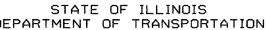
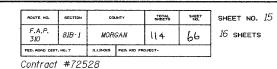
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION





NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for

reinforcement bars. Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity (Tension in kips) = $1.25 \times fy \times A_t$

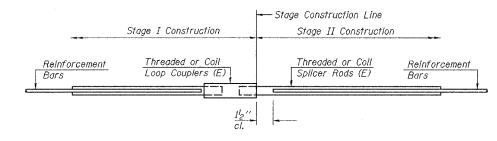
(lension in kipo)
Minimum *Pull-out Strength = 1.25 x fs_{allow} x A_f (Tension in kips)

Where fy = Yield strength of lapped reinforcement bars in ksi.

fs_{allow}= Allowable tensile stress in lapped reinforcement bars in ksi (Service Load) A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

	BAR SPLIC	ER ASSEMBLI	ES			
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length	Strength Requirements				
			Min. Pull-Out Strength kips - tension			
#4	1'-8''	14.7	5.9			
#5	2′-0′′	23.0	9.2			
#6	2'-7"	33.1	13.3			
#7	3′-5″	45.1	18.0			
#8	4'-6''	58.9	23.6			
#9	#9 5′-9″		30.0			
#10	7′-3′′	95.0	38.0			
#11	9'-0"	117.4	46.8			

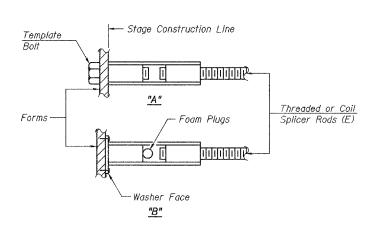
Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."



STANDARD

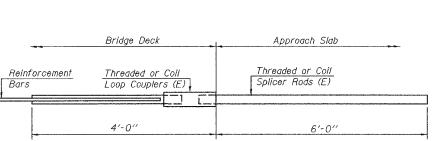
Bar Size	No. Assemblies Required	Location		
#7	18	Abutments		
#7	7	Pier Pier		
#5	24			
#5	392	Deck		
#6	16	Diaphragm		

BAR SPLICER ASSEMBLY DETAILS F.A.P. ROUTE 310 - SECTION 81B-1 MORGAN COUNTY STATION 140+34.43 STRUCTURE NO. 069-0504



INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt. "B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.



ROLLED THREAD DOWEL BAR

** ONE PIECE

WELDED SECTIONS

BAR SPLICER ASSEMBLY ALTERNATIVES

** Heavy Hex Nuts conforming to ASTM

A 563, Grade C. D or DH may be used.

-Wire Connector

ijijijijiji

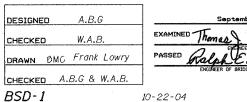
The diameter of this part is

equal or larger than the

diameter of bar spliced.

FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

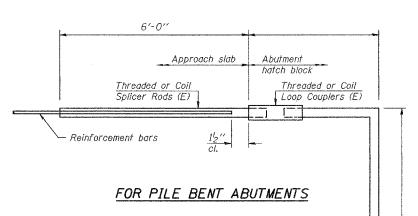
	Bar	Splicer	foi	#5	bar	*****	
Min.	Capacity	= 23.0	kip	s -	tensi	on	
Min.	Pull-out	Strength	=	9.2	kips	+	tension
No.	Required	= 84					



The diameter of this part

of the bar spliced.

is the same as the diameter



Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 9.2 kips - tension No. Required =