for in design of the wall.

The noise walls shall be designed and constructed to extend to the minimum lines, grades and dimensions of the wall envelope, with no omissions or gaps, as shown on the Contract Plans and as directed by the Engineer.

Submittals. A complete wall and foundation design submittal, including design calculations for wall panels, posts, foundations, and all connections and shop drawings shall be submitted to the Department for review and approval no later than 90 days prior to beginning construction of the wall. Approval shall be contingent upon acceptance by the utilities and/or railroad companies involved. The time required for the preparation and review of these submittals shall be charged to the allowable contract time. Delays caused by untimely submittals or insufficient data will not be considered justifications for any time extensions. No additional compensation will be made for any additional material, equipment or other items found necessary to comply with the project specifications as a result of the Engineer's review. The Contractor will be required to submit the necessary shop drawings. All submittals shall be prepared and sealed by an Illinois Licensed Structural Engineer.

Submittals shall include all structural calculations, details, dimensions, quantities and cross sections necessary for the construction of the noise abatement walls including but not be limited to:

- (1) Structural design calculations for all structural members, foundations, and connections prepared and sealed by an Illinois Licensed Structural Engineer, and prints of shop drawings on reduced size 11 x 17 in. (275 x 425 mm) sheets in accordance with Article 505.03 and 1042.03(b) of the Standard Specifications. Each sheet shall provide adequate space for review and approval stamps at the lower right hand corner. Both lettering and details shall ensure legibility for review and reproduction. All drawings shall be completely titled according to the contract plans, including structure number, state contract number, route, section and county, and shall pertain to only one structure.
- (2) A plan view of the wall indicating the stations and offsets required to locate the drilled shaft foundations. The proposed foundation diameter(s) and spacing(s) shall be indicated with all changes to the horizontal alignment shown. Each panel and post shall be numbered and any changes in type or size shall be noted. The centerline of any utilities passing under the wall and locations of expansion joints, access doors, lighting, signing, curb cuts, and drainage structures shall also be shown.
- (3) An elevation view of the wall, indicating the elevations of the top of the posts and panels as well as the elevations of the bottom of the panels, tops of the shaft foundations, all steps in wall system, the finished grade line, and vertical clearances to existing utilities and storm sewers. Each post size and length, panel type and size, and foundation depth shall be designated.
- (4) A typical cross section(s) that shows the panel, post, foundation, and the elevation relationship between existing ground conditions and the finished grade as well as slopes adjacent to the wall.
- (5) All general notes required for constructing the wall.
- (6) All details for the steps in the bottom of panels shall be shown. The bottom of the panels shall be located at or below the theoretical bottom of panel line shown on the Contract Plans. The theoretical bottom of panel line is assumed to be 8 in (200 mm) below the finished grade line at front face of the wall for ground mounted noise walls, unless otherwise shown on the Contract Plans.
- (7) Tops of the panels and posts shall extend to or above the theoretical top of wall line shown on the Contract Plans. All panel tops shall be cast and placed horizontally with any changes in elevation accomplished by stepping adjacent panel sections at posts. Steps shall not exceed 2 ft (300 mm) in height.
- (8) All panel types shall be detailed. The details shall show panel weight, orientation, all dimensions necessary to cast and/or fabricate each type of panel, the reinforcing steel, and location of post or foundation connection hardware as well as lifting devices embedded in the panels. The Noise Reduction Coefficient (NRC) of each panel of the absorptive face shall be noted. The NRC shall be applied to the entire panel face(s) as specified on the contract plans.
- (9) All post types shall be detailed. The details shall show post weight, orientation, all dimensions necessary to cast and/or fabricate each type of post, the reinforcing steel, connecting plates, and anchorage details as well as lifting devices embedded in or attached

to the posts. Post spacing for walls shall be limited to a distance that does not over stress the supporting structure.

- (10) Details of wall panels with appurtenances attached to or passing through the wall, as shown on the contract plans, such as utilities, emergency access doors, framed openings, drainage structures, signs, etc. shall be shown. Any modifications to the design or location of these appurtenances to accommodate a particular system shall also be submitted.
- (11) All architectural panel treatment, including color, texture and form liner patterns shall be shown. All joints shall be placed horizontal or vertical and shall be aligned with adjacent panels.
- (12) The details for the connection between panels and posts as well as their connection to the foundation, shall be shown. Foundation details, including details showing the dimensions, reinforcement, and post anchorage system for the drilled shaft foundations, shall be shown. The method of securing the reinforcement in the foundation prior to concrete placement shall be shown.
- (13) Testing, certifications and reports from independent laboratories documenting that the panel's sound Transmission Loss (TL) and NRC for the panel satisfy the criteria shown in the design criteria section of this specification. The testing results for the flame spread, smoke density and freeze-thaw/salt scaling requirements described in the materials section of this specification shall also be submitted. If unable to document panel and post deflections by calculations, reports of full scale testing shall be submitted to demonstrate the deflection criteria have been met.
- (14) Manufacturer recommended installation requirements, a sequence of construction and a detailed bill of materials shall be included.
- (15) The color of the wall panels and support posts identified by Federal Standard 595-B color number.

The Contractor shall deliver to the Department, a 2 ft x 2 ft (600 mm x 600 mm) precast concrete sample of the wall which contains the colors, textures and patterns proposed for use on the project for approval.

The samples shall be made at the same plant manufacturing the product for the noise walls under this contract and shall be representative of those which will be tested per this specification. Once the color sample is approved, a batch shall be designated by batch number and date and will remain the standard for the entire project.

The Contractor shall submit site access plans showing access and limits of the work areas for the installation of the wall. Any required traffic controls shall be according to the requirements in the plans or the special provision for TRAFFIC CONTROL PLAN.

The initial wall and foundation design submittal shall include a complete set of shop drawings and calculations. A set of drawings will be returned to the Contractor with any corrections indicated. The Contractor shall do no work or ordering of materials for the structure until the Engineer has approved the submittal.

Design Criteria. The wall system shall be designed to withstand wind pressure, applied perpendicular to the panels in either direction, according to the AASHTO LRFD Bridge Design Specifications, Chapter 15, for the Design of Sound Barriers. The noise wall design life shall be 75 years unless otherwise noted. The wall system shall be designed to withstand active earth pressure and live load surcharge at locations indicated on the plans. The contractor shall be responsible for the structural adequacy of the panels, posts, foundations and connections as well as overall wall overturning stability. Prestressed and/or post tensioned panel concepts will not be permitted.

The factored Strength III and Strength V design wind loading shall be as specified on the plans but not less than 35 psf (1.7 kPa). The Service I factored design wind loading shall be as specified on the plans but not less than 15 psf. When a sound wall is also required to support earth pressures, the unfactored design active earth pressure shall be based on an equivalent fluid pressure of 55 pounds per cubic foot (880 kg/m³) and a minimum live load surcharge resulting in an additional lateral pressure of 110 psf. The earth pressure fill height shall be defined by the proposed grade line elevation and the theoretical bottom of panel line.

The post shall be connected to the foundation by either embedding the post inside the concrete foundation shaft or by attaching the post to the foundation shaft with base plates and anchor bolts as required by design. Embedded posts shall extend into the shaft for the full length of the shaft. A maximum tolerance of 6" from the base of the shaft will be permitted, as permitted by the Engineer, to achieve uniform panel and post height alignment. For base plate and anchor bolt connections, the minimum number of anchor bolts per post shall be four 1 in. (M24) diameter bolts, with a minimum embedment depth of 18 in. (450 mm). The concrete shaft for base plate and anchor bolt type connections shall be reinforced. For embedded post type connections, the shaft need not be reinforced unless the minimum clear cover over the post exceeds 10 inches (250 mm). When reinforcement of the concrete shaft is required as specified above, the reinforcement shall consist of a minimum of eight #5 (#15) vertical bars symmetrically placed and tied with #3 (#10) ties at 6 in. (150 mm) centers. An additional tie shall be provided at the top and bottom of the foundation. As an alternative to the ties, a #3 (#10) spiral at a 6 in. (150 mm) pitch with an additional 1 1/2 turns at the top and bottom of the foundation or an equivalent 4 x 4 – W12.3 x W7.4 welded wire fabric may be substituted. Reinforcement bars inside the concrete foundations shall extend to the base of the shaft. The reinforcement does not require epoxy coating.

Posts shall be oversized by 0.0625 in. in each direction to account for corrosion.

The material and construction of the foundations (drilled shafts) shall be according to Section 516 of the Standard Specifications.

The shaft foundation dimensions shall be determined according to AASHTO LRFD Bridge Design Specifications. Soil borings from prior soil investigations when available are shown in the plans and may be used to generate foundation design parameters. The design shall utilize load and resistance factors as specified in the AASHTO LRFD Bridge Design Specifications and shall account for the effects of a sloping ground surface and water table indicated on the plans. In the event that insufficient data is shown on the plans, the following parameters should be assumed for the foundation design:

Effective unit weight	70 pcf (1120 kg/m ³)
Internal friction angle	30 degrees

Cohesion intercept 0 ksf (0 kg/m³)

The maximum post spacing shall be as specified in the Contractor's approved design, but not greater than 20 ft.

The maximum allowable panel deflection shall be no more than the panel length (L) divided by 240 (L/240). The maximum post deflection due to post curvature shall be $H/180$, where H is the height of the post above the foundation. The maximum total post deflection due to post curvature, foundation curvature, and top-of-foundation rotation shall be $H/90$. A method utilizing P-y springs for different soil layers shall be used to calculate the total post deflection. When meeting the deflection limits cannot be demonstrated by calculations, a lateral load test and report shall be submitted to the Engineer indicating that the above noted design lateral loads can be applied to the panels and/or posts without exceeding noted deflection tolerance. The test shall apply lateral loads to the panel simulating uniform wind pressure, and earth pressure when present.

The design shall account for the presence of all appurtenances mounted on or passing through the wall such as drainage structures, existing or proposed utilities, emergency access doors and other items.

Corrugations, ribs or battens on the panel shall be oriented vertically when erected. The panels shall be designed to prevent entrapment and ponding of water. The walls shall not have openings allowing the perching or nesting of birds or the collection of dirt, debris or water.

The walls shall not have handholds or grips promoting climbing of the walls. Any bolts or fasteners used to connect material to the supporting panel, posts, or foundations shall be recessed or embedded in concrete, hidden from view and weather exposure. No external mechanical fastening devices such as frames or clips shall be used for these connections.

The noise abatement material shall be designed to achieve a sound TL equal to or greater than 20 dB in all one-third octave bands from 100 hertz to 5000 hertz, inclusive, when tested according to ASTM E-90. The sound absorptive material shall have a minimum NRC as indicated on the plans. For the side of the walls specified as reflective, no minimum NRC is required.

The NRC shall be determined per ASTM E795, tested according to ASTM C423 (mounting type A). The ratio of noise absorptive material on the panel surface to total wall area (including posts) shall be greater than 90 percent. NRC testing shall be performed on coated samples, utilizing the stain that will be applied for color.

Access Doors. All access doors shall be designed to fit within the design of the noise wall as shown on the plans. Doors shall be complete with hardware and locking devices. Each door shall provide a 3 ft (0.9 m) wide by 7 ft (2.1 m) high minimum clear access opening. Both door jambs shall be securely fastened to anchored posts. Front and back face of the installed door shall be flush with the faces of the noise wall.

The door, jambs, head, hinges, door appurtenances, and adjacent ground mounted posts shall be designed to withstand the wind pressure of 30 psf (1.4 kPa) with the door in fully open and fully closed positions and support the weight of the door and a 300 lb (136 kg) vertical load on the non-hinged side of the door. Provide steel bracing as required. Door bottom shall be equipped with drainage holes to avoid accumulation of trapped moisture.

Door jambs and head section shall be hot dip galvanized steel. Door hinges shall be barrel type, edge mount, extra heavy-duty, hot dip galvanized steel or stainless steel. The hinges shall be designed to support the weight of door assembly, wind loads on the open door, and a 300 lb (136 kg) vertical load on the non-hinged side of the door.

Door pulls shall be provided on both sides of access door(s). Door locking hardware shall be hasp-type to be used with a padlock and shall be located according to local fire department or other requirements as applicable. A solid steel emergency access lock box system shall be provided and mounted near the hasp location at the steel post on the locking hardware side of door. The lock box for emergency access doors shall be according to local fire department requirements.

Doors shall be equipped with lifting bolts or beams as required for safe lifting of door units.

Materials. Noise wall materials shall conform to the supplier's standards, AASHTO Specifications for noise walls and the following:

- (a) Reinforcement bars shall satisfy ASTM A706 Grade 60 (400). Welded wire fabric shall be according to AASHTO M 336. All reinforcement in the wall panels shall be epoxy coated or galvanized.
- (b) Anchor bolts shall conform to ASTM F1554 Grade 55 or 105 and shall be galvanized per AASHTO M232.
- (c) The precast elements shall be according to applicable portions of Section 1042 of the Standard Specifications. The precast elements are considered to be Precast Concrete Structural Members. Coarse Aggregate shall meet the requirements of Article 1004.02(f)) of the Standard Specifications. Concrete shall be Class PC with a minimum compressive strength of 4500 psi (31,000 kPa) at 28 days. Dry cast concrete element will not be permitted.
- (d) Sound absorptive panels shall have a precast concrete core as described in (c) with a bonded sound absorptive material on one or both sides of the precast concrete core as required by the contract plans. The manufacturer shall provide test information from an independent lab that the panels meet specified durability requirements. Test data older than 5 years prior of the execution date of the contract will not be accepted.

All sound absorbing concrete and composite concrete components shall be tested for long-term durability according to AASHTO T 161 (ASTM C666), Procedure A or B, or ASTM C672-12. For testing according to AASHTO T 161 (ASTM C666), a minimum of three specimens shall be tested, and the maximum weight (mass) loss after 300 cycles shall be 7.0 percent with no cracks, delamination (applies to composite panels), or other excessive physical distress. For testing according to ASTM C672-12, the following modifications and requirements shall apply:

Three specimens of a full cross section of the panel at least 144 square inches in face area will be selected at random from the provided panel. Sample specimens shall be representative of the manufacturer's continuous production operation, as selected and marked by the engineer. Specimens shall be 2D-symmetric and shaped according to the testing laboratory's accommodations. Surfaces of the sample specimens shall be prepared for testing as follows. Brush the surfaces of the sample to remove any loose particles. Before testing, submerge the

test specimens be submerged in water for a period of 24 hours before testing. Immediately following this, cover the specimens with the sodium chloride solution as stated below.

Test Procedure

Place samples in a 5-sided water tight container, fully submerged in a solution of sodium chloride (concentration 3% by mass). Maintain 1/4 inch of sodium chloride solution above the top surface of the fully submerged specimen within the container.

Subject the submerged specimens to continuous freeze-thaw cycles as follows:

After each five cycles, remove the salt solution and particles of deteriorated concrete from the slab and collect in a watertight container. The operation is best accomplished by tilting the slab in a funnel approximately 20 inches in diameter and washing the surface of the slab with a 3% sodium chloride solution. Continue this washing until all loose particles are removed from the sample. Strain the solution through a filter and dry the residue at 221 degrees Fahrenheit to a constant mass condition. Cumulatively weigh the residue after each five cycles. The dry residue is defined as the loss of mass. Calculate the loss of mass to the nearest 0.01 pounds per square foot, not including the exposed surface of any core material on the cast or cut edges. Visually rate the surfaces according to 10.1.5 of ASTM C672 including any delamination of the sound absorbing material from the concrete core for composite concrete materials. After each washing of each sample, re-establish the initial submerged condition with a new solution of 3% sodium chloride before continuing with freeze-thaw cycling.

Continue the test until 30 freeze-thaw cycles have been completed.

During the test position and support each specimen to allow free circulation of the test solution under, around, and over test pieces. Support the bottom of the specimens on blocks in a manner to facilitate movement of moisture through and around the test specimens.

Test Report

Submit to the engineer an independent testing laboratory test report which shows that all solid and composite concrete products meet or exceed the following criteria:

1. After 30 freeze-thaw cycles the test specimens shall not exhibit excessive deterioration in the form of cracks, spalls, aggregate disintegration, delamination or other objectionable features.
2. Compliance with the test requirements is based upon a loss of mass of not more than 0.2 pounds per square foot from the surface after 30 cycles of freezing and thawing.
3. The report shall include the following:
 - a. Name of manufacturer.
 - b. Location of production.
 - c. Production description.
 - d. Date product sample was cast.
 - e. Date testing began.
 - f. Specimen identification.
 - g. 5x7-inch color photographs of the test specimens before and after the 30 cycles of freeze-thaw test showing both sound absorbing faces and at least one representative side view of a cut (not cast) face, and any defects.

- h. A graph of the cumulative mass loss of each specimen plotted against the number of freeze-thaw cycles for 5, 10, 15, 20, 25, and 30 freeze-thaw cycles.
 - i. Visual rating according to ASTM C672 Section 10.1.5, including report of any delamination of the sound absorbing material from the concrete core for composite concrete components.
- (e) The manufacturer for the noise abatement wall shall provide their quality control plan for testing the product, and test results shall be provided upon request by the Engineer. Manufacturers on the Department's Qualified Product List of Certified Precast Concrete Producers who are approved for noise abatement walls will be considered in compliance with this requirement. The panel manufacturer shall warranty the panels for aesthetic coating durability and no material delaminations or failures for a minimum of ten years.
- (f) Steel plates and posts shall conform to AASHTO M 270 (M 270 M) Grade 36 (250) or 50 (345). All portions of the post shall be galvanized according to AASHTO M111 and ASTM A385 or primed according to Section 506 of the Standard Specifications. The exposed portions of the steel posts shall be painted according to Section 506 of the Standard Specifications. The adjacent concrete panels shall be protected from over spray. The color shall closely match the color of the concrete panels, unless otherwise specified on the plans. Steel bolts, nuts, and washers shall be galvanized according to AASHTO M232.
- (g) Lifting inserts cast into the panels shall be hot dipped galvanized.
- (h) Non shrink grout shall be according to Section 1024 of the Standard Specifications.
- (i) The default color of both sides of the panels, posts and other visible elements shall be a light brown earth tone unless specified otherwise on the Contract Plans. Colors shall be achieved through the use of integral pigments or stains, which are in compliance with the environmental regulation of the State of Illinois. Components manufactured with integral pigment shall be tested and certified in conformance to ASTM C979. Stains shall be non film forming, penetrating stains. Stains shall be applied to concrete at the cured age of the manufacturer's recommendation. Surface preparation and application shall be according to manufacturer written recommendations. Coloring of concrete elements shall be accomplished using a single component water based, sound absorptive, penetrating, architectural stain that is weather resistant. Stains and/or pigments must be applied at the manufacturing plant; application in the field on site will not be allowed. The final color shall be consistent with the quality and appearance of the approved sample. The surface coating shall be tested for accelerated weathering as follows:

Submit to the engineer certification of compliance that all coatings on barrier components, with the exception of structural steel and wood components comply with the following requirements when tested according to ASTM Standard G155, G153, or G152 after 2400 hours of exposure on a cement based test specimens:

1. No checking when rated according to ASTM D660.
2. No cracking when rated according to ASTM D661.
3. No blistering when rated according to ASTM D714.
4. No difference in adhesion between the unexposed control sample and an exposed sample when tested according to ASTM D3359, Method A.
5. No chalking less than #7 rating when rated according to ASTM D4214.

6. No color change greater than 5 NBS units when measured according to ASTM D2244, using illuminant D65 and the 1964 10-degree standard observer.

- (j) The finish pattern of the precast panels shall be as specified on the Contract Plans.
- (k) With the exception of the steel and Portland cement concrete elements of the wall, all materials shall be tested for flame spread and smoke density developed according to ASTM E84. The material must exhibit a flame-spread index less than 10 and a smoke density developed value of 10 or less.

Fabrication. All precast units shall be manufactured according to Section 504 of the Standard Specifications, and the following requirements and tolerances with respect to the dimensions shown on the approved shop drawings.

- (a) The minimum reinforcement bar cover shall be 1 1/2 in (40 mm).
- (b) Panel dimensions shall be within 1/4 in (6 mm).
- (c) All hardware embedded in panels or posts shall be within 1/4 in (6 mm).
- (d) Angular distortion with regard to panel squareness, defined as the difference between the two diagonals, shall not exceed 1/2 in (13 mm).
- (e) Surface defects on formed surfaces measured on a length of 5 ft (1.5 m) shall not be more than 0.10 in (2.5 mm).
- (f) Posts shall be installed plumb to within 1/2 in (13 mm) of vertical for every 15 ft (5 m) of height and to within 1/2 in (13 mm) of the station and offset indicated on the approved shop drawings.
- (g) Drilled shaft foundations shall be placed within 2 in (50 mm) of the station and offset indicated on the approved shop drawings.
- (h) Panel reinforcement and lifting devices shall be set in place to the dimension and tolerances shown on the plans and these special provisions prior to casting.

The date of manufacture, the production lot number, and the piece-mark shall be clearly noted on each panel.

Absorptive material shall be permanently attached to their supporting elements and no external mechanical fastening systems such as frames or clips shall be used. Any bolts or fasteners used shall be recessed or embedded below the surface.

Any chipping, cracks, honeycomb, or other defects, to be allowed, shall be within acceptable standards for precast concrete products according to Section 1042 of the Standard Specifications and as determined by the Engineer.

Construction. The Contractor shall obtain technical assistance from the supplier during wall erection to demonstrate proper construction procedures and shall include any costs related to this technical assistance in the contract unit price for Noise Abatement Wall. The instructions provided by the wall supplier are guidelines and do not relieve the contractor of the responsibility to adhere to contract requirements.

It is recommended that all bottom panels be installed for a length of wall prior to placing middle or top panels. After bottom panels are in-place, finish grading can be accomplished with heavy equipment by reaching over the in-place panels.

Site excavations and/or fill construction shall be completed to plan elevations and profiles prior to the start of wall foundation construction. All underground utility or drainage structure installation shall be completed prior to foundation installation. The ground elevations as shown on the plans and the approved noise wall shop drawings shall be verified by the contractor and discrepancies corrected prior to material fabrication. Buried utilities shall be marked to verify proper clearance from the drilled foundations. The Contractor should consider overhead obstruction such as electric and telephone wires prior to wall erection.

If the soils encountered during drilling of the foundations do not satisfy the design strengths shown on the Contract Plans, the Engineer shall be notified to evaluate the required foundation modifications. The shaft foundation will normally require additional length, which may be paid separately under Article 104.03 of the Standard Specifications. All drilled shaft excavations shall be filled with concrete within 6 hours of their initiation. The concrete for the drilled shaft foundations shall be placed against undisturbed, in-place soils. The concrete at the top of the shaft shall be shaped to provide the panels on each side of the post full bearing area and correct elevation per the approved shop drawings.

The panels shall be delivered to the project site in full truckload quantities. They may be off-loaded individually or by forklift with a solid steel plate spanning between the forks providing uniform, fully distributed bearing support to the underside of the panels. Units shall be shipped, handled and stored in such a manner as to minimize the danger of staining, chipping, spalling, development of cracks, fractures, and excessive bending stresses. Panels shall be stored and shipped in bundles, on edge. Any touch up and repair is at the Contractor's expense and shall be carried out according to the manufacturer's recommendations.

Method of Measurement. Noise abatement walls will be measured in square feet (square meters) from the wall envelope, defined by the theoretical top of wall line to the theoretical bottom of wall line for the length of the wall as shown on the Contract Plans.

Drilled shafts, concrete, reinforcement bars and other elements for supporting the ground mounted noise abatement walls will not be measured for payment.

Access doors shown on the Contract Plans will not be measured for payment.

Basis of Payment. This work will be paid for at the contract unit price per square foot (square meter) for NOISE ABATEMENT WALL, GROUND MOUNTED.

The costs for drilled shafts, concrete, reinforcement bars and other elements supporting the noise abatement walls will not be paid for separately but will be included in the item for NOISE ABATEMENT WALL, GROUND MOUNTED.

NOISE ABATEMENT WALL, STRUCTURE MOUNTED

Effective: December 9, 2022

Revised: October 17, 2025

General. This work shall consist of furnishing the design, shop drawings, materials, post anchorage, and construction of structure mounted concrete noise abatement walls (noise walls) according to this Special Provision, the Contract Plans and/or as directed by the Engineer.

The noise abatement wall shall consist of precast concrete panels spanning between vertical posts attached to/supported by another structure (structure mounted) as shown on the plans. The posts shall be steel, unless otherwise specified on the Contract Plans. The design, material, fabrication and construction shall comply with this Special Provision and the requirements specified by the noise wall supplier selected by the Contractor for use on this project. The walls shall have no omissions or gap except as detailed in the Contract Plans.

The Contractor shall verify the locations for the proposed structure mounted wall for conflicts and inform the Engineer in writing of any conflicts before realigning or redesigning the wall. The Contractor shall realign or redesign the wall to avoid any conflicts.

Wall components shall be fabricated and erected to produce a precast concrete reflective noise wall system and/or an absorptive noise reduction system at the locations shown in the Contract Plans. The noise reduction system shall satisfy the acoustical requirements as specified on the Contract Plans. An absorptive noise reduction system may be used as an alternate to a reflective noise wall system. Substitution of alternate materials in lieu of precast concrete panels will not be allowed.

All appurtenances behind, in front of, under, over, mounted upon, or passing through the noise wall, such as drainage structures, fire hydrant access, highway signage, emergency access, utilities, and storm sewers shall be accounted for in design of the wall.

The noise walls shall be designed and constructed to extend to the minimum lines, grades and dimensions of the wall envelope, with no omissions or gaps, as shown on the Contract Plans and as directed by the Engineer.

Submittals. A complete wall design submittal, including design calculations for wall panels, posts, and all connections and shop drawings shall be submitted to the Department for review and approval no later than 90 days prior to beginning construction of the wall. The time required for the preparation and review of these submittals shall be charged to the allowable contract time. Delays caused by untimely submittals or insufficient data will not be considered justifications for any time extensions. No additional compensation will be made for any additional material, equipment or other items found necessary to comply with the project specifications as a result of the Engineer's review. The Contractor will be required to submit the necessary shop drawings. All submittals shall be prepared and sealed by an Illinois Licensed Structural Engineer.

Submittals shall include all structural calculations, details, dimensions, quantities and cross sections necessary for the construction of the noise abatement walls including but not be limited to:

- (16) Structural design calculations for all structural members, and connections prepared and sealed by an Illinois Licensed Structural Engineer, and prints of shop drawings on reduced size 11 x 17 in. (275 x 425 mm) sheets in accordance with Article 505.03 and 1042.03(b) of the Standard Specifications. . Each sheet shall provide adequate space for review and approval stamps at the lower right hand corner. Both lettering and details shall ensure legibility for review and reproduction. All drawings shall be completely titled according to the contract plans, including structure number, state contract number, route, section and county, and shall pertain to only one structure.

- (17) A plan view of the wall indicating the stations and offsets required to locate the wall. Each panel and post shall be numbered and any changes in type or size shall be noted. The centerline of any utilities passing under the wall and locations of expansion joints, access doors, lighting, signing, curb cuts, and drainage structures shall also be shown.
- (18) An elevation view of the wall, indicating the elevations of the top of the posts and panels as well as the elevations of the bottom of the panels, , all steps in wall system, the finished grade line, and vertical clearances to existing utilities and storm sewers. Each post size and length, panel type and size, shall be designated.
- (19) A typical cross section(s) that shows the panel, post, , and the elevation relationship between the supporting structure and the finished grade as well as slopes adjacent to the wall.
- (20) All general notes required for constructing the wall.
- (21) All details for the steps in the bottom of panels shall be shown. The bottom of the panels shall be located at or below the theoretical bottom of panel line shown on the Contract Plans. The theoretical bottom of panel line is assumed to be at the top of the structure to which it is mounted, unless otherwise shown on the Contract Plans.
- (22) Tops of the panels and posts shall extend to or above the theoretical top of wall line shown on the Contract Plans. All panel tops shall be cast and placed horizontally with any changes in elevation accomplished by stepping adjacent panel sections at posts. Steps shall not exceed 2 ft (300 mm) in height.
- (23) All panel types shall be detailed. The details shall show panel weight, orientation, all dimensions necessary to cast and/or fabricate each type of panel, the reinforcing steel, and location of post or foundation connection hardware as well as lifting devices embedded in the panels. The Noise Reduction Coefficient (NRC) of each panel of the absorptive face shall be noted. The NRC shall be applied to the entire panel face(s) as specified o the contract plans.
- (24) All post types shall be detailed. The details shall show post weight, orientation, all dimensions necessary to cast and/or fabricate each type of post, the reinforcing steel, connecting plates, and anchorage details as well as lifting devices embedded in or attached to the posts. Post spacing for walls shall be limited to a distance that does not over stress the supporting structure.
- (25) Details of wall panels with appurtenances attached to or passing through the wall, as shown on the contract plans, such as utilities, emergency access doors, framed openings, drainage structures, signs, etc. shall be shown. Any modifications to the design or location of these appurtenances to accommodate a particular system shall also be submitted.
- (26) All architectural panel treatment, including color, texture and form liner patterns shall be shown. All joints shall be placed horizontal or vertical and shall be aligned with adjacent panels.
- (27) The details for the connection between panels and posts as well as their connection to the supporting structure shall be shown.

- (28) Testing, certifications and reports from independent laboratories documenting that the panel's sound Transmission Loss (TL) and NRC for the panel satisfy the criteria shown in the design criteria section of this specification. The testing results for the flame spread, smoke density and freeze-thaw/salt scaling requirements described in the materials section of this specification shall also be submitted. If unable to document panel and post deflections by calculations, reports of full scale testing shall be submitted to demonstrate the deflection criteria have been met.
- (29) Manufacturer recommended installation requirements, a sequence of construction and a detailed bill of materials shall be included.
- (30) The color of the wall panels and support posts identified by Federal Standard 595-B color number.

The Contractor shall deliver to the Department, a 2 ft x 2 ft (600 mm x 600 mm) precast concrete sample of the wall which contains the colors, textures and patterns proposed for use on the project for approval.

The samples shall be made at the same plant manufacturing the product for the noise walls under this contract, and shall be representative of those which will be tested per this specification. Once the color sample is approved, a batch shall be designated by batch number and date and will remain the standard for the entire project.

The Contractor shall submit site access plans showing access and limits of the work areas for the installation of the wall. Any required traffic controls shall be according to the requirements in the plans or the special provision for TRAFFIC CONTROL PLAN.

The initial wall and foundation design submittal shall include a complete set of shop drawings and calculations. A set of drawings will be returned to the Contractor with any corrections indicated. The Contractor shall do no work or ordering of materials for the structure until the Engineer has approved the submittal.

Design Criteria. The wall system shall be designed to withstand wind pressure, applied perpendicular to the panels in either direction, according to the AASHTO LRFD Bridge Design Specifications, Chapter 15, for the Design of Sound Barriers. The noise wall design life shall be 75 years unless otherwise noted. The wall system shall be designed to withstand any active earth pressure and live load surcharge at locations indicated on the plans. The contractor shall be responsible for the structural adequacy of the panels, posts, and connections. Prestressed and/or post tensioned panel concepts will not be permitted.

The factored Strength III and Strength V design wind loading shall be as specified on the plans but not less than 35 psf (1.7 kPa). The factored Service I design wind loading shall be as specified on the plans but not less than 15 psf.

The post spacing for structure mounted noise walls shall be as shown on the plans but in no case greater than 11 ft. – 8 in. (3.5 m) center to center.

Posts shall be oversized by 0.0625 in. in each direction to account for corrosion.

The maximum allowable panel deflection shall be no more than the panel length (L) divided by 240 ($L/240$). The maximum post deflection due to post curvature shall be ($H/180$), where H is the height of the post above the foundation. For noise abatement walls on retaining walls, the maximum total post deflection due to post curvature, retaining wall curvature, and top-of-retaining-wall rotation shall be $H/90$. When meeting the deflection limits cannot be demonstrated by calculations, a lateral load test and report shall be submitted to the Engineer indicating that the above noted design lateral loads can be applied to the panels and/or posts without exceeding noted deflection tolerance. The test shall apply lateral loads to the panel simulating uniform wind pressure, and earth pressure when present.

The design shall account for the presence of all appurtenances mounted on or passing through the wall such as drainage structures, existing or proposed utilities, emergency access doors and other items.

Corrugations, ribs or battens on the panel shall be oriented vertically when erected. The panels shall be designed to prevent entrapment and ponding of water. The walls shall not have openings allowing the perching or nesting of birds or the collection of dirt, debris or water.

The walls shall not have handholds or grips promoting climbing of the walls. Any bolts or fasteners used to connect material to the supporting panel, posts, or foundations shall be recessed or embedded in concrete, hidden from view and weather exposure. No external mechanical fastening devices such as frames or clips shall be used for these connections.

The noise abatement material shall be designed to achieve a sound TL equal to or greater than 20 dB in all one-third octave bands from 100 hertz to 5000 hertz, inclusive, when tested according to ASTM E-90. The sound absorptive material shall have a minimum NRC as indicated on the plans. For the side of the walls specified as reflective, no minimum NRC is required.

The NRC shall be determined per ASTM E795, tested according to ASTM C423 (mounting type A). The ratio of noise absorptive material on the panel surface to total wall area (including posts) shall be greater than 90 percent. NRC testing shall be performed on coated samples, utilizing the stain that will be applied for color.

Access Doors. All access doors shall be designed to fit within the design of the noise wall as shown on the plans. Doors shall be complete with hardware and locking devices. Each door shall provide a 3 ft (0.9 m) wide by 7 ft (2.1 m) high minimum clear access opening. Both door jambs shall be securely fastened to anchored posts. Front and back face of the installed door shall be flush with the faces of the noise wall.

Perimeter and internal door frames shall consist of welded hot dip galvanized steel channels and miscellaneous angle stiffeners and plates designed to provide support for noise wall panels to match the noise wall material as specified in this special provision. Infill noise panel geometry and color shall match the adjacent noise wall panels. Noise wall panels shall be fastened to steel frames as per panel manufacturer's recommendations.

The door, jambs, head, hinges, door appurtenances, and adjacent ground mounted posts shall be designed to withstand the wind pressure of 30 psf (1.4 kPa) with the door in fully open and fully closed positions and support the weight of the door and a 300 lb (136 kg) vertical load on the non-hinged side of the door. Provide steel bracing as required. Door bottom shall be equipped with drainage holes to avoid accumulation of trapped moisture.

Door jambs and head section shall be hot dip galvanized steel. Door hinges shall be barrel type, edge mount, extra heavy-duty, hot dip galvanized steel or stainless steel. The hinges shall be designed to support the weight of door assembly, wind loads on the open door, and a 300 lb (136 kg) vertical load on the non-hinged side of the door.

Door pulls shall be provided on both sides of access door(s). Door locking hardware shall be hasp-type to be used with a padlock and shall be located according to local fire department or other requirements as applicable. A solid steel emergency access lock box system shall be provided and mounted near the hasp location at the steel post on the locking hardware side of door. The lock box for emergency access doors shall be according to local fire department requirements.

Doors shall be equipped with lifting bolts or beams as required for safe lifting of door units.

Materials. Noise wall materials shall conform to the supplier's standards, AASHTO Specifications for noise walls and the following:

- (l) Reinforcement bars shall satisfy ASTM A706 Grade 60 (400). Welded wire fabric shall be according to AASHTO M 336. All reinforcement in the wall panels shall be epoxy coated or galvanized.
- (m) Anchor bolts shall conform to ASTM F1554 Grade 55 or 105 and shall be galvanized per AASHTO M232.
- (n) The precast elements shall be according to applicable portions of Section 1042 of the Standard Specifications. The precast elements are considered to be Precast Concrete Structural Members. Coarse Aggregate shall meet the requirements of Article 1004.02(f)) of the Standard Specifications. Concrete shall be Class PC with a minimum compressive strength of 4500 psi (31,000 kPa) at 28 days. Dry cast concrete element will not be permitted.
- (o) Sound absorptive panels shall have a precast concrete core as described in (c) with a bonded sound absorptive material on one or both sides of the precast concrete core as required by the contract plans. The manufacturer shall provide test information from an independent lab that the panels meet specified durability requirements. Test data older than 5 years prior of the execution date of the contract will not be accepted.

All sound absorbing concrete and composite concrete components shall be tested for long-term durability according to AASHTO T 161 (ASTM C666), Procedure A or B, or ASTM C672-12. For testing according to AASHTO T 161 (ASTM C666), a minimum of three specimens shall be tested, and the maximum weight (mass) loss after 300 cycles shall be 7.0 percent with no cracks, delamination (applies to composite panels), or other excessive physical distress. For testing according to ASTM C672-12, the following modifications and requirements shall apply:

Three specimens of a full cross section of the panel at least 144 square inches in face area will be selected at random from the provided panel. Sample specimens shall be representative of the manufacturer's continuous production operation, as selected and marked by the engineer. Specimens shall be 2D-symmetric and shaped according to the testing laboratory's accommodations. Surfaces of the sample specimens shall be prepared for testing as follows.

Brush the surfaces of the sample to remove any loose particles. Before testing, submerge the test specimens be submerged in water for a period of 24 hours before testing. Immediately following this, cover the specimens with the sodium chloride solution as stated below.

Test Procedure

Place samples in a 5-sided water tight container, fully submerged in a solution of sodium chloride (concentration 3% by mass). Maintain 1/4 inch of sodium chloride solution above the top surface of the fully submerged specimen within the container.

Subject the submerged specimens to continuous freeze-thaw cycles as follows:

After each five cycles, remove the salt solution and particles of deteriorated concrete from the slab and collect in a watertight container. The operation is best accomplished by tilting the slab in a funnel approximately 20 inches in diameter and washing the surface of the slab with a 3% sodium chloride solution. Continue this washing until all loose particles are removed from the sample. Strain the solution through a filter and dry the residue at 221 degrees Fahrenheit to a constant mass condition. Cumulatively weigh the residue after each five cycles. The dry residue is defined as the loss of mass. Calculate the loss of mass to the nearest 0.01 pounds per square foot, not including the exposed surface of any core material on the cast or cut edges. Visually rate the surfaces according to 10.1.5 of ASTM C672 including any delamination of the sound absorbing material from the concrete core for composite concrete materials. After each washing of each sample, re-establish the initial submerged condition with a new solution of 3% sodium chloride before continuing with freeze-thaw cycling.

Continue the test until 30 freeze-thaw cycles have been completed.

During the test position and support each specimen to allow free circulation of the test solution under, around, and over test pieces. Support the bottom of the specimens on blocks in a manner to facilitate movement of moisture through and around the test specimens.

Test Report

Submit to the engineer an independent testing laboratory test report which shows that all solid and composite concrete products meet or exceed the following criteria:

4. After 30 freeze-thaw cycles the test specimens shall not exhibit excessive deterioration in the form of cracks, spalls, aggregate disintegration, delamination or other objectionable features.
5. Compliance with the test requirements is based upon a loss of mass of not more than 0.2 pounds per square foot from the surface after 30 cycles of freezing and thawing.
6. The report shall include the following:
 - a. Name of manufacturer.
 - b. Location of production.
 - c. Production description.
 - d. Date product sample was cast.
 - e. Date testing began.
 - f. Specimen identification.

- g. 5x7-inch color photographs of the test specimens before and after the 30 cycles of freeze-thaw test showing both sound absorbing faces and at least one representative side view of a cut (not cast) face, and any defects.
 - h. A graph of the cumulative mass loss of each specimen plotted against the number of freeze-thaw cycles for 5, 10, 15, 20, 25, and 30 freeze-thaw cycles.
 - i. Visual rating according to ASTM C672 Section 10.1.5, including report of any delamination of the sound absorbing material from the concrete core for composite concrete components.
- (p) The manufacturer for the noise abatement wall shall provide their quality control plan for testing the product, and test results shall be provided upon request by the Engineer. Manufacturers on the Department's Qualified Product List of Certified Precast Concrete Producers who are approved for noise abatement walls will be considered in compliance with this requirement. The panel manufacturer shall warranty the panels for aesthetic coating durability and no material delaminations or failures for a minimum of ten years.
- (q) Steel plates and posts shall conform to AASHTO M 270 (M 270 M) Grade 36 (250) or 50 (345). All portions of the post shall be galvanized according to AASHTO M111 and ASTM A385 or primed according to Section 506 of the Standard Specifications. The exposed portions of the steel posts shall be painted according to Section 506 of the Standard Specifications. The adjacent concrete panels shall be protected from over spray. The color shall closely match the color of the concrete panels, unless otherwise specified on the plans. Steel bolts, nuts, and washers shall be galvanized according to AASHTO M232.
- (r) Lifting inserts cast into the panels shall be hot dipped galvanized.
- (s) Non shrink grout shall be according to Section 1024 of the Standard Specifications.
- (t) The default color of both sides of the panels, posts and other visible elements shall be a light brown earth tone unless specified otherwise on the Contract Plans. Colors shall be achieved through the use of integral pigments or stains, which are in compliance with the environmental regulation of the State of Illinois. Components manufactured with integral pigment shall be tested and certified in conformance to ASTM C979. Stains shall be non film forming, penetrating stains. Stains shall be applied to concrete at the cured age of the manufacturer's recommendation. Surface preparation and application shall be according to manufacturer written recommendations. Coloring of concrete elements shall be accomplished using a single component water based, sound absorptive, penetrating, architectural stain that is weather resistant. Stains and/or pigments must be applied at the manufacturing plant; application in the field on site will not be allowed. The final color shall be consistent with the quality and appearance of the approved sample. The surface coating shall be tested for accelerated weathering as follows:
 - Submit to the engineer certification of compliance that all coatings on barrier components, with the exception of structural steel and wood components comply with the following requirements when tested according to ASTM Standard G155, G153, or G152 after 2400 hours of exposure on a cement based test specimens:
 - 7. No checking when rated according to ASTM D660.
 - 8. No cracking when rated according to ASTM D661.
 - 9. No blistering when rated according to ASTM D714.
 - 10. No difference in adhesion between the unexposed control sample and an exposed sample when tested according to ASTM D3359, Method A.

11. No chalking less than #7 rating when rated according to ASTM D4214.
12. No color change greater than 5 NBS units when measured according to ASTM D2244, using illuminant D65 and the 1964 10-degree standard observer.

- (u) The finish pattern of the precast panels shall be as specified on the Contract Plans.
- (v) With the exception of the steel and Portland cement concrete elements of the wall, all materials shall be tested for flame spread and smoke density developed according to ASTM E84. The material must exhibit a flame-spread index less than 10 and a smoke density developed value of 10 or less.

Fabrication. All precast units shall be manufactured according to Section 504 of the Standard Specifications, and the following requirements and tolerances with respect to the dimensions shown on the approved shop drawings.

- (i) The minimum reinforcement bar cover shall be 1 1/2 in (40 mm).
- (j) Panel dimensions shall be within 1/4 in (6 mm).
- (k) All hardware embedded in panels or posts shall be within 1/4 in (6 mm).
- (l) Angular distortion with regard to panel squareness, defined as the difference between the two diagonals, shall not exceed 1/2 in (13 mm).
- (m) Surface defects on formed surfaces measured on a length of 5 ft (1.5 m) shall not be more than 0.10 in (2.5 mm).
- (n) Posts shall be installed plumb to within 1/2 in (13 mm) of vertical for every 15 ft (5 m) of height and to within 1/2 in (13 mm) of the station and offset indicated on the approved shop drawings.
- (o) Panel reinforcement and lifting devices shall be set in place to the dimension and tolerances shown on the plans and these special provisions prior to casting.

The date of manufacture, the production lot number, and the piece-mark shall be clearly noted on each panel.

Absorptive material shall be permanently attached to their supporting elements and no external mechanical fastening systems such as frames or clips shall be used. Any bolts or fasteners used shall be recessed or embedded below the surface.

Any chipping, cracks, honeycomb, or other defects, to be allowed, shall be within acceptable standards for precast concrete products according to Section 1042 of the Standard Specifications and as determined by the Engineer.

Construction. The Contractor shall obtain technical assistance from the supplier during wall erection to demonstrate proper construction procedures and shall include any costs related to this technical assistance in the contract unit price for Noise Abatement Wall. The instructions provided by the wall supplier are guidelines and do not relieve the contractor of the responsibility to adhere to contract requirements.

It is recommended that all bottom panels be installed for a length of wall prior to placing middle or top panels. After bottom panels are in-place, finish grading can be accomplished with heavy equipment by reaching over the in-place panels.

The Contractor should consider overhead obstruction such as electric and telephone wires prior to wall erection.

The panels shall be delivered to the project site in full truckload quantities. They may be off-loaded individually or by forklift with a solid steel plate spanning between the forks providing uniform, fully distributed bearing support to the underside of the panels. Units shall be shipped, handled and stored in such a manner as to minimize the danger of staining, chipping, spalling, development of cracks, fractures, and excessive bending stresses. Panels shall be stored and shipped in bundles, on edge. Any touch up and repair is at the Contractor's expense and shall be carried out according to the manufacturer's recommendations.

