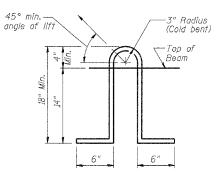


END ELEVATION



LIFTING LOOP DETAIL

The nominal diameter shall be l_2 " and the nominal cross-sectional area shall be 0.153 sq. in.

Lifting loops shall be $3 - \frac{1}{2}$ \$\psi = 270 ksi strands, as shown.

The 1" ords in the transverse tie assembly shall be tightened to a snug fit and the threads set. Pockets that receive transverse tie bar on outside shall be filled with grout after transverse tie assembly is in place.

Reinforcement bars shall conform to the requirements of AASHTO M-31, M-42 or M-53 Grade 60.

The bearing seat surfaces shall be adjusted by shimming to assure firm and even bearing. Two l_g " fabric adjusting shims of the dimensions of the Exterior Bearing Pad shall be provided for each

Keyway surfaces shall be cleaned to remove form oil or other bond breaking material prior to shipment of the beams. Cleaning shall be done by sandblasting the keyway areas between top of the beam and the bottom edge of the key.

Required Release Strength, f'ci, shall be 5000 p.s.i. (minimum).

Low-relaxation strands are required.

#4 28'-3" 65 #3 7'-3" #4 7'-3"

Precast Prestressed Sq Ft 240.50 Concrete Deck Beams Reinforcement Bars Pound 1080 Total Weight Each Beam Pound 53000

PRECAST PRESTRESSED CONCRETE DECK BEAM DETAILS PROPOSED OVERFLOW BRIDGE FOR CASEY FORK TR 227 / STA. 31+42.00 SECTION 98-11120-00-BR JEFFERSON COUNTY, ILLINOIS

Sheet 20 Job No. 52303