

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths							
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6	
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''	
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3′-8″	
6	2'-1''	2'-11''	3'-1''	3′-6′′	3′-10′′	4'-5''	
7	2'-9''	3′-10′′	4'-2''	4'-8''	5'-2''	5′-10′′	
8	3'-8''	5′-1′′	5′-5″	6'-2''	6′-9′′	7'-8''	
9	4'-7''	6′-5′′	6′-10′′	7′-9′′	8'-7''	9'-8''	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C Table 3: Epoxy bar, 0.8 Class C Table 4: Epoxy bar, Top bar lap, 0.8 Class C Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length + $1_{2}^{\prime\prime}$ + thread length

* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length
Approach slab, top	#4	100	4
Approach slab, bottom	#5	184	3
Approach slab footing	#5	160	3
Deck	#5	528	3
Diaphragms	#6	48	4
Abutments	#5	8	4



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E) : Indicates epoxy coating.



REVISED



STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required			

NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

ECHANICAL SPLICER DETAILS		SECTION		COUNTY	TOTAL SHEETS	SHEET NO.
(EB) & 018 – 0041 (WB)	70	(18-45HB-1)BR		CUMBERLAND	43	42
		CONTRACT NO. 7418				
36 SHEETS	ILLINOIS FED. AID PROJECT					