Method of Measurement. Noise abatement walls will be measured in square feet (square meters) from the wall envelope, defined by the theoretical top of wall line to the theoretical bottom of wall line for the length of the wall as shown on the Contract Plans.

Access doors shown on the Contract Plans will not be measured for payment. The presence of access doors will not be used to reduce the area of the noise abatement wall.

Basis of Payment. This work will be paid for at the contract unit price per square foot (square meter) for NOISE ABATEMENT WALL, STRUCTURE MOUNTED. The costs of aesthetic treatments, noise reduction treatments, access doors, weep holes, or other details within the wall panels will not be paid for separately but will be included in the cost of NOISE ABATEMENT WALL, STRUCTURE MOUNTED.

NOISE ABATEMENT WALL ANCHOR ROD ASSEMBLY

Effective: December 9, 2022

Description. This work shall consist of furnishing and installing Anchor Rod Assembly for future Noise Abatement Wall installation. It includes installation of threaded anchor rods, nuts, washers, and a template plate.

Materials. Materials shall be according to the following.

<u>Item</u>	<u>Article</u>
(f) Structural Steel	1006.04
(g) High Strength Steel Nuts and Washers	1006.08(a)
(h) Anchor Bolts and Rods	1006.09

Anchor rods, nuts, washers, and template plates shall be hot dipped galvanized according to the requirements of AASHTO M111 or M232 as applicable.

Anchor rods shall be according to ASTM F 1554 Grade 105, and shall satisfy Charpy V-Notch (CVN) toughness requirements according to Supplemental Requirement S4 of ASTM F 1554.

Construction. All structural steel related work shall be according to Section 505 of the Standard Specifications.

Welding of anchor rods is not permitted.

A 1/4" structural steel template plate shall be used to ensure the anchor rods retain the correct geometry during the pouring of the parapets. The template plate shall be embedded in the parapet, with the exterior face of the plate flush with the back face of the parapet.

Anchor Rod Assemblies shall be installed according to Article 521.06 of the Standard Specifications.

Method of Measurement. This work will be measured for payment as each. Each will be defined as complete anchor rod assembly which shall include furnishing and installing of anchor rods, washers, nuts, and template plate.

Basis of Payment. Anchor rod assembly furnished and installed will be paid for at the contract unit price each for NOISE ABATEMENT WALL ANCHOR ROD ASSEMBLY.

AGGREGATE SUBGRADE IMPROVEMENT (BDE)

Effective: April 1, 2012

Revised: April 1, 2022

Add the following Section to the Standard Specifications:

"SECTION 303. AGGREGATE SUBGRADE IMPROVEMENT

303.01 Description. This work shall consist of constructing an aggregate subgrade improvement (ASI).

303.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Coarse Aggregate	1004.07
(b) Reclaimed Asphalt Pavement (RAP)	1031.09

303.03 Equipment. The vibratory roller shall be according to Article 1101.01, or as approved by the Engineer. Vibratory machines, such as tampers, shall be used in areas where rollers do not fit.

303.04 Soil Preparation. The minimum immediate bearing value (IBV) of the soil below the improved subgrade shall be according to the Department's "Subgrade Stability Manual" for the aggregate thickness specified.

303.05 Placing and Compacting. The maximum nominal lift thickness of aggregate gradations CA 2, CA 6, and CA 10 when compacted shall be 9 in. (225 mm). The maximum nominal lift thickness of aggregate gradations CS 1, CS 2, and RR 1 when compacted shall be 24 in. (600 mm).

The top surface of the aggregate subgrade improvement shall consist of a layer of capping aggregate gradations CA 6 or CA 10 that is 3 in. (75 mm) thick after compaction. Capping aggregate will not be required when aggregate subgrade improvement is used as a cubic yard pay item for undercut applications.

Each lift of aggregate shall be compacted to the satisfaction of the Engineer. If the moisture content of the material is such that compaction cannot be obtained, sufficient water shall be added so that satisfactory compaction can be obtained.

303.06 Finishing and Maintenance. The aggregate subgrade improvement shall be finished to the lines, grades, and cross sections shown on the plans, or as directed by the Engineer. The aggregate subgrade improvement shall be maintained in a smooth and compacted condition.

303.07 Method of Measurement. This work will be measured for payment according to Article 311.08.

303.08 Basis of Payment. This work will be paid for at the contract unit price per cubic yard (cubic meter) or ton (metric ton) for AGGREGATE SUBGRADE IMPROVEMENT or at the contract unit price per square yard (square meter) for AGGREGATE SUBGRADE IMPROVEMENT, of the thickness specified.”

Add the following to Section 1004 of the Standard Specifications:

“1004.07 Coarse Aggregate for Aggregate Subgrade Improvement (ASI). The aggregate shall be according to Article 1004.01 and the following.

- (a) Description. The coarse aggregate shall be crushed gravel, crushed stone, or crushed concrete. In applications where greater than 24 in. (600 mm) of ASI material is required, gravel may be used below the top 12 in (300 mm) of ASI.
- (b) Quality. The coarse aggregate shall consist of sound durable particles reasonably free of deleterious materials.
- (c) Gradation.
 - (1) The coarse aggregate gradation for total ASI thickness less than or equal to 12 in. (300 mm) shall be CA 2, CA 6, CA 10, or CS 1.

The coarse aggregate gradation for total ASI thickness greater than 12 in. (300 mm) shall be CS 1 or CS 2 as shown below or RR 1 according to Article 1005.01(c).

Grad No.	COARSE AGGREGATE SUBGRADE GRADATIONS				
	Sieve Size and Percent Passing				
	8"	6"	4"	2"	#4
CS 1	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20
CS 2		100	80 ± 10	25 ± 15	

Grad No.	COARSE AGGREGATE SUBGRADE GRADATIONS (Metric)				
	Sieve Size and Percent Passing				
	200 mm	150 mm	100 mm	50 mm	4.75 mm
CS 1	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20
CS 2		100	80 ± 10	25 ± 15	

(2) Capping aggregate shall be gradation CA 6 or CA 10.”

Add the following to Article 1031.09 of the Standard Specifications:

“(b) RAP in Aggregate Subgrade Improvement (ASI). RAP in ASI shall be according to Articles 1031.01(a), 1031.02(a), 1031.06(a)(1), and 1031.06(a)(2), and the following.

(1) The testing requirements of Article 1031.03 shall not apply.

(2) Crushed RAP used for the lower lift may be mechanically blended with aggregate gradations CS 1, CS 2, and RR 1 but it shall be no greater than 40 percent of the total product volume. RAP agglomerations shall be no greater than 4 in. (100 mm).

(3) For capping aggregate, well graded RAP having 100 percent passing the 1 1/2 in. (38 mm) sieve may be used when aggregate gradations CS 1, CS 2, CA 2, or RR 1 are used in the lower lift. FRAP will not be permitted as capping material.

Blending shall be through calibrated interlocked feeders or a calibrated blending plant such that the prescribed blending percentage is maintained throughout the blending process. The calibration shall have an accuracy of ± 2.0 percent of the actual quantity of material delivered.”

BITUMINOUS MATERIALS COST ADJUSTMENTS (BDE)

Effective: November 2, 2006

Revised: August 1, 2017

Description. Bituminous material cost adjustments will be made to provide additional compensation to the Contractor, or credit to the Department, for fluctuations in the cost of bituminous materials when optioned by the Contractor. The bidder shall indicate with their bid whether or not this special provision will be part of the contract.

The adjustments shall apply to permanent and temporary hot-mix asphalt (HMA) mixtures, bituminous surface treatments (cover and seal coats), and preventative maintenance type surface treatments that are part of the original proposed construction, or added as extra work and paid for by agreed unit prices. The adjustments shall not apply to bituminous prime coats, tack coats, crack filling/sealing, joint filling/sealing, or extra work paid for at a lump sum price or by force account.

Method of Adjustment. Bituminous materials cost adjustments will be computed as follows.

$$CA = (BPI_P - BPI_L) \times (\%AC_V / 100) \times Q$$

Where: CA = Cost Adjustment, \$.

BPI_P = Bituminous Price Index, as published by the Department for the month the work is performed, \$/ton (\$/metric ton).

BPI_L = Bituminous Price Index, as published by the Department for the month prior to the letting for work paid for at the contract price; or for the month the agreed

unit price letter is submitted by the Contractor for extra work paid for by agreed unit price, \$/ton (\$/metric ton).

$\%AC_V$ = Percent of virgin Asphalt Cement in the Quantity being adjusted. For HMA mixtures, the $\%AC_V$ will be determined from the adjusted job mix formula. For bituminous materials applied, a performance graded or cutback asphalt will be considered to be 100% AC_V and undiluted emulsified asphalt will be considered to be 65% AC_V .

Q = Authorized construction Quantity, tons (metric tons) (see below).

For HMA mixtures measured in square yards: $Q, \text{ tons} = A \times D \times (G_{mb} \times 46.8) / 2000$. For HMA mixtures measured in square meters: $Q, \text{ metric tons} = A \times D \times (G_{mb} \times 1) / 1000$. When computing adjustments for full-depth HMA pavement, separate calculations will be made for the binder and surface courses to account for their different G_{mb} and $\%AC_V$.

For bituminous materials measured in gallons: $Q, \text{ tons} = V \times 8.33 \text{ lb/gal} \times SG / 2000$

For bituminous materials measured in liters: $Q, \text{ metric tons} = V \times 1.0 \text{ kg/L} \times SG / 1000$

Where: A = Area of the HMA mixture, sq yd (sq m).

D = Depth of the HMA mixture, in. (mm).

G_{mb} = Average bulk specific gravity of the mixture, from the approved mix design.

V = Volume of the bituminous material, gal (L).

SG = Specific Gravity of bituminous material as shown on the bill of lading.

Basis of Payment. Bituminous materials cost adjustments may be positive or negative but will only be made when there is a difference between the BPI_L and BPI_P in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(BPI_L - BPI_P) \div BPI_L\} \times 100$$

Bituminous materials cost adjustments will be calculated for each calendar month in which applicable bituminous material is placed; and will be paid or deducted when all other contract requirements for the work placed during the month are satisfied. The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

BUILDING REMOVAL WITH ASBESTOS ABATEMENT (BDE)

Effective: September 1, 1990

Revised: August 1, 2022

Description. This work shall consist of the removal and disposal of building(s), including all foundations, retaining walls, and piers, down to a plane 1 ft (300 mm) below the ultimate bottom of building elevation or proposed bottom of construction elevation. The building(s) are identified as follows:

<u>Bldg. No.</u>	<u>Parcel No.</u>	<u>Location</u>	<u>Description</u>

1	1P10157	608 S Des Plaines St, Joliet, IL 60436	1-1/2 Story Frame Residence with Basement and Frame Garage
2	1P10160	518 S Joliet St, Joliet, IL 60436	2 Story Brick Residence with Basement
3	1P10184	700 S Des Plaines St, Joliet, IL 60436	1 Story Brick Residence with Basement and Frame Shed
4	1P10187	710 S Joliet St, Joliet, IL 60436	1 Story Frame Residence with Basement and Frame Shed

CONSTRUCTION REQUIREMENTS

General. The IEPA's "State of Illinois Demolition/Renovation/Asbestos Project Notification Form" shall be submitted and a copy sent to the Engineer. It shall be updated if there is a change in the start and/or finish date or if the quantity of asbestos changes by more than 20 percent.

Asbestos abatement work shall be performed by an IDPH licensed Contractor prequalified with the Illinois Capital Development Board who has an on-site supervisor licensed by IDPH and employs workers licensed by IDPH. This work shall be completed according to the requirements of the U.S. Environmental Protection Agency (USEPA), IEPA, OSHA, and local regulatory agencies.

Discontinuance of Utilities. The Contractor shall arrange for the discontinuance of all utility services and the removal of the metering devices that serve the building(s) according to the respective requirements and regulations of the city, county, or utility companies involved. The Contractor shall disconnect and seal the service outlets.

Posting. Upon execution of the contract and prior to the removal of any buildings, the Contractor shall paint or stencil, in contrasting colors of an oil base paint, on all sides of each building or structure, the following posting:

NO TRESPASSING
VIOLATORS WILL BE PROSECUTED

The postings shall be positioned prominently on the structure(s) so they can be easily read and at a sufficient height to prevent defacing.

Asbestos Abatement. Friable asbestos containing building materials (ACBMs) and Category II non-friable ACBMs shall be removed from the building(s) prior to demolition. Category II non-friable ACBMs include asbestos containing transite boards, siding, and other cementitious materials (cement pipe or highly weathered roofing shingles/materials) which have a likelihood of becoming friable during typical demolition activities (by crumbling, pulverizing, or otherwise reducing to powder) making them regulated asbestos containing materials (RACM). Removed ACBM shall be kept separate from non-ACBM demolition debris for purposes of transport and disposal.

Category I non-friable ACBM may be kept in place for demolition or removal of the building unless it has become friable as determined by the ACBM inspector. If the Contractor demolishes the building(s) with the non-friable asbestos in place, the following shall apply.

- (a) The Contractor shall continuously wet the non-friable ACBM and other building debris with water during demolition and loading for disposal.
- (b) The Contractor shall dispose of all demolition debris as ACBM.

The Contractor shall perform air monitoring during asbestos abatement activities. Air sampling shall be conducted by a qualified air sampling professional. Air sampling shall be conducted according to NIOSH Method 7400. Air monitoring equipment shall be calibrated and maintained in proper operating condition. The Contractor shall submit a copy of the air sampling professional's certificate to the Engineer. The results of the tests, and daily calibration and maintenance records shall be kept on site and be available to the Engineer upon request.

Personal monitoring shall be conducted per applicable OSHA regulations. Excursion limits shall be monitored daily, and corrective actions taken immediately to bring excursions within OSHA permissible exposure limits.

When asbestos is removed prior to demolition, clearance testing per IDPH shall be conducted upon the removal of ACBM.

Submittals. The following submittals shall be made to the Engineer prior to the start of the asbestos abatement:

- (a) Manufacturer's certification stating that vacuums, ventilation equipment, and other equipment required to contain airborne fibers conform to ANSI 29.2.
- (b) A listing of the brand name, manufacturer, and specification of all sealants or surfactants to be used.
- (c) Proof that arrangements for transport and disposal of ACBMs have been obtained (i.e., a letter of authorization to utilize designated landfill).
- (d) A detailed work plan of the Contractor's anticipated procedures including the location and layout of decontamination units, the sequencing of work, the respiratory protection plan, a site safety plan, a disposal plan, and a detailed description of the methods to be used to control pollution.
- (e) Proof of the Contractor's prequalification with Capital Development Board and employee certifications with IDPH.

Submittals that shall be made upon completion of abatement work:

- (f) Copies of waste chain-of-custodies, trip tickets, shipping manifests, or disposal receipts for asbestos waste materials removed from the work area.
- (g) Copies of each day's work site entry logbook with information on worker and visitor access.

- (h) Logs documenting filter changes on respirators, HEPA vacuums, negative pressure ventilation units, and other engineering controls.
- (i) Test results of any bulk material analysis and air sampling data collected during the abatement including results of any on-site testing by any federal, state, or local agency.

Any holes, such as basements, shall be backfilled according to Article 502.10.

Basis of Payment. This work will be paid for at the contract lump sum unit price for BUILDING REMOVAL NO. 1, 2, 3, 4.

Removal and disposal of friable ACBM will be paid for at the contract lump sum unit price for REMOVAL AND DISPOSAL OF FRIABLE ASBESTOS, BUILDING NO. 1, 2, 3, 4.

Removal and disposal of non-friable ACBM will be paid for at the contract lump sum unit price for REMOVAL AND DISPOSAL OF NON-FRIABLE ASBESTOS, BUILDING NO. 1, 2, 3, 4.

CEMENT, FINELY DIVIDED MINERALS, ADMIXTURES, CONCRETE, AND MORTAR (BDE)

Effective: January 1, 2025

Revised: January 1, 2026

Revise the first paragraph of Article 285.05 of the Standard Specifications to read:

“285.05 Fabric Formed Concrete Revetment Mat. The grout shall consist of a mixture of cement, fine aggregate, and water so proportioned and mixed as to provide a pumpable slurry. Fly ash or ground granulated blast furnace (GGBF) slag, and concrete admixtures may be used at the option of the Contractor. The grout shall have an air content of not less than 6.0 percent nor more than 9.0 percent of the volume of the grout. The mix shall obtain a compressive strength of 2500 psi (17,000 kPa) at 28 days according to Article 1020.09.”

Revise Article 302.02 of the Standard Specifications to read:

“302.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Cement	1001
(b) Water	1002
(c) Hydrated Lime	1012.01
(d) By-Product, Hydrated Lime	1012.02
(e) By-Product, Non-Hydrated Lime	1012.03
(f) Lime Slurry	1012.04
(g) Fly Ash	1010
(h) Soil for Soil Modification (Note 1)	1009.01
(i) Bituminous Materials (Note 2)	1032

Note 1. This soil requirement only applies when modifying with lime (slurry or dry).

Note 2. The bituminous materials used for curing shall be emulsified asphalt RS-2, CRS-2, HFE 90, or HFE 150; rapid curing liquid asphalt RC-70; or medium curing liquid asphalt MC-70 or MC-250.”

Revise Article 312.07(c) of the Standard Specifications to read:

“(c) Cement 1001”

Add Article 312.07(i) of the Standard Specifications to read:

“(i) Ground Granulated Blast Furnace (GGBF) Slag 1010”

Revise the first paragraph of Article 312.09 of the Standard Specifications to read:

“312.09 Proportioning and Mix Design. At least 60 days prior to start of placing CAM II, the Contractor shall submit samples of materials to be used in the work for proportioning and testing. The mixture shall contain a minimum of 200 lb (120 kg) of cement per cubic yard (cubic meter). Cement may be replaced with fly ash or ground granulated blast furnace (GGBF) slag according to Article 1020.05(c)(1) or 1020.05(c)(2), respectively, however the minimum cement content in the mixture shall be 170 lbs/cu yd (101 kg/cu m). Blends of coarse and fine aggregates will be permitted, provided the volume of fine aggregate does not exceed the volume of coarse aggregate. The Engineer will determine the proportions of materials for the mixture according to the “Portland Cement Concrete Level III Technician Course” manual. However, the Contractor may substitute their own mix design. Article 1020.05(a) shall apply, and a Level III PCC Technician shall develop the mix design.”

Revise Article 352.02 of the Standard Specifications to read:

“352.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Cement (Note 1)	1001
(b) Soil for Soil-Cement Base Course	1009.03
(c) Water	1002
(d) Bituminous Materials (Note 2)	1032

Note 1. Bulk cement may be used for the traveling mixing plant method if the equipment for handling, weighing, and spreading the cement is approved by the Engineer.

Note 2. The bituminous materials used for curing shall be emulsified asphalt RS-2, CRS-2, HFE 90, or HFE 150; rapid curing liquid asphalt RC-70; or medium curing liquid asphalt MC-70 or MC-250.”

Revise Article 404.02 of the Standard Specifications to read:

“404.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Cement	1001
(b) Water	1002
(c) Fine Aggregate	1003.08
(d) Bituminous Material (Tack Coat)	1032.06
(e) Emulsified Asphalts (Note 1) (Note 2)	1032.06

- (f) Fiber Modified Joint Sealer 1050.05
(g) Additives (Note 3)

Note 1. When used for slurry seal, the emulsified asphalt shall be CQS-1h according to Article 1032.06(b).

Note 2. When used for micro-surfacing, the emulsified asphalt shall be CQS-1hP according to Article 1032.06(e).

Note 3. Additives may be added to the emulsion mix or any of the component materials to provide the control of the quick-traffic properties. They shall be included as part of the mix design and be compatible with the other components of the mix.

Revise the last sentence of the fourth paragraph of Article 404.08 of the Standard Specifications to read:

“When approved by the Engineer, the sealant may be dusted with fine sand, cement, or mineral filler to prevent tracking.”

Revise Note 2 of Article 516.02 of the Standard Specifications to read:

“Note 2. The sand-cement grout mix shall be according to Section 1020 and shall be a 1:1 blend of sand and cement comprised of a Type I, IL, or II cement at 185 lb/cu yd (110 kg/cu m). The maximum water cement ratio shall be sufficient to provide a flowable mixture with a typical slump of 10 in. (250 mm).”

Revise Note 2 of Article 543.02 of the Standard Specifications to read:

“Note 2. The grout mixture shall be 6.50 hundredweight/cu yd (385 kg/cu m) of cement plus fine aggregate and water. Fly ash or ground granulated blast furnace (GGBF) slag may replace a maximum of 5.25 hundredweight/cu yd (310 kg/cu m) of the cement. The water/cement ratio, according to Article 1020.06, shall not exceed 0.60. An air-entraining admixture shall be used to produce an air content, according to Article 1020.08, of not less than 6.0 percent nor more than 9.0 percent of the volume of the grout. The Contractor shall have the option to use a water-reducing or high range water-reducing admixture.”

Revise Article 583.01 of the Standard Specifications to read:

“583.01 Description. This work shall consist of placing cement mortar along precast, prestressed concrete bridge deck beams as required for fairing out any unevenness between adjacent deck beams prior to placing of waterproofing membrane and surfacing.”

Revise Article 583.02(a) of the Standard Specifications to read:

“(a) Cement 1001”

Revise the first paragraph of Article 583.03 of the Standard Specifications to read:

“ 583.03 General. This work shall only be performed when the air temperature is 45 °F (7 °C) and rising. The mixture for cement mortar shall consist of three parts sand to one

part cement by volume. The amount of water shall be no more than that necessary to produce a workable, plastic mortar.”

Revise Article 606.02(h) of the Standard Specifications to read:

“(h) Fibers (Note 1) 1014”

Revise Note 1 in Article 606.02(h) of the Standard Specifications to read:

“Note 1. Fibers, when required, shall only be used in the concrete mixture for slipform applications.”

Revise the third paragraph in Article 606.10 of the Standard Specifications to read:

“Welded wire fabric shall be 6 x 6 in. (150 x 150 mm) mesh, #4 gauge (5.74 mm), 58 lb (26 kg) per 100 sq ft (9 sq m).”

Revise Article 1001.01(d) of the Standard Specifications to read:

“(d) Rapid Hardening Cement. Rapid hardening cement shall be according to the Bureau of Materials Policy Memorandum “Portland or Blended Cement Acceptance Procedure for Qualified and Non-Qualified Plants”, and ASTM C 1600, Type URH, Type VRH, or Type RH-CAC. It shall be used according to Article 1020.04 or when approved by the Engineer. The Contractor shall submit a report from the manufacturer or an independent lab that contains results for testing according to ASTM C 1600 which shows the cement meets the requirements of either Type URH, Type VRH, or Type RH-CAC. Test data shall be less than 1 year old from the date of submittal.

Revise Article 1001.01(e) of the Standard Specifications to read:

“(e) Other Cements. Other cements shall be according to the Bureau of Materials Policy Memorandum “Portland or Blended Cement Acceptance Procedure for Qualified and Non-Qualified Plants”, and ASTM C 1157 or ASTM C 1600, as applicable. Other cements shall be used according to Article 1020.04 or when approved by the Engineer. For cements according to ASTM C 1157, the Contractor shall submit a report from the manufacturer or an independent lab that contains results of tests which shows the cement meets the requirements Type GU, HE, MS, MH, or LH. For cements according to ASTM C 1600, the Contractor shall submit a report from the manufacturer or an independent lab that contains results of tests which shows the cement meets the requirements Type MRH or GRH. Test data shall be less than 1 year old from the date of submittal.”

Revise Article 1002.02 of the Standard Specifications to read:

“**1002.02 Quality.** Water used with cement in concrete or mortar and water used for curing concrete shall be clean, clear, and free from sugar. In addition, water shall be tested and evaluated for acceptance according to one of the following options.

OPTION 1.

(a) Acceptable limits for acidity and alkalinity when tested according to ITP T 26.

- (1) Acidity -- 0.1 Normal NaOH 2 ml max.*
- (2) Alkalinity -- 0.1 Normal HCl..... 10 ml max.*

*To neutralize 200 ml sample.

(b) Acceptable limits for solids when tested according to the following.

- (1) Organic (ITP T 26) 0.02% max.
- (2) Inorganic (ITP T 26) 0.30% max.
- (3) Sulfate (SO₄) (ASTM D 516-82) 0.05% max.
- (4) Chloride (ASTM D 512) 0.06% max.

(c) The following tests shall be performed on the water sample and on deionized water. The same cement and sand shall be used for both tests.

- (1) Unsoundness (ASTM C 151).
- (2) Initial and Final Set Time (ASTM C 266).
- (3) Strength (ASTM C 109).

The test results for the water sample shall not deviate from the test results for the deionized water, except as allowed by the precision in the test method.

OPTION 2. Water shall meet the requirements ASTM C 1602 Tables 1 and 2 as outlined in Sections 5.1, 5.2, and 5.4.”

Revise Note 2/ in Article 1003.01(b) of the Standard Specifications to read:

“2/ Applies only to sand. Sand exceeding the colorimetric test standard of 11 (Illinois Modified AASHTO T 21) will be checked for mortar making properties according to Illinois Modified ASTM C 87 and shall develop a compressive strength at the age of 14 days when using Type I, IL, or II cement of not less than 95 percent of the comparable standard.

Revise the second sentence of Article 1003.02(e)(1) of the Standard Specifications to read:

“The test will be performed with Type I, IL, or II portland cement having a total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) of 0.90 percent or greater.”

Revise the first sentence of the second paragraph of Article 1003.02(e)(3) of the Standard Specifications to read:

“The ASTM C 1293 test shall be performed with Type I, IL, or II portland cement having a total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) of 0.80 percent or greater.”

Revise the second sentence of Article 1004.02(g)(1) of the Standard Specifications to read:

“The test will be performed with Type I, IL, or II portland cement having a total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) of 0.90 percent or greater.”

Add the following Section to the Standard Specifications.

“SECTION 1014. FIBERS FOR CONCRETE

1014.01 General. Fibers used in concrete shall be Type II or Type III (polyolefin or carbon) according to ASTM C 1116. The testing required for Type II fibers or Type III polyolefin fibers shall be performed by an independent lab a minimum of once every five years, and the test results provided to the Department. Manufacturers of Type III carbon fibers shall provide materials certification documentation not more than 6 years old a minimum of once every 5 years to the Department. The Department will maintain a qualified product list. The method of inclusion of fibers into concrete mixtures shall be according to the manufacturer's specifications.

At the discretion of the Engineer, the concrete mixture shall be evaluated in a field demonstration for fiber clumping, ease of placement, and ease of finishing. The field demonstration shall consist of a minimum 2 cu yd (1.5 cu m) trial batch placed in a 12 ft x 12 ft (3.6 m x 3.6 m) slab.

1014.02 Concrete Gutter, Curb, Median and Paved Ditch. Fibers shall be Type III. Fibers shall have a minimum length of 1/2 in. (13 mm) and a maximum length of 0.75 in. (19 mm). The maximum dosage rate in the concrete mixture shall not exceed 1.5 lb/cu yd (0.9 kg/cu m). The minimum dosage rate shall be per the manufacturer's recommendation.

1014.03 Concrete Inlay or Overlay. Fibers shall be Type III. Fibers shall have a minimum length of 1.0 in. (25 mm), a maximum length of 2 1/2 in. (63 mm), and a maximum aspect ratio (length divided by the equivalent diameter of the fiber) of 150. The maximum dosage rate shall not exceed 5.0 lb/cu yd (3.0 kg/cu m). The minimum dosage rate shall be per the manufacturer's recommendation.

1014.04 Bridge Deck Fly Ash, Ground Granulated Blast Furnace (GGBF) Slag, High Reactivity Metakaolin, or Microsilica (Silica Fume) Concrete Overlay. Fibers shall be Type III. The dosage rate shall be a minimum of 3.0 lb/cu yd (1.8 kg/cu m), unless a field demonstration according to Article 1014.01 indicates that a lower dosage rate is necessary. Based on the results of the field demonstration, the Department has the option to reduce the dosage rate of fibers, but the dosage will not be reduced to less than 2.0 lb / cu yd (1.2 kg/cu m).

1014.05 Bridge Deck Latex Concrete Overlay. Fibers shall be Type II or III. Fibers shall have a minimum length of 0.75 in. (19 mm), a maximum length of 1.75 in. (45 mm), and an aspect ratio (length divided by the equivalent diameter of the fiber) of between 70 and 100. The dosage rate shall be a minimum of 3.0 lb/cu yd (1.8 kg/cu m), unless a field demonstration according to Article 1014.01 indicates that a lower dosage rate is necessary. Based on the results of the field demonstration, the Department has the option to reduce the dosage rate of fibers, but the dosage will not be reduced to less than 2.0 lb/cu yd (1.2 kg/cu m)."

Add the following Section to the Standard Specifications:

“SECTION 1015. HIGH PERFORMANCE SHOTCRETE

1015.01 Packaged Shotcrete With Aggregate. The packaged shotcrete with aggregate shall be a pre-blended dry combination of materials for the wet-mix shotcrete method according to ASTM C 1480, Type FA or CA, Grade FR, Class I. The fibers shall be Type III according to Article 1014.01. The cement and finely divided minerals in the mixture shall be a minimum

6.65 cwt/cu yd (395 kg/cu m), and the portland cement shall not be below 4.70 cwt/cu yd (279 kg/cu m). Microsilica is required in the mixture and shall be a minimum of 5 percent by weight (mass) of cementitious material, and a maximum of 10 percent. Strength requirements shall be according to ASTM C 1480 except that the strength at 28 days shall be at least 4000 psi (27,500 kPa). Strength testing shall be according to ASTM C 1140. The air content as shot shall be 4.0 – 8.0 percent when tested according to AASHTO T 152, and the coarse aggregate shall be a maximum size of 1/2 in. (12.5 mm).

The packaged shotcrete shall have a water soluble chloride ion content of less than 0.15% by weight of cementitious material when tested according to ASTM C 1218 or AASHTO T 260.

The testing according to ASTM C 1480, ASTM C 1140, AASHTO 152, and ASTM C 1218 or AASHTO T 260 shall be performed by an independent lab a minimum of once every 5 years, and the test results shall be provided to the Department. The Department will maintain a qualified product list. Batching and mixing shall be per the manufacturer's recommendations.

1015.02 Packaged Shotcrete Without Aggregate. The packaged shotcrete that does not include pre-blended aggregate shall be according to Article 1015.01, except the added aggregate shall be according to Articles 1003.02 and 1004.02. The aggregate gradation shall be according to the manufacturer. The Department will maintain a qualified product list. Batching and mixing shall be per the manufacturer's recommendations."

Revise Section 1017 of the Standard Specifications to read:

"SECTION 1017. PACKAGED, DRY, COMBINED MATERIALS FOR MORTAR AND CONCRETE

1017.01 Mortar. The mortar shall be high-strength according to ASTM C 387 and shall have a minimum 80.0 percent relative dynamic modulus of elasticity when tested according to AASHTO T 161. For prestressed concrete applications, the mortar shall have a water-soluble chloride ion content of less than 0.06 percent by weight of cementitious material when tested according to ASTM C 1218 or AASHTO T 260; and for non-prestressed concrete applications, the water soluble chloride content shall be less than 0.15 percent by weight of cementitious material. The testing according to ASTM C 387, AASHTO T 161, and either ASTM C 1218 or AASHTO T 260 shall be performed by an independent lab a minimum of once every five years, and the test results shall be provided to the Department. The Department will maintain a qualified product list. Mixing of the high-strength mortar shall be according to the manufacturer's specifications.

1017.02 Concrete. The materials, testing, and preparation of aggregate for the "high slump" packaged concrete mixture shall be according to ASTM C 387. The mixture shall be air entrained, the slump shall be 5-10 in. (125-250 mm), and the coarse aggregate shall be a maximum size of 1/2 in. (12.5 mm). Strength requirements shall be according to ASTM C 387 except that the strength at 28 days shall be at least 4000 psi (27,500 kPa). The "high slump" packaged concrete mixture shall have a water soluble chloride ion content of less than 0.15% by weight of cementitious material when tested according to ASTM C 1218 or AASHTO T 260. The testing according to ASTM C 387, and either ASTM C 1218 or AASHTO T 260 shall be performed by an independent lab a minimum of once every 5 years, and the test results shall be provided to the Department. The Department will maintain a qualified product list. Mixing shall be per the manufacturer's recommendations.

1017.02 Self-Consolidating Concrete. The materials, testing, and preparation of aggregate for the “self-consolidating concrete” packaged concrete mixture shall be according to ASTM C 387. The mixture shall be air entrained, it should be uniformly graded, and the coarse aggregate shall be a maximum size of 1/2 in. (12.5 mm). Strength requirements shall be according to ASTM C 387 except that the strength at 28 days shall be at least 4000 psi (27,500 Pa). Slump flow range shall be 22 in. (550 mm) minimum to 28 in. (700 mm) maximum when tested according to AASHTO T 347. The visual stability index shall be a maximum of 1 when tested according to AASHTO T 351. At the option of the manufacturer, either the J-Ring value shall be a maximum of 2 in. (50 mm) when tested according to AASHTO T 347 or the L-Box blocking ratio shall be a minimum of 80 percent when tested according AASHTO T 419. The hardened visual stability index shall be a maximum of 1 when tested according to AASHTO R 81.

The “self -consolidating concrete” packaged concrete mixture shall have a water soluble chloride ion content of less than 0.15 percent by weight of cementitious material when tested according to ASTM C 1218 or AASHTO T 260.

The testing according to ASTM C 387, AASHTO T 347, AASHTO T 351, AASHTO T 419, AASHTO R 81, ASTM C 1218 and AASHTO T 260 shall be performed by an independent lab a minimum of once every 5 years, and the test results shall be provided to the Department. The Department will maintain a qualified product list. Mixing shall be per the manufacturer’s recommendations.”

Revise Article 1018.01 of the Standard Specifications to read:

“1018.01 Requirements. The rapid hardening mortar or concrete shall be according to ASTM C 928 and shall have successfully completed and remain current with the AASHTO Product Eval and Audit Rapid Hardening Concrete Patching Materials (RHCP) testing program. R1, R2, or R3 concrete shall be air entrained, the slump shall be 5-10 in. (125-250 mm), and the coarse aggregate shall be a maximum size of 1/2 in. (12.5 mm). For prestressed concrete applications, the mortar or concrete shall have a water-soluble chloride ion content of less than 0.06 percent by weight of cementitious material when tested according to ASTM C 1218 or AASHTO T 260; and for non-prestressed concrete applications, the water soluble chloride content shall be less than 0.15 percent by weight of cementitious material. The Department will maintain a qualified product list. Mixing of the mortar or concrete shall be according to the manufacturer’s specifications..”

Revise Article 1019.02 of the Standard Specifications to read:

“1019.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Cement	1001
(b) Water	1002
(c) Fine Aggregate for Controlled Low-Strength Material (CLSM)	1003.06
(d) Fly Ash	1010
(e) Ground Granulated Blast Furnace (GGBF) Slag.....	1010
(f) Admixtures (Note 1)	

Note 1. The air-entraining admixture may be in powder or liquid form. The air content produced by the admixture shall be 15-25 percent when incorporated into Mix 2 or an

equivalent mixture as determined by the Department and tested according to AASHTO T 121 or AASHTO T 152. The testing according to AASHTO T 121 or AASHTO T 152 shall be performed by an independent lab a minimum of once every five years, and the test results shall be provided to the Department. The Department will maintain a qualified product list.”

Revise the third paragraph of Article 1019.04 of the Standard Specifications to read:

“The Engineer will instruct the Contractor to adjust the proportions of the mix design in the field as needed to meet the design criteria, provide adequate flowability, maintain proper solid suspension, or other criteria established by the Engineer.”

Revise Article 1019.05 of the Standard Specifications to read:

“1019.05 Department Mix Design. The Department mix design shall be Mix 1, 2, or 3 and shall be proportioned to yield approximately one cubic yard (cubic meter).

Mix 1	
Cement	50 lb (30 kg)
Fly Ash – Class C or F, and/or GGBF Slag	125 lb (74 kg)
Fine Aggregate – Saturated Surface Dry	2900 lb (1720 kg)
Water	50-65 gal (248-322 L)
Air Content	No air is entrained

Mix 2	
Cement	125 lb (74 kg)
Fine Aggregate – Saturated Surface Dry	2500 lb (1483 kg)
Water	35-50 gal (173-248 L)
Air Content	15-25 %

Mix 3	
Cement	40 lb (24 kg)
Fly Ash – Class C or F, and/or GGBF Slag	125 lb (74 kg)
Fine Aggregate – Saturated Surface Dry	2500 lb (1483 kg)
Water	35-50 gal (179-248 L)
Air Content	15-25 %”

Revise Article 1020.04, Table 1, Note (8) of the Standard Specifications to read:

“(8) In addition to the Type III portland cement, 100 lb/cu yd of ground granulated blast-furnace slag and 50 lb/cu yd of microsilica (silica fume) shall be used. For an air temperature greater than 85 °F, the Type III portland cement may be replaced with Type I, IL, or II portland cement.”

Revise Article 1020.04, Table 1 (Metric), Note (8) of the Standard Specifications to read:

“(8) In addition to the Type III portland cement, 60 kg/cu m of ground granulated blast-furnace slag and 30 kg/cu m of microsilica (silica fume) shall be used. For an air

temperature greater than 30 °C, the Type III portland cement may be replaced with Type I, IL, or II portland cement.”

Revise Note 9 of Table 1 of Article 1020.04 of the Standard Specifications to read:

“(9) The cement shall be a rapid hardening according to Article 1001.01(d). Minimum or maximum cement factor may be adjusted when approved by the Engineer.”

Revise the second paragraph of Article 1020.05(a) of the Standard Specifications to read:

“For a mix design using a portland-pozzolan cement, portland blast-furnace slag cement, portland-limestone cement, or replacing portland cement with finely divided minerals per Articles 1020.05(c) and 1020.05(d), the Contractor may submit a mix design with a minimum portland cement content less than 400 lbs/cu yd (237 kg/cu m), but not less than 375 lbs/cu yd (222 kg/cu m), if the mix design is shown to have a minimum relative dynamic modulus of elasticity of 80 percent determined according to AASHTO T 161. Testing shall be performed by an independent laboratory accredited by AASHTO re:source for Portland Cement Concrete.”

Revise the first sentence of the first paragraph of Article 1020.05(b) of the Standard Specifications to read:

“Corrosion inhibitors and concrete admixtures shall be according to the qualified product lists.”

Delete the fourth and fifth sentences of the second paragraph of Article 1020.05(b) of the Standard Specifications.

Revise Article 1020.05(b)(5) of the Standard Specifications to read:

“(5) For Class PP-4 concrete, a high range water-reducing admixture, retarder, and/or hydration stabilizer may be used in addition to the air-entraining admixture. The Contractor also has the option to use a water-reducing admixture with the high range water-reducing admixture. An accelerator shall not be used. A mobile portland cement concrete plant shall be used to produce the patching mixture.

For PP-5 concrete, a non-chloride accelerator, high range water-reducing admixture, retarder, hydration stabilizer, and/or air-entraining admixture may be used. The accelerator, high range water-reducing admixture, retarder, hydration stabilizer, and/or air-entraining admixture shall be per the Contractor’s recommendation and dosage. The qualified product list of concrete admixtures shall not apply. A mobile portland cement concrete plant shall be used to produce the patching mixture.”

Revise second paragraph of Article 1020.05(b)(10) of the Standard Specifications to read:

“When calcium nitrite is used, it shall be added at the rate of 4 gal/cu yd (20 L/cu m) and shall be added to the mix immediately after all compatible admixtures have been introduced to the batch. Other corrosion inhibitors shall be added per the manufacturer’s specifications.”

Delete the third paragraph of Article 1020.05(b)(10) of the Standard Specifications.

Revise Article 1020.15(b)(1)c. of the Standard Specifications to read:

- “c. The minimum portland cement content in the mixture shall be 375 lbs/cu yd (222 kg/cu m). When the total of organic processing additions, inorganic processing additions, and limestone addition exceed 5.0 percent in the cement, the minimum portland cement content in the mixture shall be 400 lbs/cu yd (237 kg/cu m). For a drilled shaft, foundation, footing, or substructure, the minimum portland cement may be reduced to as low as 330 lbs/cu yd (196 kg/cu m) if the concrete has adequate freeze/thaw durability. The Contractor shall provide freeze/thaw test results according to AASHTO T 161, and the relative dynamic modulus of elasticity of the mix design shall be a minimum of 80 percent. Testing shall be performed by an independent laboratory accredited by AASHTO re:source for Portland Cement Concrete. Freeze/thaw testing will not be required for concrete that will not be exposed to freezing and thawing conditions as determined by the Engineer.”

Revise Article 1021.01 of the Standard Specifications to read:

“1021.01 General. Admixtures shall be furnished in liquid or powder form ready for use. The admixtures shall be delivered in the manufacturer's original containers, bulk tank trucks or such containers or tanks as are acceptable to the Engineer. Delivery shall be accompanied by a ticket which clearly identifies the manufacturer, the date of manufacture, and trade name of the material. Containers shall be readily identifiable as to manufacturer, the date of manufacture, and trade name of the material they contain.

Concrete admixtures shall be on one of the Department's qualified product lists. Unless otherwise noted, admixtures shall have successfully completed and remain current with the AASHTO Product Eval and Audit Concrete Admixture (CADD) testing program. For admixture submittals to the Department; the product brand name, manufacturer name, admixture type or types, an electronic link to the product's technical data sheet, and the NTPEP testing number which contains an electronic link to all test data shall be provided. In addition, a letter shall be submitted certifying that no changes have been made in the formulation of the material since the most current round of tests conducted by AASHTO Product Eval and Audit. After 28 days of testing by AASHTO Product Eval and Audit, air-entraining admixtures may be provisionally approved and used on Departmental projects. For all other admixtures, unless otherwise noted, the time period after which provisionally approved status may be earned is 6 months.

The manufacturer shall include the following in the submittal to the AASHTO Product Eval and Audit CADD testing program: the manufacturing range for specific gravity, the midpoint and manufacturing range for residue by oven drying, and manufacturing range of pH. The submittal shall also include an infrared spectrophotometer trace no more than five years old.

For air-entraining admixtures according to Article 1021.02, the specific gravity allowable manufacturing range established by the manufacturer shall be according to AASHTO M 194. For residue by oven drying and pH, the allowable manufacturing range and test methods shall be according to AASHTO M 194.

For admixtures according to Articles 1021.03, 1021.04, 1021.05, 1021.06, 1021.07, and 1021.08, the pH allowable manufacturing range established by the manufacturer shall be according to ASTM E 70. For specific gravity and residue by oven drying, the allowable manufacturing range and test methods shall be according to AASHTO M 194.

All admixtures, except chloride-based accelerators, shall contain a maximum of 0.3 percent chloride by weight (mass) as determined by an appropriate test method. To verify the test result, the Department will use Illinois Modified AASHTO T 260, Procedure A, Method 1.

Prior to final approval of an admixture, the Engineer reserves the right to request a sample for testing. The test and reference concrete mixtures tested by the Engineer will contain a cement content of 5.65 cwt/cu yd (335 kg/cu m). For freeze-thaw testing, the Department will perform the test according to Illinois Modified AASHTO T 161. The flexural strength test will be performed according to AASHTO T 177. If the Engineer decides to test the admixture, the manufacturer shall submit AASHTO T 197 water content and set time test results on the standard cement used by the Department. The manufacturer may select their lab or an independent lab to perform this testing. The laboratory is not required to be accredited by AASHTO.

Random field samples may be taken by the Department to verify an admixture meets specification. A split sample will be provided to the manufacturer if requested. Admixtures that do not meet specification requirements or an allowable manufacturing range established by the manufacturer shall be replaced with new material.”

Revise Article 1021.03 of the Standard Specifications to read:

“1021.03 Retarding and Water-Reducing Admixtures. The admixture shall be according to the following.

- (a) Retarding admixtures shall be according to AASHTO M 194, Type B (retarding) or Type D (water-reducing and retarding).
- (b) Water-reducing admixtures shall be according to AASHTO M 194, Type A.
- (c) High range water-reducing admixtures shall be according to AASHTO M 194, Type F (high range water-reducing) or Type G (high range water-reducing and retarding).”

Revise Article 1021.05 of the Standard Specifications to read:

“1021.05 Self-Consolidating Admixtures. Self-consolidating admixture systems shall consist of either a high range water-reducing admixture only or a high range water-reducing admixture combined with a separate viscosity modifying admixture. The one or two component admixture system shall be capable of producing a concrete that can flow around reinforcement and consolidate under its own weight without additional effort and without segregation.

High range water-reducing admixtures shall be according to AASHTO M 194, Type F.

Viscosity modifying admixtures shall be according to AASHTO M 194, Type S (specific performance).”

Revise Article 1021.06 of the Standard Specifications to read:

“1021.06 Rheology-Controlling Admixture. Rheology-controlling admixtures shall be capable of producing a concrete mixture with a lower yield stress that will consolidate easier for slipform applications used by the Contractor. Rheology-controlling admixtures shall be according to AASHTO M 194, Type S (specific performance).”

