

sast concrete bridge salvaged from a recent artment project.	ROUTE	SECTION		COUNTY TOTAL SHEETS		SHEET NO.
	TR 227	98-11120-00-BR		JEFFERSON	35	31
	FED. ROAD	DIST. NO. 7	ILL INOIS	FED. AID PROJECT		

CONTRACT NO. 95437

## BILL OF MATERIAL (BRIDGE ONLY)

ITEM	UNIT	SUPER	SUB	TOTAL
Channel Excavation	Cu Yd	-	24	24
Porous Granular Embankment	Ton	-	60	60
Concrete Structures	Cu Yd		23.0	23.0
Setting Precast Concrete Bridge Slabs	L Sum	1	-	1
Furnishing and Erecting Structural Steel	L Sum		1	1
Reinforcement Bars	Pound	-	3220	3220
Furnishing Steel Plies HP 12x53	Foot		346	346
Driving Steel Piles	Foot	-	346	346
Test Pile Steel HP12x53	Each	-	1	1

## GENERAL NOTES

See Section 502 of the Standard Specifications for Structure Excavation.

The Contractor shall drive one (1) Steel HP12x53 Test Pile in a permanent location at the West Abutment as directed by the Engineer before ordering the remainder of the piles.

Reinforcement bars shall conform to the requirements of AASHTO M-31 or M-53 grade 60.

Channel excavation shall be excavated as shown within the limits of the proposed bridge, then topered to the ends of the winnwalls as directed by the Engineer. If the Engineer deems the material satisfactory, it may be used to construct the roadway embankment.

See Specifications for Soil Borings.

Do not scale these drawings.

In addition to all other requirements of section 512 of the Standard Specifications, splices for Steel H-piles shall develop the full capacity of the steel's cross sectional area of the pile for tension, shear and bending forces. One approved method of achieving this requirement is full penetration butt welding of the entire cross section. Other types of splices meeting the full capacity requirement may be allowed subject to the approval of the Engineer. Any proposal by the Contractor to use an afternate splice method must include adequate documentation demonstrating that the full tension, shear and bending capacities will be met. Appropriate welder qualifications will be require the splice the positions and processes used in splicing all piles. Nondestructive testing of completed welds will be limited to visual inspection.



## GRADE ACROSS STRUCTURE

