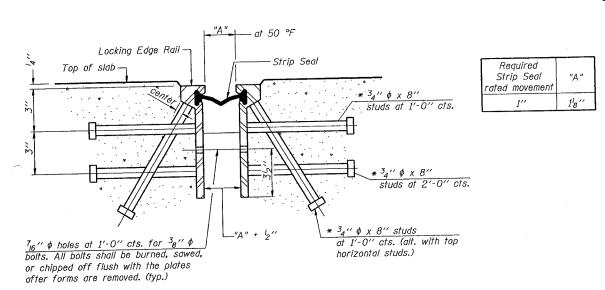
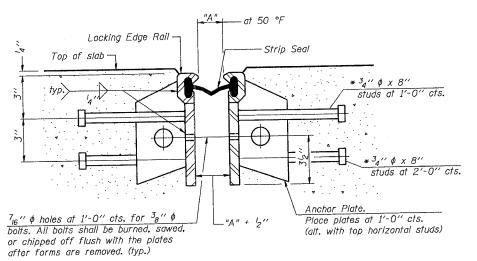
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION





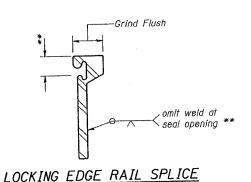
SECTION THRU WELDED RAIL EXP. JOINT

(110 Studs Required per Joint) (74 Anchor Plates Required Per Joint)

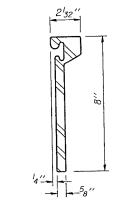
SECTION THRU ROLLED RAIL EXP. JOINT

(180 Studs Required Per Joint)

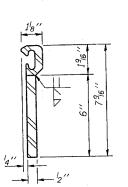
* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.



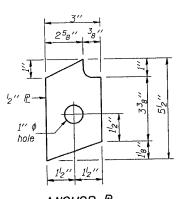
The inside of the locking edge rail groove shall be free of weld residue.



ROLLED (EXTRUDED) RAIL



WELDED RAIL



ANCHOR P (for welded rail)

LOCKING EDGE RAILS

(Sheet 2 of 2)

BRIDGE JOINT SYSTEM - EXPANSION (ALTERNATE-STRIP SEAL)

TOTAL SHEET NO. _8_

Contract #64B10

17

26

Henry

GENERAL NOTES

a minimum thickness of ${}^{l}_{4}{}^{\prime\prime}$. The configuration of the

strip seal shall match the configuration of the Locking

The strip seal shall be made continuous and shall have

are minimum dimensions. The actual configuration of the

Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not

The manufacturer's recommended installation methods

The joint opening and deck dimensions detailed on the superstructure are based on a preformed joint seal. If the contractor elects to use the alternate strip seal joint, the

modifications shall be made at no additional cost to the State.

opening and deck dimensions shall be modified according

to the dimensions detailed on this sheet. Required

The height and thickness of the Locking Edge Rails shown

Locking Edge Rails may be spliced at slope discontinuities

*

FED. ROAD DIST. NO. 7

and stage construction joints.

Edge Rails.

be allowed.

shall be followed.

* Section 2BR-1

F.A.U. 5862 (POPPY GARDEN RD) OVER GREEN RIVER SECTION 2BR-1 HENRY COUNTY STR. NO. 037-0127

DESIGNED	SB
CHECKED	RB
DRAWN	DB, BS
CHECKED	SB