Revise Article 1021.07 of the Standard Specifications to read:

“1021.07 Corrosion Inhibitor. The corrosion inhibitor shall be according to one of the following.

(a) Calcium Nitrite. Corrosion inhibitors shall contain a minimum 30 percent calcium nitrite by weight (mass) of solution and shall comply with either the requirements of AASHTO M 194, Type C (accelerating) or the requirements of ASTM C 1582. The corrosion inhibiting performance requirements of ASTM C 1582 shall not apply.

(b) Other Materials. The corrosion inhibitor shall be according to ASTM C 1582.

For submittals requiring testing according to ASTM M 194, Type C (accelerating), the admixture shall meet the requirements of the AASHTO Product Eval and Audit CADD testing program according to Article 1021.01.

For submittals requiring testing according to ASTM C 1582, a report prepared by an independent laboratory accredited by AASHTO re:source for portland cement concrete shall be provided. The report shall show the results of physical tests conducted no more than five years prior to the time of submittal, according to applicable specifications. However, ASTM G 109 test information specified in ASTM C 1582 is not required to be from an independent accredited lab. All other information in ASTM C 1582 shall be from an independent accredited lab. Test data and other information required to be submitted to AASHTO Product Eval and Audit according to Article 1021.01, shall instead be submitted directly to the Department.”

Add Article 1021.08 of the Standard Specifications as follows:

“1021.08 Other Specific Performance Admixtures. Other specific performance admixtures shall, at a minimum, be according to AASHTO M 194, Type S (specific performance). The Department also reserves the right to require other testing, as determined by the Engineer, to show evidence of specific performance characteristics.

Initial testing according to AASHTO M 194 may be conducted under the AASHTO Product Eval and Audit CADD testing program according to Article 1021.01, or by an independent laboratory accredited by AASHTO re:source for Portland Cement Concrete. In either case, test data and other information required to be submitted to AASHTO Product Eval and Audit according to Article 1021.01, shall also be submitted directly to the Department. The independent accredited lab report shall show the results of physical tests conducted no more than five years prior to the time of submittal, according to applicable specifications.”

Add Article 1021.09 of the Standard Specifications as follows:

“1021.09 Latex Admixtures. The latex admixture shall be a uniform, homogeneous, non-toxic, film-forming, polymeric emulsion in water to which all stabilizers have been added at the

point of manufacture. The latex admixture shall not contain any chlorides and shall contain 46-49 percent solids.

In lieu of meeting the requirements of Article 1021.01, the Contractor shall submit a manufacturer's certification that the latex emulsion meets the requirements of FHWA Research Report RD-78-35, Chapter VI. The certificate shall include the date of manufacture of the latex admixture, batch or lot number, quantity represented, manufacturer's name, and the location of the manufacturing plant. The latex emulsion shall be sampled and tested in accordance with RD-78-35, Chapter VII, Certification Program.

The latex admixture shall be packaged and stored in containers and storage facilities which will protect the material from freezing and from temperatures above 85°F (30°C). Additionally, the material shall not be stored in direct sunlight and shall be shaded when stored outside of buildings during moderate temperatures.”

Revise Article 1024.01 of the Standard Specifications to read:

“**1024.01 Requirements for Grout.** The grout shall be proportioned by dry volume, thoroughly mixed, and shall have a minimum temperature of 50 °F (10 °C). Water shall not exceed the minimum needed for placement and finishing.

Materials for the grout shall be according to the following.

Item	Article/Section
(a) Cement	1001
(b) Water	1002
(c) Fine Aggregate	1003.02
(d) Fly Ash	1010
(e) Ground Granulated Blast Furnace (GGBF) Slag.....	1010
(f) Concrete Admixtures	1021”

Revise Note 1 of Article 1024.02 of the Standard Specifications to read:

“Note 1. Nonshrink grout shall be according to ASTM C 1107.

For prestressed concrete applications, the nonshrink grout shall have a water soluble chloride ion content of less than 0.06 percent by weight of cementitious material when tested according to ASTM C 1218 or AASHTO T 260; and for non-prestressed concrete applications, the water soluble chloride ion content shall be less than 0.15 percent by weight of cementitious material. The testing according to ASTM 1107, and either ASTM C 1218 or AASHTO T 260 shall be performed by an independent lab a minimum of once every five years, and the test results shall be provided to the Department. The Department will maintain a qualified product list. Mixing of the nonshrink grout shall be according to the manufacturer’s specifications.”

Revise Article 1029.02 of the Standard Specifications to read:

“ **1029.02 Materials.** Materials shall be according to the following.

Item	Article/Section
(a) Cement.....	1001

(b) Fly Ash	1010
(c) Ground Granulated Blast Furnace (GGBF) Slag	1010
(d) Water.....	1002
(e) Fine Aggregate.....	1003
(f) Concrete Admixtures	1021
(g) Foaming Agent (Note 1)	

Note 1. The manufacturer shall submit infrared spectrophotometer trace and test results indicating the foaming agent meets the requirements of ASTM C 869 in order to be on the Department's qualified product list. Submitted data/results shall not be more than five years old."

Revise the second paragraph of Article 1103.03(a)(4) the Standard Specifications to read:

"The dispenser system shall provide a visual indication that the liquid admixture is actually entering the batch, such as via a transparent or translucent section of tubing or by independent check with an integrated secondary metering device. If approved by the Engineer, an alternate indicator may be used for admixtures dosed at rates of 25 oz/cwt (1630 mL/100 kg) or greater, such as accelerating admixtures, corrosion inhibitors, and viscosity modifying admixtures."

Revise Article 1103.04 of the Standard Specifications to read:

" **1103.04 Mobile Portland Cement Concrete Plants.** The mobile concrete plant shall be according to AASHTO M 241 and the Bureau of Materials Policy Memorandum "Approval of Volumetric Mobile Mixers for Concrete". The mixer shall be capable of carrying sufficient unmixed materials to produce not less than 6 cu yd (4.6 cu m) of concrete."

Revise the first two sections of Check Sheet #11 "Subsealing of Concrete Pavements" of the Recurring Special Provisions to read:

Description. This work shall consist of filling voids beneath rigid and composite pavements with cement grout.

Materials. Materials shall be according to the following Articles/Sections of the Standard Specifications:

Item	Article/Section
(a) Cement	1001
(b) Water	1002
(c) Fly Ash	1010
(d) Ground Granulated Blast Furnace (GGBF) Slag.....	1010
(e) Admixtures	1021
(f) Packaged Rapid Hardening Mortar or Concrete	1018"

Revise the Materials section of Check Sheet #28 "Portland Cement Concrete Inlay or Overlay" of the Recurring Special Provisions to read:

Materials. Materials shall be according to the following Articles/Sections of the Standard Specifications.

Item	Article/Section
(a) Portland Cement Concrete (Note 1)	1020
(b) Fibers for Concrete.....	1014
(c) Protective Coat.....	1023.01

Note 1. Class PV concrete shall be used, except the cement factor for central mixed concrete shall be 6.05 cwt/cu yd (360 kg/cu m). A cement factor reduction according to Article 1020.05(b)(8) of the Standard Specifications will be permitted. CA 5 shall not be used and CA 7 may only be used for overlays that are a minimum of 4.5 in. (113 mm) thick. The Class PV concrete shall have a minimum flexural strength of 550 psi (3800 kPa) or a minimum compressive strength of 3000 psi (20,700 kPa) at 14 days."

COMPENSABLE DELAY COSTS (BDE)

Effective: June 2, 2017

Revised: April 1, 2019

Revise Article 107.40(b) of the Standard Specifications to read:

"(b) Compensation. Compensation will not be allowed for delays, inconveniences, or damages sustained by the Contractor from conflicts with facilities not meeting the above definition; or if a conflict with a utility in an unanticipated location does not cause a shutdown of the work or a documentable reduction in the rate of progress exceeding the limits set herein. The provisions of Article 104.03 notwithstanding, compensation for delays caused by a utility in an unanticipated location will be paid according to the provisions of this Article governing minor and major delays or reduced rate of production which are defined as follows.

- (1) Minor Delay. A minor delay occurs when the work in conflict with the utility in an unanticipated location is completely stopped for more than two hours, but not to exceed two weeks.
- (2) Major Delay. A major delay occurs when the work in conflict with the utility in an unanticipated location is completely stopped for more than two weeks.
- (3) Reduced Rate of Production Delay. A reduced rate of production delay occurs when the rate of production on the work in conflict with the utility in an unanticipated location decreases by more than 25 percent and lasts longer than seven calendar days."

Revise Article 107.40(c) of the Standard Specifications to read:

"(c) Payment. Payment for Minor, Major, and Reduced Rate of Production Delays will be made as follows.

- (1) Minor Delay. Labor idled which cannot be used on other work will be paid for according to Article 109.04(b)(1) and (2) for the time between start of the delay and the minimum remaining hours in the work shift required by the prevailing practice in the area.

Equipment idled which cannot be used on other work, and which is authorized to standby on the project site by the Engineer, will be paid for according to Article 109.04(b)(4).

(2) Major Delay. Labor will be the same as for a minor delay.

Equipment will be the same as for a minor delay, except Contractor-owned equipment will be limited to two weeks plus the cost of move-out to either the Contractor's yard or another job and the cost to re-mobilize, whichever is less. Rental equipment may be paid for longer than two weeks provided the Contractor presents adequate support to the Department (including lease agreement) to show retaining equipment on the job is the most economical course to follow and in the public interest.

(3) Reduced Rate of Production Delay. The Contractor will be compensated for the reduced productivity for labor and equipment time in excess of the 25 percent threshold for that portion of the delay in excess of seven calendar days. Determination of compensation will be in accordance with Article 104.02, except labor and material additives will not be permitted.

Payment for escalated material costs, escalated labor costs, extended project overhead, and extended traffic control will be determined according to Article 109.13."

Revise Article 108.04(b) of the Standard Specifications to read:

"(b) No working day will be charged under the following conditions.

- (1) When adverse weather prevents work on the controlling item.
- (2) When job conditions due to recent weather prevent work on the controlling item.
- (3) When conduct or lack of conduct by the Department or its consultants, representatives, officers, agents, or employees; delay by the Department in making the site available; or delay in furnishing any items required to be furnished to the Contractor by the Department prevents work on the controlling item.
- (4) When delays caused by utility or railroad adjustments prevent work on the controlling item.
- (5) When strikes, lock-outs, extraordinary delays in transportation, or inability to procure critical materials prevent work on the controlling item, as long as these delays are not due to any fault of the Contractor.
- (6) When any condition over which the Contractor has no control prevents work on the controlling item."

Revise Article 109.09(f) of the Standard Specifications to read:

"(f) Basis of Payment. After resolution of a claim in favor of the Contractor, any adjustment in time required for the work will be made according to Section 108. Any adjustment in the costs to be paid will be made for direct labor, direct materials, direct equipment, direct

jobsite overhead, direct offsite overhead, and other direct costs allowed by the resolution. Adjustments in costs will not be made for interest charges, loss of anticipated profit, undocumented loss of efficiency, home office overhead and unabsorbed overhead other than as allowed by Article 109.13, lost opportunity, preparation of claim expenses and other consequential indirect costs regardless of method of calculation.

The above Basis of Payment is an essential element of the contract and the claim cost recovery of the Contractor shall be so limited.”

Add the following to Section 109 of the Standard Specifications.

“109.13 Payment for Contract Delay. Compensation for escalated material costs, escalated labor costs, extended project overhead, and extended traffic control will be allowed when such costs result from a delay meeting the criteria in the following table.

Contract Type	Cause of Delay	Length of Delay
Working Days	Article 108.04(b)(3) or Article 108.04(b)(4)	No working days have been charged for two consecutive weeks.
Completion Date	Article 108.08(b)(1) or Article 108.08(b)(7)	The Contractor has been granted a minimum two week extension of contract time, according to Article 108.08.

Payment for each of the various costs will be according to the following.

- (a) Escalated Material and/or Labor Costs. When the delay causes work, which would have otherwise been completed, to be done after material and/or labor costs have increased, such increases will be paid. Payment for escalated material costs will be limited to the increased costs substantiated by documentation furnished by the Contractor. Payment for escalated labor costs will be limited to those items in Article 109.04(b)(1) and (2), except the 35 percent and 10 percent additives will not be permitted.
- (b) Extended Project Overhead. For the duration of the delay, payment for extended project overhead will be paid as follows.
 - (1) Direct Jobsite and Offsite Overhead. Payment for documented direct jobsite overhead and documented direct offsite overhead, including onsite supervisory and administrative personnel, will be allowed according to the following table.

Original Contract Amount	Supervisory and Administrative Personnel
Up to \$5,000,000	One Project Superintendent
Over \$ 5,000,000 - up to \$25,000,000	One Project Manager, One Project Superintendent or Engineer, and One Clerk
Over \$25,000,000 - up to \$50,000,000	One Project Manager, One Project Superintendent,

	One Engineer, and One Clerk
Over \$50,000,000	One Project Manager, Two Project Superintendents, One Engineer, and One Clerk

(2) Home Office and Unabsorbed Overhead. Payment for home office and unabsorbed overhead will be calculated as 8 percent of the total delay cost.

(c) Extended Traffic Control. Traffic control required for an extended period of time due to the delay will be paid for according to Article 109.04.

When an extended traffic control adjustment is paid under this provision, an adjusted unit price as provided for in Article 701.20(a) for increase or decrease in the value of work by more than ten percent will not be paid.

Upon payment for a contract delay under this provision, the Contractor shall assign subrogation rights to the Department for the Department's efforts of recovery from any other party for monies paid by the Department as a result of any claim under this provision. The Contractor shall fully cooperate with the Department in its efforts to recover from another party any money paid to the Contractor for delay damages under this provision."

CONCRETE BARRIER (BDE)

Effective: January 1, 2025

Revise the second paragraph of Article 637.12 of the Standard Specifications to read:

"When a double face concrete barrier with a variable cross-section is required, and the variation exceeds 1/2 in. (13 mm), the barrier will be paid for at the contract unit price per foot (meter) for CONCRETE BARRIER, VARIABLE CROSS-SECTION, of the height specified."

CONCRETE SEALER (BDE)

Effective: November 1, 2023

Replace Section 1026 of the Standard Specifications with the following:

"SECTION 1026. CONCRETE SEALER

1026.01 General. Sealer types shall be according to the listing in AASHTO M 224. All concrete sealer types shall meet the sealer requirements of AASHTO M 224 when tested in accordance with AASHTO T 384. The sealer shall be listed on the Department's qualified product list.

The sealer shall have a clear or amber color when dry.

The Department will perform the sealer characterization properties of ATR-FTIR spectra, total solids, and specific gravity in accordance with AASHTO M 224.”

CONSTRUCTION AIR QUALITY – DIESEL RETROFIT (BDE)

Effective: June 1, 2010

Revised: January 1, 2025

The reduction of emissions of particulate matter (PM) for off-road equipment shall be accomplished by installing retrofit emission control devices. The term “equipment” refers to diesel fuel powered devices rated at 50 hp and above, to be used on the jobsite in excess of seven calendar days over the course of the construction period on the jobsite (including rental equipment).

Contractor and subcontractor diesel powered off-road equipment assigned to the contract shall be retrofitted according to the table below.

Horsepower Range	Model Year and Older
50-99	2003
100-299	2002
300-599	2000
600-749	2001
750 and up	2005

The retrofit emission control devices shall achieve a minimum PM emission reduction of 50 percent and shall be:

- a) Included on the U.S. Environmental Protection Agency (USEPA) *Verified Retrofit Technology List* (<https://www.epa.gov/verified-diesel-tech/verified-technologies-list-clean-diesel>), or verified by the California Air Resources Board (CARB) (<http://www.arb.ca.gov/diesel/verdev/vt/cvt.htm>); or
- b) Retrofitted with a non-verified diesel retrofit emission control device if verified retrofit emission control devices are not available for equipment proposed to be used on the project, and if the Contractor has obtained a performance certification from the retrofit device manufacturer that the emission control device provides a minimum PM emission reduction of 50 percent.

Note: Large cranes (Crawler mounted cranes) which are responsible for critical lift operations are exempt from installing retrofit emission control devices if such devices adversely affect equipment operation.

Diesel powered off-road equipment with engine ratings of 50 hp and above, which are unable to be retrofitted with verified emission control devices or if performance certifications are not available which will achieve a minimum 50 percent PM reduction, may be granted a waiver by the

Department if documentation is provided showing good faith efforts were made by the Contractor to retrofit the equipment.

Construction shall not proceed until the Contractor submits a certified list of the diesel powered off-road equipment that will be used, and as necessary, retrofitted with emission control devices. The list(s) shall include (1) the equipment number, type, make, Contractor/rental company name; and (2) the emission control devices make, model, USEPA or CARB verification number, or performance certification from the retrofit device manufacturer. Equipment reported as fitted with emissions control devices shall be made available to the Engineer for visual inspection of the device installation, prior to being used on the jobsite.

The Contractor shall submit an updated list of retrofitted off-road construction equipment as retrofitted equipment changes or comes on to the jobsite. The addition or deletion of any diesel powered equipment shall be included on the updated list.

If any diesel powered off-road equipment is found to be in non-compliance with any portion of this special provision, the Engineer will issue the Contractor a diesel retrofit deficiency deduction.

Any costs associated with retrofitting any diesel powered off-road equipment with emission control devices shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed. The Contractor's compliance with this notice and any associated regulations shall not be grounds for a claim.

Diesel Retrofit Deficiency Deduction

When the Engineer determines that a diesel retrofit deficiency exists, a daily monetary deduction will be imposed for each calendar day or fraction thereof the deficiency continues to exist. The calendar day(s) will begin when the time period for correction is exceeded and end with the Engineer's written acceptance of the correction. The daily monetary deduction will be \$1,000.00 for each deficiency identified.

The deficiency will be based on lack of diesel retrofit emissions control.

If a Contractor accumulates three diesel retrofit deficiency deductions for the same piece of equipment in a contract period, the Contractor will be shutdown until the deficiency is corrected. Such a shutdown will not be grounds for any extension of the contract time, waiver of penalties, or be grounds for any claim.

DECK SLAB REPAIR

Effective: January 1, 2026

Add the following Section 530 to the Standard Specifications:

“SECTION 530. DECK SLAB REPAIR

530.01 Description. This work shall consist of the removal of existing hot-mix asphalt (HMA) surface and loose and deteriorated concrete from a bridge deck, and the replacement with new concrete to the existing top of deck.

Work will be classified as follows.

Removal Type	Description
HMA Surface Removal	Removal of the HMA surface from the concrete bridge deck.
Deck Slab Repair (Partial)	Removal and replacement of the concrete deck, at least 3/4 in. (20 mm) but not more than 1/2 of the concrete deck thickness.
Deck Slab Repair (Full Depth, Type I)	Removal and replacement of the concrete deck to full depth, for an area 1 ft x 1 ft (300 mm x 300 mm) to 5 sq ft (0.5 sq m).
Deck Slab Repair (Full Depth, Type II)	Removal and replacement of the concrete deck to full depth, for an area greater than 5 sq ft (0.5 sq m).

530.02 Materials. Materials shall be according to the following.

Item.....	Article/Section
(a) Portland Cement Concrete (Note 1)	1020
(b) Reinforcement Bars	508

Note 1. Class PP-1, PP-2, PP-3, PP-4, PP-5, or BS concrete shall be used unless otherwise noted on the plans.

530.03 Equipment. Equipment shall be according to the following.

Item.....	Article/Section
(a) Concrete Equipment	1020.03
(b) Finishing Equipment	503.03
(c) Hydrodemolition Equipment	1101.11
(e) Hydro-Scarification Equipment (Note 1)	

Note 1. Hydro-scarification equipment shall consist of filtering and pumping units operating with a computerized, self-propelled robotic machine capable of removing unsound concrete in a single pass to the specified depth and operating at a 16,000 psi (110 MPa) minimum water pressure with a 55 gal/min (208 L/min) minimum water flow rate.

CONSTRUCTION REQUIREMENTS

530.04 General. Sidewalks, curbs, drains, reinforcement, existing transverse and longitudinal joints, and other appurtenances which are to remain in place shall be protected from damage during removal and cleaning operations.

The Contractor shall control the runoff water generated by the various construction activities in such a manner as to minimize, to the maximum extent practicable, the discharge of untreated effluent into adjacent waters, and shall properly dispose of the solids generated according to Article 202.03. The Contractor shall submit a water management plan to the Engineer specifying the control measures to be used. The control measures shall be in place prior to the start of runoff water generating activities. Runoff water shall not be allowed to constitute a hazard to adjacent

or underlying roadways, waterways, drainage areas or railroads nor be allowed to erode existing slopes.

530.05 HMA Surface Removal. The existing HMA surface and waterproofing membrane shall be removed and disposed of according to Articles 440.04 and 440.06, except milling equipment will not be allowed if the deck is to receive a waterproofing membrane system. Removal of the HMA surface by the use of radiant or direct heat will not be permitted. If the HMA surface or waterproofing membrane contains asbestos fibers, removal shall be according to the Recurring Special Provision "Asbestos Waterproofing Membrane or Asbestos Hot-Mix Asphalt Surface Removal".

530.06 Concrete Removal. Concrete shall be removed, as determined by the Engineer, in areas of loose, disintegrated, and unsound concrete. Areas designated for partial depth repair in which unsound concrete is found to extend below half the concrete deck thickness shall be removed to full depth.

A concrete saw shall be used to provide vertical edges 3/4 in. (20 mm) deep around the perimeter of the area to be patched. Where reinforcement bars lack sufficient concrete cover, the depth shall be reduced as directed by the Engineer. A saw cut will not be required if the deck is to get an overlay, or along the face of the curb, parapet or joint, or when sharp vertical edges are provided by hydrodemolition.

- (a) Partial-Depth. The loose and unsound concrete shall be removed using power-driven hand tools or hydrodemolition equipment. Power-driven hand tools include jackhammers less than or equal to the nominal 45 lb (20 kg) class. Chipping hammers heavier than the nominal 15 lb (7 kg) class shall not be used for removing concrete from below reinforcing bars, or for removal within 1 ft (300 mm) of existing beams, girders, or other structural members that are to remain in service. Jackhammers and chipping hammers shall not be operated at an angle less than 45 degrees measured from the surface of the deck.
- (b) Full Depth. Full depth removal shall be performed according to Article 501.05 except that hydraulic impact equipment may be permitted in areas of full depth removal more than 1 ft (300 mm) away from the edges of existing beams, girders or other supporting structural members or more than 1 ft (300 mm) from the boundaries of full depth repairs.

Forms for full depth repair may be supported by hangers with adjustable bolts or by blocking from the beams below. When approved by the Engineer, forms for Type I patches may be supported by No. 9 (3.8 mm) wires or other devices attached to the reinforcement bars.

Exposed reinforcement bars and newly exposed concrete shall be blast cleaned. If the Engineer determines the bond between existing concrete and reinforcement bars within the patch area has been destroyed, the concrete adjacent to the bar shall be removed to a depth that will permit new concrete to bond to the entire periphery of the exposed bar. A minimum of 1 in. (25 mm) clearance will be required. If the Engineer enlarges a designated removal area due to deterioration beyond the limits previously designated, a new saw cut shall be made around the extended area before additional removal is begun. The removal area shall not be enlarged solely to correct debonded reinforcement or deficient lap lengths.

530.07 Reinforcement Treatment. Care shall be exercised during concrete removal to protect the reinforcement bars and structural steel from damage. Damage to the reinforcement bars or structural steel to remain in place shall be repaired or replaced. Existing reinforcement bars shall remain in place and loose bars shall be tied. Reinforcing bars which have been removed with the patch or lost at least 25 percent of their original cross-sectional area due to corrosion shall be supplemented by new in-kind reinforcement bars. New bars shall be lapped a minimum of 32 bar diameters to existing bars. A mechanical splicer capable of developing in tension at least 125 percent of the yield strength of the existing bar shall be used when it is not feasible to provide the minimum bar lap. No welding of bars will be permitted.

530.08 Cleaning. After concrete removal and reinforcement repairs, the repair areas shall be cleaned of dust and debris. Once the initial cleaning is completed, the repair areas shall be blast cleaned to a roughened appearance free from concrete fines and foreign matter.

Exposed reinforcement bars shall be free of dirt, detrimental scale, paint, oil, or other foreign substances which may reduce bond with the concrete. Loose, scaling rust shall be removed by rubbing with burlap, wire brushing, blast cleaning, or another method approved by the Engineer.

Dust, concrete fines, debris, and water resulting from the blast cleaning shall be confined and immediately removed. If concrete placement does not follow immediately after the final cleaning, the area shall be protected with anchored polyethylene sheeting.

530.09 Placing. Concrete placement shall be according to Articles 503.07, 503.16, 1020.14(b), and the following.

The patch area shall be cleaned to the satisfaction of the Engineer and shall be thoroughly wetted and maintained in a dampened condition with water for at least 12 hours before placement of the concrete. Excess water shall be removed by compressed air or by vacuuming prior to the beginning of concrete placement. Water shall not be applied to the surface within one hour before or at any time during placement of the concrete.

When an overlay system is not specified, the patches shall be finished according to Article 503.16(a), followed by a light brooming.

530.10 Curing and Protection. Concrete patches shall be cured according to Articles 1020.13(a)(3) or (a)(5). The curing period shall be three days for Class PP-1, PP-2, PP-3, PP-4, and PP-5 concrete, and seven days for Class BS concrete. When the air temperature is below 55° F (13° C), the Contractor shall cover the patch according to Article 1020.13(d)(1) with minimum R12 insulation.

A 72 hour minimum drying period shall be required before placing waterproofing or HMA surfacing.

530.11 Opening to Traffic. No traffic will be permitted on a patch until after the cure period and the concrete has obtained a minimum compressive strength of 4000 psi (27.6 MPa) or flexural strength of 675 psi (4.65 MPa). Construction equipment will be permitted on a patch during the cure period if the concrete has obtained the minimum required strength when the specimens are cured with the patch.

530.12 Method of Measurement. HMA surface removal and deck slab repair will be measured for payment in place and the area computed in square yards (square meters).

530.13 Basis of Payment. HMA surface removal will be paid for at the contract unit price per square yard (square meter) for HOT-MIX ASPHALT SURFACE REMOVAL (DECK).

Areas removed and replaced up to and including a depth of half the concrete deck thickness will be paid for at the contract unit price per square yard (square meter) for DECK SLAB REPAIR (PARTIAL). Areas removed and replaced to a depth greater than half the concrete deck thickness will be paid for at the contract unit price per square yard (square meter) for DECK SLAB REPAIR (FULL DEPTH, of the type specified).

Concrete protected according to Article 1020.13(d) will be paid according to Article 503.22.

Reinforcement bars repaired in-kind, as approved by the Engineer, will be paid according to Article 109.04.”

EROSION CONTROL BLANKET (BDE)

Effective: August 1, 2025

Revise Article 251.02 of the Standard Specifications to read:

“251.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Compost	1081.05(b)
(b) Mulch	1081.06(a)
(c) Chemical Mulch Binder	1081.06(a)(3)
(d) Chemical Compost Binder	1081.06(a)(4)
(e) Erosion Control Blanket	1081.10(a)
(f) Wildlife Friendly Erosion Control Blanket	1081.10(b)
(g) Wire Staples	1081.10(c)
(h) Wood Stakes	1081.10(d)
(i) Turf Reinforcement Mat	1081.10(e)”

Revise the first and second sentences of Article 251.04 of the Standard Specifications to read:

“251.04 Erosion Control Blanket. All erosion control blanket materials shall be placed on the areas specified within 24 hours of seed placement.”

Revise the second paragraph of Article 251.04 of the Standard Specifications to read:

“After the area has been properly shaped, fertilized (when applicable), and seeded, the blanket shall be laid out flat, evenly, and smoothly, without stretching the material. The erosion control blanket shall be placed according to the manufacture’s recommendations.”

Revise the second sentence of Article 251.06(b) of the Standard Specifications to read:

“Erosion control blanket, wildlife friendly erosion control blanket, and turf reinforcement mat will be measured for payment in square yards (square meters).”

Revise Article 251.07 of the Standard Specifications to read:

“251.07 Basis of Payment. This work will be paid for at the contract unit price per acre (hectare) for MULCH, of the method specified; and at the contract unit price per square yard (square meter) for EROSION CONTROL BLANKET, WILDLIFE FRIENDLY EROSION CONTROL BLANKET, or TURF REINFORCEMENT MAT.”

Revise first sentence of Article 280.04(h) of the Standard Specifications to read:

“This system consists of temporarily installing erosion control blanket or wildlife friendly erosion control blanket over areas that are to be reworked during a later construction phase.”

Revise Article 280.08(g) of the Standard Specifications to read:

“(g) Temporary Erosion Control Blanket. Temporary erosion control blanket will be paid for at the contract unit price per square yard (square meter) for TEMPORARY EROSION CONTROL BLANKET or TEMPORARY WILDLIFE FRIENDLY EROSION CONTROL BLANKET.

The work of removing, storing, and reinstalling the blanket over areas to be reworked more than once will not be paid for separately but shall be included in the cost of the temporary erosion control blanket or temporary wildlife friendly erosion control blanket.”

Revise Article 1081.10 of the Standard Specifications to read:

“1081.10 Erosion Control Blankets. The manufacturer shall furnish a certificate with each shipment stating the amount of product furnished and that the material complies with these requirements.

- (a) Erosion Control Blanket. Erosion control blanket shall be covered on top and bottom, also known as double net, with a 100 percent biodegradable woven, natural fiber or jute net meeting the following.

Material	Minimum Value
Excelsior	80%
Straw	100%
Coconut or Coir	100% Coconut or Coir
Straw/Coconut or Coir	70% Straw / 30% Coconut or Coir

- (b) Wildlife Friendly Erosion Control Blanket. Wildlife friendly erosion control blanket shall be according to Article 1081.10(a) except the netting shall be loose weave, also known as leno weave or gauze weave, with a moveable joint.

- (c) Wire Staples. Staples shall be made from No. 11 gauge or heavier uncoated black carbon steel wire, a minimum of 1 in. (25 mm) wide at the top and a minimum overall length of 8 in. (200 mm).
- (d) Wood Stakes. Hardwood blanket anchors shall be nominally 7 in. (180 mm) long from neck of hook to tip of anchor. The anchor shall have a minimum 1/2 in. (13 mm) curving hook to hold the blanket in place.
- (e) Turf Reinforcement Mat (TRM). The TRM shall be comprised of non-degradable, ultraviolet stabilized synthetic fibers, filaments, netting, and/or wire mesh processed into a three-dimensional reinforced mat. The mats may include degradable material to assist with vegetation establishment. Soil filled mats will not be allowed.

The TRM shall meet the following physical and performance properties:

Property	Value	Test Method
Tensile Strength, lb/ft (kN/m)	150 (2.19) min.	ASTM D 6818
UV Stability, (% Tensile Retained)	80 min.	ASTM D 4355 (1000 Hour Exposure)
Resiliency, (% Thickness Retained)	80 min.	ASTM D 6524
Allowable Shear Stress, lb/sq ft (Pa) ^{1/}	8 (384)	ECTC approved test method and independent laboratory

1/ Minimum shear stress the TRM (fully vegetated) can sustain without physical damage or excess erosion (> 1/2 in. (13 mm) soil loss) during a 30 minute flow event in large scale testing.

For TRMs containing degradable components, all property values shall be obtained on the non-degradable portion of the matting alone.”

FUEL COST ADJUSTMENT (BDE)

Effective: April 1, 2009

Revised: August 1, 2017

Description. Fuel cost adjustments will be made to provide additional compensation to the Contractor, or a credit to the Department, for fluctuations in fuel prices when optioned by the Contractor. The bidder shall indicate with their bid whether or not this special provision will be part of the contract. Failure to indicate “Yes” for any category of work will make that category of work exempt from fuel cost adjustment.

General. The fuel cost adjustment shall apply to contract pay items as grouped by category. The adjustment shall only apply to those categories of work checked “Yes”, and only when the cumulative plan quantities for a category exceed the required threshold. Adjustments to work items in a category, either up or down, and extra work paid for by agreed unit price will be subject to fuel cost adjustment only when the category representing the added work was subject to the fuel cost adjustment. Extra work paid for at a lump sum price or by force account will not be

subject to fuel cost adjustment. Category descriptions and thresholds for application and the fuel usage factors which are applicable to each are as follows:

(a) Categories of Work.

- (1) Category A: Earthwork. Contract pay items performed under Sections 202, 204, and 206 including any modified standard or nonstandard items where the character of the work to be performed is considered earthwork. The cumulative total of all applicable item plan quantities shall exceed 25,000 cu yd (20,000 cu m). Included in the fuel usage factor is a weighted average 0.10 gal/cu yd (0.50 liters/cu m) factor for trucking.
- (2) Category B: Subbases and Aggregate Base Courses. Contract pay items constructed under Sections 311, 312 and 351 including any modified standard or nonstandard items where the character of the work to be performed is considered construction of a subbase or aggregate, stabilized or modified base course. The cumulative total of all applicable item plan quantities shall exceed 5000 tons (4500 metric tons). Included in the fuel usage factor is a 0.60 gal/ton (2.50 liters/metric ton) factor for trucking.
- (3) Category C: Hot-Mix Asphalt (HMA) Bases, Pavements and Shoulders. Contract pay items constructed under Sections 355, 406, 407 and 482 including any modified standard or nonstandard items where the character of the work to be performed is considered HMA bases, pavements and shoulders. The cumulative total of all applicable item plan quantities shall exceed 5000 tons (4500 metric tons). Included in the fuel usage factor is 0.60 gal/ton (2.50 liters/metric ton) factor for trucking.
- (4) Category D: Portland Cement Concrete (PCC) Bases, Pavements and Shoulders. Contract pay items constructed under Sections 353, 420, 421 and 483 including any modified standard or nonstandard items where the character of the work to be performed is considered PCC base, pavement or shoulder. The cumulative total of all applicable item plan quantities shall exceed 7500 sq yd (6000 sq m). Included in the fuel usage factor is 1.20 gal/cu yd (5.94 liters/cu m) factor for trucking.
- (5) Category E: Structures. Structure items having a cumulative bid price that exceeds \$250,000 for pay items constructed under Sections 502, 503, 504, 505, 512, 516 and 540 including any modified standard or nonstandard items where the character of the work to be performed is considered structure work when similar to that performed under these sections and not included in categories A through D.

(b) Fuel Usage Factors.

English Units		
Category	Factor	Units
A - Earthwork	0.34	gal / cu yd
B – Subbase and Aggregate Base courses	0.62	gal / ton
C – HMA Bases, Pavements and Shoulders	1.05	gal / ton
D – PCC Bases, Pavements and Shoulders	2.53	gal / cu yd
E – Structures	8.00	gal / \$1000
Metric Units		
Category	Factor	Units

A - Earthwork	1.68	liters / cu m
B – Subbase and Aggregate Base courses	2.58	liters / metric ton
C – HMA Bases, Pavements and Shoulders	4.37	liters / metric ton
D – PCC Bases, Pavements and Shoulders	12.52	liters / cu m
E – Structures	30.28	liters / \$1000

(c) Quantity Conversion Factors.

Category	Conversion	Factor
B	sq yd to ton	0.057 ton / sq yd / in depth
	sq m to metric ton	0.00243 metric ton / sq m / mm depth
C	sq yd to ton	0.056 ton / sq yd / in depth
	sq m to metric ton	0.00239 m ton / sq m / mm depth
D	sq yd to cu yd	0.028 cu yd / sq yd / in depth
	sq m to cu m	0.001 cu m / sq m / mm depth

Method of Adjustment. Fuel cost adjustments will be computed as follows.

$$CA = (FPI_P - FPI_L) \times FUF \times Q$$

Where: CA = Cost Adjustment, \$
FPI_P = Fuel Price Index, as published by the Department for the month the work is performed, \$/gal (\$/liter)
FPI_L = Fuel Price Index, as published by the Department for the month prior to the letting for work paid for at the contract price; or for the month the agreed unit price letter is submitted by the Contractor for extra work paid for by agreed unit price, \$/gal (\$/liter)
FUF = Fuel Usage Factor in the pay item(s) being adjusted
Q = Authorized construction Quantity, tons (metric tons) or cu yd (cu m)

The entire FUF indicated in paragraph (b) will be used regardless of use of trucking to perform the work.

Basis of Payment. Fuel cost adjustments may be positive or negative but will only be made when there is a difference between the FPI_L and FPI_P in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(FPI_L - FPI_P) \div FPI_L\} \times 100$$

Fuel cost adjustments will be calculated for each calendar month in which applicable work is performed; and will be paid or deducted when all other contract requirements for the items of work are satisfied. The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

GUARDRAIL (BDE)

Effective: November 1, 2025

Revise Article 701.17(f) of the Standard Specifications to read:

“(f) Guardrail. Where guardrail is temporarily removed or where the guardrail installation is incomplete, Type II barricades or drums shall be placed at 50 ft (15 m) centers during completion of the work.

Guardrail installation shall be completed within three calendar days of removal or shielded with a temporary longitudinal traffic barrier approved by the Engineer.

On staged construction projects all guardrail and end terminal installations shall be complete prior to switching traffic.”

HOT-MIX ASPHALT – LONGITUDINAL JOINT SEALANT (BDE)

Effective: November 1, 2022

Revised: August 1, 2023

Add the following after the second sentence in the eighth paragraph of Article 406.06(h)(2) of the Standard Specifications:

“If rain is forecasted and traffic is to be on the LJS or if pickup/tracking of the LJS material is likely, the LJS shall be covered immediately following its application with FA 20 fine aggregate mechanically spread uniformly at a rate of 1.5 ± 0.5 lb/sq yd (0.75 ± 0.25 kg/sq m). Fine aggregate landing outside of the LJS shall be removed prior to application of tack coat.”

Add the following after the first sentence in the ninth paragraph of Article 406.06(h)(2) of the Standard Specifications:

“LJS half-width shall be applied at a width of 9 ± 1 in. (225 ± 25 mm) in the immediate lane to be placed with the outside edge flush with the joint of the next HMA lift. The vertical face of any longitudinal joint remaining in place shall also be coated.”

Add the following after the eleventh paragraph of Article 406.06(h)(2) of the Standard Specifications:

“LJS Half-Width Application Rate, lb/ft (kg/m) ^{1/}			
Lift Thickness, in. (mm)	Coarse Graded Mixture (IL-19.0, IL-19.0L, IL-9.5, IL-9.5L, IL-4.75)	Fine Graded Mixture (IL-9.5FG)	SMA Mixture (SMA-9.5, SMA-12.5)
$\frac{3}{4}$ (19)	0.44 (0.66)		
1 (25)	0.58 (0.86)		
1 $\frac{1}{4}$ (32)	0.66 (0.98)	0.44 (0.66)	
1 $\frac{1}{2}$ (38)	0.74 (1.10)	0.48 (0.71)	0.63 (0.94)
1 $\frac{3}{4}$ (44)	0.82 (1.22)	0.52 (0.77)	0.69 (1.03)
2 (50)	0.90 (1.34)	0.56 (0.83)	0.76 (1.13)
$\geq 2 \frac{1}{4}$ (60)	0.98 (1.46)		

1/ The application rate includes a surface demand for liquid. The thickness of the LJS may taper from the center of the application to a lesser thickness on the edge of the application, provided the correct width and application rate are maintained.”

Revise the second paragraph of Article 406.13(b) of the Standard Specifications to read:

“Aggregate for covering tack, LJS, or FLS will not be measured for payment.”

Add the following to the end of the second paragraph of Article 406.14 of the Standard Specifications:

“Longitudinal joint sealant (LJS) half-width will be paid for at the contract unit price per foot (meter) for LONGITUDINAL JOINT SEALANT, HALF-WIDTH.”

LONGITUDINAL TINING (BDE)

Effective: January 1, 2026

Revise the first three paragraphs of Article 420.09(e)(1) of the Standard Specifications to read:

“(1) Type A. Type A final finish shall be obtained by the use of a carpet drag composed of an artificial turf followed immediately by a mechanically operated metal comb longitudinal tining device.

The artificial turf shall be made of molded polyethylene with synthetic turf blades approximately 0.85 in. (20 mm) long and contain approximately 7,200 individual blades per 1 sq ft (0.1 sq m). The artificial turf shall be attached to a device that will permit control of the time and rate of texturing. The artificial turf carpet shall be full pavement width and of sufficient size that during the finishing operation, approximately 2 ft (600 mm) of carpet in the direction of drag (i.e., parallel to the pavement centerline) will be in contact with the pavement surface over the entire pavement width. The drag shall be operated in a longitudinal direction to produce a uniform appearing finish. If necessary for maintaining contact with the pavement surface, the carpet may be weighted.

The metal comb shall consist of a single line of tempered spring steel tines uniformly spaced at 3/4 in. (19 mm). The tines shall be flat and of a size and stiffness sufficient to produce a groove of the specified dimensions in the plastic concrete without tearing of the pavement surface. The mechanically operated metal comb shall be either an exclusive piece of equipment which is mechanically self-propelled or shall be combined with the curing equipment. The artificial turf carpet drag may be attached to this piece of equipment provided a surface texture is produced satisfactory to the Engineer. The tining device shall be operated to produce a pattern of grooves, 1/8 to 3/16 in. (3 to 5 mm) deep and 1/10 to 1/8 in. (2.5 to 3 mm) wide along the pavement in a single pass. The tining shall be operated parallel to the longitudinal joint or edge of pavement and shall not deviate more than 1 in. (25 mm) in 25 ft (8 m). Tining shall be withheld 1 to 1 1/2 in. (25 to 38 mm) from a longitudinal joint or pavement edge.

Hand tining or tining with a mechanically operated comb combined with the curing equipment specified in Article 1101.09 will be permitted where the specifications permit hand finishing or screeds, one lane construction up to 16 ft (5 m) wide, gaps, projects with a net length of 1/2 mile (800 m) or less, and where the production rate on any paving day will be less than 1,500 cu yd (1200 cu m) per day. A foot bridge shall be provided for the hand tining operation for all pavement over 12 ft (3.6 m) wide, unless it can be demonstrated that an alternate texturing operation produces satisfactory results."

MECHANICALLY STABILIZED EARTH RETAINING WALLS (BDE)

Effective: August 1, 2023

Revised: August 1, 2025

Add the following to Article 522.02 of the Standard Specifications:

"(s) Metal Hardware Cast into Concrete.....1006.13"

Revise the first paragraph of Article 522.09(b)(1) of the Standard Specifications to read:

"(1) General. At least seven calendar days prior to the start of installation, the Contractor shall meet with the Engineer, supplier, consultants, and subcontractors involved in any part of the MSE wall installation or inspection to outline procedures and ensure proper construction of the wall."

Revise Article 522.09(b)(5)(a.)(2.) of the Standard Specifications to read:

"2. The maximum allowable offset between adjacent panels shall be 3/4 in. (19 mm)."

Add the following as Article 522.09(b)(5)(a.)(5.) to the Standard Specifications:

"5. The width of each panel joint shall be within 1/4 in. (6 mm) of that shown on the plans."

Revise the second sentence of Articles 1003.07(d) and 1004.06(d) of the Standard Specifications to read:

“The Illinois Modified AASHTO T 296 test with pore pressure measurement may be used in lieu of AASHTO T 236.”

MODIFIED LONGITUDINAL CONSTRUCTION JOINT (BDE)

Effective: January 1, 2026

Add the following to Article 420.05 to the Standard Specifications:

“(f) Modified Longitudinal Construction Joint. Modified longitudinal construction joints shall be according to Article 420.05(b), except a 3/4 in. (19 mm) dowel bar shall be used in place of the tie bar and the minimum pull-out strength criteria and testing is not applicable. In addition, the face of the slab shall be coated with a bond breaking application of curing compound, and a light coating of oil shall be uniformly applied to the dowel bar.”

PAVEMENT MARKING (BDE)

Effective: April 1, 2025

Revised: November 1, 2025

Revise the fourth sentence of the fourth paragraph of Article 780.05 of the Standard Specifications to read:

“Grooves for letters and symbols shall be cut in a rectangular shape or in the shape of the proposed marking so the entire marking will fit within the limits of the grooved area.”

Revise the last sentence of the third paragraph of Article 780.08 of the Standard Specifications to read:

“The Contractor shall install the preformed plastic pavement markings according to the manufacturer’s recommendations.”

Revise the second sentence of the first paragraph of Article 780.13 of the Standard Specifications to read:

“In addition, thermoplastic, preformed plastic, epoxy, preformed thermoplastic, polyurea, and modified urethane pavement markings will be inspected following a winter performance period that extends from November 15 to April 1 of the next year.”

PAVEMENT PATCHING (BDE)

Effective: August 1, 2025

Revise the first sentence of the last paragraph of Article 442.06(a)(2) of the Standard Specifications to read:

“Type IV patches shall be reinforced with welded wire reinforcement according to the details shown on the plans.”

Revise Article 442.06(a)(3) of the Standard Specifications to read:

“(3) Class C Patching. Patches adjacent to a new lane of pavement, new portland cement concrete shoulder, or new curb and gutter of more than 20 ft (6 m) in length shall be tied with No. 6 (No. 19) tie bars, 24 in. (600 mm) long, embedded 8 in. (200 mm) at 36 in. (900 mm) centers according to Article 420.05(b).

When the patched pavement is not to be resurfaced, transverse contraction joints shall be formed on 15 ft (4.5 m) to 20 ft (6 m) centers by sawing in all patches that are more than 20 ft (6 m) in length. They shall be placed in line with joints or cracks in the existing slab whenever possible.”

Revise the eighth paragraph of Article 442.11 of the Standard Specifications to read:

“Pavement tie bars for patches will be paid for at the contract unit price per each for TIE BARS, of the diameter specified.”

PERFORMANCE GRADED ASPHALT BINDER (BDE)

Effective: January 1, 2023

Revise Article 1032.05 of the Standard Specifications to read:

“**1032.05 Performance Graded Asphalt Binder.** These materials will be accepted according to the Bureau of Materials Policy Memorandum, “Performance Graded Asphalt Binder Qualification Procedure.” The Department will maintain a qualified producer list. These materials shall be free from water and shall not foam when heated to any temperature below the actual flash point. Air blown asphalt, recycle engine oil bottoms (ReOB), and polyphosphoric acid (PPA) modification shall not be used.

When requested, producers shall provide the Engineer with viscosity/temperature relationships for the performance graded asphalt binders delivered and incorporated in the work.

- (a) Performance Graded (PG) Asphalt Binder. The asphalt binder shall meet the requirements of AASHTO M 320, Table 1 “Standard Specification for Performance Graded Asphalt Binder” for the grade shown on the plans and the following.

Test	Parameter
Small Strain Parameter (AASHTO PP 113) BBR, ΔT_c , 40 hrs PAV (40 hrs continuous or 2 PAV at 20 hrs)	-5 °C min.

- (b) Modified Performance Graded (PG) Asphalt Binder. The asphalt binder shall meet the requirements of AASHTO M 320, Table 1 “Standard Specification for Performance Graded Asphalt Binder” for the grade shown on the plans.

Asphalt binder modification shall be performed at the source, as defined in the Bureau of Materials Policy Memorandum, "Performance Graded Asphalt Binder Qualification Procedure."

Modified asphalt binder shall be safe to handle at asphalt binder production and storage temperatures or HMA construction temperatures. Safety Data Sheets (SDS) shall be provided for all asphalt modifiers.

- (1) Polymer Modification (SB/SBS or SBR). Elastomers shall be added to the base asphalt binder to achieve the specified performance grade and shall be either a styrene-butadiene diblock, triblock copolymer without oil extension, or a styrene-butadiene rubber. The polymer modified asphalt binder shall be smooth, homogeneous, and be according to the requirements shown in Table 1 or 2 for the grade shown on the plans.

Table 1 - Requirements for Styrene-Butadiene Copolymer (SB/SBS) Modified Asphalt Binders		
Test	Asphalt Grade SB/SBS PG 64-28 SB/SBS PG 70-22	Asphalt Grade SB/SBS PG 64-34 SB/SBS PG 70-28 SB/SBS PG 76-22 SB/SBS PG 76-28
Separation of Polymer ITP, "Separation of Polymer from Asphalt Binder" Difference in °F (°C) of the softening point between top and bottom portions	4 (2) max.	4 (2) max.
TESTS ON RESIDUE FROM ROLLING THIN FILM OVEN TEST (AASHTO T 240)		
Elastic Recovery ASTM D 6084, Procedure A, 77 °F (25 °C), 100 mm elongation, %	60 min.	70 min.

Table 2 - Requirements for Styrene-Butadiene Rubber (SBR) Modified Asphalt Binders		
Test	Asphalt Grade SBR PG 64-28 SBR PG 70-22	Asphalt Grade SB/SBS PG 64-34 SB/SBS PG 70-28 SBR PG 76-22 SBR PG 76-28
Separation of Polymer ITP, "Separation of Polymer from Asphalt Binder" Difference in °F (°C) of the softening point between top and bottom portions	4 (2) max.	4 (2) max.
Toughness ASTM D 5801, 77 °F (25 °C), 20 in./min. (500 mm/min.), in.-lbs (N-m)	110 (12.5) min.	110 (12.5) min.
Tenacity ASTM D 5801, 77 °F (25 °C), 20 in./min. (500 mm/min.), in.-lbs (N-m)	75 (8.5) min.	75 (8.5) min.
TESTS ON RESIDUE FROM ROLLING THIN FILM OVEN TEST (AASHTO T 240)		
Elastic Recovery ASTM D 6084, Procedure A, 77 °F (25 °C), 100 mm elongation, %	40 min.	50 min.

- (2) Ground Tire Rubber (GTR) Modification. GTR modification is the addition of recycled ground tire rubber to liquid asphalt binder to achieve the specified performance grade. GTR shall be produced from processing automobile and/or truck tires by the ambient grinding method or micronizing through a cryogenic process. GTR shall not exceed 1/16 in. (2 mm) in any dimension and shall not contain free metal particles, moisture that would cause foaming of the asphalt, or other foreign materials. A mineral powder (such as talc) meeting the requirements of AASHTO M 17 may be added, up to a maximum of four percent by weight of GTR to reduce sticking and caking of the GTR particles. When tested in accordance with Illinois Modified AASHTO T 27 "Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates" or AASHTO PP 74 "Standard Practice for Determination of Size and Shape of Glass Beads Used in Traffic Markings by Means of Computerized Optical Method", a 50 g sample of the GTR shall conform to the following gradation requirements.

Sieve Size	Percent Passing
No. 16 (1.18 mm)	100
No. 30 (600 µm)	95 ± 5
No. 50 (300 µm)	> 20

GTR modified asphalt binder shall be tested for rotational viscosity according to AASHTO T 316 using spindle S27. GTR modified asphalt binder shall be tested for original dynamic shear and RTFO dynamic shear according to AASHTO T 315 using a gap of 2 mm.

The GTR modified asphalt binder shall meet the requirements of Table 3.

Table 3 - Requirements for Ground Tire Rubber (GTR) Modified Asphalt Binders		
Test	Asphalt Grade GTR PG 64-28 GTR PG 70-22	Asphalt Grade GTR PG 76-22 GTR PG 76-28 GTR PG 70-28
TESTS ON RESIDUE FROM ROLLING THIN FILM OVEN TEST (AASHTO T 240)		
Elastic Recovery ASTM D 6084, Procedure A, 77 °F (25 °C), 100 mm elongation, %	60 min.	70 min.

- (3) Softener Modification (SM). Softener modification is the addition of organic compounds, such as engineered flux, bio-oil blends, modified vegetable oils, glycol amines, and fatty acid derivatives, to the base asphalt binder to achieve the specified performance grade. Softeners shall be dissolved, dispersed, or reacted in the asphalt binder to enhance its performance and shall remain compatible with the asphalt binder with no separation. Softeners shall not be added to modified PG asphalt binder as defined in Articles 1032.05(b)(1) or 1032.05(b)(2).

An Attenuated Total Reflectance-Fourier Transform Infrared spectrum (ATR-FTIR) shall be collected for both the softening compound as well as the softener modified asphalt binder at the dose intended for qualification. The ATR-FTIR spectra shall be collected on unaged softener modified binder, 20-hour Pressurized Aging Vessel (PAV) aged softener modified binder, and 40-hour PAV aged softener modified binder. The ATR-FTIR shall be collected in accordance with Illinois Test Procedure 601. The electronic files spectral files (in one of the following extensions or equivalent: *.SPA, *.SPG, *.IRD, *.IFG, *.CSV, *.SP, *.IRS, *.GAML, *. [0-9], *.IGM, *.ABS, *.DRT, *.SBM, *.RAS) shall be submitted to the Central Bureau of Materials.

Softener modified asphalt binders shall meet the requirements in Table 4.

Table 4 - Requirements for Softener Modified Asphalt Binders		
Test	Asphalt Grade	
	SM PG 46-28	SM PG 46-34
	SM PG 52-28	SM PG 52-34
	SM PG 58-22	SM PG 58-28
	SM PG 64-22	
Small Strain Parameter (AASHTO PP 113) BBR, ΔT_c , 40 hrs PAV (40 hrs continuous or 2 PAV at 20 hrs)	-5°C min.	
Large Strain Parameter (Illinois Modified AASHTO T 391) DSR/LAS Fatigue Property, $\Delta G^* _{peak}$, 40 hrs PAV (40 hrs continuous or 2 PAV at 20 hrs)	≥ 54 %	

The following grades may be specified as tack coats.

Asphalt Grade	Use
PG 58-22, PG 58-28, PG 64-22	Tack Coat

Revise Article 1031.06(c)(1) and 1031.06(c)(2) of the Standard Specifications to read:

“(1) RAP/RAS. When RAP is used alone or RAP is used in conjunction with RAS, the percentage of virgin ABR shall not exceed the amounts listed in the following table.

HMA Mixtures - RAP/RAS Maximum ABR % ^{1/ 2/}			
Ndesign	Binder	Surface	Polymer Modified Binder or Surface ^{3/}
30	30	30	10
50	25	15	10
70	15	10	10
90	10	10	10

1/ For Low ESAL HMA shoulder and stabilized subbase, the RAP/RAS ABR shall not exceed 50 percent of the mixture.

2/ When RAP/RAS ABR exceeds 20 percent, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent ABR would require a virgin asphalt binder grade of PG 64-22 to be reduced to a PG 58-28).

3/ The maximum ABR percentages for ground tire rubber (GTR) modified mixes shall be equivalent to the percentages specified for SBS/SBR polymer modified mixes.

(2) FRAP/RAS. When FRAP is used alone or FRAP is used in conjunction with RAS, the percentage of virgin asphalt binder replacement shall not exceed the amounts listed in the following table.

HMA Mixtures - FRAP/RAS Maximum ABR % ^{1/ 2/}			
Ndesign	Binder	Surface	Polymer Modified Binder or Surface ^{3/}
30	55	45	15
50	45	40	15
70	45	35	15
90	45	35	15
SMA	--	--	25
IL-4.75	--	--	35

1/ For Low ESAL HMA shoulder and stabilized subbase, the FRAP/RAS ABR shall not exceed 50 percent of the mixture.

2/ When FRAP/RAS ABR exceeds 20 percent for all mixes, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent ABR would require a virgin asphalt binder grade of PG 64-22 to be reduced to a PG 58-28).

- 3/ The maximum ABR percentages for GTR modified mixes shall be equivalent to the percentages specified for SBS/SBR polymer modified mixes.”

Add the following to the end of Note 2 of Article 1030.03 of the Standard Specifications.

“A dedicated storage tank for the ground tire rubber (GTR) modified asphalt binder shall be provided. This tank shall be capable of providing continuous mechanical mixing throughout and/or recirculation of the asphalt binder to provide a uniform mixture. The tank shall be heated and capable of maintaining the temperature of the asphalt binder at 300 °F to 350 °F (149 °C to 177 °C). The asphalt binder metering systems of dryer drum plants shall be calibrated with the actual GTR modified asphalt binder material with an accuracy of ± 0.40 percent.”

PREFORMED PLASTIC PAVEMENT MARKING (BDE)

Effective: June 2, 2024

Revise Article 1095.03(h) of the Standard Specifications to read:

“(h) Glass Beads. Glass beads shall be colorless and uniformly distributed throughout the yellow and white portions of the material only. A top coating of beads shall be bonded to or directly embedded into the surface of the markings such that the beads are not easily removed when the film is scratched firmly with a thumb nail.

The glass bead refractive index shall be tested using the liquid immersion method.

Type B material shall have an inner mix of glass beads with a minimum refractive index of 1.50 and a top coating of ceramic beads bonded to top urethane wear surface with a minimum refractive index of 1.70. Beads with a refractive index greater than 1.80 shall not be used.

Type C material shall have glass beads with a minimum refractive index of 1.50 and a layer of skid resistant ceramic particles bonded to the top urethane wear surface. The urethane wear surface shall have a nominal thickness of 5 mils (0.13 mm).”

Revise Article 1095.03(n) of the Standard Specifications to read:

“(n) Sampling and Inspection.

(1) Sample. Prior to approval and use of preformed plastic pavement markings, the manufacturer shall submit a notarized certification from an independent laboratory, together with the results of all tests, stating that the material meets the requirements as set forth herein. The independent laboratory test report shall state the lot tested, the manufacturer’s name, and the date of manufacture.

After initial approval by the Department, samples and certification by the manufacturer shall be submitted for each subsequent batch used. The manufacturer shall submit a

certification stating that the material meets the requirements as set forth herein and is essentially identical to the material sent for qualification. The certification shall state the lot tested, the manufacturer's name, and the date of manufacture.

- (2) Inspection. The Contractor shall provide a manufacturer's certification to the Engineer stating the material meets all requirements of this specification. All material samples for acceptance tests will be taken or witnessed by a representative of the Bureau of Materials and will be submitted to the Engineer of Materials, 126 East Ash Street, Springfield, Illinois 62704-4766 at least 30 days in advance of the pavement marking operations."

RAILROAD PROTECTIVE LIABILITY INSURANCE (BDE)

Effective: December 1, 1986

Revised: January 1, 2022

Description. Railroad Protective Liability and Property Damage Liability Insurance shall be carried according to Article 107.11 of the Standard Specifications. A separate policy is required for each railroad unless otherwise noted.

NAMED INSURED & ADDRESS	NUMBER & SPEED OF PASSENGER TRAINS	NUMBER & SPEED OF FREIGHT TRAINS
BNSF Railway Company 4515 Kansas Avenue Kansas City, KS 66106	2 Trains/day @ 50 mph	46 Trains/day @ 50 mph
Class 1 RR (Y or N): Y DOT/AAR No.: 004 379D RR Division: Chicago	RR Mile Post: 38.37 RR Sub-Division: Chillicothe	
For Freight/Passenger Information Contact: Jake Rzewnicki For Insurance Information Contact: Rosa Martinez		Phone: 913-551-4275 Phone: 214-303-8519
Union Pacific Railroad Company Finance/Insurance, Mail Stop 1870 1400 Douglas St Omaha, NE 68179	10 Trains/day @ 65 mph	8 Trains/day @ 65 mph
Class 1 RR (Y or N): Y DOT/AAR No.: 753 729J RR Division: Great Lakes	RR Mile Post: 38.11 RR Sub-Division: Joliet Sub	
For Freight/Passenger Information Contact: Dave LaPlante For Insurance Information Contact: Connie Prokupek		Phone: 402-544-8563 Phone: 402-544-2215

Basis of Payment. Providing Railroad Protective Liability and Property Damage Liability Insurance will be paid for at the contract unit price per Lump Sum for RAILROAD PROTECTIVE LIABILITY INSURANCE.

RAISED REFLECTIVE PAVEMENT MARKERS (BDE)

Effective: November 1, 2025

Revise the eighth sentence of the second paragraph of Article 781.03(a) of the Standard Specifications to read:

“A rapid setting epoxy selected from the Department’s qualified product list for raised reflective pavement markers shall be poured into the cut to within 3/8 in. (9 mm) of the pavement surface.”

Revise the first sentence of Article 1096.01 of the Standard Specifications to read:

“**1096.01 Raised Reflective Pavement Markers.** Raised reflective pavement markers shall meet the following requirements and be on the Department’s qualified product list.”

REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES (BDE)

Effective: January 1, 2024

Revised: April 1, 2024

Revise the first paragraph of Article 669.04 of the Standard Specifications to read:

“**669.04 Regulated Substances Monitoring.** Regulated substances monitoring includes environmental observation and field screening during regulated substances management activities. The excavated soil and groundwater within the work areas shall be managed as either uncontaminated soil, hazardous waste, special waste, or non-special waste.

As part of the regulated substances monitoring, the monitoring personnel shall perform and document the applicable duties listed on form BDE 2732 “Regulated Substances Monitoring Daily Record (RSM DR)”.

Revise the first two sentences of the nineteenth paragraph of Article 669.05 of the Standard Specifications to read:

“The Contractor shall coordinate waste disposal approvals with the disposal facility and provide the specific analytical testing requirements of that facility. The Contractor shall make all arrangements for collection, transportation, and analysis of landfill acceptance testing.”

Revise the last paragraph of Article 669.05 of the Standard Specifications to read:

“The Contractor shall select a permitted landfill facility or CCDD/USFO facility meeting the requirements of 35 Ill. Admin. Code Parts 810-814 or Part 1100, respectively. The Department will review and approve or reject the facility proposed by the Contractor based upon information provided in BDE 2730. The Contractor shall verify whether the selected facility is compliant with

those applicable standards as mandated by their permit and whether the facility is presently, has previously been, or has never been, on the United States Environmental Protection Agency (U.S. EPA) National Priorities List or the Resource Conservation and Recovery Act (RCRA) List of Violating Facilities. The use of a Contractor selected facility shall in no manner delay the construction schedule or alter the Contractor's responsibilities as set forth."

Revise the first paragraph of Article 669.07 of the Standard Specifications to read:

"669.07 Temporary Staging. Soil classified according to Articles 669.05(a)(2), (b)(1), or (c) may be temporarily staged at the Contractor's option. All other soil classified according to Articles 669.05(a)(1), (a)(3), (a)(4), (a)(5), (a)(6), or (b)(2) shall be managed and disposed of without temporary staging to the greatest extent practicable. If circumstances beyond the Contractor's control require temporary staging of these latter materials, the Contractor shall request approval from the Engineer in writing.

Topsoil for re-use as final cover which has been field screened and found not to exhibit PID readings over daily background readings as documented on the BDE 2732, visual staining or odors, and is classified according to Articles 669.05(a)(2), (a)(3), (a)(4), (b)(1), or (c) may be temporarily staged at the Contractor's option."

Add the following paragraph after the sixth paragraph of Article 669.11 of the Standard Specifications.

"The sampling and testing of effluent water derived from dewatering discharges for priority pollutants volatile organic compounds (VOCs), priority pollutants semi-volatile organic compounds (SVOCs), or priority pollutants metals, will be paid for at the contract unit price per each for VOCS GROUNDWATER ANALYSIS using EPA Method 8260B, SVOCs GROUNDWATER ANALYSIS using EPA Method 8270C, or RCRA METALS GROUNDWATER ANALYSIS using EPA Methods 6010B and 7471A. This price shall include transporting the sample from the job site to the laboratory."

Revise the first sentence of the eight paragraph of Article 669.11 of the Standard Specifications to read:

"Payment for temporary staging of soil classified according to Articles 669.05(a)(1), (a)(3), (a)(4), (a)(5), (a)(6), or (b)(2) to be managed and disposed of, if required and approved by the Engineer, will be paid according to Article 109.04."

SEEDING (BDE)

Effective: November 1, 2022

Revise Article 250.07 of the Standard Specifications to read:

"250.07 Seeding Mixtures. The classes of seeding mixtures and combinations of mixtures will be designated in the plans.

When an area is to be seeded with two or more seeding classes, those mixtures shall be applied separately on the designated area within a seven day period. Seeding shall occur prior

to placement of mulch cover. A Class 7 mixture can be applied at any time prior to applying any seeding class or added to them and applied at the same time.

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TABLE 1 - SEEDING MIXTURES		
Class - Type	Seeds	lb/acre (kg/hectare)
1 Lawn Mixture 1/	Kentucky Bluegrass Perennial Ryegrass <i>Festuca rubra</i> ssp. <i>rubra</i> (Creeping Red Fescue)	100 (110) 60 (70) 40 (50)
1A Salt Tolerant Lawn Mixture 1/	Kentucky Bluegrass Perennial Ryegrass <i>Festuca rubra</i> ssp. <i>rubra</i> (Creeping Red Fescue) <i>Festuca brevipilla</i> (Hard Fescue) <i>Puccinellia distans</i> (Fults Saltgrass or Salty Alkaligrass)	60 (70) 20 (20) 20 (20) 20 (20) 60 (70)
1B Low Maintenance Lawn Mixture 1/	Turf-Type Fine Fescue 3/ Perennial Ryegrass Red Top <i>Festuca rubra</i> ssp. <i>rubra</i> (Creeping Red Fescue)	150 (170) 20 (20) 10 (10) 20 (20)
2 Roadside Mixture 1/	<i>Lolium arundinaceum</i> (Tall Fescue) Perennial Ryegrass <i>Festuca rubra</i> ssp. <i>rubra</i> (Creeping Red Fescue) Red Top	100 (110) 50 (55) 40 (50) 10 (10)
2A Salt Tolerant Roadside Mixture 1/	<i>Lolium arundinaceum</i> (Tall Fescue) Perennial Ryegrass <i>Festuca rubra</i> ssp. <i>rubra</i> (Creeping Red Fescue) <i>Festuca brevipilla</i> (Hard Fescue) <i>Puccinellia distans</i> (Fults Saltgrass or Salty Alkaligrass)	60 (70) 20 (20) 30 (20) 30 (20) 60 (70)
3 Northern Illinois Slope Mixture 1/	<i>Elymus canadensis</i> (Canada Wild Rye) 5/ Perennial Ryegrass Alsike Clover 4/ <i>Desmanthus illinoensis</i> (Illinois Bundleflower) 4/ 5/ <i>Schizachyrium scoparium</i> (Little Bluestem) 5/ <i>Bouteloua curtipendula</i> (Side-Oats Grama) 5/ <i>Puccinellia distans</i> (Fults Saltgrass or Salty Alkaligrass) Oats, Spring Slender Wheat Grass 5/ Buffalo Grass 5/ 7/	5 (5) 20 (20) 5 (5) 2 (2) 12 (12) 10 (10) 30 (35) 50 (55) 15 (15) 5 (5)
3A Southern Illinois Slope Mixture 1/	Perennial Ryegrass <i>Elymus canadensis</i> (Canada Wild Rye) 5/ <i>Panicum virgatum</i> (Switchgrass) 5/ <i>Schizachyrium scoparium</i> (Little Blue Stem) 5/ <i>Bouteloua curtipendula</i> (Side-Oats Grama) 5/ <i>Dalea candida</i> (White Prairie Clover) 4/ 5/ <i>Rudbeckia hirta</i> (Black-Eyed Susan) 5/ Oats, Spring	20 (20) 20 (20) 10 (10) 12 (12) 10 (10) 5 (5) 5 (5) 50 (55)

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Class – Type		Seeds	lb/acre (kg/hectare)
4	Native Grass 2/ 6/	<i>Andropogon gerardi</i>	4 (4)
		(Big Blue Stem) 5/	
		<i>Schizachyrium scoparium</i>	5 (5)
		(Little Blue Stem) 5/	
		<i>Bouteloua curtipendula</i>	5 (5)
		(Side-Oats Grama) 5/	
		<i>Elymus canadensis</i>	1 (1)
		(Canada Wild Rye) 5/	
		<i>Panicum virgatum</i> (Switch Grass) 5/	1 (1)
		<i>Sorghastrum nutans</i> (Indian Grass) 5/	2 (2)
4A	Low Profile Native Grass 2/ 6/	Annual Ryegrass	25 (25)
		Oats, Spring	25 (25)
		Perennial Ryegrass	15 (15)
		<i>Schizachyrium scoparium</i>	5 (5)
		(Little Blue Stem) 5/	
		<i>Bouteloua curtipendula</i>	5 (5)
		(Side-Oats Grama) 5/	
		<i>Elymus canadensis</i>	1 (1)
		(Canada Wild Rye) 5/	
		<i>Sporobolus heterolepis</i>	0.5 (0.5)
4B	Wetland Grass and Sedge Mixture 2/ 6/	(Prairie Dropseed) 5/	
		Annual Ryegrass	25 (25)
		Oats, Spring	25 (25)
		Perennial Ryegrass	15 (15)
		Wetland Grasses (species below) 5/	6 (6)
		<u>Species:</u>	<u>% By Weight</u>
		<i>Calamagrostis canadensis</i> (Blue Joint Grass)	12
		<i>Carex lacustris</i> (Lake-Bank Sedge)	6
		<i>Carex slipata</i> (Awl-Fruited Sedge)	6
		<i>Carex stricta</i> (Tussock Sedge)	6
		<i>Carex vulpinoidea</i> (Fox Sedge)	6
		<i>Eleocharis acicularis</i> (Needle Spike Rush)	3
		<i>Eleocharis obtusa</i> (Blunt Spike Rush)	3
		<i>Glyceria striata</i> (Fowl Manna Grass)	14
		<i>Juncus effusus</i> (Common Rush)	6
		<i>Juncus tenuis</i> (Slender Rush)	6
		<i>Juncus torreyi</i> (Torrey's Rush)	6
		<i>Leersia oryzoides</i> (Rice Cut Grass)	10
		<i>Scirpus acutus</i> (Hard-Stemmed Bulrush)	3
		<i>Scirpus atrovirens</i> (Dark Green Rush)	3
		<i>Bolboschoenus fluviatilis</i> (River Bulrush)	3
		<i>Schoenoplectus tabernaemontani</i> (Softstem Bulrush)	3
		<i>Spartina pectinata</i> (Cord Grass)	4

Class – Type	Seeds	lb/acre (kg/hectare)
5	Forb with Annuals Mixture (Below) Annuals Mixture 2/ 5/ 6/ Forb Mixture (Below)	1 (1) 10 (10)
Annuals Mixture - Mixture not exceeding 25 % by weight of any one species, of the following: <i>Coreopsis lanceolata</i> (Sand Coreopsis) <i>Leucanthemum maximum</i> (Shasta Daisy) <i>Gaillardia pulchella</i> (Blanket Flower) <i>Ratibida columnifera</i> (Prairie Coneflower) <i>Rudbeckia hirta</i> (Black-Eyed Susan)		
Forb Mixture - Mixture not exceeding 5 % by weight PLS of any one species, of the following: <i>Amorpha canescens</i> (Lead Plant) 4/ <i>Anemone cylindrica</i> (Thimble Weed) <i>Asclepias tuberosa</i> (Butterfly Weed) <i>Aster azureus</i> (Sky Blue Aster) <i>Symphyotrichum leave</i> (Smooth Aster) <i>Aster novae-angliae</i> (New England Aster) <i>Baptisia leucantha</i> (White Wild Indigo) 4/ <i>Coreopsis palmata</i> (Prairie Coreopsis) <i>Echinacea pallida</i> (Pale Purple Coneflower) <i>Eryngium yuccifolium</i> (Rattlesnake Master) <i>Helianthus mollis</i> (Downy Sunflower) <i>Heliopsis helianthoides</i> (Ox-Eye) <i>Liatris aspera</i> (Rough Blazing Star) <i>Liatris pycnostachya</i> (Prairie Blazing Star) <i>Monarda fistulosa</i> (Prairie Bergamot) <i>Parthenium integrifolium</i> (Wild Quinine) <i>Dalea candida</i> (White Prairie Clover) 4/ <i>Dalea purpurea</i> (Purple Prairie Clover) 4/ <i>Physostegia virginiana</i> (False Dragonhead) <i>Potentilla arguta</i> (Prairie Cinquefoil) <i>Ratibida pinnata</i> (Yellow Coneflower) <i>Rudbeckia subtomentosa</i> (Fragrant Coneflower) <i>Silphium laciniatum</i> (Compass Plant) <i>Silphium terebinthinaceum</i> (Prairie Dock) <i>Oligoneuron rigidum</i> (Rigid Goldenrod) <i>Tradescantia ohiensis</i> (Spiderwort) <i>Veronicastrum virginicum</i> (Culver's Root)		

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Class – Type	Seeds	lb/acre (kg/hectare)
5A Large Flower Native Forb Mixture 2/ 5/ 6/	Forb Mixture (see below)	5 (5)
<u>Species:</u> <i>Aster novae-angliae</i> (New England Aster) <i>Echinacea pallida</i> (Pale Purple Coneflower) <i>Helianthus mollis</i> (Downy Sunflower) <i>Heliopsis helianthoides</i> (Ox-Eye) <i>Liatris pycnostachya</i> (Prairie Blazing Star) <i>Ratibida pinnata</i> (Yellow Coneflower) <i>Rudbeckia hirta</i> (Black-Eyed Susan) <i>Silphium laciniatum</i> (Compass Plant) <i>Silphium terebinthinaceum</i> (Prairie Dock) <i>Oligoneuron rigidum</i> (Rigid Goldenrod)		<u>% By Weight</u> 5 10 10 10 10 5 10 10 20 10
5B Wetland Forb 2/ 5/ 6/	Forb Mixture (see below)	2 (2)
<u>Species:</u> <i>Acorus calamus</i> (Sweet Flag) <i>Angelica atropurpurea</i> (Angelica) <i>Asclepias incarnata</i> (Swamp Milkweed) <i>Aster puniceus</i> (Purple Stemmed Aster) <i>Bidens cernua</i> (Beggarticks) <i>Eutrochium maculatum</i> (Spotted Joe Pye Weed) <i>Eupatorium perfoliatum</i> (Boneset) <i>Helenium autumnale</i> (Autumn Sneeze Weed) <i>Iris virginica shrevei</i> (Blue Flag Iris) <i>Lobelia cardinalis</i> (Cardinal Flower) <i>Lobelia siphilitica</i> (Great Blue Lobelia) <i>Lythrum alatum</i> (Winged Loosestrife) <i>Physostegia virginiana</i> (False Dragonhead) <i>Persicaria pensylvanica</i> (Pennsylvania Smartweed) <i>Persicaria lapathifolia</i> (Curlytop Knotweed) <i>Pychanthemum virginianum</i> (Mountain Mint) <i>Rudbeckia laciniata</i> (Cut-leaf Coneflower) <i>Oligoneuron riddellii</i> (Riddell Goldenrod) <i>Sparganium eurycarpum</i> (Giant Burreed)		<u>% By Weight</u> 3 6 2 10 7 7 7 2 2 5 5 2 5 10 10 5 5 2 5
6 Conservation Mixture 2/ 6/	<i>Schizachyrium scoparium</i> (Little Blue Stem) 5/ <i>Elymus canadensis</i> (Canada Wild Rye) 5/ Buffalo Grass 5/ 7/ Vernal Alfalfa 4/ Oats, Spring	5 (5) 2 (2) 5 (5) 15 (15) 48 (55)
6A Salt Tolerant Conservation Mixture 2/ 6/	<i>Schizachyrium scoparium</i> (Little Blue Stem) 5/ <i>Elymus canadensis</i> (Canada Wild Rye) 5/ Buffalo Grass 5/ 7/ Vernal Alfalfa 4/ Oats, Spring <i>Puccinellia distans</i> (Fults Saltgrass or Salty Alkaligrass)	5 (5) 2 (2) 5 (5) 15 (15) 48 (55) 20 (20)
7 Temporary Turf Cover Mixture	Perennial Ryegrass Oats, Spring	50 (55) 64 (70)

Notes:

- 1/ Seeding shall be performed when the ambient temperature has been between 45 °F (7 °C) and 80 °F (27 °C) for a minimum of seven (7) consecutive days and is forecasted to be the same for the next five (5) days according to the National Weather Service.
- 2/ Seeding shall be performed in late fall through spring beginning when the ambient temperature has been below 45 °F (7 °C) for a minimum of seven (7) consecutive days and ending when the ambient temperature exceeds 80 °F (27 °C) according to the National Weather Service.
- 3/ Specific variety as shown in the plans or approved by the Engineer.
- 4/ Inoculation required.
- 5/ Pure Live Seed (PLS) shall be used.
- 6/ Fertilizer shall not be used.
- 7/ Seed shall be primed with KNO₃ to break dormancy and dyed to indicate such.

Seeding will be inspected after a period of establishment. The period of establishment shall be six (6) months minimum, but not to exceed nine (9) months. After the period of establishment, areas not exhibiting 75 percent uniform growth shall be interseeded or reseeded, as determined by the Engineer, at no additional cost to the Department.”

SHORT TERM AND TEMPORARY PAVEMENT MARKINGS (BDE)

Effective: April 1, 2024

Revised: April 2, 2024

Revise Article 701.02(d) of the Standard Specifications to read:

“(d) Pavement Marking Tapes (Note 3) 1095.06”

Add the following Note to the end of Article 701.02 of the Standard Specifications:

“Note 3. White or yellow pavement marking tape that is to remain in place longer than 14 days shall be Type IV tape.”

Revise Article 703.02(c) of the Standard Specifications to read:

“(c) Pavement Marking Tapes (Note 1) 1095.06”

Add the following Note to the end of Article 703.02 of the Standard Specifications:

“Note 1. White or yellow pavement marking tape that is to remain in place longer than 14 days shall be Type IV tape.”

Revise Article 1095.06 of the Standard Specifications to read:

“1095.06 Pavement Marking Tapes. Type I white or yellow marking tape shall consist of glass spheres embedded into a binder on a foil backing that is precoated with a pressure sensitive adhesive. The spheres shall be of uniform gradation and distributed evenly over the surface of the tape.

Type IV tape shall consist of white or yellow tape with wet reflective media incorporated to provide immediate and continuing retroreflection in wet and dry conditions. The wet retroreflective media shall be bonded to a durable polyurethane surface. The patterned surface shall have approximately 40 ± 10 percent of the surface area raised and presenting a near vertical face to traffic from any direction. The channels between the raised areas shall be substantially free of exposed reflective elements or particles.

Blackout tape shall consist of a matte black, non-reflective, patterned surface that is precoated with a pressure sensitive adhesive.

- (a) Color. The white and yellow markings shall meet the following requirements for daylight reflectance and color, when tested, using a color spectrophotometer with 45 degrees circumferential/zero degree geometry, illuminant D65, and two degree observer angle. The color instrument shall measure the visible spectrum from 380 to 720 nm with a wavelength measurement interval and spectral bandpass of 10 nm.

Color	Daylight Reflectance %Y
White	65 min.
Yellow *	36 - 59

*Shall match Aerospace Material Specification Standard 595 33538 (Orange Yellow) and the chromaticity limits as follows.

x	0.490	0.475	0.485	0.530
y	0.470	0.438	0.425	0.456

- (b) Retroreflectivity. The white and yellow markings shall be retroreflective. Reflective values measured in accordance with the photometric testing procedure of ASTM D 4061 shall not be less than those listed in the table below. The coefficient of retroreflected luminance, R_L , shall be expressed as average millicandelas/footcandle/sq ft (millicandelas/lux/sq m), measured on a 3.0 x 0.5 ft (900 mm x 150 mm) panel at 86 degree entrance angle.

Coefficient of Retroreflected Luminance, R_L , Dry					
Type I			Type IV		
Observation Angle	White	Yellow	Observation Angle	White	Yellow
0.2°	2700	2400	0.2°	1300	1200
0.5°	2250	2000	0.5°	1100	1000

Wet retroreflectance shall be measured for Type IV under wet conditions according to ASTM E 2177 and meet the following.

Wet Retroreflectance, Initial R_L	
Color	R_L 1.05/88.76
White	300
Yellow	200

- (c) Skid Resistance. The surface of Type IV and blackout markings shall provide a minimum skid resistance of 45 BPN when tested according to ASTM E 303.
- (d) Application. The pavement marking tape shall have a precoated pressure sensitive adhesive and shall require no activation procedures. Test pieces of the tape shall be applied according to the manufacturer's instructions and tested according to ASTM D 1000, Method A, except that a stiff, short bristle roller brush and heavy hand pressure will be substituted for the weighted rubber roller in applying the test pieces to the metal test panel. Material tested as directed above shall show a minimum adhesion value of 750 g/in. (30 g/mm) width at the temperatures specified in ASTM D 1000. The adhesive shall be resistant to oils, acids, solvents, and water, and shall not leave objectionable stains or residue after removal. The material shall be flexible and conformable to the texture of the pavement.
- (e) Durability. Type IV and blackout tape shall be capable of performing for the duration of a normal construction season and shall then be capable of being removed intact or in large sections at pavement temperatures above 40 °F (4 °C) either manually or with a roll-up device without the use of sandblasting, solvents, or grinding. The Contractor shall provide a manufacturer's certification that the material meets the requirements for being removed after the following minimum traffic exposure based on transverse test decks with rolling traffic.
- (1) Time in place - 400 days
 - (2) ADT per lane - 9,000 (28 percent trucks)
 - (3) Axle hits - 10,000,000 minimum

Samples of the material applied to standard specimen plates will be measured for thickness and tested for durability in accordance with ASTM D 4060, using a CS-17 wheel and 1000-gram load, and shall meet the following criteria showing no significant change in color after being tested for the number of cycles indicated.

Test	Type I	Type IV	Blackout
Minimum Initial Thickness, mils (mm)	20 (0.51)	65 (1.65) ^{1/} 20 (0.51) ^{2/}	65 (1.65) ^{1/} 20 (0.51) ^{2/}
Durability (cycles)	5,000	1,500	1,500

1/ Measured at the thickest point of the patterned surface.

2/ Measured at the thinnest point of the patterned surface.

The pavement marking tape, when applied according to the manufacturer's recommended procedures, shall be weather resistant and shall show no appreciable fading, lifting, or shrinkage during the useful life of the marking. The tape, as applied, shall be of good appearance, free of cracks, and edges shall be true, straight, and unbroken.

- (f) Sampling and Inspection.
- (1) Sample. Prior to approval and use of Type IV pavement marking tape, the manufacturer shall submit a notarized certification from an independent laboratory,

together with the results of all tests, stating that the material meets the requirements as set forth herein. The independent laboratory test report shall state the lot tested, the manufacturer's name, and the date of manufacture.

After initial approval by the Department, samples and certification by the manufacturer shall be submitted for each subsequent batch of Type IV tape used. The manufacturer shall submit a certification stating that the material meets the requirements as set forth herein and is essentially identical to the material sent for qualification. The certification shall state the lot tested, the manufacturer's name, and the date of manufacture.

- (2) Inspection. The Contractor shall provide a manufacturer's certification to the Engineer stating the material meets all requirements of this specification. All material samples for acceptance tests shall be taken or witnessed by a representative of the Bureau of Materials and shall be submitted to the Engineer of Materials, 126 East Ash Street, Springfield, Illinois 62704-4766 at least 30 days in advance of the pavement marking operations."

SIGN PANELS AND APPURTENANCES (BDE)

Effective: January 1, 2025

Revised: January 1, 2026

Add Article 720.02(c) of the Standard Specifications to read:

"(c) Aluminum Epoxy Mastic 1008.03"

Revise the second and third paragraphs of Article 720.02 of the Standard Specifications to read:

"The sign mounting support channel shall be manufactured from steel or aluminum and shall be according to Standard 720001.

Steel support channels shall be according to ASTM A 1011 (A 1011M), ASTM A 635 (A 635M), ASTM A 568 (A 568M), or ASTM A 684 (A 684M), and shall be galvanized. Galvanizing shall be according to ASTM A 653 (A 653M) when galvanized before fabrication, and AASHTO M 111 (M 111M) when galvanized after fabrication. Field or post fabricated drilled holes shall be spot painted with one coat of aluminum epoxy mastic paint prior to installation."

Revise the fifth paragraph of Article 720.02 of the Standard Specifications to read:

"The stainless steel banding for mounting signs or sign support channels to light or signal standards shall be according to ASTM A 240 (A 240M) Type 302 stainless steel."

Revise the first sentence of the tenth paragraph of Article 720.03 of the Standard Specifications to read:

"The backs of all sign panels shall be marked in a manner designed to last as long as the sign face material, in letters and numerals at least 3/8 in. (9.5 mm) but no more than 3/4 in. (19 mm) in height with the month and year of manufacture, the name of the sign manufacturer, the name of the sign sheeting manufacturer, the method of manufacture ("screened", "EC film", "direct applied", or "digital print"), and the initials IDOT."

Revise the first sentence of the fourth paragraph of Article 1091.03(a)(10) of the Standard Specifications to read:

“Transparent colors screened, or transparent acrylic electronic cutting films, or digital printing on white sheeting, shall meet the minimum initial coefficient of retroreflection values of the 0.2 degree observation angle, -4.0 degree entrance angle values as listed in the previous tables for the color being applied.”

Add the following after the fourth paragraph of Article 1091.03(a)(10) of the Standard Specifications:

“Digitally printed signs shall be produced using digital print technologies and ink systems, products and processes that comply with the sheeting manufacturer’s recommendation. The digitally printed signs shall be fabricated with a full sign protective overlay film designed to provide a smooth surface needed for retroreflectivity, and to protect the sign from fading and UV degradation. The overlamine shall comply with the sheeting manufacturer’s recommendations to ensure proper adhesion and transparency.”

Add the following after the third paragraph of Article 1106.01 of the Standard Specifications:

“Digitally printed signs may omit protective overlay film.”

SLOPE WALL (BDE)

Effective: August 1, 2025

Revise Article 511.02(b) of the Standard Specifications to read:

“(b) Welded Wire Reinforcement (Note 3) 1006.10”

Add the following note to the end of Article 511.02 of the Standard Specifications.

“Note 3. Welded wire reinforcement used for concrete slope wall shall be epoxy coated or galvanized according to AASHTO M 111 (M 111M).”

Revise the second sentence of Article 511.03(a) of the Standard Specifications to read:

“Concrete slope walls shall be reinforced with welded wire reinforcement consisting of 6 x 6 in. (150 x 150 mm) mesh, #4 gauge (5.74 mm), 58 lb (26 kg) per 100 sq ft (9 sq m) and supported 2 in. (50 mm) below the upper surface of the slope wall by concrete blocks.”

Add the following to the end of Article 511.03(a) of the Standard Specifications as the last paragraph.

“The concrete slope wall shall be given a broom finish. The broom shall be drawn vertically along the slope wall surface, with adjacent strokes slightly overlapping, producing a uniform, slightly rough surface with parallel broom marks.”

SOURCE OF SUPPLY AND QUALITY REQUIREMENTS (BDE)

Effective: January 2, 2023

Revised: January 1, 2026

Revise the third through ninth paragraphs of Article 106.01 of the Standard Specifications to read:

“Articles, materials, and supplies shall be classified into only one of the following categories.

- (a) Iron and Steel. All iron and steel products, which are to be incorporated into the work, shall be domestically manufactured or produced and fabricated, unless an exception is expressly permitted under Federal and/or State law and written permission is given by the Department. The Contractor shall obtain from the iron or steel producer and/or fabricator, in addition to the mill analysis, a certification that all iron or steel materials meet these domestic source requirements.

The applications of all coatings, epoxy, galvanizing, painting, etc. to iron and steel products shall be domestically applied.

- (b) Manufactured Products. Manufactured products shall include articles, materials or supplies that have been processed into a specific form or shape; or have been combined with other articles, materials, or supplies to create a product with different properties than the individual articles, materials, or supplies. Manufactured products incorporated into the work shall have the final assembly for the manufacturing process occur domestically.

A manufactured product may include components that are construction materials, iron or steel products, or exempt materials.

Precast concrete products and intelligent transportation systems (ITS) or other electronic hardware systems shall comply with the requirements of Article 106.01(a) in addition to the requirements of manufactured products.

- (c) Construction Materials. All manufacturing processes for construction materials shall occur within the United States. Construction materials shall include an article, material, or supply consisting of only one of the following.

- (1) Non-ferrous metals;
- (2) Plastic and polymer-based products (including polyvinylchloride, composite building materials, and polymers used in fiber optic cables);
- (3) Glass (including optic glass);
- (4) Fiber optic cable (including drop cable);
- (5) Optical fiber;

- (6) Lumber;
- (7) Drywall;
- (8) Engineered wood.

Minor additions of articles, materials, supplies, or binding agents to a construction material do not change the categorization of the construction material.

- (d) Exempt Materials. Materials exempt from domestic production requirements are cement or cementitious materials, aggregates, aggregate binding agents or additives, or items not permanently incorporated into the work. Exempt materials may be combined with other materials into a final form to produce a manufactured product.”

STEEL COST ADJUSTMENT (BDE)

Effective: April 2, 2004

Revised: November 1, 2025

Description. Steel cost adjustments will be made to provide additional compensation to the Contractor, or a credit to the Department, for fluctuations in steel prices when optioned by the Contractor. The bidder shall indicate with their bid whether or not this special provision will be part of the contract. Failure to indicate “Yes” for any item of work will make that item of steel exempt from steel cost adjustment.

Types of Steel Products. An adjustment will be made for fluctuations in the cost of steel used in the manufacture of the following items:

- Metal Piling (excluding temporary sheet piling)
- Structural Steel
- Reinforcing Steel

Other steel materials such as dowel bars, tie bars, welded reinforcement, guardrail, steel traffic signal and light poles, towers and mast arms, metal railings (excluding wire fence), and frames and grates will be subject to a steel cost adjustment when the pay items they are used in have a contract value of \$10,000 or greater.

The adjustments shall apply to the above items when they are part of the original proposed construction, or added as extra work and paid for by agreed unit prices. The adjustments shall not apply when the item is added as extra work and paid for at a lump sum price or by force account.

Documentation. The following documentation shall be furnished to the Engineer.

- (a) The dates and quantity of steel, in lb (kg), shipped from the mill to the fabricator.
- (b) The quantity of steel, in lb (kg), incorporated into the various items of work covered by this special provision. The Department reserves the right to verify submitted quantities.

Method of Adjustment. Steel cost adjustments will be computed as follows:

$$SCA = Q \times D$$

Where: SCA = steel cost adjustment, in dollars
Q = quantity of steel incorporated into the work, in lb (kg)
D = price factor, in dollars per lb (kg)

$$D = MPI_M - MPI_L$$

Where: MPI_M = The Materials Cost Index for steel as published by the Engineering News-Record for the month the steel is shipped from the mill. The indices will be converted from dollars per 100 lb to dollars per lb (kg).

MPI_L = The Materials Cost Index for steel as published by the Engineering News-Record for the month prior to the letting for work paid for at the contract price; or for the month the agreed unit price letter is submitted by the Contractor for extra work paid for by agreed unit price. The indices will be converted from dollars per 100 lb to dollars per lb (kg).

The unit weights (masses) of steel that will be used to calculate the steel cost adjustment for the various items will be derived from submitted documentation.

No steel cost adjustment will be made for any products manufactured from steel having a mill shipping date prior to the letting date.

If the Contractor fails to provide the required documentation, the method of adjustment will be calculated as described above; however, the MPI_M will be based on the date the steel arrives at the job site. In this case, an adjustment will only be made when there is a decrease in steel costs.

Basis of Payment. Steel cost adjustments may be positive or negative but will only be made when there is a difference between the MPI_L and MPI_M in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(MPI_L - MPI_M) \div MPI_L\} \times 100$$

Steel cost adjustments will be calculated by the Engineer and will be paid or deducted when all other contract requirements for the items of work are satisfied. Adjustments will only be made for fluctuations in the cost of the steel as described herein. No adjustment will be made for changes in the cost of manufacturing, fabrication, shipping, storage, etc.

The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

SUBCONTRACTOR AND DBE PAYMENT REPORTING (BDE)

Effective: April 2, 2018

Add the following to Section 109 of the Standard Specifications.

“109.14 Subcontractor and Disadvantaged Business Enterprise Payment Reporting.
The Contractor shall report all payments made to the following parties:

- (a) first tier subcontractors;
- (b) lower tier subcontractors affecting disadvantaged business enterprise (DBE) goal credit;
- (c) material suppliers or trucking firms that are part of the Contractor’s submitted DBE utilization plan.

The report shall be made through the Department’s on-line subcontractor payment reporting system within 21 days of making the payment.”

SUBCONTRACTOR MOBILIZATION PAYMENTS (BDE)

Effective: November 2, 2017

Revised: April 1, 2019

Replace the second paragraph of Article 109.12 of the Standard Specifications with the following:

“This mobilization payment shall be made at least seven days prior to the subcontractor starting work. The amount paid shall be at the following percentage of the amount of the subcontract reported on form BC 260A submitted for the approval of the subcontractor’s work.

Value of Subcontract Reported on Form BC 260A	Mobilization Percentage
Less than \$10,000	25%
\$10,000 to less than \$20,000	20%
\$20,000 to less than \$40,000	18%
\$40,000 to less than \$60,000	16%
\$60,000 to less than \$80,000	14%
\$80,000 to less than \$100,000	12%
\$100,000 to less than \$250,000	10%
\$250,000 to less than \$500,000	9%
\$500,000 to \$750,000	8%
Over \$750,000	7%”

SUBMISSION OF BIDDERS LIST INFORMATION (BDE)

Effective: January 2, 2025

Revised: March 2, 2025

In accordance with 49 CFR 26.11(c) all DBE and non-DBEs who bid as prime contractors and subcontractors shall provide bidders list information, including all DBE and non-DBE firms from whom the bidder has received a quote or bid to work as a subcontractor, whether or not the bidder has relied upon that bid in placing its bid as the prime contractor.

The bidders list information shall be submitted with the bid using the link provided within the "Integrated Contractor Exchange (iCX)" application of the Department's "EBids System".

SUBMISSION OF PAYROLL RECORDS (BDE)

Effective: April 1, 2021

Revised: November 2, 2023

FEDERAL AID CONTRACTS. Revise the following section of Check Sheet #1 of the Recurring Special Provisions to read:

"STATEMENTS AND PAYROLLS

The payroll records shall include the worker's name, social security number, last known address, telephone number, email address, classification(s) of work actually performed, hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalents thereof), daily and weekly number of hours actually worked in total, deductions made, and actual wages paid.

The Contractor and each subcontractor shall submit certified payroll records to the Department each week from the start to the completion of their respective work, except that full social security numbers, last known addresses, telephone numbers, and email addresses shall not be included on weekly submittals. Instead, the payrolls need only include an identification number for each employee (e.g., the last four digits of the employee's social security number). The submittals shall be made using LCPTracker Pro software. The software is web-based and can be accessed at <https://lcptracker.com/>. When there has been no activity during a work week, a payroll record shall still be submitted with the appropriate option ("No Work", "Suspended", or "Complete") selected."

STATE CONTRACTS. Revise Item 3 of Section IV of Check Sheet #5 of the Recurring Special Provisions to read:

- "3. Submission of Payroll Records. The Contractor and each subcontractor shall, no later than the 15th day of each calendar month, file a certified payroll for the immediately preceding month to the Illinois Department of Labor (IDOL) through the Illinois Prevailing Wage Portal in compliance with the State Prevailing Wage Act (820 ILCS 130). The portal can be found on the IDOL website at <https://www2.illinois.gov/idol/Laws-Rules/CONMED/Pages/Prevailing-Wage-Portal.aspx>. Payrolls shall be submitted in the format prescribed by the IDOL.

In addition to filing certified payroll(s) with the IDOL, the Contractor and each subcontractor shall certify and submit payroll records to the Department each week from the start to the completion of their respective work, except that full social security numbers shall not be included on weekly submittals. Instead, the payrolls shall include an identification number for each employee (e.g., the last four digits of the employee's social security number). In addition, starting and ending times of work each day may be omitted from the payroll records submitted. The submittals shall be made using LCPTracker Pro software. The software is web-based and can be accessed at <https://lcptracker.com/>.

When there has been no activity during a work week, a payroll record shall still be submitted with the appropriate option ("No Work", "Suspended", or "Complete") selected."

SURFACE TESTING OF PAVEMENTS – IRI (BDE)

Effective: January 1, 2021

Revised: January 1, 2023

Description. This work shall consist of testing the ride quality of the finished surface of pavement sections with new concrete pavement, PCC overlays, full-depth HMA, and HMA overlays with at least 2.25 in. (57 mm) total thickness of new HMA combined with either HMA binder or HMA surface removal, according to Illinois Test Procedure 701, "Ride Quality Testing Using the International Roughness Index (IRI)". Work shall be according to Sections 406, 407, or 420 of the Standard Specifications, except as modified herein.

Hot-Mix Asphalt (HMA) Overlays

Add the following to Article 406.03 of the Standard Specifications:

"(n) Pavement Surface Grinding Equipment..... 1101.04"

Revise Article 406.11 of the Standard Specifications to read:

"406.11 Surface Tests. Prior to HMA overlay pavement improvements, the Engineer will measure the smoothness of the existing high-speed mainline pavement. The Contractor shall measure the smoothness of the finished high-speed mainline, low-speed mainline, and miscellaneous pavements after the pavement improvement is complete but within the same construction season. Testing shall be performed in the presence of the Engineer and according to Illinois Test Procedure 701. The pavement will be identified as high-speed mainline, low-speed mainline, or miscellaneous as follows.

(a) Test Sections.

- (1) **High-Speed Mainline Pavement.** High-speed mainline pavement consists of pavements, ramps, and loops with a posted speed limit greater than 45 mph. These sections shall be tested with an inertial profiling system (IPS).
- (2) **Low-Speed Mainline Pavement.** Low-speed mainline pavement consists of pavements, ramps, and loops with a posted speed limit of 45 mph or less. These sections shall be tested using a 16 ft (5 m) straightedge or with an IPS analyzed using the rolling 16 ft (5 m) straightedge simulation in ProVAL.
- (3) **Miscellaneous Pavement.** Miscellaneous pavement are segments that either cannot readily be tested by an IPS or conditions beyond the control of the Contractor preclude the achievement of smoothness levels typically achievable with mainline pavement construction. This may include the following examples or as determined by the Engineer.

- a. Pavement on horizontal curves with a centerline radius of curvature of less than or equal to 1,000 ft (300 m) and the pavement within the superelevation transition of such curves;
- b. Pavement on vertical curves having a length less than or equal to 200 ft (60 m) in combination with an algebraic change in tangent grade greater than or equal to 3 percent as may occur on urban ramps or other constricted-space facilities;
- c. The first and last 50 ft (15 m) of a pavement section where the Contractor is not responsible for the adjoining surface;
- d. Intersections and the 25 ft (7.6 m) before and after an intersection or end of radius return;
- e. Variable width pavements;
- f. Side street returns, to the end of radius return;
- g. Crossovers;
- h. Pavement connector for bridge approach slab;
- i. Bridge approach slab;
- j. Pavement that must be constructed in segments of 600 ft (180 m) or less;
- k. Pavement within 25 ft (7.6 m) of manholes, utility structures, at-grade railroad crossings, or other appurtenances;
- l. Turn lanes; and
- m. Pavement within 5 ft (1.5 m) of jobsite sampling locations for HMA volumetric testing that fall within the wheel path.

Miscellaneous pavement shall be tested using a 16 ft (5 m) straightedge.

- (4) International Roughness Index (IRI). An index computed from a longitudinal profile measurement using a quarter-car simulation at a simulation speed of 50 mph (80 km/h).
- (5) Mean Roughness Index (MRI). The average of the IRI values for the right and left wheel tracks.
 - a. MRI_O . The MRI of the existing pavement prior to construction.
 - b. MRI_I . The MRI value that warrants an incentive payment.
 - c. MRI_F . The MRI value that warrants full payment.
 - d. MRI_D . The MRI value that warrants a financial disincentive.

(6) Areas of Localized Roughness (ALR). Isolated areas of roughness, which can cause significant increase in the calculated MRI for a given subplot.

(7) Sublot. A continuous strip of pavement 0.1 mile (160 m) long and one lane wide. A partial subplot greater than or equal to 264 ft (80 m) will be subject to the same evaluation as a whole subplot. Partial sublots less than 264 ft (80 m) shall be included with the previous subplot for evaluation purposes.

(b) Corrective Work. Corrective work shall be completed according to the following.

(1) High-Speed Mainline Pavement. For high-speed mainline pavement, any 25 ft (7.6 m) interval with an ALR in excess of 200 in./mile (3,200 mm/km) will be identified by the Engineer and shall be corrected by the Contractor. Any subplot having a MRI greater than MRI_D , including ALR, shall be corrected to reduce the MRI to the MRI_F , or replaced at the Contractor's option.

(2) Low-Speed Mainline Pavement. Surface variations in low-speed mainline pavement which exceed the 5/16 in. (8 mm) tolerance will be identified by the Engineer and shall be corrected by the Contractor.

(3) Miscellaneous Pavements. Surface variations in miscellaneous pavement which exceed the 5/16 in. (8 mm) tolerance will be identified by the Engineer and shall be corrected by the Contractor.

Corrective work shall be completed with pavement surface grinding equipment or by removing and replacing the pavement. Corrective work shall be applied to the full lane width. When completed, the corrected area shall have uniform texture and appearance, with the beginning and ending of the corrected area perpendicular to the centerline of the paved surface.

Upon completion of the corrective work, the surface of the subplot(s) shall be retested. The Contractor shall furnish the data and reports to the Engineer within 2 working days after corrections are made. If the MRI and/or ALR still do not meet the requirements, additional corrective work shall be performed.

Corrective work shall be at no additional cost to the Department.

(c) Smoothness Assessments. Assessments will be paid to or deducted from the Contractor for each subplot of high-speed mainline pavement per the Smoothness Assessment Schedule. Assessments will be based on the MRI of each subplot prior to performing any corrective work unless the Contractor has chosen to remove and replace the pavement. For pavement that is replaced, assessments will be based on the MRI determined after replacement.

The upper MRI thresholds for high-speed mainline pavement are dependent on the MRI of the existing pavement before construction (MRI_0) and shall be determined as follows.

Upper MRI Thresholds ^{1/}	MRI Thresholds (High-Speed, HMA Overlay)

	$MRI_0 \leq 125.0$ in./mile ($\leq 1,975$ mm/km)	$MRI_0 > 125.0$ in./mile ^{1/} ($> 1,975$ mm/km)
Incentive (MRI_I)	45.0 in./mile (710 mm/km)	$0.2 \times MRI_0 + 20$
Full Pay (MRI_F)	75.0 in./mile (1,190 mm/km)	$0.2 \times MRI_0 + 50$
Disincentive (MRI_D)	100.0 in./mile (1,975 mm/km)	$0.2 \times MRI_0 + 75$

1/ MRI_0 , MRI_I , MRI_F , and MRI_D shall be in in./mile for calculation.

Smoothness assessments for high-speed mainline pavement shall be determined as follows.

SMOOTHNESS ASSESSMENT SCHEDULE (High-Speed, HMA Overlay)	
Mainline Pavement MRI Range	Assessment Per Sublot ^{1/}
$MRI \leq MRI_I$	$+ (MRI_I - MRI) \times \$20.00$ ^{2/}
$MRI_I < MRI \leq MRI_F$	$+ \$0.00$
$MRI_F < MRI \leq MRI_D$	$- (MRI - MRI_F) \times \$8.00$
$MRI > MRI_D$	$- \$200.00$

1/ MRI , MRI_I , MRI_F , and MRI_D shall be in in./mile for calculation.

2/ The maximum incentive amount shall not exceed \$300.00.

Smoothness assessments will not be paid or deducted until all other contract requirements for the pavement are satisfied. Pavement that is corrected or replaced for reasons other than smoothness, shall be retested as stated herein."

Hot-Mix Asphalt (HMA) Pavement (Full-Depth)

Revise the first paragraph of Article 407.03 of the Standard Specifications to read:

"407.03 Equipment. Equipment shall be according to Article 406.03."

Revise Article 407.09 of the Standard Specifications to read:

"407.09 Surface Tests. The finished surface of the pavement shall be tested for smoothness according to Article 406.11, except as follows:

The testing of the existing pavement prior to improvements shall not apply and the smoothness assessment for high-speed mainline pavement shall be determined according to the following table.

SMOOTHNESS ASSESSMENT SCHEDULE (High-Speed, Full-Depth HMA)	
Mainline Pavement MRI, in./mile (mm/km)	Assessment Per Sublot ^{1/}
≤ 45.0 (710)	$+ (45 - MRI) \times \$45.00$ ^{2/}

> 45.0 (710) to 75.0 (1,190)	+ \$0.00
> 75.0 (1,190) to 100.0 (1,580)	– (MRI – 75) × \$20.00
> 100.0 (1,580)	– \$500.00

1/ MRI shall be in in./mile for calculation.

2/ The maximum incentive amount shall not exceed \$800.00.”

Portland Cement Concrete Pavement

Delete Article 420.03(i) of the Standard Specifications.

Revise Article 420.10 of the Standard Specifications to read:

“420.10 Surface Tests. The finished surface of the pavement shall be tested for smoothness according to Article 406.11, except as follows.

The testing of the existing pavement prior to improvements shall not apply. The Contractor shall measure the smoothness of the finished surface of the pavement after the pavement has attained a flexural strength of 250 psi (3,800 kPa) or a compressive strength of 1,600 psi (20,700 kPa).

Membrane curing damaged during testing shall be repaired as directed by the Engineer at no additional cost to the Department.

- (a) Corrective Work. No further texturing for skid resistance will be required for areas corrected by grinding. Protective coat shall be reapplied to areas ground according to Article 420.18 at no additional cost to the Department.

Jointed portland cement concrete pavement corrected by removal and replacement, shall be corrected in full panel sizes.

- (b) Smoothness Assessments. Smoothness assessment for high-speed mainline pavement shall be determined as follows.

SMOOTHNESS ASSESSMENT SCHEDULE (High-Speed, PCC)	
Mainline Pavement MRI, in./mile (mm/km) ^{3/}	Assessment Per Sublot ^{1/}
≤ 45.0 (710)	+ (45 – MRI) × \$60.00 ^{2/}
> 45.0 (710) to 75.0 (1,190)	+ \$0.00
> 75.0 (1,190) to 100.0 (1,580)	– (MRI – 75) × \$37.50
> 100.0 (1,580)	– \$750.00

1/ MRI shall be in in./mile for calculation.

2/ The maximum incentive amount shall not exceed \$1200.00.

3/ If pavement is constructed with traffic in the lane next to it, then an additional 10 in./mile will be added to the upper thresholds.”

Removal of Existing Pavement and Appurtenances

Revise the first paragraph of Article 440.04 of the Standard Specifications to read:

“440.04 HMA Surface Removal for Subsequent Resurfacing. The existing HMA surface shall be removed to the depth specified on the plans with a self-propelled milling machine. The removal depth may be varied slightly at the discretion of the Engineer to satisfy the smoothness requirements of the finished pavement. The temperature at which the work is performed, the nature and condition of the equipment, and the manner of performing the work shall be such that the milled surface is not torn, gouged, shoved or otherwise damaged by the milling operation. Sufficient cutting passes shall be made so that all irregularities or high spots are eliminated to the satisfaction of the Engineer. When tested with a 16 ft (5 m) straightedge, the milled surface shall have no surface variations in excess of 3/16 in. (5 mm).”

General Equipment

Revise Article 1101.04 of the Standard Specifications to read:

“1101.04 Pavement Surface Grinding Equipment. The pavement surface grinding device shall have a minimum effective head width of 3 ft (0.9 m).

- (a) Diamond Saw Blade Machine. The machine shall be self-propelled with multiple diamond saw blades.
- (b) Profile Milling Machine. The profile milling machine shall be a drum device with carbide or diamond teeth with spacing of 0.315 in. (8 mm) or less and maintain proper forward speed for surface texture according to the manufacturer’s specifications.”

SURVEYING SERVICES (BDE)

Effective: April 1, 2025

Delete the fourth paragraph of Article 667.04 of the Standard Specifications.

Delete Section 668 of the Standard Specifications.

TEMPORARY CONCRETE BARRIER (BDE)

Effective: January 1, 2026

Add the following to Article 704.02 of the Standard Specifications:

“(f) Type C Reflector 1097.02(c)”

TRAINING SPECIAL PROVISIONS (BDE)

Effective: October 15, 1975

Revised: September 2, 2021

This Training Special Provision supersedes Section 7b of the Special Provision entitled “Specific Equal Employment Opportunity Responsibilities,” and is in implementation of 23 U.S.C. 140(a).

As part of the Contractor’s equal employment opportunity affirmative action program, training shall be provided as follows:

The Contractor shall provide on-the-job training aimed at developing full journeyman in the type of trade or job classification involved. The number of trainees to be trained under this contract will be **12**. In the event the Contractor subcontracts a portion of the contract work, it shall determine how many, if any, of the trainees are to be trained by the subcontractor, provided however, that the Contractor shall retain the primary responsibility for meeting the training requirements imposed by this special provision. The Contractor shall also ensure that this Training Special Provision is made applicable to such subcontract. Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training.

The number of trainees shall be distributed among the work classifications on the basis of the Contractor’s needs and the availability of journeymen in the various classifications within the reasonable area of recruitment. Prior to commencing construction, the Contractor shall submit to the Illinois Department of Transportation for approval the number of trainees to be trained in each selected classification and training program to be used. Furthermore, the Contractor shall specify the starting time for training in each of the classifications. The Contractor will be credited for each trainee it employs on the contract work who is currently enrolled or becomes enrolled in an approved program and will be reimbursed for such trainees as provided hereinafter.

Training and upgrading of minorities and women toward journeyman status is a primary objective of this Training Special Provision. Accordingly, the Contractor shall make every effort to enroll minority trainees and women (e.g. by conducting systematic and direct recruitment through public and private sources likely to yield minority and women trainees) to the extent such persons are available within a reasonable area of recruitment. The Contractor will be responsible for demonstrating the steps it has taken in pursuance thereof, prior to a determination as to whether

the Contractor is in compliance with this Training Special Provision. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training, whether a member of a minority group or not.

No employee shall be employed as a trainee in any classification in which he or she has successfully completed a training course leading to journeyman status or in which he or she has been employed as a journeyman. The Contractor should satisfy this requirement by including appropriate questions in the employee application or by other suitable means. Regardless of the method used, the Contractor's records should document the findings in each case.

The minimum length and type of training for each classification will be as established in the training program selected by the Contractor and approved by the Illinois Department of Transportation and the Federal Highway Administration. The Illinois Department of Transportation and the Federal Highway Administration shall approve a program, if it is reasonably calculated to meet the equal employment opportunity obligations of the Contractor and to qualify the average trainee for journeyman status in the classification concerned by the end of the training period. Furthermore, apprenticeship programs registered with the U.S. Department of Labor, Bureau of Apprenticeship and Training, or with a State apprenticeship agency recognized by the Bureau and training programs approved by not necessarily sponsored by the U.S. Department of Labor Employment Training Administration shall also be considered acceptable provided it is being administered in a manner consistent with the equal employment obligations of Federal-aid highway construction contracts. Approval or acceptance of a training program shall be obtained from the State prior to commencing work on the classification covered by the program. It is the intention of these provisions that training is to be provided in the construction crafts rather than clerk-typists or secretarial-type positions. Training is permissible in lower level management positions such as office engineers, estimators, timekeepers, etc., where the training is oriented toward construction applications. Training in the laborer classification may be permitted provided that significant and meaningful training is provided and approved by the Illinois Department of Transportation and the Federal Highway Administration. Some offsite training is permissible as long as the training is an integral part of an approved training program and does not comprise a significant part of the overall training.

Except as otherwise noted below, the Contractor will be reimbursed 80 cents per hour of training given an employee on this contract in accordance with an approved training program. As approved by the Engineer, reimbursement will be made for training of persons in excess of the number specified herein. This reimbursement will be made even though the Contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the Contractor from receiving other reimbursement. Reimbursement for offsite training indicated above may only be made to the Contractor where he does one or more of the following and the trainees are concurrently employed on a Federal-aid project; contributes to the cost of the training, provides the instruction to the trainee or pays the trainee's wages during the offsite training period.

No payment shall be made to the Contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyman, is caused by the Contractor and evidences a lack of good faith on the part of the Contractor in meeting the requirement of this Training Special Provision. It is normally expected that a trainee will begin his training on the project as soon as feasible after start of work utilizing the skill involved and remain on the project as long as training opportunities exist in his work classification or until he has completed his training program.

It is not required that all trainees be on board for the entire length of the contract. A Contractor will have fulfilled his responsibilities under this Training Special Provision if he has provided acceptable training to the number of trainees specified. The number trained shall be determined on the basis of the total number enrolled on the contract for a significant period.

Trainees will be paid at least 60 percent of the appropriate minimum journeyman's rate specified in the contract for the first half of the training period, 75 percent for the third quarter of the training period, and 90 percent for the last quarter of the training period, unless apprentices or trainees in an approved existing program are enrolled as trainees on this project. In that case, the appropriate rates approved by the Departments of Labor or Transportation in connection with the existing program shall apply to all trainees being trained for the same classification who are covered by this Training Special Provision.

The Contractor shall furnish the trainee a copy of the program he will follow in providing the training. The Contractor shall provide each trainee with a certification showing the type and length of training satisfactorily complete.

The Contractor shall provide for the maintenance of records and furnish periodic reports documenting its performance under this Training Special Provision.

For contracts with an awarded contract value of \$500,000 or more, the Contractor is required to comply with the Illinois Works Apprenticeship Initiative (30 ILCS 559/20-20 to 20-25) and all applicable administrative rules to the extent permitted by Section 20-20(g). For federally funded projects, the number of trainees to be trained under this contract, as stated in the Training Special Provisions, will be the established goal for the Illinois Works Apprenticeship Initiative 30 ILCS 559/20-20(g). The Contractor shall make a good faith effort to meet this goal. For federally funded projects, the Illinois Works Apprenticeship Initiative will be implemented using the FHWA approved OJT procedures. The Contractor must comply with the recordkeeping and reporting obligations of the Illinois Works Apprenticeship Initiative for the life of the project, including the certification as to whether the trainee/apprentice labor hour goals were met.

Method of Measurement. The unit of measurement is in hours.

Basis of Payment. This work will be paid for at the contract unit price of 80 cents per hour for TRAINEES. The estimated total number of hours, unit price, and total price have been included in the schedule of prices.

IDOT TRAINING PROGRAM GRADUATE ON-THE-JOB TRAINING SPECIAL PROVISION

Effective: August 1, 2012

Revised: February 2, 2017

In addition to the Contractor's equal employment opportunity (EEO) affirmative action efforts undertaken as required by this Contract, the Contractor is encouraged to participate in the incentive program described below to provide additional on-the-job training to certified graduates of the IDOT pre-apprenticeship training program, as outlined in this Special Provision.

IDOT funds, and various Illinois community colleges operate, pre-apprenticeship training programs throughout the State to provide training and skill-improvement opportunities to promote the increased employment of minority groups, disadvantaged persons and women in all aspects of the highway construction industry. The intent of this IDOT Pre-Apprenticeship Training Program Graduate (TPG) special provision (Special Provision) is to place these certified program graduates on the project site for this Contract in order to provide the graduates with meaningful on-the-job training. Pursuant to this Special Provision, the Contractor must make every reasonable effort to recruit and employ certified TPG trainees to the extent such individuals are available within a practicable distance of the project site.

Specifically, participation of the Contractor or its subcontractor in the Program entitles the participant to reimbursement for graduates' hourly wages at \$15.00 per hour per utilized TPG trainee, subject to the terms of this Special Provision. Reimbursement payment will be made even though the Contractor or subcontractor may also receive additional training program funds from other non-IDOT sources for other non-TPG trainees on the Contract, provided such other source does not specifically prohibit the Contractor or subcontractor from receiving reimbursement from another entity through another program, such as IDOT through the TPG program. With regard to any IDOT funded construction training program other than TPG, however, additional reimbursement for other IDOT programs will not be made beyond the TPG Program described in this Special Provision when the TPG Program is utilized.

No payment will be made to the Contractor if the Contractor or subcontractor fails to provide the required on-site training to TPG trainees, as solely determined by IDOT. A TPG trainee must begin training on the project as soon as the start of work that utilizes the relevant trade skill and the TPG trainee must remain on the project site through completion of the Contract, so long as training opportunities continue to exist in the relevant work classification. Should a TPG trainee's employment end in advance of the completion of the Contract, the Contractor must promptly notify the IDOT District EEO Officer for the Contract that the TPG's involvement in the Contract has ended. The Contractor must supply a written report for the reason the TPG trainee involvement terminated, the hours completed by the TPG trainee on the Contract, and the number of hours for which the incentive payment provided under this Special Provision will be, or has been claimed for the separated TPG trainee.

Finally, the Contractor must maintain all records it creates as a result of participation in the Program on the Contract, and furnish periodic written reports to the IDOT District EEO Officer that document its contractual performance under and compliance with this Special Provision. Finally, through participation in the Program and reimbursement of wages, the Contractor is not relieved of, and IDOT has not waived, the requirements of any federal or state labor or employment law applicable to TPG workers, including compliance with the Illinois Prevailing Wage Act.

Method of Measurement: The unit of measurement is in hours.

Basis of Payment: This work will be paid for at the contract unit price of \$15.00 per hour for each utilized certified TPG Program trainee (TRAINEES TRAINING PROGRAM GRADUATE). The estimated total number of hours, unit price, and total price must be included in the schedule of prices for the Contract submitted by Contractor prior to beginning work. The initial number of TPG trainees for which the incentive is available for this contract is 12.

The Department has contracted with several educational institutions to provide screening, tutoring and pre-training to individuals interested in working as a TPG trainee in various areas of common construction trade work. Only individuals who have successfully completed a Pre-Apprenticeship Training Program at these IDOT approved institutions are eligible to be TPG trainees. To obtain a list of institutions that can connect the Contractor with eligible TPG trainees, the Contractor may contact: HCCTP TPG Program Coordinator, Office of Business and Workforce Diversity (IDOT OBWD), Room 319, Illinois Department of Transportation, 2300 S. Dirksen Parkway, Springfield, Illinois 62764. Prior to commencing construction with the utilization of a TPG trainee, the Contractor must submit documentation to the IDOT District EEO Officer for the Contract that provides the names and contact information of the TPG trainee(s) to be trained in each selected work classification, proof that the TPG trainee(s) has successfully completed a Pre-Apprenticeship Training Program, proof that the TPG is in an Apprenticeship Training Program approved by the U.S. Department of Labor Bureau of Apprenticeship Training, and the start date for training in each of the applicable work classifications.

To receive payment, the Contractor must provide training opportunities aimed at developing a full journeyworker in the type of trade or job classification involved. During the course of performance of the Contract, the Contractor may seek approval from the IDOT District EEO Officer to employ additional eligible TPG trainees. In the event the Contractor subcontracts a portion of the contracted work, it must determine how many, if any, of the TPGs will be trained by the subcontractor. Though a subcontractor may conduct training, the Contractor retains the responsibility for meeting all requirements imposed by this Special Provision. The Contractor must also include this Special Provision in any subcontract where payment for contracted work performed by a TPG trainee will be passed on to a subcontractor.

Training through the Program is intended to move TPGs toward journeyman status, which is the primary objective of this Special Provision. Accordingly, the Contractor must make every effort to enroll TPG trainees by recruitment through the Program participant educational institutions to the extent eligible TPGs are available within a reasonable geographic area of the project. The Contractor is responsible for demonstrating, through documentation, the recruitment efforts it has undertaken prior to the determination by IDOT whether the Contractor is in compliance with this Special Provision, and therefore, entitled to the Training Program Graduate reimbursement of \$15.00 per hour.

Notwithstanding the on-the-job training requirement of this TPG Special Provision, some minimal off-site training is permissible as long as the offsite training is an integral part of the work of the contract, and does not compromise or conflict with the required on-site training that is central to the purpose of the Program. No individual may be employed as a TPG trainee in any work classification in which he/she has previously successfully completed a training program leading to journeyman status in any trade, or in which he/she has worked at a journeyman level or higher.

VEHICLE AND EQUIPMENT WARNING LIGHTS (BDE)

Effective: November 1, 2021

Revised: November 1, 2022

Add the following paragraph after the first paragraph of Article 701.08 of the Standard Specifications:

“The Contractor shall equip all vehicles and equipment with high-intensity oscillating, rotating, or flashing, amber or amber-and-white, warning lights which are visible from all directions. In accordance with 625 ILCS 5/12-215, the lights may only be in operation while the vehicle or equipment is engaged in construction operations.”

WOOD SIGN SUPPORT (BDE)

Effective: November 1, 2023

Add the following to Article 730.02 of the Standard Specifications:

“(c) Preservative Treatment 1007.12”

Revise the first paragraph of Article 730.03 of the Standard Specifications to read:

“ **730.03 General.** Wood sign supports shall be treated. When the 4 x 6 in. (100 x 150 mm) posts are used, they shall be modified to satisfy the breakaway requirements by drilling 1 1/2 in. (38 mm) diameter holes centered at 4 and 18 in. (100 and 450 mm) above the groundline and perpendicular to the centerline of the roadway.”

WORK ZONE TRAFFIC CONTROL DEVICES (BDE)

Effective: March 2, 2020

Revised: January 1, 2026

Add the following to Article 701.03 of the Standard Specifications:

“(q) Temporary Sign Supports 1106.02”

Revise Article 701.03(p) of the Standard Specifications to read:

“(p) Detectable Pedestrian Channelizing Barricades 1106.02(m)”

Revise the third paragraph of Article 701.14 of the Standard Specifications to read:

“For temporary sign supports, the Contractor shall provide a FHWA eligibility letter for each device used on the contract. The letter shall provide information for the set-up and use of the device as well as a detailed drawing of the device. The signs shall be supported within 20 degrees

of vertical. Weights used to stabilize signs shall be attached to the sign support per the manufacturer's specifications."

Revise the first paragraph of Article 701.15 of the Standard Specifications to read:

" **701.15 Traffic Control Devices.** For devices that must meet crashworthiness standards, the Contractor shall provide a manufacturer's self-certification or a FHWA eligibility letter for each Category 1 device and a FHWA eligibility letter for each Category 2 and Category 3 device used on the contract. The self-certification or letter shall provide information for the set-up and use of the device as well as a detailed drawing of the device."

Revise the first six paragraphs of Article 1106.02 of the Standard Specifications to read:

" **1106.02 Devices.** Work zone traffic control devices and combinations of devices shall meet crashworthiness standards for their respective categories. The categories are as follows.

Category 1 includes small, lightweight, channelizing and delineating devices that have been in common use for many years and are known to be crashworthy by crash testing of similar devices or years of demonstrable safe performance. These include cones, tubular markers, plastic drums, and delineators, with no attachments (e.g. lights). Category 1 devices shall be MASH compliant.

Category 2 includes devices that are not expected to produce significant vehicular velocity change but may otherwise be hazardous. These include vertical panels with lights, barricades, temporary sign supports, and Category 1 devices with attachments (e.g. drums with lights). Category 2 devices shall be MASH compliant.

Category 3 includes devices that are expected to cause significant velocity changes or other potentially harmful reactions to impacting vehicles. These include crash cushions (impact attenuators), truck mounted attenuators, and other devices not meeting the definitions of Category 1 or 2. Category 3 devices manufactured after December 31, 2019 shall be MASH compliant. Category 3 devices manufactured on or before December 31, 2019, and compliant with NCHRP 350, may be used on contracts let before December 31, 2029. Category 3 devices shall be crash tested for Test Level 3 or the test level specified.

Category 4 includes portable or trailer-mounted devices such as sign supports, speed feedback displays, arrow boards, changeable message signs, temporary traffic signals, and area lighting supports. It is preferable for Category 4 devices manufactured after December 31, 2019 to be MASH-16 compliant; however, there are currently no crash tested devices in this category, so it remains exempt from the NCHRP 350 or MASH compliance requirement.

For each type of device, when no more than one MASH compliant is available, an NCHRP 350 compliant device may be used, even if manufactured after December 31, 2019."

Revise the first paragraph of Section 1106.02(a) of the Standard Specifications to read:

"(a) Lights. Lights shall meet the requirements of Chapter 13 of the "Equipment and Materials Standards of the Institute of Transportation Engineers," 1998, Institute of Transportation

Engineers, and shall be visible on a clear night from a distance of 3000 ft (900 m). Lights are classified as follows.”

Revise Articles 1106.02(g), 1106.02(k), 1106.02(l), and 1106.02(m) of the Standard Specifications to read:

“(g) Truck Mounted/Trailer Mounted Attenuators. The attenuator shall be approved for use at Test Level 3. Test Level 2 may be used for normal posted speeds less than or equal to 45 mph.

(k) Temporary Water Filled Barrier. The water filled barrier shall be a lightweight plastic shell designed to accept water ballast and be on the Department’s qualified product list.

Shop drawings shall be furnished by the manufacturer and shall indicate the deflection of the barrier as determined by acceptance testing; the configuration of the barrier in that test; and the vehicle weight, velocity, and angle of impact of the deflection test. The Engineer shall be provided one copy of the shop drawings.

(l) Movable Traffic Barrier. The movable traffic barrier shall be on the Department’s qualified product list.

Shop drawings shall be furnished by the manufacturer and shall indicate the deflection of the barrier as determined by acceptance testing; the configuration of the barrier in that test; and the vehicle weight, velocity, and angle of impact of the deflection test. The Engineer shall be provided one copy of the shop drawings. The barrier shall be capable of being moved on and off the roadway on a daily basis.

(m) Detectable Pedestrian Channelizing Barricades. The top panel or handrail shall be continuous and there should be at least a 2 in. (50 mm) gap between the hand trailing edge and its support. When visible to vehicular traffic, the top rail shall have alternating white and orange retroreflective stripes sloping at 45 degrees. The bottom panel shall be continuous and have alternating white and orange retroreflective stripes sloping at 45 degrees. Barricade stripes shall be 6 in. (150 mm) in width. The predominant color for other barricade components shall be white, orange, or silver.”

PROJECT LABOR AGREEMENT

Effective: May 18, 2007

Revised: April 1, 2025

Description. The Illinois Project Labor Agreements Act, 30 ILCS 571, states that the State of Illinois has a compelling interest in awarding public works contracts so as to ensure the highest standards of quality and efficiency at the lowest responsible cost. A project labor agreement (PLA) is a form of pre-hire collective bargaining agreement covering all terms and conditions of employment on a specific project that is intended to support this compelling interest. It has been determined by the Department that a PLA is appropriate for the project that is the subject of this contract. The PLA document, provided below, only applies to the construction site for this contract. It is the policy of the Department on this contract, and all construction projects, to allow

all contractors and subcontractors to compete for contracts and subcontracts without regard to whether they are otherwise parties to collective bargaining agreements.

The Department reserves the right to rescind the PLA requirement from this project in the event FHWA disapproves of the inclusion of the PLA terms for this project. The contractor, by bidding, agrees that any rescission of the PLA requirement shall not constitute grounds for the withdrawal of its bid and further agrees to remove the PLA requirement from this contract upon notice from the Department should such be necessary at a later date.

Execution of Letter of Assent. A copy of the PLA applicable to this project is included as part of this special provision. As a condition of the award of the contract, the successful bidder and each of its subcontractors shall execute a "Contractor Letter of Assent", in the form attached to the PLA as Exhibit A. The successful bidder shall submit a Subcontractor's Contractor Letter of Assent to the Department prior to the subcontractor's performance of work on the project. Upon request, copies of the applicable collective bargaining agreements will be provided by the appropriate signatory labor organization at the pre-job conference.

Quarterly Reporting. Section 37 of the Illinois Project Labor Agreements Act requires the Department to submit quarterly reports regarding the number of minorities and females employed under PLAs. To assist in this reporting effort, the Contractor shall provide a quarterly workforce participation report for all minority and female employees working under the PLA of this contract. The data shall be reported on Construction Form BC 820, Project Labor Agreement (PLA) Workforce Participation Quarterly Reporting Form available on the Department's website <https://idot.illinois.gov/content/dam/soi/en/web/idot/documents/idot-forms/bc/bc-820.pdf>.

The report shall be submitted no later than the 15th of the month following the end of each quarter (i.e., April 15 for the January – March reporting period). The form shall be emailed to DOT.PLA.Reporting@illinois.gov or faxed to (217) 524-4922.

Any costs associated with complying with this provision shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed.

Illinois Department of Transportation
PROJECT LABOR AGREEMENT

This Project Labor Agreement (“PLA” or “Agreement”) is entered into this_____ day of

_____, 2024, by and between the Illinois Department of Transportation (“IDOT” or “Department”) in its proprietary capacity, and each relevant Illinois AFL-CIO Building Trades signatory hereto as determined by the Illinois AFL-CIO Statewide Project Labor Agreement Committee on behalf of each of its affiliated members (individually and collectively, the “Unions”). This PLA shall apply to Construction Work (as defined herein) to be performed by IDOT’s Prime Contractor and each of its subcontractors of whatever tier (“Subcontractor” or “Subcontractors”) on Contract No. (hereinafter, the “Project”).

ARTICLE 1 - INTENT AND PURPOSES

- 1.1 This PLA is entered into in accordance with the Project Labor Agreement Act (“Act”, 30 ILCS 571). It is mutually understood and agreed that the terms and conditions of this PLA are intended to promote the public interest in obtaining timely and economical completion of the Project by encouraging productive and efficient construction operations; by establishing a spirit of harmony and cooperation among the parties; and by providing for peaceful and prompt settlement of any and all labor grievances or jurisdictional disputes of any kind without strikes, lockouts, slowdowns, delays, or other disruptions to the prosecution of the work. The parties acknowledge the obligations of the Contractors and Subcontractors to comply with the provisions of the Act. The parties will work with the Contractors and Subcontractors within the parameters of other statutory and regulatory requirements to implement the Act’s goals and objectives.
- 1.2 As a condition of the award of the contract for performance of work on the Project, IDOT’s Prime Contractor and each of its Subcontractors shall execute a “Contractor Letter of Assent”, in the form attached hereto as Exhibit A, prior to commencing Construction Work on the Project. The Contractor shall submit a Subcontractor’s Contractor Letter of Assent to the Department prior to the Subcontractor’s performance of Construction Work on the Project. Upon request copies of the applicable collective bargaining agreements will be provided by the appropriate signatory labor organization consistent with this Agreement and at the pre-job conference referenced in Article III, Section 3.1.

- 1.3 Each Union affiliate and separate local representing workers engaged in Construction Work on the Project in accordance with this PLA are bound to this agreement by the Illinois AFL-CIO Statewide Project Labor Agreement Committee which is the central committee established with full authority to negotiate and sign PLAs with the State on behalf of all respective crafts. Upon their signing the Contractor Letter of Assent, the Prime Contractor, each Subcontractor, and the individual Unions shall thereafter be deemed a party to this PLA. No party signatory to this PLA shall, contract or subcontract, nor permit any other person, firm, company, or entity to contract or subcontract for the performance of Construction Work for the Project to any person, firm, company, or entity that does not agree in writing to become bound for the term of this Project by the terms of this PLA prior to commencing such work and to the applicable area-wide collective bargaining agreement(s) with the Union(s) signatory hereto.
- 1.4 It is understood that the Prime Contractor(s) and each Subcontractor will be considered and accepted by the Unions as separate employers for the purposes of collective bargaining, and it is further agreed that the employees working under this PLA shall constitute a bargaining unit separate and distinct from all others. The parties hereto also agree that this PLA shall be applicable solely with respect to this Project, and shall have no bearing on the interpretation of any other collective bargaining agreement or as to the recognition of any bargaining unit other than for the specific purposes of this Project.
- 1.5 In the event of a variance or conflict, whether explicit or implicit, between the terms and conditions of this PLA and the provisions of any other applicable national, area, or local collective bargaining agreement, the terms and conditions of this PLA shall supersede and control. For any work performed under the NTL Articles of Agreement, the National Stack/Chimney Agreement, the National Cooling Tower Agreement, the National Agreement of the International Union of Elevator Constructors, and for any instrument calibration work and loop checking performed under the UA/IBEW Joint National Agreement for Instrument and Control Systems Technicians, the preceding sentence shall apply only with respect to Articles I, II, V, VI, and VII.

- 1.6 Subject to the provisions of paragraph 1.5 of this Article, it is the parties' intent to respect the provisions of any other collective bargaining agreements that may now or hereafter pertain, whether between the Prime Contractor and one or more of the Unions or between a Subcontractor and one or more of the Unions. Accordingly, except and to the extent of any contrary provision set forth in this PLA, the Prime Contractor and each of its Subcontractors agrees to be bound and abide by the terms of the following in order of precedence: (a) the applicable collective bargaining agreement between the Prime Contractor and one or more of the Unions made signatory hereto; (b) the applicable collective bargaining agreement between a Subcontractor and one or more of the Unions made signatory hereto; or (c) the current applicable area collective bargaining agreement for the relevant Union that is the agreement certified by the Illinois Department of Labor for purposes of establishing the Prevailing Wage applicable to the Project. The Union will provide copies of the applicable collective bargaining agreements pursuant to part (c) of the preceding sentence to the Prime Contractor. Assignments by the Contractors or Subcontractors amongst the trades shall be consistent with area practices; in the event of unresolved disagreements as to the propriety of such assignments, the provisions of Article VI shall apply.
- 1.7 Subject to the limitations of paragraphs 1.4 to 1.6 of this Article, the terms of each applicable collective bargaining agreement as determined in accordance with paragraph 1.6 are incorporated herein by reference, and the terms of this PLA shall be deemed incorporated into such other applicable collective bargaining agreements only for purposes of their application to the Project.
- 1.8 To the extent necessary to comply with the requirements of any fringe benefit fund to which the Prime Contractor or Subcontractor is required to contribute under the terms of an applicable collective bargaining agreement pursuant to the preceding paragraph, the Prime Contractor or Subcontractor shall execute all "Participation Agreements" as may be reasonably required by the Union to accomplish such purpose; provided, however, that such Participation Agreements shall, when applicable to the Prime Contractor or Subcontractor solely as a result of this PLA, be amended as reasonably necessary to reflect such fact. Upon written notice in the form of a lien of a Contractor's or Subcontractor's delinquency from any applicable fringe benefit fund, IDOT will withhold from the Contractor's periodic pay request an amount sufficient to extinguish any delinquency obligation of the Contractor or Subcontractor arising out of the Project.
- 1.9 In the event that the applicable collective bargaining agreement between a Prime Contractor and the Union or between the Subcontractor and the Union expires prior to the completion of this Project, the expired applicable contract's terms will be maintained until a new applicable collective bargaining agreement is ratified. The wages and fringe benefits included in any new applicable collective bargaining agreement will apply on and after the effective date of the newly negotiated collective bargaining agreement, except to the extent wage and fringe benefit retroactivity is specifically agreed upon by the relevant bargaining parties.

ARTICLE II – APPLICABILITY, RECOGNITION, AND COMMITMENTS

- 2.1 The term Construction Work as used herein shall include all “construction, demolition, rehabilitation, renovation, or repair” work performed by a “laborer or mechanic” at the “site of the work” for the purpose of “building” the specific structures and improvements that constitute the Project. Terms appearing within quotation marks in the preceding sentence shall have the meaning ascribed to them pursuant to 29 CFR Part 5 and Illinois labor laws.
- 2.2 By executing the Letters of Assent, Prime Contractor and each of its Subcontractors recognizes the Unions signatory to this PLA as the sole and exclusive bargaining representatives for their craft employees employed on the jobsite for this Project. Unions who are signatory to this PLA will have recognition on the Project for their craft.
- 2.3 The Prime Contractor and each of its Subcontractors retains and shall be permitted to exercise full and exclusive authority and responsibility for the management of its operations, except as expressly limited by the terms of this PLA or by the terms and conditions of the applicable collective bargaining agreement.
- 2.4 Except to the extent contrary to an express provision of the relevant collective bargaining agreement, equipment or materials used in the Project may be pre-assembled or pre-fabricated, and there shall be no refusal by the Union to handle, transport, install, or connect such equipment or materials. Equipment or materials delivered to the job-site will be unloaded and handled promptly without regard to potential jurisdictional disputes; any such disputes shall be handled in accordance with the provisions of this PLA.
- 2.5 The parties are mutually committed to promoting a safe working environment for all personnel at the job-site. It shall be the responsibility of each employer to which this PLA applies to provide and maintain safe working conditions for its employees, and to comply with all applicable federal, state, and local health and safety laws and regulations.
- 2.6 The use or furnishing of alcohol or drugs and the conduct of any other illegal activity at the job-site is strictly prohibited. The parties shall take every practical measure consistent with the terms of applicable collective bargaining agreements to ensure that the job-site is free of alcohol and drugs.
- 2.7 All parties to this PLA agree that they will not discriminate against any employee based on race, creed, religion, color, national origin, union activity, age, gender or sexual orientation and shall comply with all applicable federal, state, and local laws.

- 2.8 In accordance with the Act and to promote diversity in employment, IDOT will establish, in cooperation with the other parties, the apprenticeship hours which are to be performed by minorities and females on the Project. IDOT shall consider the total hours to be performed by these underrepresented groups, as a percentage of the workforce, and create aspirational goals for each Project, based on the level of underutilization for the service area of the Project (together "Project Employment Objectives"). IDOT shall provide a quarterly report regarding the racial and gender composition of the workforce on the Project.

Persons currently lacking qualifications to enter apprenticeship programs will have the opportunity to obtain skills through basic training programs as have been established by the Department. The parties will endeavor to support such training programs to allow participants to obtain the requisite qualifications for the Project Employment Objectives.

The parties agree that all Contractors and Subcontractors working on the Project shall be encouraged to utilize the maximum number of apprentices as permitted under the terms of the applicable collective bargaining agreements to realize the Project Employment Objectives.

The Unions shall assist the Contractor and each Subcontractor in efforts to satisfy Project Employment Objectives. A Contractor or Subcontractor may request from a Union specific categories of workers necessary to satisfy Project Employment Objectives. The application of this section shall be consistent with all local Union collective bargaining agreements, and the hiring hall rules and regulations established for the hiring of personnel, as well as the apprenticeship standards set forth by each individual Union.

- 2.9 The parties hereto agree that engineering consultants and materials testing employees, to the extent subject to the terms of this PLA, shall be fully expected to objectively and responsibly perform their duties and obligations owed to the Department without regard to the potential union affiliation of such employees or of other employees on the Project.
- 2.10 This Agreement shall not apply to IDOT employees or employees of any other governmental entity.

ARTICLE III - ADMINISTRATION OF AGREEMENT

- 3.1 In order to assure that all parties have a clear understanding of the PLA, and to promote harmony, at the request of the Unions a post-award pre-job conference will be held among the Prime Contractor, all Subcontractors and Union representatives prior to the start of any Construction Work on the Project. No later than the conclusion of such pre-job conference, the parties shall, among other matters, provide to one another contact information for their respective representatives (including name, address, phone number, facsimile number, e-mail). Nothing herein shall be construed to limit the right of the Department to discuss or explain the purpose and intent of this PLA with prospective bidders or other interested parties prior to or following its award of the job.
- 3.2 Representatives of the Prime Contractor and the Unions shall meet as often as reasonably necessary following award until completion of the Project to assure the effective implementation of this PLA.
- 3.3 Any notice contemplated under Article VI and VII of this Agreement to a signatory labor organization shall be made in writing to the Local Union with copies to the local union's International Representative.

ARTICLE IV - HOURS OF WORK AND GENERAL CONDITIONS

- 4.1 The standard work day and work week for Construction Work on the Project shall be consistent with the respective collective bargaining agreements. In the event Project site or other job conditions dictate a change in the established starting time and/or a staggered lunch period for portions of the Project or for specific crafts, the Prime Contractor, relevant Subcontractors and business managers of the specific crafts involved shall confer and mutually agree to such changes as appropriate. If proposed work schedule changes cannot be mutually agreed upon between the parties, the hours fixed at the time of the pre-job meeting shall prevail.
- 4.2 Shift work may be established and directed by the Prime Contractor or relevant Subcontractor as reasonably necessary or appropriate to fulfill the terms of its contract with the Department. If used, shift hours, rates and conditions shall be as provided in the applicable collective bargaining agreement.
- 4.3 The parties agree that chronic and/or unexcused absenteeism is undesirable and must be controlled in accordance with procedures established by the applicable collective bargaining agreement. Any employee disciplined for absenteeism in accordance with such procedures shall be suspended from all work on the Project for not less than the maximum period permitted under the applicable collective bargaining agreement.

- 4.4 Except as may be otherwise expressly provided by the applicable collective bargaining agreement, employment begins and ends at the Project site; employees shall be at their place of work at the starting time; and employees shall remain at their place of work until quitting time.
- 4.5 Except as may be otherwise expressly provided by the applicable collective bargaining agreement, there shall be no limit on production by workmen, no restrictions on the full use of tools or equipment, and no restrictions on efficient use of manpower or techniques of construction other than as may be required by safety regulations.
- 4.6 The parties recognize that specialized or unusual equipment may be installed on the Project. In such cases, the Union recognizes the right of the Prime Contractor or Subcontractor to involve the equipment supplier or vendor's personnel in supervising the setting up of the equipment, making modifications and final alignment, and performing similar activities that may be reasonably necessary prior to and during the start-up procedure in order to protect factory warranties. The Prime Contractor or Subcontractor shall notify the Union representatives in advance of any work at the job-site by such vendor personnel in order to promote a harmonious relationship between the equipment vendor's personnel and other Project employees.
- 4.7 For the purpose of promoting full and effective implementation of this PLA, authorized Union representatives shall have access to the Project job-site during scheduled work hours. Such access shall be conditioned upon adherence to all reasonable visitor and security rules of general applicability that may be established for the Project site at the pre-job conference or from time to time thereafter.

ARTICLE V – GRIEVANCE PROCEDURES FOR DISPUTES ARISING UNDER A PARTICULAR COLLECTIVE BARGAINING AGREEMENT

- 5.1 In the event a dispute arises under a particular collective bargaining agreement specifically not including jurisdictional disputes referenced in Article VI below, said dispute shall be resolved by the Grievance/Arbitration procedure of the applicable collective bargaining agreement. The resulting determination from this process shall be final and binding on all parties bound to its process.
- 5.2 Employers covered under this Agreement shall have the right to discharge or discipline any employee who violates the provisions of this Agreement. Such discharge or discipline by a contractor or subcontractor shall be subject to Grievance/Arbitration procedure of the applicable collective bargaining agreement only as to the fact of such violation of this agreement. If such fact is established, the penalty imposed shall not be disturbed. Work at the Project site shall continue without disruption or hindrance of any kind as a result of a Grievance/Arbitration procedure under this Article.

- 5.3 In the event there is a deadlock in the foregoing procedure, the parties agree that the matter shall be submitted to arbitration for the selection and decision of an Arbitrator governed under paragraph 6.8.

ARTICLE VI –DISPUTES: GENERAL PRINCIPLES

- 6.1 This Agreement is entered into to prevent strikes, lost time, lockouts and to facilitate the peaceful adjustment of jurisdictional disputes in the building and construction industry and to prevent waste and unnecessary avoidable delays and expense, and for the further purpose of at all times securing for the employer sufficient skilled workers.
- 6.2 A panel of Permanent Arbitrators are attached as addendum (A) to this agreement. By mutual agreement between IDOT and the Unions, the parties can open this section of the agreement as needed to make changes to the list of permanent arbitrators.

The arbitrator is not authorized to award back pay or any other damages for a miss assignment of work. Nor may any party bring an independent action for back pay or any other damages, based upon a decision of an arbitrator.

- 6.3 The PLA Jurisdictional Dispute Resolution Process ("Process") sets forth the procedures below to resolve jurisdictional disputes between and among Contractors, Subcontractors, and Unions engaged in the building and construction industry. Further, the Process will be followed for any grievance or dispute arising out of the interpretation or application of this PLA by the parties except for the prohibition on attorneys contained in 6.11. All decisions made through the Process are final and binding upon all parties.

DISPUTE PROCESS

- 6.4 Administrative functions under the Process shall be performed through the offices of the President and/or Secretary-Treasurer of the Illinois State Federation of Labor, or their designated representative, called the Administrator. In no event shall any officer, employee, agent, attorney, or other representative of the Illinois Federation of Labor, AFL- CIO be subject to any subpoena to appear or testify at any jurisdictional dispute hearing.
- 6.5 There shall be no abandonment of work during any case participating in this Process or in violation of the arbitration decision. All parties to this Process release the Illinois State Federation of Labor ("Federation") from any liability arising from its action or inaction and covenant not to sue the Federation, nor its officers, employees, agents or attorneys.

- 6.6 In the event of a dispute relating to trade or work jurisdiction, all parties, including the employers, Contractors or Subcontractors, agree that a final and binding resolution of the dispute shall be resolved as follows:
- (a) Representatives of the affected trades and the Contractor or Subcontractor shall meet on the job site within two (2) business days after receiving written notice in an effort to resolve the dispute. (In the event there is a dispute between local unions affiliated with the same International Union, the decision of the General President, or his/her designee, as the internal jurisdictional authority of that International Union, shall constitute a final and binding decision and determination as to the jurisdiction of work.)
 - (b) If no settlement is achieved subsequent to the preceding Paragraph, the matter shall be referred to the local area Building & Construction Trades Council, which shall meet with the affected trades within two (2) business days subsequent to receiving written notice. In the event the parties do not wish to avail themselves of the local Building & Construction Trades Council, the parties may elect to invoke the services of their respective International Representatives with no extension of the time limitations. An agreement reached at this Step shall be final and binding upon all parties.
 - (c) If no settlement agreement is reached during the proceedings contemplated by Paragraphs "a" or "b" above, the matter shall be immediately referred to the Illinois Jurisdictional Dispute Process for final and binding resolution of said dispute. Said referral submission shall be in writing and served upon the Illinois State Federation of Labor, or the Administrator, pursuant to paragraph 6.4 of this agreement. The Administrator shall, within three (3) days, provide for the selection of an available Arbitrator to hear said dispute within this time period. Upon good cause shown and determined by the Administrator, an additional three (3) day extension for said hearing shall be granted at the sole discretion of the Administrator. Only upon mutual agreement of all parties may the Administrator extend the hearing for a period in excess of the time frames contemplated under this Paragraph. Business days are defined as Monday through Friday, excluding contract holidays.
- 6.7 The primary concern of the Process shall be the adjustment of jurisdictional disputes arising out of the Project. A sufficient number of Arbitrators shall be selected from list of approved Arbitrators as referenced Sec. 6.2 and shall be assigned per Sec. 6.8. Decisions shall be only for the Project and shall become effective immediately upon issuance and complied with by all parties. The authority of the Arbitrator shall be restricted and limited specifically to the terms and provisions of Article VI and generally to this Agreement as a whole.

- 6.8 Arbitrator chosen shall be randomly selected based on the list of Arbitrators in Sec. 6.2 and geographical location of the jurisdictional dispute and upon his/her availability, and ability to conduct a Hearing within two (2) business days of said notice. The Arbitrator may issue a “bench” decision immediately following the Hearing or he/she may elect to only issue a written decision, said decision must be issued within two (2) business days subsequent to the completion of the Hearing. Copies of all notices, pleadings, supporting memoranda, decisions, etc. shall be provided to all disputing parties and the Illinois State Federation of Labor.

Any written decision shall be in accordance with this Process and shall be final and binding upon all parties to the dispute and may be a “short form” decision. Fees and costs of the arbitrator shall be divided evenly between the contesting parties except that any party wishing a full opinion and decision beyond the short form decision shall bear the reasonable fees and costs of such full opinion. The decision of the Arbitrator shall be final and binding upon the parties hereto, their members, and affiliates.

In cases of jurisdictional disputes or other disputes between a signatory labor organization and another labor organization, both of which is an affiliate or member of the same International Union, the matter or dispute shall be settled in the manner set forth by their International Constitution and/or as determined by the International Union’s General President whose decision shall be final and binding upon all parties. In no event shall there be an abandonment of work.

- 6.9 In rendering a decision, the Arbitrator shall determine:
- (a) First, whether a previous agreement of record or applicable agreement, including a disclaimer agreement, between National or International Unions to the dispute or agreements between local unions involved in the dispute, governs;
 - (b) Only if the Arbitrator finds that the dispute is not covered by an appropriate or applicable agreement of record or agreement between the crafts to the dispute, he shall then consider the established trade practice in the industry and prevailing practice in the locality. Where there is a previous decision of record governing the case, the Arbitrator shall give equal weight to such decision of record, unless the prevailing practice in the locality in the past ten years favors one craft. In that case, the Arbitrator shall base his decision on the prevailing practice in the locality. Except, that if the Arbitrator finds that a craft has improperly obtained the prevailing practice in the locality through raiding, the undercutting of wages or by the use of vertical agreements, the Arbitrator shall rely on the decision of record and established trade practice in the industry rather than the prevailing practice in the locality; and,

(c) Only if none of the above criteria is found to exist, the Arbitrator shall then consider that because efficiency, cost or continuity and good management are essential to the well being of the industry, the interests of the consumer or the past practices of the employer shall not be ignored.

(d) The arbitrator is not authorized to award back pay or any other damages for a mis-assignment of work. Nor may any party bring an independent action for back pay or any other damages, based upon a decision of an arbitrator.

6.10 The Arbitrator shall set forth the basis for his/her decision and shall explain his/her findings regarding the applicability of the above criteria. If lower ranked criteria are relied upon, the Arbitrator shall explain why the higher-ranked criteria were not deemed applicable. The Arbitrator's decision shall only apply to the Project. Agreements of Record, for other PLA projects, are applicable only to those parties signatory to such agreements. Decisions of Record are those that were either attested to by the former Impartial Jurisdictional Disputes Board or adopted by the National Arbitration Panel.

6.11 All interested parties, as determined by the Arbitrator, shall be entitled to make presentations to the Arbitrator. Any interested labor organization affiliated to the PLA Committee and party present at the Hearing, whether making a presentation or not, by such presence shall be deemed to accept the jurisdiction of the Arbitrator and to agree to be bound by its decision. In addition to the representative of the local labor organization, a representative of the labor organization's International Union may appear on behalf of the parties. Each party is responsible for arranging for its witnesses. In the event an Arbitrator's subpoena is required, the party requiring said subpoena shall prepare the subpoena for the Arbitrator to execute. Service of the subpoena upon any witness shall be the responsibility of the issuing party.

Attorneys shall not be permitted to attend or participate in any portion of a Hearing.

The parties are encouraged to determine, prior to Hearing, documentary evidence which may be presented to the Arbitrator on a joint basis.

6.12 The Order of Presentation in all Hearings before an Arbitrator shall be

- I. Identification and Stipulation of the Parties
- II. Unions(s) claiming the disputed work presents its case
- III. Union(s) assigned the disputed work presents its case
- IV. Employer assigning the disputed work presents its case
- V. Evidence from other interested parties (i.e., general contractor, project manager, owner)
- VI. Rebuttal by union(s) claiming the disputed work
- VII. Additional submissions permitted and requested by Arbitrator
- VIII. Closing arguments by the parties

- 6.13 All parties bound to the provisions of this Process hereby release the Illinois State Federation of Labor and IDOT, their respective officers, agents, employees or designated representatives, specifically including any Arbitrator participating in said Process, from any and all liability or claim, of whatsoever nature, and specifically incorporating the protections provided in the Illinois Arbitration Act, as amended from time to time.
- 6.14 The Process, as an arbitration panel, nor its Administrator, shall have any authority to undertake any action to enforce its decision(s). Rather, it shall be the responsibility of the prevailing party to seek appropriate enforcement of a decision, including findings, orders or awards of the Arbitrator or Administrator determining non-compliance with a prior award or decision.
- 6.15 If at any time there is a question as to the jurisdiction of the Illinois Jurisdictional Dispute Resolution Process, the primary responsibility for any determination of the arbitrability of a dispute and the jurisdiction of the Arbitrator shall be borne by the party requesting the Arbitrator to hear the underlying jurisdictional dispute. The affected party or parties may proceed before the Arbitrator even in the absence or one or more stipulated parties with the issue of jurisdiction as an additional item to be decided by the Arbitrator. The Administrator may participate in proceedings seeking a declaration or determination that the underlying dispute is subject to the jurisdiction and process of the Illinois Jurisdictional Dispute Resolution Process. In any such proceedings, the non-prevailing party and/or the party challenging the jurisdiction of the Illinois Jurisdictional Dispute Resolution Process shall bear all the costs, expenses and attorneys' fees incurred by the Illinois Jurisdictional Dispute Resolution Process and/or its Administrator in establishing its jurisdiction.

ARTICLE VII - WORK STOPPAGES AND LOCKOUTS

- 7.1 During the term of this PLA, no Union or any of its members, officers, stewards, employees, agents or representatives shall instigate, support, sanction, maintain, or participate in any strike, picketing, walkout, work stoppage, slow down or other activity that interferes with the routine and timely prosecution of work at the Project site or at any other contractor's or supplier's facility that is necessary to performance of work at the Project site. Hand billing at the Project site during the designated lunch period and before commencement or following conclusion of the established standard workday shall not, in itself, be deemed an activity that interferes with the routine and timely prosecution of work on the Project.

7.2 Should any activity prohibited by paragraph 7.1 of this Article occur, the Union shall undertake all steps reasonably necessary to promptly end such prohibited activities.

7.2.A No Union complying with its obligations under this Article shall be liable for acts of employees for which it has no responsibility or for the unauthorized acts of employees it represents. Any employee who participates or encourages any activity prohibited by paragraph 7.1 shall be immediately suspended from all work on the Project for a period equal to the greater of (a) 60 days; or (b) the maximum disciplinary period allowed under the applicable collective bargaining agreement for engaging in comparable unauthorized or prohibited activity.

7.2.B Neither the PLA Committee nor its affiliates shall be liable for acts of employees for which it has no responsibility. The principal officer or officers of the PLA Committee will immediately instruct, order and use the best efforts of his office to cause the affiliated union or unions to cease any violations of this Article. The PLA Committee in its compliance with this obligation shall not be liable for acts of its affiliates. The principal officer or officers of any involved affiliate will immediately instruct, order or use the best effort of his office to cause the employees the union represents to cease any violations of this Article. A union complying with this obligation shall not be liable for unauthorized acts of employees it represents. The failure of the Contractor to exercise its rights in any instance shall not be deemed a waiver of its rights in any other instance.

During the term of this PLA, the Prime Contractor and its Subcontractors shall not engage in any lockout at the Project site of employees covered by this Agreement.

7.3 Upon notification of violations of this Article, the principal officer or officers of the local area Building and Construction Trades Council, and the Illinois AFL-CIO Statewide Project Labor Agreement Committee as appropriate, will immediately instruct, order and use their best efforts to cause the affiliated union or unions to cease any violations of this Article. A Trades Council and the Committee otherwise in compliance with the obligations under this paragraph shall not be liable for unauthorized acts of its affiliates.

7.4 In the event that activities in violation of this Article are not immediately halted through the efforts of the parties, any aggrieved party may invoke the special arbitration provisions set forth in paragraph 7.5 of this Article.

- 7.5 Upon written notice to the other involved parties by the most expeditious means available, any aggrieved party may institute the following special arbitration procedure when a breach of this Article is alleged:
- 7.5.A The party invoking this procedure shall notify the individual designated as the Permanent Arbitrator pursuant to paragraph 6.8 of the nature of the alleged violation; such notice shall be by the most expeditious means possible. The initiating party may also furnish such additional factual information as may be reasonably necessary for the Permanent Arbitrator to understand the relevant circumstances. Copies of any written materials provided to the arbitrator shall also be contemporaneously provided by the most expeditious means possible to the party alleged to be in violation and to all other involved parties.
- 7.5.B Upon receipt of said notice the Permanent Arbitrator shall set and hold a hearing within twenty-four (24) hours if it is contended the violation is ongoing, but not before twenty-four (24) hours after the written notice to all parties involved as required above.
- 7.5.C The Permanent Arbitrator shall notify the parties by facsimile or any other effective written means, of the place and time chosen by the Permanent Arbitrator for this hearing. Said hearing shall be completed in one session. A failure of any party or parties to attend said hearing shall not delay the hearing of evidence or issuance of an Award by the Permanent Arbitrator.
- 7.5.D The sole issue at the hearing shall be whether a violation of this Article has, in fact, occurred. An Award shall be issued in writing within three (3) hours after the close of the hearing, and may be issued without a written opinion. If any party desires a written opinion, one shall be issued within fifteen (15) days, but its issuance shall not delay compliance with, or enforcement of, the Award. The Permanent Arbitrator may order cessation of the violation of this Article, and such Award shall be served on all parties by hand or registered mail upon issuance.
- 7.5.E Such Award may be enforced by any court of competent jurisdiction upon the filing of the Award and such other relevant documents as may be required. Facsimile or other hardcopy written notice of the filing of such enforcement proceedings shall be given to the other relevant parties. In a proceeding to obtain a temporary order enforcing the Permanent Arbitrator's Award as issued under this Article, all parties waive the right to a hearing and agree that such proceedings may be ex parte. Such agreement does not waive any party's right to participate in a hearing for a final order of enforcement. The Court's order or orders enforcing the Permanent Arbitrator's Award shall be served on all parties by hand or by delivery to their last known address or by registered mail.

- 7.6 Individuals found to have violated the provisions of this Article are subject to immediate termination. In addition, IDOT reserves the right to terminate this PLA as to any party found to have violated the provisions of this Article.
- 7.7 Any rights created by statute or law governing arbitration proceedings inconsistent with the above procedure or which interfere with compliance therewith are hereby waived by parties to whom they accrue.
- 7.8 The fees and expenses of the Permanent Arbitrator shall be borne by the party or parties found in violation, or in the event no violation is found, such fees and expenses shall be borne by the moving party.

ARTICLE VIII – TERMS OF AGREEMENT

- 8.1 If any Article or provision of this Agreement shall be declared invalid, inoperative or unenforceable by operation of law or by any of the above mentioned tribunals of competent jurisdiction, the remainder of this Agreement or the application of such Article or provision to persons or circumstances other than those as to which it has been held invalid, inoperative or unenforceable shall not be affected thereby.
- 8.2 This Agreement shall be in full force as of and from the date of the Notice of Award until the Project contract is closed.
- 8.3 This PLA may not be changed or modified except by the subsequent written agreement of the parties. All parties represent that they have the full legal authority to enter into this PLA. This PLA may be executed by the parties in one or more counterparts.
- 8.4 Any liability arising out of this PLA shall be several and not joint. IDOT shall not be liable to any person or other party for any violation of this PLA by any other party, and no Contractor or Union shall be liable for any violation of this PLA by any other Contractor or Union.
- 8.5 The failure or refusal of a party to exercise its rights hereunder in one or more instances shall not be deemed a waiver of any such rights in respect of a separate instance of the same or similar nature.

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Addendum A

IDOT Slate of Permanent Arbitrators

1. Bruce Feldacker
2. Thomas F. Gibbons
3. Edward J. Harrick
4. Brent L. Motchan
5. Robert Perkovich
6. Byron Yaffee
7. Glenn A. Zipp

Exhibit A - Contractor Letter of Assent

(Date)

To All Parties:

In accordance with the terms and conditions of the contract for Construction Work on [Contract No.], this Letter of Assent hereby confirms that the undersigned Prime Contractor or Subcontractor agrees to be bound by the terms and conditions of the Project Labor Agreement established and entered into by the Illinois Department of Transportation in connection with said Project.

It is the understanding and intent of the undersigned party that this Project Labor Agreement shall pertain only to the identified Project. In the event it is necessary for the undersigned party to become signatory to a collective bargaining agreement to which it is not otherwise a party in order that it may lawfully make certain required contributions to applicable fringe benefit funds, the undersigned party hereby expressly conditions its acceptance of and limits its participation in such collective bargaining agreement to its work on the Project.

(Authorized Company Officer)

(Company)

STORM WATER POLLUTION PREVENTION PLAN



Storm Water Pollution Prevention Plan

Route	Marked Route	Section Number
FAI Route I-80	Interstate 80	2017-057F
Project Number	County	Contract Number
C-91-129-25	Will	62F94

This plan has been prepared to comply with the provisions of the National Pollutant Discharge Elimination System (NPDES) Permit No. ILR10 (Permit ILR10), issued by the Illinois Environmental Protection Agency (IEPA) for storm water discharges from construction site activities.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Permittee Signature & Date

 12/31/25

SWPPP Notes

Preparing BDE 2342 (Storm Water Pollution Prevention Plan)

Guidance on preparing each section of BDE 2342 (Storm Water Pollution Prevention Plan) is found in Chapter 41 of the IDOT Bureau of Design and Environment (BDE) Manual, please consult this chapter during SWPPP preparation. Please note that the Illinois Environmental Protection Agency (IEPA) has 30 days to review the Notice of Intent (NOI) prior to project approval and any deficiencies can result in construction delays.

The Notice of Intent contains the following documents:

- BDE 2342 (Storm Water Pollution Prevention Plan)
- BDE 2342 A (Contractor Certification Statement)
- Erosion and Sediment Control Plan (See Section 63-4.09 of the BDE Manual)

Non-applicable information

If any section of the SWPPP is not applicable put "N/A" in box rather than leaving blank.

National Pollutant Discharge Elimination System (NPDES) Compliance

Description of Work: This work shall consist of those efforts necessary for compliance with the requirements of the Clean Water Act, Section 402 (NPDES), and the Illinois Environment Protection Act. This provision also provides the background information needed to comply with ILR10 and ILR40 permits for this project.

NPDES COMPLIANCE REQUIREMENTS

Part I: Site Description

1. Describe the project location; include latitude and longitude, section, town, and range.

The I-80 Chicago Street interchange bridge and roadway reconstruction project is located in the City of Joliet in Will County, Illinois. The limits of construction along I-80 begin just east of Water Street and ends just west of Hickory Creek. The limits of construction along Chicago Street begin just south of Patterson Road and end just north of 5th Avenue. I-80 and Chicago Street (within the project limits) are both under the jurisdiction of the Illinois Department of Transportation (IDOT). In addition, this project consists of the demolition and removal of buildings and other structures in the City of Joliet, adjacent to Interstate 80, between South Des Plaines Street on the west and Joliet Street on the east. (41° 30' 42.39" N, 88° 04' 55.49" W, T35N, R10E, S15, 16, 21, 22)

The design, installation, and maintenance of BMPs within the project limits are within an area where annual erosivity (R value) is less than or equal to 168. Erosivity is less than 5 in all two-week periods between October 12 and April 14, which would qualify for a construction rainfall erosivity waiver under the US Construction General Permit requirements. At these locations, erosivity is highest in spring to autumn, April 15 - October 11.

2. Describe the nature of the construction activity or demolition work.

This contract includes the replacement and widening of Interstate 80 between Water Street and Hickory Creek, the replacement of Chicago Street pavement between just south of Patterson Road and just north of 5th Avenue, removal of the existing interchange ramps, construction of new interchange ramps including the Ramp B runaround, construction of retaining walls, installation of noise abatement walls, and replacement of the I-80 bridges over Chicago Street, McDonough Street, Chicago St Ramp B, Burlington Northern Santa Fe railroad, Union Pacific railroad, and Gardner Road. Staged construction will be utilized to maintain traffic throughout construction. Seven maintenance of traffic (MOT) stages are anticipated.

The work activity also includes the demolition of existing buildings and other structures for 4 residential and/or commercial parcels. At each parcel, the removal work will include removal of any structure above and below the ground, including the main building frames, attached and detached buildings, and facilities. It will also include the removal of fences, sidewalks, driveways, utilities, and trees within the parcels' limits. The existing drainage pattern will be maintained. Proposed permanent seeding shown on the erosion control plans for the demolition sites will act as final stabilization unless disturbed by interchange reconstruction activities.

Drainage improvements include the construction of new storm sewer and culverts to drain the highway and interchange pavement and infield areas. New drainage ditches will be constructed due to the realignment of Chicago Street, realignment of the interchange ramps and the realignment and widening of Interstate 80. Two stormwater detention basins which are located in the Ramp AA and BB infields are being constructed to control stormwater runoff.

Erosion and Sediment Control measures include temporary ditch checks, temporary erosion control blanket, temporary seeding, mulch method 2, perimeter erosion barrier, culvert inlet protection, and inlet filters. Temporary ditch checks shall be utilized to protect existing drainage structures located in grass prior to commencing land disturbing activities. The erosion control plans show the erosion control devices to be installed and maintained during each stage of construction. Riprap is a permanent measure that will provide outlet protection at storm sewer and culvert outlets. The location for permanent seeding and stabilization is shown on the Landscape Plans.

3. Describe the intended sequence of major activities which disturb soils for major portions of the site (e.g. clearing, grubbing, excavation, grading, on-site or off-site stockpiling of soils, on-site or off-site storage of materials).

Staged construction is being utilized to maintain traffic during construction. The demolition of existing buildings within the proposed ROW, will consist of soil disturbing activities such as site clearing and debris removal, excavation, and soil compaction due to heavy equipment operations. This will be followed by implementation of stabilization measures that will be completed in a single stage without stockpiling or storage of materials. The design, installation, and maintenance of BMPs at these locations are in an area where the annual erosivity (R value) is less than or equal to 170.

Pre-Stage: Demolish and replace existing shoulders with temporary pavement to facilitate EB and WB I-80 MOT lane shifts, as well as ramp shifts, in the following stages. Demolish existing medians and replace with temporary pavement along Center Street and interchange Ramps CB and AD. Temporary pavement is also being constructed between Chicago Street and Ramp AC.

Stage 2A: Activities include removal of existing pavement and storm sewers, proposed roadway and embankment construction, temporary pavement construction, and storm sewer installation. Demolish and construct EB and WB inside lanes of the new I-80 bridge over Ramp B/Gardner Street. Demolish existing Chicago Street Ramps BC and CA. Construct temporary pavement to connect the raised profile of the newly constructed lanes of the I-80 bridge over Ramp B/Gardner Street to the existing I-80 profile for the EB and WB inside lanes. Construct Ramp B and Ramp B tie-ins to Chicago Street.

Stage 2B: Activities include removal of existing pavement and storm sewers, proposed roadway and embankment construction, temporary pavement construction, retaining wall construction, and storm sewer installation. Demolish and construct EB and WB outside lanes of the new I-80 bridge over Ramp B/Gardner Street. Construct temporary pavement to connect the raised profile of the newly constructed lanes of the I-80 bridge over Ramp B/Gardner Street to the existing I-80 profile for the EB and WB outside lanes. Construct temporary pavement at the west end of the contract to facilitate WB I-80 crossover in the following stage. Demolish existing Chicago Street ramps AC and DB. Construct Ramp BB, Ramp C from STA 3+00 to 17+60, the detention pond located in the Ramp BB infield, the intersection of Ramp B and Chicago St, and WB I-80 from STA 60+03.77 to STA 68+00. Construct retaining wall on the side of Richards St Ramp D. Continue construction of Ramp B and Ramp B tie-ins to Chicago Street.

Stage 3: Activities include removal of existing pavement and storm sewers, proposed roadway and embankment construction, temporary pavement construction, retaining wall construction, and storm sewer installation. Demolish WB I-80 lanes west of STA 709+40, the existing WB I-80 bridge over Chicago Street, NB/SB Chicago Street between the Ramp B/Chicago St Runaround, Chicago Ramp AD, and NB Chicago Street from Patterson Road to south of Ramp B/Chicago St Runaround. Construct WB I-80 pavement from STA 60+03.77 to STA 709+40. Construct NB/SB Chicago Street between the Ramp B/Chicago St Runaround, NB Chicago Street from Patterson Road to south of Ramp B/Chicago St Runaround, the east side of the 5th Avenue intersection, NB Hickory Creek Bridge, and the detention pond located in the Ramp AA infield. Continue construction of Ramps BB, Ramp C, and the detention pond located in the Ramp BB infield.

Stage 3A: Activities include removal of existing pavement and storm sewers and construction of proposed roadway, embankment, and storm sewer. Activities include construction of SB Chicago St between the Ramp B intersection and Station 222+50, and the Chicago St median between 5th Avenue and STA 227+50.

Stage 3B: Activities include removal of existing pavement and storm sewers and construction of proposed roadway, embankment, and storm sewer. Continue construction of SB Chicago St between STA 219+25 and STA 222+50. Construct the SB portion of Chicago St between Stations 222+50 and STA 227+50. Construct the west side of the 5th Avenue intersection.

Stage 4: Activities include removal of existing pavement and storm sewers and construction of proposed roadway, embankment, detention pond, and storm sewer. Demolish EB inside I-80 lanes from STA 63+00 to STA 709+40. Construct EB I-80 pavement which connects to the Des Plaines River Bridge, the middle portion of Chicago Street between STA 219+25 and 5th Avenue, and the EB inside I-80 lanes between STA 60+03.77 and STA 709+40. Continue to construct the detention pond located in the Ramp AA infield, NB/SB Chicago Street between STA 208+00 and STA 211+86, and the NB Chicago Street bridge over Hickory Creek.

Stages 5: Activities include removal of existing pavement and storm sewers and construction of proposed roadway, sidewalk, embankment, temporary pavement, retaining walls, noise abatement walls, detention pond, and storm sewer. Demo EB I-80 lanes west of STA 709+40, the existing EB I-80 bridge over Chicago Street, existing Chicago Street south of I-80, SB side of Chicago Street bridge over Hickory Creek, and existing ramps

CB and AD. Construct EB I-80 lanes, EB I-80 bridge over Chicago Street, Ramp A, Ramp AA, SB Chicago Street from Patterson Road to I-80, and the SB Chicago Street bridge over Hickory Creek. Continue construction of NB/SB Chicago St between STA 208+00 and STA 211+86, the detention pond located in the Ramp AA infield, and the Chicago St median between STA 219+25 and STA 224+29.

Stage 6: Construct medians on I-80 at previous crossover locations and on Chicago Street from Patterson Road to north of Ramp B at various locations.

Stage 6A: Finish construction of Chicago Street at the intersection with Patterson Road.

Stage 6B: Remove temporary pavement near Ramp B and Chicago St north of I-80.

4. The total area of the construction site is estimated to be 59 acres.

5. The total area of the site estimated to be disturbed by excavation, grading or other activities is 59 acres.

6. Determine an estimate of the runoff coefficient of the site after construction activities are completed.

0.56

7. Provide the existing information describing the potential erosivity of the soil at discharge locations at the project site.

The two soils found near the Chicago St bridge over Hickory Creek include the following:

802B, Orthents, loamy, undulating, 1 to 6 percent slopes, K=0.37

8451A, Lawson silt loam, heavy till plain, 0 to 2 percent slopes, occasionally flooded, K=0.37

The three soils found near the I-80 bridges over Hickory Creek include the following:

318A, Lorenzo loam, 0 to 2 percent slopes, K=0.28

802B, Orthents, loamy, undulating, 1 to 6 percent slopes, K=0.37

8451A, Lawson silt loam, heavy till plain, 0 to 2 percent slopes, occasionally flooded, K=0.37

8. Erosion and Sediment Control Plan (Graphic Plan) is included in the contract. ☒ Yes ☐ No

9. List all soils found within project boundaries; include map until name, slope information, and erosivity.

316A, Romeo silt loam, 0 to 2 percent slopes, K=0.32

318A, Lorenzo loam, 0 to 2 percent slopes, K=0.28

802B, Orthents, loamy, undulating, 1 to 6 percent slopes, K=0.37

8451A, Lawson silt loam, heavy till plain, 0 to 2 percent slopes, occasionally flooded, K=0.37

10. List of all MS4 permittees in the area of this project

Illinois Department of Transportation; City of Joliet

Note: For sites discharging to an MS4, a separate map identifying the location of the construction site and the location where the MS4 discharges to surface water must be included.

Part II: Waters of the US

1. List the nearest named receiving water(s) and ultimate receiving waters.

This project is tributary to the Hickory Creek. Hickory Creek flows into the Des Plaines River approximately one mile southwest of the project which is ultimately tributary to the Illinois River. Hickory Creek, the Des Plaines River, and the Illinois River are not identified by the IDNR as "biologically significant streams". Hickory Creek (segment IL_GG-22) is listed on the 2020 IEPA 303(d) list as impaired.

2. Are wetlands present in the project area? ☒ Yes ☐ No

If yes, describe the areal extent of the wetland acreage at the site.

Wetland Impacts:

The wetland delineation performed along the I-80 corridor identified 1 wetlands within the limits of this contract. Wetland 76C is classified as wetland and is located at Chicago Street Sta 204+95, 82' LT. Wetland site 76C will have no permanent impact from 62F94, but a temporary impact of 0.008 acres is anticipated due to outfall

above wetland.

In order to avoid permanent impacts to the wetland resource areas. The contractor shall use prefabricated equipment mats in good condition to ensure proper installation, use, and removal. Mats shall be placed far enough on either side of the wetland area to rest on firm ground. No gaps should exist between mats. Mats which become covered with soils or construction debris shall be cleaned and the materials removed and disposed of in an upland location.

WOUS Impacts:

Hickory Creek is identified as WOUS site W18 and there is a Wetland 76C within the project limits near Chicago Street STA 205+06 LT. A temporary impact of 0.016 acres, 139 LF is anticipated due to dewatering. A permanent impact of 0.04 acres, 139 LF, and 48 cubic yards is anticipated due to channel excavation. In order to minimize permanent impacts to the wetland resource areas, the contractor shall use prefabricated equipment mats in good condition to ensure proper installation, use, and removal. Mats shall be placed far enough on either side of the WOUS area to rest on firm ground. No gaps should exist between mats. Mats which become covered with soils or construction debris shall be cleaned and the materials removed and disposed of in an upland location.

The perimeter of the construction limits are being protected with perimeter erosion barrier to prevent sediment from leaving the project site. Inlet and pipe protection, ditch checks, and riprap are provided at each of the culvert inlets and outlets. Slopes will be protected with erosion control blanket and temporary erosion control seeding.

Wetland Impacts and WOUS Impacts Summary:

WOUS Site W18 (Hickory Creek):

1.347 AC/0.016 AC, 139 LF Temporary Impacts (due to dewatering)

0.04 AC, 139 LF, 48 CY Permanent Impacts (due to channel excavation)

Wetland 76C: 0.008 AC/0.008 AC Temporary Impacts

3. Natural buffers:

For any storm water discharges from construction activities within 50 feet of a Waters of the United States, except for activities for water-dependent structures authorized by a Section 404 permit, the following shall apply:

(i) A 50-foot undisturbed natural buffer between the construction activity and the Waters of the United States has been provided

☐ Yes ☒ No; and/or

(ii) Additional erosion and sediment controls within that area has been provided

☒ Yes ☐ No; and Describe: See Part II, Item 2 above.

Part III. Water Quality

1. Water Quality Standards

As determined by the Illinois Pollution Control Board, Illinois waters have defined numeric limits of pollutants under the umbrella term "Water Quality Standards." In the following table are commonly used chemicals/practices used on a construction site. These chemicals if spilled into a waterway, could potentially contribute to a violation of a Water Quality Standard. If other chemicals that could contribute a violation of a Water Quality Standard, add as needed.

☒ Fertilizer (check as appropriate)

☒ Nitrogen

☐ Phosphorus, and/or

☒ Potassium

☒ Herbicide

☒ Petroleum (gas, diesel, oil, kerosene, hydraulic oil / fluids)

☒ Waste water for concrete washout station

☒ Coal tar Pitch Emulsion

☐ Other (Specify) _____

☐ Other (Specify) _____

Table 1: Common chemicals/potential pollutants used during construction

If no boxes are checked in Table 1 above, check the following box:

☐ There are no chemicals on site that will exceed a Water Quality Standards if spilled.

If any boxes are checked in Table 1 above, check the following box:

There are chemicals on site that if spilled could potentially cause an exceedance of a Water Quality Standard. The Department shall implement Pollution Prevention/Good Housekeeping Practices as described in the Department's ILR40 Discharge for Small Municipal Separate Storm Sewer Systems (MS4) reiterated below and Part VIII. Unexpected Regulated Substances/Chemical Spill Procedures:

Pollution Prevention:

The Department will design, and the contractor shall, install, implement, and maintain effective pollution prevention measures to minimize the discharge of pollutants from construction activities. At a minimum, such measures must be designed, installed, implemented and maintained to:

(a) Minimize the discharge of pollutants from equipment and vehicle washing, wheel wash water, and other wash waters. Wash waters must be treated in a sediment basin or alternative control that provides equivalent or better treatment prior to discharge.

(b) Minimize the exposure of building materials, building products, construction wastes, trash, landscape materials, fertilizers, pesticides, herbicides, chemical storage tanks, deicing material storage facilities and temporary stockpiles, detergents, sanitary waste, and other materials present on the site exposed to precipitation and to storm water.

(c) Minimize the discharge of pollutants from spills, leaks and vehicle and equipment maintenance and repair activities and implement chemical spill and leak prevention and response procedures;

(d) Minimize the exposure of fuel, oil, hydraulic fluids, other petroleum products, and other chemicals by storing in covered areas or containment areas. Any chemical container with a storage of 55 gallons or more must be stored a minimum of 50 feet from receiving waters, constructed or natural site drainage features, and storm drain inlets. If infeasible due to site constraints, store containers as far away as the site permits and document in your SWPPP the specific reasons why the 50-foot setback is infeasible and how the containers will be stored.

(e) The contractor is to provide regular inspection of their construction activities and Best Management Practices (BMPs). Based on inspection findings, the contractor shall determine if repair, replacement, or maintenance measures are necessary in order to ensure the structural integrity, proper function, and treatment effectiveness of structural storm water BMPs. Necessary maintenance shall be completed as soon as conditions allow to prevent or reduce the discharge of pollutants to storm water or as ordered by the Engineer. The Engineer shall conduct inspections required in Section XI Inspections, and report to the contractor deficiencies noted. These Department conducted inspections do not relieve the contractor from their responsibility to inspect their operations and perform timely maintenance; and

(f) In addition, all IDOT projects are screened for Regulated Substances as described in Section 27-3 of the BDE Manual and implemented via Section 669: Removal and Disposal of Regulated substances in the Standard Specifications for Road and Bridge Construction.

Approved alterations to the Department's provided SWPPP, including those necessary to protect Contractor Borrow, Use and Waste areas, shall be designed, installed, implemented and maintained by the Contractor in accordance with IDOT Standard Specifications Section 280.

2. 303(d) Impaired Waterways

Does the project area have any 303(d) impaired waterways with the following impairments?

- suspended solids
- turbidity, and or
- siltation

☒ Yes ☐ No

If yes, list the name(s) of the listed water body and the impairment(s)

303(d) waterbody	Impairments(s)
Hickory Creek	Phosphorus, total suspended solids, fecal coliform, unknown causes
Des Plaines River	Mercury, polychlorinated biphenyls (PCBS), dissolved oxygen

303(d) waterbody	Impairments(s)

In addition, It is paramount that the project does not increase the level of the impairment(s) described above. Discuss which BMPs will be implemented to reduce the risk of impairment increase

The perimeter of the construction limits are being protected with perimeter erosion barrier, at the locations shown on the erosion and sediment control plans, to prevent sediment from leaving the project site. Inlet and pipe protection and ditch checks are provided at each of the culvert inlets and outlets.

Erosion and Sediment Control measures include temporary ditch checks, temporary erosion control blanket, temporary seeding, mulch method 2, perimeter erosion barrier, inlet protection, and inlet filters. Temporary ditch checks shall be utilized to protect existing drainage structures located in grass prior to commencing land disturbing activities. The erosion control plans show the erosion control devices to be installed and maintained during each stage of construction. Riprap is a permanent measure that will provide outlet protection at storm sewer and culvert outlets. The location for permanent seeding and stabilization is shown on the Landscape Plans. Sediment control BMP's will be implemented to prevent discharge of sediment from the construction area.

Both of the detention basins are permanent BMPs which will be used to control runoff and improve water quality.

3. Total Maximum Daily Load (TMDL)

Does the project include any receiving waters with a TMDL for sediment, total suspended solids, turbidity or siltation? ☐ Yes ☒ No

If yes, List TMDL waterbodies below and describe associated TMDL

TMDL waterbody	TMDL
N/A	N/A
N/A	N/A
N/A	N/A

Provide a description of the erosion and sediment control strategy that will be incorporated into the site design that is consistent with the assumptions and requirements of the TMDL

N/A

If a specific numeric waste load allocation has been established that would apply to the project's discharges, provide a description of the necessary steps to meet that allocation

N/A

Part IV. Temporary Erosion and Sediment Controls

Stabilization efforts must be initiated within 1 working day of cessation of construction activity and completed within 14 days. Areas must be stabilized if they will not be disturbed for at least 14 calendar days. Exceptions to this time frame include:

- (i) Where the initiation of stabilization measures is precluded by snow cover, stabilization measures must be initiated as soon as practicable,
- (ii) On areas where construction activities have temporarily ceased and will resume after 14 days, a temporary stabilization method can be used (temporary stabilization techniques must be described), and
- (iii) Stabilization is not required for exit points at linear utility construction site that are used only episodically and for very short durations over the life of the project, provided other exit point controls are implemented to minimize sediment track-out.

Additionally, a record must be kept with the SWPPP throughout construction of the dates when major grading activities occur, when construction activities temporarily or permanently cease on a portion of the site, and when stabilization measures are initiated.

At a minimum, controls must be coordinated, installed and maintained to:

1. Minimize the amount of soil exposed during construction activity.
2. Minimize the disturbance of steep slopes.
3. Maintain natural buffers around surface waters, direct storm water to vegetated areas to increase sediment removal and

maximize storm water infiltration, unless infeasible.

4. Minimize soil compaction and, unless infeasible, preserve topsoil.

Note: For practices below, consult relevant design criteria in Chapter 41 of the BDE Manual and maintenance criteria in Erosion and Sediment Control Field Guide for Construction.

1. Erosion Control:

The following are erosion control practices which may be used on a project (place a check by each practice that will be utilized on the project, add additional practices as needed):

☒ Mulch	☐ Preservation of existing vegetation
☒ Erosion Control Blanket	☐ Temporary Turf Cover Mixture (Class 7)
☐ Turf Reinforcement Mat	☒ Permanent seeding (Class 1-6)
☐ Sodding	☒ Other (Specify) <u>Temporary Erosion Control Seeding</u>
☒ Geotextile fabric	☐ Other (Specify) _____
	☐ Other (Specify) _____

2. Sediment Control:

The following sediment control devices will be implemented on this project:

☒ Ditch Checks	☒ Perimeter Erosion Barrier
☒ Inlet and Pipe protection	☐ Rolled Excelsior
☐ Hay or Straw bales	☒ Silt Filter Fence
☐ Above grade inlet filters (fitted)	☐ Urethane foam/geotextiles
☐ Above grade inlet filters (non-fitted)	☒ Other (Specify) <u>Aggregate Culvert Inlet Protection</u>
☒ Inlet filters	☐ Other (Specify) _____
	☐ Other (Specify) _____

3. Structural Practices:

Provide below is a description of structural practices that will be implemented:

☐ Aggregate Ditch	☒ Stabilized Construction Exits
☐ Articulated Block Revetment Mat	☒ Stabilized Trench Flow
☐ Barrier (Permanent)	☒ Sediment Basin
☐ Concrete Revetment Mats	☒ Retaining Walls
☒ Dewatering Filtering	☒ Riprap
☐ Gabions	☒ Storm Drain Inlet Protection
☒ In-Stream or Wetland Work	☐ Slope Walls
☐ Level Spreaders	☐ Sediment Trap
☐ Paved Ditch	☒ Other (Specify) <u>Cofferdam</u>
☐ Permanent Check Dams	☒ Other (Specify) <u>Dust Suppression</u>
☐ Precast Block Revetment Mat	☐ Other (Specify) _____
☐ Rock Outlet Protection	☐ Other (Specify) _____

4. Polymer Flocculants

Design guidance for polymer flocculants is available in Chapter 41 of the BDE Manual. In addition, Polymer Flocculants may only be used by district Special Provision.

If polymer flocculants are used for this project, the following must be adhered to and described below:

- Identify the use of all polymer flocculants at the site.
- Dosage of treatment chemicals shall be identified along with any information from any Material Safety Data Sheet.
- Describe the location of all storage areas for chemicals.

- Include any information from the manufacturer's specifications.
- Treatment chemicals must be stored in areas where they will not be exposed to precipitation.
- The SWPPP must describe procedures for use of treatment chemicals and staff responsible for use/application of treatment chemicals must be trained on the established procedures.

N/A

Part V. Other Conditions

1. Dewatering

Will dewatering be required for this project? ☒ Yes ☐ No

If yes, the following applies:

- Dewatering discharges shall be routed through a sediment control (e.g., sediment trap or basin, pumped water filter bag) designed to minimize discharges with visual turbidity;
- The discharge shall not include visible floating solids or foam;
- The discharge must not cause the formation of a visible sheen on the water surface, or visible oily deposits on the bottom or shoreline of the receiving water. An oil-water separator or suitable filtration device shall be used to treat oil, grease, or other similar products if dewatering water is found to or expected to contain these materials;
- To the extent feasible, use well-vegetated (e.g., grassy or wooded), upland areas of the site to infiltrate dewatering water before discharge;
- You are prohibited from using receiving waters as part of the treatment area;
- To minimize dewatering-related erosion and related sediment discharges, use stable, erosion-resistant surfaces (e.g., well-vegetated grassy areas, clean filler stone, geotextile underlayment) to discharge from dewatering controls. Do not place dewatering controls, such as pumped water filter bags, on steep slopes (15% or greater in grade);
- Backwash water (water used to backwash/clean any filters used as part of storm water treatment) must be properly treated or hauled off-site for disposal;
- Dewatering treatment devices shall be properly maintained; and
- See Part XI (Inspections) for inspection requirement.

Part VI. Permanent (i.e., Post-Construction) Storm Water Management Controls

Provided below is a description of measures that may be installed during the construction process to control volume and therefore the amount pollutants in storm water runoff that can occur after construction operations have been completed.

Practices may include but are not limited to the following:

- Aggregate ditch checks;
- bioswales,
- detention pond(s),
- infiltration trench;
- retention pond(s),
- open vegetated swales and natural depressions,
- treatment train (sequential system which combine several practices).
- Velocity dissipation devices (See Structural Practices above)

Describe these practices below

Two stormwater detention basins will be constructed to control runoff, promote infiltration, collect sediment, and improve water quality.

Roadway ditches will be vegetated to promote infiltration and riprap will be provided at storm sewer and culvert outlets for velocity dissipation.

Part VII. Additional Practices Incorporated From Local Ordinance(s)

In some instances, an additional practice from a local ordinance may be included in the project. If so, describe below (Note: the Department is not subject to local ordinances)

None

Part VIII. Unexpected Regulated Substances/Chemical Spill Procedures

When Unexpected Regulated Substances or chemical spills occur, Article 107.19 of the Standard Specifications for Road and Bridge Construction shall apply. In addition, it is the contractor's responsibility to notify the Engineer in the event of a chemical spill into a ditch or waterway, the Engineer will then notify appropriate IEPA and IEMA personnel for the appropriate cleanup procedures.

Part IX. Contractor Required Submittals

Prior to conducting any professional services at the site covered by this plan, the Contractor and each subcontractor responsible for compliance with the permit shall submit to the Resident Engineer a Contractor Certification Statement, BDE 2342A.

1. The Contractor shall provide a construction schedule containing an adequate level of detail to show major activities with implementation of pollution prevention BMPs, including the following items:

- Approximate duration of the project, including each stage of the project
- Rainy season, dry season, and winter shutdown dates
- Temporary stabilization measures to be employed by contract phases
- Mobilization time-frame
- Mass clearing and grubbing/roadside clearing dates
- Deployment of Erosion Control Practices
- Deployment of Sediment Control Practices (including stabilized construction entrances and exits to be used and how they will be maintained)
- Deployment of Construction Site Management Practices (including concrete washout facilities, chemical storage, refueling locations, etc.)
- Paving, saw-cutting, and any other pavement related operations
- Major planned stockpiling operation
- Time frame for other significant long-term operations or activities that may plan non-storm water discharges as dewatering, grinding, etc.
- Permanent stabilization activities for each area of the project

2. During the pre-construction meeting, the Contractor and each subcontractor shall provide, as an attachment to their signed Contractor Certification Statement, a discussion of how they will comply with the requirements of the permit in regard to the following items and provide a graphical representation showing location and type of BMPs to be used when applicable:

- Temporary Ditch Checks - Identify what type and the source of Temporary Ditch Checks that will be installed as part of the project. The installation details will then be included with the SWPPP.
- Vehicle Entrances and Exits - Identify type and location of stabilized construction entrances and exits to be used and how they will be maintained.
- Material Delivery, Storage and Use- Discuss where and how materials including chemicals, concrete curing compounds, petroleum products, etc. will be stored for this project. Specifically, any chemical stored in a 55 gallon drum provided by the

contractor.

- Stockpile Management - Identify the location of both on-site and off-site stockpiles. Discuss what BMPs will be used to prevent pollution of storm water from stockpiles.
- Waste Disposal - Discuss methods of waste disposal that will be used for this project.
- Spill Prevention and Control - Discuss steps that will be taken in the event of a material spill.
- Concrete Residuals and Washout Wastes - Discuss the location and type of concrete washout facilities to be used on this project and how they will be signed and maintained.
- Litter Management - Discuss how litter will be maintained for this project (education of employees, number of dumpsters, frequency of dumpster pick-up, etc.).
- Vehicle and Equipment Fueling - Identify equipment fueling locations for this project and what BMPs will be used to ensure containment and spill prevention.
- Vehicle and Equipment Cleaning and Maintenance - Identify where equipment cleaning and maintenance locations for this project and what BMPs will be used to ensure containment and spill prevention.
- Dewatering Activities - Identify the controls which will be used during dewatering operations to ensure sediments will not leave the construction site.

Additional measures indicated in the plan

Dust Control Plan: The Contractor shall develop a project specific dust control plan that addresses construction related air quality concerns for the adjacent communities. Specific measures will be developed by the contractor based on IDOT's standard specification requirements and the specification for "Construction air quality - dust control". Dust suppression shall be controlled with the use of irrigation or the application of Calcium Chloride.

In-Stream Work: Discuss in stream work plan for all construction activities within Hickory Creek.

Part X. Maintenance

It will be the Contractor's responsibility to attain maintenance guidelines for any manufactured BMPs which are to be installed and maintained per manufacture's specifications. However, when requested by the Contractor, the Resident Engineer will provide general maintenance guides (e.g., IDOT Erosion and Sediment Control Field Guide) to the Contractor for the practices associated with this project. Any damage or undermining shall be repaired immediately.

For Inlet Protection: Where there is evidence of sediment accumulation adjacent to the inlet protection measure, the deposited sediment must be removed by the following business day.

Below, describe procedures to maintain in good and effective operating conditions

Temporary Erosion Control Blanket: Repair damage due to water running beneath the blanket and restore blanket when displacement occurs. Reseeding may be necessary. Replace all displaced blanket and restaple.

Mulch Type 1: Repair straw if blown or washed away, or if hydraulic mulch washes away. Place tackifier if mulch does not control erosion.

Mulch Type 2: Repair straw if blown or washed away, or if hydraulic mulch washes away. Place tackifier or an Erosion Control Blanket if mulch does not control erosion.

Temporary Erosion Control Seeding: Reapply seed if stabilization hasn't been achieved. Apply temporary mulch to hold seed in place if seed has been washed away or found to be concentrated in ditch bottoms. Restore rills, greater than 4 inches deep, as quickly as possible on slopes steeper than 1V:4H to prevent sheet-flow from becoming concentrated flow patterns. Mow, if necessary, to promote seed soil contact when excessive weed development occurs, a common indication of ineffective temporary seeding. Supplement BMP if weather conditions (extreme heat or cold) are not conducive for germination.

Inlet Filters: Remove sediment from inlet filter baskets when basket is 25% full or 50% of the fabric pores are covered with silt. Remove ponded water on road surfaces immediately. Clean filter if standing water is present longer than one hour after a rain event. Remove trash accumulated around or on top of inlet filter. When filter is

removed for cleaning, replace fabric if any tear is present.

Perimeter Erosion Control Barrier: Repair tears, gaps or undermining in silt fence or super silt fence. Restore leaning silt fence and ensure taut. Repair or replace any missing or broken stakes immediately. Clean fence line if sediment reaches one-third height of barrier. Remove fence once final stabilization is established. Repair fence if undermining occurs anywhere along its entire length.

Permanent Seeding: Reapply seed if stabilization hasn't been achieved. Apply temporary mulch to hold seed in place if seed has been washed away or found to be concentrated in ditch bottoms. Restore rills, greater than 4 inches deep, as quickly as possible on slopes steeper than 1V:4H to prevent sheet-flow from becoming concentrated flow patterns. Mow, if necessary, to promote seed soil contact when excessive weed development occurs, a common indication of ineffective seeding. Supplement BMP if weather conditions (extreme heat or cold) are not conducive for germination.

Riprap: Restore dislodged protection and correct erosion that may occur. Remedy deficient areas prone to increased erosion immediately to prevent greater deficiencies.

Stabilized Construction Exits: Replenish stone or replace exit if vehicles continue to track sediment onto the roadway from the construction site. Sweep sediment on roadway from construction activities immediately. Use street sweeping in conjunction with this BMP to remove sediment not removed by the stabilized construction exit.

Stockpile Management: Repair and/or replace perimeter controls and stabilization measures when stockpile material has potential to be discharged or leave the limits of protection. Remove all off-tracked material by sweeping or other methods.

Temporary Concrete Washout: Do not discharge wastewater into the environment (Note: acidity, not particulates, is environmentally detrimental). Facilitate evaporation of low volume washout water. Clean and remove any discharges within 24 hours of discovery. If effluent cannot be removed prior to anticipated rainfall event, place and secure a non-collapsing, non-water collecting cover over the washout facility to prevent accumulation and precipitation overflow. Replace damaged liner immediately. Remove washout when no longer needed and restore disturbed areas to original condition. Properly dispose of solidified concrete waste.

Temporary Sediment Basin: Remove sediment after it has reached 50% of volume.

<https://idot.illinois.gov/content/dam/soi/en/web/idot/documents/transportation-system/manuals-guides-andhandbooks/highways/environment/erosion-and-sediment-control-field-guide-for-construction-inspection.pdf>

Part XI. Inspections

Qualified personnel shall inspect disturbed areas of the construction site that have not been finally stabilized, structural control measures, and locations where vehicles enter or exit the site at least once every seven calendar days and within 24 hours of the end of a storm or by the end of the following business or workday that is 0.50 inches or greater or equivalent snowmelt (except as allowed for Frozen Conditions).

In addition, all areas where storm water typically flows within the site should be inspected periodically to check for evidence of pollutants entering the drainage system, as well as all locations where stabilization measures have been implemented to ensure they are operating correctly.

Inspections shall be documented on the form BC 2259 (Storm Water Pollution Prevention Plan Erosion Control Inspection Report).

The Erosion and Sediment Control Field Guide for Construction Inspection shall be consulted as needed.

Dewatering

For site(s) discharging dewatering water, an inspection during the discharge shall be done once per day on which the discharge occurs and record the following in a report within 24 hours of completing the Inspection:

- The inspection date;

- Names and titles of personnel performing the inspection;
- Approximate times that the dewatering discharge began and ended on the day of inspection;
- Estimates of the rate (in gallons per day) of discharge on the day of inspection;
- Whether or not any of the following indications of pollutant discharge were observed at the point of discharge: a sediment plume, suspended solids, unusual color, presence of odor, decreased clarity, or presence of foam; and/or a visible sheen on the water surface or visible oily deposits on the bottom or shoreline of the receiving water.

Frozen Conditions

Inspections may be reduced to once per month when all construction activities have ceased due to frozen conditions. Weekly inspections will recommence when construction activities resume, either temporarily or continuously, or if there is 0.5" or greater rain event, or a discharge due to snowmelt occurs.

Flooding or unsafe conditions

Areas that are inaccessible during required inspections due to flooding or other unsafe conditions must be inspected within 72 hours of becoming accessible.

Part XII. Incidence of Noncompliance (ION)

The Department shall notify the appropriate Agency Field Operations Section office by email as described on the IEPA ION form, within 24 hours of any incidence of noncompliance for any violation of the storm water pollution prevention plan observed during any inspection conducted, or for violations of any condition of this permit.

The Department shall complete and submit within 5 days an "Incidence of Noncompliance" (ION) report for any violation of the storm water pollution prevention plan observed during any inspection conducted, or for violations of any condition of this permit. Submission shall be on forms provided by the IEPA and include specific information on the cause of noncompliance, actions which were taken to prevent any further causes of noncompliance, and a statement detailing any environmental impact which may have resulted from the noncompliance. Corrective actions must be undertaken immediately to address the identified non-compliance issue(s).

Illinois EPA
2520 W. Iles Ave./P.O. Box 19276
Springfield, IL 62794-9276

Please note that if these are delivered via FedEx or UPS, these carriers cannot deliver to our P.O. Box and this number must be excluded from the mailing address.

Part XIII. Corrective Actions

Corrective actions must be taken when:

- A storm water control needs repair or replacement;
- A storm water control necessary to comply with the requirements of this permit was never installed, or was installed incorrectly;
- Discharges are causing an exceedance of applicable water quality standards; or
- A prohibited discharge has occurred.

Corrective Actions must be completed as soon as possible and documented within 7 days in an Inspection Report or report of noncompliance. If it is infeasible to complete the installation or repair within 7 calendar days, it must be documented in the records why it is infeasible to complete the installation or repair within the 7 day time-frame and document the schedule for installing the storm water control(s) and making it operational as soon as feasible after the 7-day time-frame.. In the event that maintenance is required for the same storm water control at the same location three or more times, the control must be repaired in a manner that prevents continued failure to the extent feasible, and it must be documented the condition and how it was repaired in the records. Alternatively, it must be documented why the specific re-occurrence of this same issue must continue to be addressed as a routine maintenance fix.

Part XIV. Retention of Records

The Department must retain copies of the SWPPP and all reports and notices required by this permit, records of all data used to complete the NOI to be covered by this permit, and the Agency Notice of Permit Coverage letter for at least three years from the date that the permit coverage expires or is terminated. the permittee must retain a copy of the SWPPP and any revisions to the SWPPP required by this permit at the construction site from the date of project initiation to the date of final stabilization. Any manuals or other documents referenced in the SWPPP must also be retained at the construction site.

Part XV. Failure to Comply

Failure to comply with any provisions of this Storm Water Pollution Prevention Plan will result in the implementation of a National Pollutant Discharge Elimination System/Erosion and Sediment Control Deficiency Deduction against the Contractor and/or penalties under the Permit ILR10 which could be passed on to the contractor (See Article 105.03 Conformity with Contract)

Part XVI. Keeping the SWPPP ("plan") Current

IDOT shall amend the plan whenever there is a change in design, construction, operation, or maintenance, which has a significant effect on the potential for the discharge of pollutants to Waters of the United States and which has not otherwise been addressed in the plan or if the plan proves to be ineffective in eliminating or significantly minimizing sediment and/or pollutants identified under paragraph Part II. Water Quality or in otherwise achieving the general objectives of controlling pollutants in storm water discharges associated with construction site activity.

In addition, the plan shall be amended to identify any new contractor and/or subcontractor that will implement a measure of the plan. Amendments to the plan may be reviewed by the IEPA the same manner as the SWPPP and Erosion and Sediment Control Plan (ESCP) submitted as part of the Notice of Intent (NOI). The SWPPP and site map must be modified within 7 days for any changes to construction plans, storm water controls or other activities at the site that are no longer accurately reflected in the SWPPP.

In addition, the NOI shall be modified using the CDX system for any substantial modifications to the project such as:

- address changes
- new contractors
- area coverage
- additional discharges to Waters of the United States, or
- other substantial modifications (e.g. addition of dewatering activities).

The notice of intent shall be modified within 30 days of the modification to the project.

Part XVII: Notifications

In addition to the NOI submitted to IEPA, all MS4 permittees identified in Part I. Site Description shall receive a copy of the NOI.

Part XVIII. Notice of Termination

Where a site has completed final stabilization and all storm water discharges from construction activities that are authorized by this permit are eliminated, the permittee must submit a completed Notice of Termination (NOT) that is signed in accordance with ILR10 permit.

Method of Measurement: NPDES Compliance shall not be measured for payment separately. Measurement for payment for Temporary Erosion and Sediment Control shall be in accordance with Section 280 or as otherwise provided in the contract. Permanent BMPs necessary to comply with this provision shall be measured for payment in accordance with their respective provisions in the contract.

Basis of Payment: NPDES Compliance shall not be paid for separately. Payment for Temporary Erosion and Sediment Control shall be in accordance with Section 280 or as otherwise provided in the contract. Permanent BMPs necessary to comply with this provision shall be paid for in accordance with their respective payment provisions in the contract.



Contractor Certification Statement

Prior to conducting any professional services at the site covered by this contract, the Contractor and every subcontractor must complete and return to the Resident Engineer the following certification. A separate certification must be submitted by each firm. Attach to this certification all items required by Part IX. Contractor Required Submittals of the Storm Water Pollution Prevention Plan (SWPPP) which will be handled by the Contractor/subcontractor completing this form.

Route	Marked Route	Section Number
FAI Route I-80	Interstate 80	2017-057F
Project Number	County	Contract Number
C-91-129-25	Will	62F94

This certification statement is a part of SWPPP for the project described above, in accordance with the General NPDES Permit No. ILR10 issued by the Illinois Environmental Protection Agency.

I certify under penalty of law that I understand the terms of the Permit No. ILR 10 that authorizes the storm water discharges associated with industrial activity from the construction site identified as part of this certification.

Additionally, I have read and understand all of the information and requirements stated in SWPPP for the above mentioned project; I have received copies of all appropriate maintenance procedures; and, I have provided all documentation required to be in compliance with the Permit ILR10 and SWPPP and will provide timely updates to these documents as necessary.

- ☐ Contractor
☐ Sub-Contractor

Signature	Date		
Print Name	Title		
Name of Firm	Phone		
Street Address	City	State	Zip Code

Items which this Contractor/subcontractor will be responsible for as required in Section II.G. of SWPPP

NATIONWIDE PERMIT



DEPARTMENT OF THE ARMY
U.S. ARMY CORPS OF ENGINEERS, CHICAGO DISTRICT
231 SOUTH LA SALLE STREET, SUITE 1500
CHICAGO IL 60604-1437

October 22, 2025

Regulatory Branch (LRC-2025-00383)

SUBJECT: Nationwide Permit Authorization for 0.02 Acres of Temporary Impacts and 0.004 Acres of Permanent Impacts for the Chicago Street Bridge Replacement over Hickory Creek, Joliet, Will County, Illinois (Latitude 41.509669°N, Longitude - 88.081201°W)

IDOT Contract 62F94

Jose Rios
Illinois Department of Transportation
201 West Center Court
Schaumburg, Illinois 60196

Dear Mr. Rios:

The U.S. Army Corps of Engineers, Chicago District, has completed its review of your pre-construction notification for the above referenced project, dated August 4, 2025, for authorization under the Nationwide Permit (NWP) Number 14 (NWP 14 Linear Transportation Projects).

This determination covers only your project as described above and in the enclosed approved project plans titled, "Proposed Highway Plans FAI 80 (I-80) From IL53 (Chicago St) to Gardner St Interchange Reconstruction, Retaining Wall, Bridge Replacement, ADA Improvements, Section (99-4HB) B-R 24", dated June 27, 2025, prepared by Burns and McDonnell. Caution must be taken to prevent construction materials and activities from impacting waters of the United States beyond the scope of this authorization. If the design, location, or purpose of the project is changed, it is recommended that you contact this office to determine the need for further authorization.

The subject activity may be performed without further authorization from this office provided that the activity complies with the NWP terms and general conditions, the regional conditions for Illinois, the special conditions listed below, and the Section 401 Water Quality Certification ("WQC") conditions added by the Illinois Environmental Protection Agency ("IEPA"). The NWP Program terms, general conditions, and regional conditions are listed in the enclosed NWP Summary. The WQC conditions are listed in the enclosed Fact Sheet.

Specifically, we wish to draw your attention to General Condition 21, which requires permittees to notify our office immediately in the event of discovery of previously unknown human remains, Native American cultural items, or archaeological artifacts;

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and a term of the NWP program, which states that NWPs do not obviate the need to obtain other federal, state, or local permits, approvals, or authorizations required by law.

In addition to the general, regional, and water quality conditions of this permit verification, the following special conditions also apply to this verification:

1. You shall provide written notification to this office at least ten (10) days prior to the commencement of work indicating the start date and estimated end date of construction. If possible, this notification should be provided by email to patrick.j.verhalen@usace.army.mil.
2. A copy of this authorization must be present at the project site during all phases of construction.
3. To avoid potential impacts to the northern long-eared bat (*Myotis septentrionalis*), tree clearing (trees 3" DBH or greater) shall only occur between October 1 and March 31 of any construction year.
4. Prior to commencement of work, you shall submit in-stream work plans and a narrative of the contractor's preferred method of cofferdam. Work in the waterway shall not commence until this office notifies you, in writing, that the plans have been approved.
5. This authorization is contingent upon implementing and maintaining soil erosion and sediment controls in a serviceable condition throughout the duration of the project. You shall comply with the project's soil erosion and sediment control (SESC) plans and the installation and maintenance requirements of the SESC practices on-site. You shall notify this office any changes or modifications to the approved plan set. Please be aware that field conditions during project construction may require the implementation of additional SESC measures for further protection of aquatic resources. If you fail to implement corrective measures, this office may require more frequent site inspections to ensure the installed SESC measures are acceptable. Please be aware that work authorized herein may not commence until you receive written notification from this office that your plans meet technical standards.

As part of the SESC process, you are required to retain a qualified Independent SESC Inspector (ISI) to review the project's SESC plans and provide a detailed narrative that explains the measures to be implemented at the project site. The ISI is also required to perform site inspections of the implemented SESC measures to ensure proper installation and regular maintenance of the approved methods.

- a. You shall contact this office and the ISI at least 10 calendar days prior to the preconstruction meeting so that a representative of this office may attend. The meeting agenda will include a discussion of the SESC plan and the

- 3 -

installation and maintenance requirements of the SESC practices on the site;

- b. Prior to commencement of any in-stream work, you shall submit construction plans and a detailed narrative to this office that disclose the contractor's preferred method of cofferdam and dewatering method;
 - c. The ISI will perform weekly inspections of the implemented SESC measures to ensure proper installation and regular maintenance of the approved methods. The ISI contact information form shall be submitted to this office via e-mail and/or hard copy prior to commencement of the permitted work; and
 - d. The ISI shall submit to the Corps an inspection report with digital photographs of the SESC measures on a weekly basis during the active and non-active phases of construction. An inspection report shall also be submitted at the completion of the project once the SESC measures have been removed and final stabilization has been completed.
6. Work in the waterway should be timed to take place during low or no-flow conditions. Low flow conditions are flow at or below the normal water elevation.
 7. The plan must be designed to allow for the conveyance of the 2-year peak flow past the work area without overtopping the cofferdam. The Corps has the discretion to reduce this requirement if documented by the applicant to be infeasible or unnecessary.
 8. Water shall be isolated from the in-stream work area using a cofferdam constructed of non-erodible materials (steel sheets, aqua barriers, rip rap and geotextile liner, etc.). Earthen cofferdams are not permissible.
 9. The cofferdam must be constructed from the upland area and no equipment may enter flowing water at any time. If the installation of the cofferdam cannot be completed from shore and access is needed to reach the area to be coffered, other measures, such as the construction of a causeway, will be necessary to ensure that equipment does not enter the water. Once the cofferdam is in place and the isolated area is dewatered, equipment may enter the coffered area to perform the required work.
 10. If bypass pumping is necessary, the intake hose shall be placed on a stable surface or floated to prevent sediment from entering the hose. The bypass discharge shall be placed on a non-erodible, energy dissipating surface prior to rejoining the stream flow and shall not cause erosion. Filtering of bypass water is not necessary unless the bypass water has become sediment-laden as a result of the current construction activities.

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11. During dewatering of the coffered work area, all sediment-laden water must be filtered to remove sediment. Possible options for sediment removal include baffle systems, anionic polymers systems, dewatering bags, or other appropriate methods. Water shall have sediment removed prior to being re-introduced to the downstream waterway. A stabilized conveyance from the dewatering device to the waterway must be identified in the plan. Discharge water is considered clean if it does not result in a visually identifiable degradation of water clarity.
12. The portion of the side slope that is above the observed water elevation shall be stabilized as specified in the plans prior to accepting flows. The substrate and toe of slope that has been disturbed due to construction activities shall be restored to proposed or pre-construction conditions and fully stabilized prior to accepting flows.

Please note that IEPA has issued Section 401 Water Quality Certification for this NWP. The conditions of this WQC are automatically conditions of this NWP verification and are included in the enclosed Fact Sheet. If you have any questions regarding Section 401 certification, please contact IEPA's Division of Water Pollution Control, Permit Section #15, by telephone at (217) 785-6939.

This verification is valid until March 14, 2026, when NWP 14 is scheduled to be modified, reissued, or revoked. Furthermore, if you commence or are under contract to commence this activity before the date the NWP is modified, reissued, or revoked, you will have 12 months from the date of the modification, reissuance or revocation to complete the activity under the present terms and conditions. Failure to comply with the general and regional conditions of this NWP, or any project-specific special conditions of this authorization, may result in the suspension or revocation of your authorization.

Once you have completed the authorized activity, please sign and return the enclosed compliance certification as required by General Condition 30. If you have any questions, please contact Patrick VerHalen of this office by telephone at (312) 846-5545, or email at patrick.j.verhalen@usace.army.mil.

Sincerely,

Soren G. Hall

Digitally signed by Soren G.
Hall
Date: 2025.10.22 11:34:38
-05'00'

Soren G. Hall
Team Leader
Regulatory Branch

Enclosures

cc:

Illinois Department of Transportation (Vanessa Ruiz, Alycia Klunenberg)

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**PERMIT COMPLIANCE
CERTIFICATION**

Permit Number: LRC-2025-00383
Permittee: Jose Rios
Illinois Department of Transportation
Date: October 22, 2025

I hereby certify that the work authorized by the above-referenced permit has been completed in accordance with the terms and conditions of said permit and if applicable, compensatory wetland mitigation was completed in accordance with the approved mitigation plan.¹

PERMITTEE

DATE

Within 30 days after completion of the activity authorized by this permit and any mitigation required by the permit, this certification must be signed and returned to the following address:

Email to: ChicagoRequests@usace.army.mil
Subject: Compliance Certification, LRC-2025-00383

Please note that your permitted activity is subject to compliance inspections by Corps of Engineers representatives. If you fail to comply with this permit, you may be subject to permit suspension, modification, or revocation.

¹ If compensatory mitigation was required as part of your authorization, you are certifying that the mitigation area has been graded and planted in accordance with the approved plan. You are acknowledging that the maintenance and monitoring period will begin after a site inspection by a Corps of Engineers representative or after thirty days of the Corps' receipt of this certification. You agree to comply with all permit terms and conditions, including additional reporting requirements, for the duration of the maintenance and monitoring period.

FAI ROUTE 80 (I-80)
PROJECT NHPP-SCVU(428)
SECTION 2017-057F
WILL COUNTY
CONTRACT NO. 62F94

REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS

- I. General
- II. Nondiscrimination
- III. Non-segregated Facilities
- IV. Davis-Bacon and Related Act Provisions
- V. Contract Work Hours and Safety Standards Act Provisions
- VI. Subletting or Assigning the Contract
- VII. Safety: Accident Prevention
- VIII. False Statements Concerning Highway Projects
- IX. Implementation of Clean Air Act and Federal Water Pollution Control Act
- X. Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion
- XI. Certification Regarding Use of Contract Funds for Lobbying
- XII. Use of United States-Flag Vessels:

ATTACHMENTS

A. Employment and Materials Preference for Appalachian Development Highway System or Appalachian Local Access Road Contracts (included in Appalachian contracts only)

I. GENERAL

1. Form FHWA-1273 must be physically incorporated in each construction contract funded under title 23, United States Code, as required in 23 CFR 633.102(b) (excluding emergency contracts solely intended for debris removal). The contractor (or subcontractor) must insert this form in each subcontract and further require its inclusion in all lower tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services). 23 CFR 633.102(e).

The applicable requirements of Form FHWA-1273 are incorporated by reference for work done under any purchase order, rental agreement or agreement for other services. The prime contractor shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider. 23 CFR 633.102(e).

Form FHWA-1273 must be included in all Federal-aid design-build contracts, in all subcontracts and in lower tier subcontracts (excluding subcontracts for design services, purchase orders, rental agreements and other agreements for supplies or services) in accordance with 23 CFR 633.102. The design-builder shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Contracting agencies may reference Form FHWA-1273 in solicitation-for-bids or request-for-proposals documents, however, the Form FHWA-1273 must be physically incorporated (not referenced) in all contracts, subcontracts and lower-tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services related to a construction contract). 23 CFR 633.102(b).

2. Subject to the applicability criteria noted in the following sections, these contract provisions shall apply to all work

performed on the contract by the contractor's own organization and with the assistance of workers under the contractor's immediate superintendence and to all work performed on the contract by piecework, station work, or by subcontract. 23 CFR 633.102(d).

3. A breach of any of the stipulations contained in these Required Contract Provisions may be sufficient grounds for withholding of progress payments, withholding of final payment, termination of the contract, suspension / debarment or any other action determined to be appropriate by the contracting agency and FHWA.

4. Selection of Labor: During the performance of this contract, the contractor shall not use convict labor for any purpose within the limits of a construction project on a Federal-aid highway unless it is labor performed by convicts who are on parole, supervised release, or probation. 23 U.S.C. 114(b). The term Federal-aid highway does not include roadways functionally classified as local roads or rural minor collectors. 23 U.S.C. 101(a).

II. NONDISCRIMINATION (23 CFR 230.107(a); 23 CFR Part 230, Subpart A, Appendix A; EO 11246)

The provisions of this section related to 23 CFR Part 230, Subpart A, Appendix A are applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more. The provisions of 23 CFR Part 230 are not applicable to material supply, engineering, or architectural service contracts.

In addition, the contractor and all subcontractors must comply with the following policies: Executive Order 11246, 41 CFR Part 60, 29 CFR Parts 1625-1627, 23 U.S.C. 140, Section 504 of the Rehabilitation Act of 1973, as amended (29 U.S.C. 794), Title VI of the Civil Rights Act of 1964, as amended (42 U.S.C. 2000d et seq.), and related regulations including 49 CFR Parts 21, 26, and 27; and 23 CFR Parts 200, 230, and 633.

The contractor and all subcontractors must comply with: the requirements of the Equal Opportunity Clause in 41 CFR 60-1.4(b) and, for all construction contracts exceeding \$10,000, the Standard Federal Equal Employment Opportunity Construction Contract Specifications in 41 CFR 60-4.3.

Note: The U.S. Department of Labor has exclusive authority to determine compliance with Executive Order 11246 and the policies of the Secretary of Labor including 41 CFR Part 60, and 29 CFR Parts 1625-1627. The contracting agency and the FHWA have the authority and the responsibility to ensure compliance with 23 U.S.C. 140, Section 504 of the Rehabilitation Act of 1973, as amended (29 U.S.C. 794), and Title VI of the Civil Rights Act of 1964, as amended (42 U.S.C. 2000d et seq.), and related regulations including 49 CFR Parts 21, 26, and 27; and 23 CFR Parts 200, 230, and 633.

The following provision is adopted from 23 CFR Part 230, Subpart A, Appendix A, with appropriate revisions to conform to the U.S. Department of Labor (US DOL) and FHWA requirements.

1. Equal Employment Opportunity: Equal Employment Opportunity (EEO) requirements not to discriminate and to take affirmative action to assure equal opportunity as set forth under laws, executive orders, rules, regulations (see 28 CFR Part 35, 29 CFR Part 1630, 29 CFR Parts 1625-1627, 41 CFR Part 60 and 49 CFR Part 27) and orders of the Secretary of Labor as modified by the provisions prescribed herein, and imposed pursuant to 23 U.S.C. 140, shall constitute the EEO and specific affirmative action standards for the contractor's project activities under this contract. The provisions of the Americans with Disabilities Act of 1990 (42 U.S.C. 12101 et seq.) set forth under 28 CFR Part 35 and 29 CFR Part 1630 are incorporated by reference in this contract. In the execution of this contract, the contractor agrees to comply with the following minimum specific requirement activities of EEO:

a. The contractor will work with the contracting agency and the Federal Government to ensure that it has made every good faith effort to provide equal opportunity with respect to all of its terms and conditions of employment and in their review of activities under the contract. 23 CFR 230.409 (g)(4) & (5).

b. The contractor will accept as its operating policy the following statement:

"It is the policy of this Company to assure that applicants are employed, and that employees are treated during employment, without regard to their race, religion, sex, sexual orientation, gender identity, color, national origin, age or disability. Such action shall include: employment, upgrading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship, pre-apprenticeship, and/or on-the-job training."

2. EEO Officer: The contractor will designate and make known to the contracting officers an EEO Officer who will have the responsibility for and must be capable of effectively administering and promoting an active EEO program and who must be assigned adequate authority and responsibility to do so.

3. Dissemination of Policy: All members of the contractor's staff who are authorized to hire, supervise, promote, and discharge employees, or who recommend such action or are substantially involved in such action, will be made fully cognizant of and will implement the contractor's EEO policy and contractual responsibilities to provide EEO in each grade and classification of employment. To ensure that the above agreement will be met, the following actions will be taken as a minimum:

a. Periodic meetings of supervisory and personnel office employees will be conducted before the start of work and then not less often than once every six months, at which time the contractor's EEO policy and its implementation will be reviewed and explained. The meetings will be conducted by the EEO Officer or other knowledgeable company official.

b. All new supervisory or personnel office employees will be given a thorough indoctrination by the EEO Officer, covering all major aspects of the contractor's EEO obligations within thirty days following their reporting for duty with the contractor.

c. All personnel who are engaged in direct recruitment for the project will be instructed by the EEO Officer in the contractor's procedures for locating and hiring minorities and women.

d. Notices and posters setting forth the contractor's EEO policy will be placed in areas readily accessible to employees, applicants for employment and potential employees.

e. The contractor's EEO policy and the procedures to implement such policy will be brought to the attention of employees by means of meetings, employee handbooks, or other appropriate means.

4. Recruitment: When advertising for employees, the contractor will include in all advertisements for employees the notation: "An Equal Opportunity Employer." All such advertisements will be placed in publications having a large circulation among minorities and women in the area from which the project work force would normally be derived.

a. The contractor will, unless precluded by a valid bargaining agreement, conduct systematic and direct recruitment through public and private employee referral sources likely to yield qualified minorities and women. To meet this requirement, the contractor will identify sources of potential minority group employees and establish with such identified sources procedures whereby minority and women applicants may be referred to the contractor for employment consideration.

b. In the event the contractor has a valid bargaining agreement providing for exclusive hiring hall referrals, the contractor is expected to observe the provisions of that agreement to the extent that the system meets the contractor's compliance with EEO contract provisions. Where implementation of such an agreement has the effect of discriminating against minorities or women, or obligates the contractor to do the same, such implementation violates Federal nondiscrimination provisions.

c. The contractor will encourage its present employees to refer minorities and women as applicants for employment. Information and procedures with regard to referring such applicants will be discussed with employees.

5. Personnel Actions: Wages, working conditions, and employee benefits shall be established and administered, and personnel actions of every type, including hiring, upgrading, promotion, transfer, demotion, layoff, and termination, shall be taken without regard to race, color, religion, sex, sexual orientation, gender identity, national origin, age or disability. The following procedures shall be followed:

a. The contractor will conduct periodic inspections of project sites to ensure that working conditions and employee facilities do not indicate discriminatory treatment of project site personnel.

b. The contractor will periodically evaluate the spread of wages paid within each classification to determine any evidence of discriminatory wage practices.

c. The contractor will periodically review selected personnel actions in depth to determine whether there is evidence of discrimination. Where evidence is found, the contractor will promptly take corrective action. If the review indicates that the discrimination may extend beyond the actions reviewed, such corrective action shall include all affected persons.

d. The contractor will promptly investigate all complaints of alleged discrimination made to the contractor in connection with its obligations under this contract, will attempt to resolve such complaints, and will take appropriate corrective action

within a reasonable time. If the investigation indicates that the discrimination may affect persons other than the complainant, such corrective action shall include such other persons. Upon completion of each investigation, the contractor will inform every complainant of all of their avenues of appeal.

6. Training and Promotion:

a. The contractor will assist in locating, qualifying, and increasing the skills of minorities and women who are applicants for employment or current employees. Such efforts should be aimed at developing full journey level status employees in the type of trade or job classification involved.

b. Consistent with the contractor's work force requirements and as permissible under Federal and State regulations, the contractor shall make full use of training programs (i.e., apprenticeship and on-the-job training programs for the geographical area of contract performance). In the event a special provision for training is provided under this contract, this subparagraph will be superseded as indicated in the special provision. The contracting agency may reserve training positions for persons who receive welfare assistance in accordance with 23 U.S.C. 140(a).

c. The contractor will advise employees and applicants for employment of available training programs and entrance requirements for each.

d. The contractor will periodically review the training and promotion potential of employees who are minorities and women and will encourage eligible employees to apply for such training and promotion.

7. Unions: If the contractor relies in whole or in part upon unions as a source of employees, the contractor will use good faith efforts to obtain the cooperation of such unions to increase opportunities for minorities and women. 23 CFR 230.409. Actions by the contractor, either directly or through a contractor's association acting as agent, will include the procedures set forth below:

a. The contractor will use good faith efforts to develop, in cooperation with the unions, joint training programs aimed toward qualifying more minorities and women for membership in the unions and increasing the skills of minorities and women so that they may qualify for higher paying employment.

b. The contractor will use good faith efforts to incorporate an EEO clause into each union agreement to the end that such union will be contractually bound to refer applicants without regard to their race, color, religion, sex, sexual orientation, gender identity, national origin, age, or disability.

c. The contractor is to obtain information as to the referral practices and policies of the labor union except that to the extent such information is within the exclusive possession of the labor union and such labor union refuses to furnish such information to the contractor, the contractor shall so certify to the contracting agency and shall set forth what efforts have been made to obtain such information.

d. In the event the union is unable to provide the contractor with a reasonable flow of referrals within the time limit set forth in the collective bargaining agreement, the contractor will, through independent recruitment efforts, fill the employment vacancies without regard to race, color, religion, sex, sexual orientation, gender identity, national origin, age, or disability; making full efforts to obtain qualified and/or qualifiable minorities and women. The failure of a union to provide

sufficient referrals (even though it is obligated to provide exclusive referrals under the terms of a collective bargaining agreement) does not relieve the contractor from the requirements of this paragraph. In the event the union referral practice prevents the contractor from meeting the obligations pursuant to Executive Order 11246, as amended, and these special provisions, such contractor shall immediately notify the contracting agency.

8. Reasonable Accommodation for Applicants /

Employees with Disabilities: The contractor must be familiar with the requirements for and comply with the Americans with Disabilities Act and all rules and regulations established thereunder. Employers must provide reasonable accommodation in all employment situations unless to do so would cause an undue hardship.

9. Selection of Subcontractors, Procurement of Materials

and Leasing of Equipment: The contractor shall not discriminate on the grounds of race, color, religion, sex, sexual orientation, gender identity, national origin, age, or disability in the selection and retention of subcontractors, including procurement of materials and leases of equipment. The contractor shall take all necessary and reasonable steps to ensure nondiscrimination in the administration of this contract.

a. The contractor shall notify all potential subcontractors, suppliers, and lessors of their EEO obligations under this contract.

b. The contractor will use good faith efforts to ensure subcontractor compliance with their EEO obligations.

10. Assurances Required:

a. The requirements of 49 CFR Part 26 and the State DOT's FHWA-approved Disadvantaged Business Enterprise (DBE) program are incorporated by reference.

b. The contractor, subrecipient or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR part 26 in the award and administration of DOT-assisted contracts. Failure by the contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the recipient deems appropriate, which may include, but is not limited to:

- (1) Withholding monthly progress payments;
- (2) Assessing sanctions;
- (3) Liquidated damages; and/or
- (4) Disqualifying the contractor from future bidding as non-responsible.

c. The Title VI and nondiscrimination provisions of U.S. DOT Order 1050.2A at Appendixes A and E are incorporated by reference. 49 CFR Part 21.

11. Records and Reports: The contractor shall keep such records as necessary to document compliance with the EEO requirements. Such records shall be retained for a period of three years following the date of the final payment to the contractor for all contract work and shall be available at reasonable times and places for inspection by authorized representatives of the contracting agency and the FHWA.

a. The records kept by the contractor shall document the following:

(1) The number and work hours of minority and non-minority group members and women employed in each work classification on the project;

(2) The progress and efforts being made in cooperation with unions, when applicable, to increase employment opportunities for minorities and women; and

(3) The progress and efforts being made in locating, hiring, training, qualifying, and upgrading minorities and women.

b. The contractors and subcontractors will submit an annual report to the contracting agency each July for the duration of the project indicating the number of minority, women, and non-minority group employees currently engaged in each work classification required by the contract work. This information is to be reported on [Form FHWA-1391](#). The staffing data should represent the project work force on board in all or any part of the last payroll period preceding the end of July. If on-the-job training is being required by special provision, the contractor will be required to collect and report training data. The employment data should reflect the work force on board during all or any part of the last payroll period preceding the end of July.

III. NONSEGREGATED FACILITIES

This provision is applicable to all Federal-aid construction contracts and to all related construction subcontracts of more than \$10,000. 41 CFR 60-1.5.

As prescribed by 41 CFR 60-1.8, the contractor must ensure that facilities provided for employees are provided in such a manner that segregation on the basis of race, color, religion, sex, sexual orientation, gender identity, or national origin cannot result. The contractor may neither require such segregated use by written or oral policies nor tolerate such use by employee custom. The contractor's obligation extends further to ensure that its employees are not assigned to perform their services at any location under the contractor's control where the facilities are segregated. The term "facilities" includes waiting rooms, work areas, restaurants and other eating areas, time clocks, restrooms, washrooms, locker rooms and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing provided for employees. The contractor shall provide separate or single-user restrooms and necessary dressing or sleeping areas to assure privacy between sexes.

IV. DAVIS-BACON AND RELATED ACT PROVISIONS

This section is applicable to all Federal-aid construction projects exceeding \$2,000 and to all related subcontracts and lower-tier subcontracts (regardless of subcontract size), in accordance with 29 CFR 5.5. The requirements apply to all projects located within the right-of-way of a roadway that is functionally classified as Federal-aid highway. 23 U.S.C. 113. This excludes roadways functionally classified as local roads or rural minor collectors, which are exempt. 23 U.S.C. 101. Where applicable law requires that projects be treated as a project on a Federal-aid highway, the provisions of this subpart will apply regardless of the location of the project. Examples include: Surface Transportation Block Grant Program projects funded under 23 U.S.C. 133 [excluding recreational trails projects], the Nationally Significant Freight and Highway

Projects funded under 23 U.S.C. 117, and National Highway Freight Program projects funded under 23 U.S.C. 167.

The following provisions are from the U.S. Department of Labor regulations in 29 CFR 5.5 "Contract provisions and related matters" with minor revisions to conform to the FHWA- 1273 format and FHWA program requirements.

1. Minimum wages (29 CFR 5.5)

a. *Wage rates and fringe benefits.* All laborers and mechanics employed or working upon the site of the work (or otherwise working in construction or development of the project under a development statute), will be paid unconditionally and not less often than once a week, and without subsequent deduction or rebate on any account (except such payroll deductions as are permitted by regulations issued by the Secretary of Labor under the Copeland Act ([29 CFR part 3](#))), the full amount of basic hourly wages and bona fide fringe benefits (or cash equivalents thereof) due at time of payment computed at rates not less than those contained in the wage determination of the Secretary of Labor which is attached hereto and made a part hereof, regardless of any contractual relationship which may be alleged to exist between the contractor and such laborers and mechanics. As provided in paragraphs (d) and (e) of 29 CFR 5.5, the appropriate wage determinations are effective by operation of law even if they have not been attached to the contract. Contributions made or costs reasonably anticipated for bona fide fringe benefits under the Davis-Bacon Act ([40 U.S.C. 3141\(2\)\(B\)](#)) on behalf of laborers or mechanics are considered wages paid to such laborers or mechanics, subject to the provisions of paragraph 1.e. of this section; also, regular contributions made or costs incurred for more than a weekly period (but not less often than quarterly) under plans, funds, or programs which cover the particular weekly period, are deemed to be constructively made or incurred during such weekly period. Such laborers and mechanics must be paid the appropriate wage rate and fringe benefits on the wage determination for the classification(s) of work actually performed, without regard to skill, except as provided in paragraph 4. of this section. Laborers or mechanics performing work in more than one classification may be compensated at the rate specified for each classification for the time actually worked therein: *Provided*, That the employer's payroll records accurately set forth the time spent in each classification in which work is performed. The wage determination (including any additional classifications and wage rates conformed under paragraph 1.c. of this section) and the Davis-Bacon poster (WH-1321) must be posted at all times by the contractor and its subcontractors at the site of the work in a prominent and accessible place where it can be easily seen by the workers.

b. *Frequently recurring classifications.* (1) In addition to wage and fringe benefit rates that have been determined to be prevailing under the procedures set forth in [29 CFR part 1](#), a wage determination may contain, pursuant to § 1.3(f), wage and fringe benefit rates for classifications of laborers and mechanics for which conformance requests are regularly submitted pursuant to paragraph 1.c. of this section, provided that:

(i) The work performed by the classification is not performed by a classification in the wage determination for which a prevailing wage rate has been determined;

(ii) The classification is used in the area by the construction industry; and

(iii) The wage rate for the classification bears a reasonable relationship to the prevailing wage rates contained in the wage determination.

(2) The Administrator will establish wage rates for such classifications in accordance with paragraph 1.c.(1)(iii) of this section. Work performed in such a classification must be paid at no less than the wage and fringe benefit rate listed on the wage determination for such classification.

c. *Conformance.* (1) The contracting officer must require that any class of laborers or mechanics, including helpers, which is not listed in the wage determination and which is to be employed under the contract be classified in conformance with the wage determination. Conformance of an additional classification and wage rate and fringe benefits is appropriate only when the following criteria have been met:

(i) The work to be performed by the classification requested is not performed by a classification in the wage determination; and

(ii) The classification is used in the area by the construction industry; and

(iii) The proposed wage rate, including any bona fide fringe benefits, bears a reasonable relationship to the wage rates contained in the wage determination.

(2) The conformance process may not be used to split, subdivide, or otherwise avoid application of classifications listed in the wage determination.

(3) If the contractor and the laborers and mechanics to be employed in the classification (if known), or their representatives, and the contracting officer agree on the classification and wage rate (including the amount designated for fringe benefits where appropriate), a report of the action taken will be sent by the contracting officer by email to DBAconformance@dol.gov. The Administrator, or an authorized representative, will approve, modify, or disapprove every additional classification action within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(4) In the event the contractor, the laborers or mechanics to be employed in the classification or their representatives, and the contracting officer do not agree on the proposed classification and wage rate (including the amount designated for fringe benefits, where appropriate), the contracting officer will, by email to DBAconformance@dol.gov, refer the questions, including the views of all interested parties and the recommendation of the contracting officer, to the Administrator for determination. The Administrator, or an authorized representative, will issue a determination within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(5) The contracting officer must promptly notify the contractor of the action taken by the Wage and Hour Division

under paragraphs 1.c.(3) and (4) of this section. The contractor must furnish a written copy of such determination to each affected worker or it must be posted as a part of the wage determination. The wage rate (including fringe benefits where appropriate) determined pursuant to paragraph 1.c.(3) or (4) of this section must be paid to all workers performing work in the classification under this contract from the first day on which work is performed in the classification.

d. *Fringe benefits not expressed as an hourly rate.*

Whenever the minimum wage rate prescribed in the contract for a class of laborers or mechanics includes a fringe benefit which is not expressed as an hourly rate, the contractor may either pay the benefit as stated in the wage determination or may pay another bona fide fringe benefit or an hourly cash equivalent thereof.

e. *Unfunded plans.* If the contractor does not make payments to a trustee or other third person, the contractor may consider as part of the wages of any laborer or mechanic the amount of any costs reasonably anticipated in providing bona fide fringe benefits under a plan or program, *Provided*, That the Secretary of Labor has found, upon the written request of the contractor, in accordance with the criteria set forth in § 5.28, that the applicable standards of the Davis-Bacon Act have been met. The Secretary of Labor may require the contractor to set aside in a separate account assets for the meeting of obligations under the plan or program.

f. *Interest.* In the event of a failure to pay all or part of the wages required by the contract, the contractor will be required to pay interest on any underpayment of wages.

2. Withholding (29 CFR 5.5)

a. *Withholding requirements.* The contracting agency may, upon its own action, or must, upon written request of an authorized representative of the Department of Labor, withhold or cause to be withheld from the contractor so much of the accrued payments or advances as may be considered necessary to satisfy the liabilities of the prime contractor or any subcontractor for the full amount of wages and monetary relief, including interest, required by the clauses set forth in this section for violations of this contract, or to satisfy any such liabilities required by any other Federal contract, or federally assisted contract subject to Davis-Bacon labor standards, that is held by the same prime contractor (as defined in § 5.2). The necessary funds may be withheld from the contractor under this contract, any other Federal contract with the same prime contractor, or any other federally assisted contract that is subject to Davis-Bacon labor standards requirements and is held by the same prime contractor, regardless of whether the other contract was awarded or assisted by the same agency, and such funds may be used to satisfy the contractor liability for which the funds were withheld. In the event of a contractor's failure to pay any laborer or mechanic, including any apprentice or helper working on the site of the work all or part of the wages required by the contract, or upon the contractor's failure to submit the required records as discussed in paragraph 3.d. of this section, the contracting agency may on its own initiative and after written notice to the contractor, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds until such violations have ceased.

b. *Priority to withheld funds.* The Department has priority to funds withheld or to be withheld in accordance with paragraph

2.a. of this section or Section V, paragraph 3.a., or both, over claims to those funds by:

- (1) A contractor's surety(ies), including without limitation performance bond sureties and payment bond sureties;
- (2) A contracting agency for its repurchase costs;
- (3) A trustee(s) (either a court-appointed trustee or a U.S. trustee, or both) in bankruptcy of a contractor, or a contractor's bankruptcy estate;
- (4) A contractor's assignee(s);
- (5) A contractor's successor(s); or
- (6) A claim asserted under the Prompt Payment Act, [31 U.S.C. 3901–3907](#).

3. Records and certified payrolls (29 CFR 5.5)

a. *Basic record requirements* (1) *Length of record retention.* All regular payrolls and other basic records must be maintained by the contractor and any subcontractor during the course of the work and preserved for all laborers and mechanics working at the site of the work (or otherwise working in construction or development of the project under a development statute) for a period of at least 3 years after all the work on the prime contract is completed.

(2) *Information required.* Such records must contain the name; Social Security number; last known address, telephone number, and email address of each such worker; each worker's correct classification(s) of work actually performed; hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalents thereof of the types described in [40 U.S.C. 3141\(2\)\(B\)](#) of the Davis-Bacon Act); daily and weekly number of hours actually worked in total and on each covered contract; deductions made; and actual wages paid.

(3) *Additional records relating to fringe benefits.* Whenever the Secretary of Labor has found under paragraph 1.e. of this section that the wages of any laborer or mechanic include the amount of any costs reasonably anticipated in providing benefits under a plan or program described in [40 U.S.C. 3141\(2\)\(B\)](#) of the Davis-Bacon Act, the contractor must maintain records which show that the commitment to provide such benefits is enforceable, that the plan or program is financially responsible, and that the plan or program has been communicated in writing to the laborers or mechanics affected, and records which show the costs anticipated or the actual cost incurred in providing such benefits.

(4) *Additional records relating to apprenticeship.* Contractors with apprentices working under approved programs must maintain written evidence of the registration of apprenticeship programs, the registration of the apprentices, and the ratios and wage rates prescribed in the applicable programs.

b. *Certified payroll requirements* (1) *Frequency and method of submission.* The contractor or subcontractor must submit weekly, for each week in which any DBA- or Related Acts-covered work is performed, certified payrolls to the contracting

agency. The prime contractor is responsible for the submission of all certified payrolls by all subcontractors. A contracting agency or prime contractor may permit or require contractors to submit certified payrolls through an electronic system, as long as the electronic system requires a legally valid electronic signature; the system allows the contractor, the contracting agency, and the Department of Labor to access the certified payrolls upon request for at least 3 years after the work on the prime contract has been completed; and the contracting agency or prime contractor permits other methods of submission in situations where the contractor is unable or limited in its ability to use or access the electronic system.

(2) *Information required.* The certified payrolls submitted must set out accurately and completely all of the information required to be maintained under paragraph 3.a.(2) of this section, except that full Social Security numbers and last known addresses, telephone numbers, and email addresses must not be included on weekly transmittals. Instead, the certified payrolls need only include an individually identifying number for each worker (e.g., the last four digits of the worker's Social Security number). The required weekly certified payroll information may be submitted using Optional Form WH-347 or in any other format desired. Optional Form WH-347 is available for this purpose from the Wage and Hour Division website at <https://www.dol.gov/sites/dolgov/files/WHDL/legacy/files/wh347.pdf> or its successor website. It is not a violation of this section for a prime contractor to require a subcontractor to provide full Social Security numbers and last known addresses, telephone numbers, and email addresses to the prime contractor for its own records, without weekly submission by the subcontractor to the contracting agency.

(3) *Statement of Compliance.* Each certified payroll submitted must be accompanied by a "Statement of Compliance," signed by the contractor or subcontractor, or the contractor's or subcontractor's agent who pays or supervises the payment of the persons working on the contract, and must certify the following:

(i) That the certified payroll for the payroll period contains the information required to be provided under paragraph 3.b. of this section, the appropriate information and basic records are being maintained under paragraph 3.a. of this section, and such information and records are correct and complete;

(ii) That each laborer or mechanic (including each helper and apprentice) working on the contract during the payroll period has been paid the full weekly wages earned, without rebate, either directly or indirectly, and that no deductions have been made either directly or indirectly from the full wages earned, other than permissible deductions as set forth in [29 CFR part 3](#); and

(iii) That each laborer or mechanic has been paid not less than the applicable wage rates and fringe benefits or cash equivalents for the classification(s) of work actually performed, as specified in the applicable wage determination incorporated into the contract.

(4) *Use of Optional Form WH-347.* The weekly submission of a properly executed certification set forth on the reverse side of Optional Form WH-347 will satisfy the requirement for submission of the "Statement of Compliance" required by paragraph 3.b.(3) of this section.

(5) *Signature.* The signature by the contractor, subcontractor, or the contractor's or subcontractor's agent must be an original handwritten signature or a legally valid electronic signature.

(6) *Falsification.* The falsification of any of the above certifications may subject the contractor or subcontractor to civil or criminal prosecution under [18 U.S.C. 1001](#) and [31 U.S.C. 3729](#).

(7) *Length of certified payroll retention.* The contractor or subcontractor must preserve all certified payrolls during the course of the work and for a period of 3 years after all the work on the prime contract is completed.

c. *Contracts, subcontracts, and related documents.* The contractor or subcontractor must maintain this contract or subcontract and related documents including, without limitation, bids, proposals, amendments, modifications, and extensions. The contractor or subcontractor must preserve these contracts, subcontracts, and related documents during the course of the work and for a period of 3 years after all the work on the prime contract is completed.

d. *Required disclosures and access (1) Required record disclosures and access to workers.* The contractor or subcontractor must make the records required under paragraphs 3.a. through 3.c. of this section, and any other documents that the contracting agency, the State DOT, the FHWA, or the Department of Labor deems necessary to determine compliance with the labor standards provisions of any of the applicable statutes referenced by § 5.1, available for inspection, copying, or transcription by authorized representatives of the contracting agency, the State DOT, the FHWA, or the Department of Labor, and must permit such representatives to interview workers during working hours on the job.

(2) *Sanctions for non-compliance with records and worker access requirements.* If the contractor or subcontractor fails to submit the required records or to make them available, or refuses to permit worker interviews during working hours on the job, the Federal agency may, after written notice to the contractor, sponsor, applicant, owner, or other entity, as the case may be, that maintains such records or that employs such workers, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds. Furthermore, failure to submit the required records upon request or to make such records available, or to permit worker interviews during working hours on the job, may be grounds for debarment action pursuant to § 5.12. In addition, any contractor or other person that fails to submit the required records or make those records available to WHD within the time WHD requests that the records be produced will be precluded from introducing as evidence in an administrative proceeding under [29 CFR part 6](#) any of the required records that were not provided or made available to WHD. WHD will take into consideration a reasonable request from the contractor or person for an extension of the time for submission of records. WHD will determine the reasonableness of the request and may consider, among other things, the location of the records and the volume of production.

(3) *Required information disclosures.* Contractors and subcontractors must maintain the full Social Security number and last known address, telephone number, and email address

of each covered worker, and must provide them upon request to the contracting agency, the State DOT, the FHWA, the contractor, or the Wage and Hour Division of the Department of Labor for purposes of an investigation or other compliance action.

4. Apprentices and equal employment opportunity (29 CFR 5.5)

a. *Apprentices (1) Rate of pay.* Apprentices will be permitted to work at less than the predetermined rate for the work they perform when they are employed pursuant to and individually registered in a bona fide apprenticeship program registered with the U.S. Department of Labor, Employment and Training Administration, Office of Apprenticeship (OA), or with a State Apprenticeship Agency recognized by the OA. A person who is not individually registered in the program, but who has been certified by the OA or a State Apprenticeship Agency (where appropriate) to be eligible for probationary employment as an apprentice, will be permitted to work at less than the predetermined rate for the work they perform in the first 90 days of probationary employment as an apprentice in such a program. In the event the OA or a State Apprenticeship Agency recognized by the OA withdraws approval of an apprenticeship program, the contractor will no longer be permitted to use apprentices at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

(2) *Fringe benefits.* Apprentices must be paid fringe benefits in accordance with the provisions of the apprenticeship program. If the apprenticeship program does not specify fringe benefits, apprentices must be paid the full amount of fringe benefits listed on the wage determination for the applicable classification. If the Administrator determines that a different practice prevails for the applicable apprentice classification, fringe benefits must be paid in accordance with that determination.

(3) *Apprenticeship ratio.* The allowable ratio of apprentices to journeymen on the job site in any craft classification must not be greater than the ratio permitted to the contractor as to the entire work force under the registered program or the ratio applicable to the locality of the project pursuant to paragraph 4.a.(4) of this section. Any worker listed on a payroll at an apprentice wage rate, who is not registered or otherwise employed as stated in paragraph 4.a.(1) of this section, must be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any apprentice performing work on the job site in excess of the ratio permitted under this section must be paid not less than the applicable wage rate on the wage determination for the work actually performed.

(4) *Reciprocity of ratios and wage rates.* Where a contractor is performing construction on a project in a locality other than the locality in which its program is registered, the ratios and wage rates (expressed in percentages of the journeyworker's hourly rate) applicable within the locality in which the construction is being performed must be observed. If there is no applicable ratio or wage rate for the locality of the project, the ratio and wage rate specified in the contractor's registered program must be observed.

b. *Equal employment opportunity.* The use of apprentices and journeymen under this part must be in conformity with

the equal employment opportunity requirements of Executive Order 11246, as amended, and [29 CFR part 30](#).

c. Apprentices and Trainees (programs of the U.S. DOT).

Apprentices and trainees working under apprenticeship and skill training programs which have been certified by the Secretary of Transportation as promoting EEO in connection with Federal-aid highway construction programs are not subject to the requirements of paragraph 4 of this Section IV. 23 CFR 230.111(e)(2). The straight time hourly wage rates for apprentices and trainees under such programs will be established by the particular programs. The ratio of apprentices and trainees to journeymen shall not be greater than permitted by the terms of the particular program.

5. Compliance with Copeland Act requirements. The contractor shall comply with the requirements of 29 CFR part 3, which are incorporated by reference in this contract as provided in 29 CFR 5.5.

6. Subcontracts. The contractor or subcontractor must insert FHWA-1273 in any subcontracts, along with the applicable wage determination(s) and such other clauses or contract modifications as the contracting agency may by appropriate instructions require, and a clause requiring the subcontractors to include these clauses and wage determination(s) in any lower tier subcontracts. The prime contractor is responsible for the compliance by any subcontractor or lower tier subcontractor with all the contract clauses in this section. In the event of any violations of these clauses, the prime contractor and any subcontractor(s) responsible will be liable for any unpaid wages and monetary relief, including interest from the date of the underpayment or loss, due to any workers of lower-tier subcontractors, and may be subject to debarment, as appropriate. 29 CFR 5.5.

7. Contract termination: debarment. A breach of the contract clauses in 29 CFR 5.5 may be grounds for termination of the contract, and for debarment as a contractor and a subcontractor as provided in 29 CFR 5.12.

8. Compliance with Davis-Bacon and Related Act requirements. All rulings and interpretations of the Davis-Bacon and Related Acts contained in 29 CFR parts 1, 3, and 5 are herein incorporated by reference in this contract as provided in 29 CFR 5.5.

9. Disputes concerning labor standards. As provided in 29 CFR 5.5, disputes arising out of the labor standards provisions of this contract shall not be subject to the general disputes clause of this contract. Such disputes shall be resolved in accordance with the procedures of the Department of Labor set forth in 29 CFR parts 5, 6, and 7. Disputes within the meaning of this clause include disputes between the contractor (or any of its subcontractors) and the contracting agency, the U.S. Department of Labor, or the employees or their representatives.

10. Certification of eligibility. a. By entering into this contract, the contractor certifies that neither it nor any person or firm who has an interest in the contractor's firm is a person or firm ineligible to be awarded Government contracts by virtue of [40 U.S.C. 3144\(b\)](#) or § 5.12(a).

b. No part of this contract shall be subcontracted to any person or firm ineligible for award of a Government contract by virtue of [40 U.S.C. 3144\(b\)](#) or § 5.12(a).

c. The penalty for making false statements is prescribed in the U.S. Code, Title 18 Crimes and Criminal Procedure, [18 U.S.C. 1001](#).

11. Anti-retaliation. It is unlawful for any person to discharge, demote, intimidate, threaten, restrain, coerce, blacklist, harass, or in any other manner discriminate against, or to cause any person to discharge, demote, intimidate, threaten, restrain, coerce, blacklist, harass, or in any other manner discriminate against, any worker or job applicant for:

a. Notifying any contractor of any conduct which the worker reasonably believes constitutes a violation of the DBA, Related Acts, this part, or [29 CFR part 1](#) or [3](#);

b. Filing any complaint, initiating or causing to be initiated any proceeding, or otherwise asserting or seeking to assert on behalf of themselves or others any right or protection under the DBA, Related Acts, this part, or [29 CFR part 1](#) or [3](#);

c. Cooperating in any investigation or other compliance action, or testifying in any proceeding under the DBA, Related Acts, this part, or [29 CFR part 1](#) or [3](#); or

d. Informing any other person about their rights under the DBA, Related Acts, this part, or [29 CFR part 1](#) or [3](#).

V. CONTRACT WORK HOURS AND SAFETY STANDARDS ACT

Pursuant to 29 CFR 5.5(b), the following clauses apply to any Federal-aid construction contract in an amount in excess of \$100,000 and subject to the overtime provisions of the Contract Work Hours and Safety Standards Act. These clauses shall be inserted in addition to the clauses required by 29 CFR 5.5(a) or 29 CFR 4.6. As used in this paragraph, the terms laborers and mechanics include watchpersons and guards.

1. Overtime requirements. No contractor or subcontractor contracting for any part of the contract work which may require or involve the employment of laborers or mechanics shall require or permit any such laborer or mechanic in any workweek in which he or she is employed on such work to work in excess of forty hours in such workweek unless such laborer or mechanic receives compensation at a rate not less than one and one-half times the basic rate of pay for all hours worked in excess of forty hours in such workweek. 29 CFR 5.5.

2. Violation; liability for unpaid wages; liquidated damages. In the event of any violation of the clause set forth in paragraph 1. of this section the contractor and any subcontractor responsible therefor shall be liable for the unpaid wages and interest from the date of the underpayment. In addition, such contractor and subcontractor shall be liable to the United States (in the case of work done under contract for the District of Columbia or a territory, to such District or to such territory), for liquidated damages. Such liquidated damages shall be computed with respect to each individual laborer or

mechanic, including watchpersons and guards, employed in violation of the clause set forth in paragraph 1. of this section, in the sum currently provided in 29 CFR 5.5(b)(2)* for each calendar day on which such individual was required or permitted to work in excess of the standard workweek of forty hours without payment of the overtime wages required by the clause set forth in paragraph 1. of this section.

* \$31 as of January 15, 2023 (See 88 FR 88 FR 2210) as may be adjusted annually by the Department of Labor, pursuant to the Federal Civil Penalties Inflation Adjustment Act of 1990.

3. Withholding for unpaid wages and liquidated damages

a. *Withholding process.* The FHWA or the contracting agency may, upon its own action, or must, upon written request of an authorized representative of the Department of Labor, withhold or cause to be withheld from the contractor so much of the accrued payments or advances as may be considered necessary to satisfy the liabilities of the prime contractor or any subcontractor for any unpaid wages; monetary relief, including interest; and liquidated damages required by the clauses set forth in this section on this contract, any other Federal contract with the same prime contractor, or any other federally assisted contract subject to the Contract Work Hours and Safety Standards Act that is held by the same prime contractor (as defined in § 5.2). The necessary funds may be withheld from the contractor under this contract, any other Federal contract with the same prime contractor, or any other federally assisted contract that is subject to the Contract Work Hours and Safety Standards Act and is held by the same prime contractor, regardless of whether the other contract was awarded or assisted by the same agency, and such funds may be used to satisfy the contractor liability for which the funds were withheld.

b. *Priority to withheld funds.* The Department has priority to funds withheld or to be withheld in accordance with Section IV paragraph 2.a. or paragraph 3.a. of this section, or both, over claims to those funds by:

- (1) A contractor's surety(ies), including without limitation performance bond sureties and payment bond sureties;
- (2) A contracting agency for its procurement costs;
- (3) A trustee(s) (either a court-appointed trustee or a U.S. trustee, or both) in bankruptcy of a contractor, or a contractor's bankruptcy estate;
- (4) A contractor's assignee(s);
- (5) A contractor's successor(s); or
- (6) A claim asserted under the Prompt Payment Act, [31 U.S.C. 3901](#)–3907.

4. Subcontracts. The contractor or subcontractor must insert in any subcontracts the clauses set forth in paragraphs 1. through 5. of this section and a clause requiring the subcontractors to include these clauses in any lower tier subcontracts. The prime contractor is responsible for compliance by any subcontractor or lower tier subcontractor with the clauses set forth in paragraphs 1. through 5. In the

event of any violations of these clauses, the prime contractor and any subcontractor(s) responsible will be liable for any unpaid wages and monetary relief, including interest from the date of the underpayment or loss, due to any workers of lower-tier subcontractors, and associated liquidated damages and may be subject to debarment, as appropriate.

5. Anti-retaliation. It is unlawful for any person to discharge, demote, intimidate, threaten, restrain, coerce, blacklist, harass, or in any other manner discriminate against, or to cause any person to discharge, demote, intimidate, threaten, restrain, coerce, blacklist, harass, or in any other manner discriminate against, any worker or job applicant for:

a. Notifying any contractor of any conduct which the worker reasonably believes constitutes a violation of the Contract Work Hours and Safety Standards Act (CWHSSA) or its implementing regulations in this part;

b. Filing any complaint, initiating or causing to be initiated any proceeding, or otherwise asserting or seeking to assert on behalf of themselves or others any right or protection under CWHSSA or this part;

c. Cooperating in any investigation or other compliance action, or testifying in any proceeding under CWHSSA or this part; or

d. Informing any other person about their rights under CWHSSA or this part.

VI. SUBLETTING OR ASSIGNING THE CONTRACT

This provision is applicable to all Federal-aid construction contracts on the National Highway System pursuant to 23 CFR 635.116.

1. The contractor shall perform with its own organization contract work amounting to not less than 30 percent (or a greater percentage if specified elsewhere in the contract) of the total original contract price, excluding any specialty items designated by the contracting agency. Specialty items may be performed by subcontract and the amount of any such specialty items performed may be deducted from the total original contract price before computing the amount of work required to be performed by the contractor's own organization (23 CFR 635.116).

a. The term "perform work with its own organization" in paragraph 1 of Section VI refers to workers employed or leased by the prime contractor, and equipment owned or rented by the prime contractor, with or without operators. Such term does not include employees or equipment of a subcontractor or lower tier subcontractor, agents of the prime contractor, or any other assignees. The term may include payments for the costs of hiring leased employees from an employee leasing firm meeting all relevant Federal and State regulatory requirements. Leased employees may only be included in this term if the prime contractor meets all of the following conditions: (based on longstanding interpretation)

(1) the prime contractor maintains control over the supervision of the day-to-day activities of the leased employees;

(2) the prime contractor remains responsible for the quality of the work of the leased employees;

(3) the prime contractor retains all power to accept or exclude individual employees from work on the project; and
(4) the prime contractor remains ultimately responsible for the payment of predetermined minimum wages, the submission of payrolls, statements of compliance and all other Federal regulatory requirements.

b. "Specialty Items" shall be construed to be limited to work that requires highly specialized knowledge, abilities, or equipment not ordinarily available in the type of contracting organizations qualified and expected to bid or propose on the contract as a whole and in general are to be limited to minor components of the overall contract. 23 CFR 635.102.

2. Pursuant to 23 CFR 635.116(a), the contract amount upon which the requirements set forth in paragraph (1) of Section VI is computed includes the cost of material and manufactured products which are to be purchased or produced by the contractor under the contract provisions.

3. Pursuant to 23 CFR 635.116(c), the contractor shall furnish (a) a competent superintendent or supervisor who is employed by the firm, has full authority to direct performance of the work in accordance with the contract requirements, and is in charge of all construction operations (regardless of who performs the work) and (b) such other of its own organizational resources (supervision, management, and engineering services) as the contracting officer determines is necessary to assure the performance of the contract.

4. No portion of the contract shall be sublet, assigned or otherwise disposed of except with the written consent of the contracting officer, or authorized representative, and such consent when given shall not be construed to relieve the contractor of any responsibility for the fulfillment of the contract. Written consent will be given only after the contracting agency has assured that each subcontract is evidenced in writing and that it contains all pertinent provisions and requirements of the prime contract. (based on long-standing interpretation of 23 CFR 635.116).

5. The 30-percent self-performance requirement of paragraph (1) is not applicable to design-build contracts; however, contracting agencies may establish their own self-performance requirements. 23 CFR 635.116(d).

VII. SAFETY: ACCIDENT PREVENTION

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

1. In the performance of this contract the contractor shall comply with all applicable Federal, State, and local laws governing safety, health, and sanitation (23 CFR Part 635). The contractor shall provide all safeguards, safety devices and protective equipment and take any other needed actions as it determines, or as the contracting officer may determine, to be reasonably necessary to protect the life and health of employees on the job and the safety of the public and to protect property in connection with the performance of the work covered by the contract. 23 CFR 635.108.

2. It is a condition of this contract, and shall be made a condition of each subcontract, which the contractor enters into pursuant to this contract, that the contractor and any subcontractor shall not permit any employee, in performance of the contract, to work in surroundings or under conditions which are unsanitary, hazardous or dangerous to his/her health or safety, as determined under construction safety and

health standards (29 CFR Part 1926) promulgated by the Secretary of Labor, in accordance with Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C. 3704). 29 CFR 1926.10.

3. Pursuant to 29 CFR 1926.3, it is a condition of this contract that the Secretary of Labor or authorized representative thereof, shall have right of entry to any site of contract performance to inspect or investigate the matter of compliance with the construction safety and health standards and to carry out the duties of the Secretary under Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C. 3704).

VIII. FALSE STATEMENTS CONCERNING HIGHWAY PROJECTS

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

In order to assure high quality and durable construction in conformity with approved plans and specifications and a high degree of reliability on statements and representations made by engineers, contractors, suppliers, and workers on Federal-aid highway projects, it is essential that all persons concerned with the project perform their functions as carefully, thoroughly, and honestly as possible. Willful falsification, distortion, or misrepresentation with respect to any facts related to the project is a violation of Federal law. To prevent any misunderstanding regarding the seriousness of these and similar acts, Form FHWA-1022 shall be posted on each Federal-aid highway project (23 CFR Part 635) in one or more places where it is readily available to all persons concerned with the project:

18 U.S.C. 1020 reads as follows:

"Whoever, being an officer, agent, or employee of the United States, or of any State or Territory, or whoever, whether a person, association, firm, or corporation, knowingly makes any false statement, false representation, or false report as to the character, quality, quantity, or cost of the material used or to be used, or the quantity or quality of the work performed or to be performed, or the cost thereof in connection with the submission of plans, maps, specifications, contracts, or costs of construction on any highway or related project submitted for approval to the Secretary of Transportation; or

Whoever knowingly makes any false statement, false representation, false report or false claim with respect to the character, quality, quantity, or cost of any work performed or to be performed, or materials furnished or to be furnished, in connection with the construction of any highway or related project approved by the Secretary of Transportation; or

Whoever knowingly makes any false statement or false representation as to material fact in any statement, certificate, or report submitted pursuant to provisions of the Federal-aid Roads Act approved July 11, 1916, (39 Stat. 355), as amended and supplemented;

Shall be fined under this title or imprisoned not more than 5 years or both."

IX. IMPLEMENTATION OF CLEAN AIR ACT AND FEDERAL WATER POLLUTION CONTROL ACT (42 U.S.C. 7606; 2 CFR 200.88; EO 11738)

This provision is applicable to all Federal-aid construction contracts in excess of \$150,000 and to all related subcontracts. 48 CFR 2.101; 2 CFR 200.327.

By submission of this bid/proposal or the execution of this contract or subcontract, as appropriate, the bidder, proposer, Federal-aid construction contractor, subcontractor, supplier, or vendor agrees to comply with all applicable standards, orders or regulations issued pursuant to the Clean Air Act (42 U.S.C. 7401-7671q) and the Federal Water Pollution Control Act, as amended (33 U.S.C. 1251-1387). Violations must be reported to the Federal Highway Administration and the Regional Office of the Environmental Protection Agency. 2 CFR Part 200, Appendix II.

The contractor agrees to include or cause to be included the requirements of this Section in every subcontract, and further agrees to take such action as the contracting agency may direct as a means of enforcing such requirements. 2 CFR 200.327.

X. CERTIFICATION REGARDING DEBARMENT, SUSPENSION, INELIGIBILITY AND VOLUNTARY EXCLUSION

This provision is applicable to all Federal-aid construction contracts, design-build contracts, subcontracts, lower-tier subcontracts, purchase orders, lease agreements, consultant contracts or any other covered transaction requiring FHWA approval or that is estimated to cost \$25,000 or more – as defined in 2 CFR Parts 180 and 1200. 2 CFR 180.220 and 1200.220.

1. Instructions for Certification – First Tier Participants:

a. By signing and submitting this proposal, the prospective first tier participant is providing the certification set out below.

b. The inability of a person to provide the certification set out below will not necessarily result in denial of participation in this covered transaction. The prospective first tier participant shall submit an explanation of why it cannot provide the certification set out below. The certification or explanation will be considered in connection with the department or agency's determination whether to enter into this transaction. However, failure of the prospective first tier participant to furnish a certification or an explanation shall disqualify such a person from participation in this transaction. 2 CFR 180.320.

c. The certification in this clause is a material representation of fact upon which reliance was placed when the contracting agency determined to enter into this transaction. If it is later determined that the prospective participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the contracting agency may terminate this transaction for cause of default. 2 CFR 180.325.

d. The prospective first tier participant shall provide immediate written notice to the contracting agency to whom this proposal is submitted if any time the prospective first tier participant learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances. 2 CFR 180.345 and 180.350.

e. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180, Subpart I, 180.900-180.1020, and 1200. "First Tier Covered Transactions" refers to any covered transaction between a recipient or subrecipient of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a recipient or subrecipient of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

f. The prospective first tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency entering into this transaction. 2 CFR 180.330.

g. The prospective first tier participant further agrees by submitting this proposal that it will include the clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transactions," provided by the department or contracting agency, entering into this covered transaction, without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold. 2 CFR 180.220 and 180.300.

h. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. 2 CFR 180.300; 180.320, and 180.325. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. 2 CFR 180.335. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the System for Award Management website (<https://www.sam.gov/>). 2 CFR 180.300, 180.320, and 180.325.

i. Nothing contained in the foregoing shall be construed to require the establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of the prospective participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

j. Except for transactions authorized under paragraph (f) of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause or default. 2 CFR 180.325.

* * * * *

2. Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion – First Tier Participants:

a. The prospective first tier participant certifies to the best of its knowledge and belief, that it and its principals:

(1) Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency, 2 CFR 180.335;.

(2) Have not within a three-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State, or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property, 2 CFR 180.800;

(3) Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with commission of any of the offenses enumerated in paragraph (a)(2) of this certification, 2 CFR 180.700 and 180.800; and

(4) Have not within a three-year period preceding this application/proposal had one or more public transactions (Federal, State or local) terminated for cause or default. 2 CFR 180.335(d).

(5) Are not a corporation that has been convicted of a felony violation under any Federal law within the two-year period preceding this proposal (USDOT Order 4200.6 implementing appropriations act requirements); and

(6) Are not a corporation with any unpaid Federal tax liability that has been assessed, for which all judicial and administrative remedies have been exhausted, or have lapsed, and that is not being paid in a timely manner pursuant to an agreement with the authority responsible for collecting the tax liability (USDOT Order 4200.6 implementing appropriations act requirements).

b. Where the prospective participant is unable to certify to any of the statements in this certification, such prospective participant should attach an explanation to this proposal. 2 CFR 180.335 and 180.340.

* * * * *

3. Instructions for Certification - Lower Tier Participants:

(Applicable to all subcontracts, purchase orders, and other lower tier transactions requiring prior FHWA approval or estimated to cost \$25,000 or more - 2 CFR Parts 180 and 1200). 2 CFR 180.220 and 1200.220.

a. By signing and submitting this proposal, the prospective lower tier participant is providing the certification set out below.

b. The certification in this clause is a material representation of fact upon which reliance was placed when this transaction was entered into. If it is later determined that the prospective lower tier participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department, or agency with which

this transaction originated may pursue available remedies, including suspension and/or debarment.

c. The prospective lower tier participant shall provide immediate written notice to the person to which this proposal is submitted if at any time the prospective lower tier participant learns that its certification was erroneous by reason of changed circumstances. 2 CFR 180.365.

d. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180, Subpart I, 180.900 – 180.1020, and 1200. You may contact the person to which this proposal is submitted for assistance in obtaining a copy of those regulations. "First Tier Covered Transactions" refers to any covered transaction between a recipient or subrecipient of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a recipient or subrecipient of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

e. The prospective lower tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency with which this transaction originated. 2 CFR 1200.220 and 1200.332.

f. The prospective lower tier participant further agrees by submitting this proposal that it will include this clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold. 2 CFR 180.220 and 1200.220.

g. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the System for Award Management website (<https://www.sam.gov>), which is compiled by the General Services Administration. 2 CFR 180.300, 180.320, 180.330, and 180.335.

h. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

i. Except for transactions authorized under paragraph e of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily

excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment. 2 CFR 180.325.

* * * * *

4. Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion--Lower Tier Participants:

a. The prospective lower tier participant certifies, by submission of this proposal, that neither it nor its principals:

(1) is presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency, 2 CFR 180.355;

(2) is a corporation that has been convicted of a felony violation under any Federal law within the two-year period preceding this proposal (USDOT Order 4200.6 implementing appropriations act requirements); and

(3) is a corporation with any unpaid Federal tax liability that has been assessed, for which all judicial and administrative remedies have been exhausted, or have lapsed, and that is not being paid in a timely manner pursuant to an agreement with the authority responsible for collecting the tax liability. (USDOT Order 4200.6 implementing appropriations act requirements)

b. Where the prospective lower tier participant is unable to certify to any of the statements in this certification, such prospective participant should attach an explanation to this proposal.

* * * * *

XI. CERTIFICATION REGARDING USE OF CONTRACT FUNDS FOR LOBBYING

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts which exceed \$100,000. 49 CFR Part 20, App. A.

1. The prospective participant certifies, by signing and submitting this bid or proposal, to the best of his or her knowledge and belief, that:

a. No Federal appropriated funds have been paid or will be paid, by or on behalf of the undersigned, to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment, or modification of any Federal contract, grant, loan, or cooperative agreement.

b. If any funds other than Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with this Federal contract, grant, loan, or

cooperative agreement, the undersigned shall complete and submit Standard Form-LLL, "Disclosure Form to Report Lobbying," in accordance with its instructions.

2. This certification is a material representation of fact upon which reliance was placed when this transaction was made or entered into. Submission of this certification is a prerequisite for making or entering into this transaction imposed by 31 U.S.C. 1352. Any person who fails to file the required certification shall be subject to a civil penalty of not less than \$10,000 and not more than \$100,000 for each such failure.

3. The prospective participant also agrees by submitting its bid or proposal that the participant shall require that the language of this certification be included in all lower tier subcontracts, which exceed \$100,000 and that all such recipients shall certify and disclose accordingly.

XII. USE OF UNITED STATES-FLAG VESSELS:

This provision is applicable to all Federal-aid construction contracts, design-build contracts, subcontracts, lower-tier subcontracts, purchase orders, lease agreements, or any other covered transaction. 46 CFR Part 381.

This requirement applies to material or equipment that is acquired for a specific Federal-aid highway project. 46 CFR 381.7. It is not applicable to goods or materials that come into inventories independent of an FHWA funded-contract.

When oceanic shipments (or shipments across the Great Lakes) are necessary for materials or equipment acquired for a specific Federal-aid construction project, the bidder, proposer, contractor, subcontractor, or vendor agrees:

1. To utilize privately owned United States-flag commercial vessels to ship at least 50 percent of the gross tonnage (computed separately for dry bulk carriers, dry cargo liners, and tankers) involved, whenever shipping any equipment, material, or commodities pursuant to this contract, to the extent such vessels are available at fair and reasonable rates for United States-flag commercial vessels. 46 CFR 381.7.

2. To furnish within 20 days following the date of loading for shipments originating within the United States or within 30 working days following the date of loading for shipments originating outside the United States, a legible copy of a rated, 'on-board' commercial ocean bill-of-lading in English for each shipment of cargo described in paragraph (b)(1) of this section to both the Contracting Officer (through the prime contractor in the case of subcontractor bills-of-lading) and to the Office of Cargo and Commercial Sealift (MAR-620), Maritime Administration, Washington, DC 20590. (MARAD requires copies of the ocean carrier's (master) bills of lading, certified onboard, dated, with rates and charges. These bills of lading may contain business sensitive information and therefore may be submitted directly to MARAD by the Ocean Transportation Intermediary on behalf of the contractor). 46 CFR 381.7.

**ATTACHMENT A - EMPLOYMENT AND MATERIALS
PREFERENCE FOR APPALACHIAN DEVELOPMENT HIGHWAY
SYSTEM OR APPALACHIAN LOCAL ACCESS**

ROAD CONTRACTS (23 CFR 633, Subpart B, Appendix B)
This provision is applicable to all Federal-aid projects funded under the Appalachian Regional Development Act of 1965.

1. During the performance of this contract, the contractor undertaking to do work which is, or reasonably may be, done as on-site work, shall give preference to qualified persons who regularly reside in the labor area as designated by the DOL wherein the contract work is situated, or the subregion, or the Appalachian counties of the State wherein the contract work is situated, except:

a. To the extent that qualified persons regularly residing in the area are not available.

b. For the reasonable needs of the contractor to employ supervisory or specially experienced personnel necessary to assure an efficient execution of the contract work.

c. For the obligation of the contractor to offer employment to present or former employees as the result of a lawful collective bargaining contract, provided that the number of nonresident persons employed under this subparagraph (1c) shall not exceed 20 percent of the total number of employees employed by the contractor on the contract work, except as provided in subparagraph (4) below.

2. The contractor shall place a job order with the State Employment Service indicating (a) the classifications of the laborers, mechanics and other employees required to perform the contract work, (b) the number of employees required in each classification, (c) the date on which the participant estimates such employees will be required, and (d) any other pertinent information required by the State Employment Service to complete the job order form. The job order may be placed with the State Employment Service in writing or by telephone. If during the course of the contract work, the information submitted by the contractor in the original job order is substantially modified, the participant shall promptly notify the State Employment Service.

3. The contractor shall give full consideration to all qualified job applicants referred to him by the State Employment Service. The contractor is not required to grant employment to any job applicants who, in his opinion, are not qualified to perform the classification of work required.

4. If, within one week following the placing of a job order by the contractor with the State Employment Service, the State Employment Service is unable to refer any qualified job applicants to the contractor, or less than the number requested, the State Employment Service will forward a certificate to the contractor indicating the unavailability of applicants. Such certificate shall be made a part of the contractor's permanent project records. Upon receipt of this certificate, the contractor may employ persons who do not normally reside in the labor area to fill positions covered by the certificate, notwithstanding the provisions of subparagraph (1c) above.

5. The provisions of 23 CFR 633.207(e) allow the contracting agency to provide a contractual preference for the use of mineral resource materials native to the Appalachian region.

6. The contractor shall include the provisions of Sections 1 through 4 of this Attachment A in every subcontract for work which is, or reasonably may be, done as on-site work.