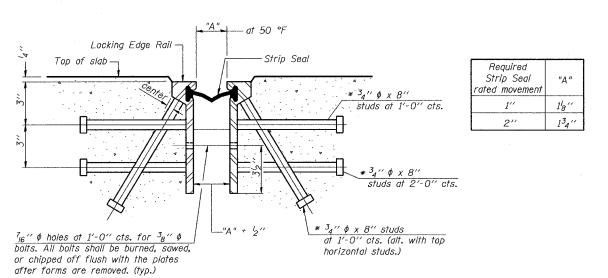
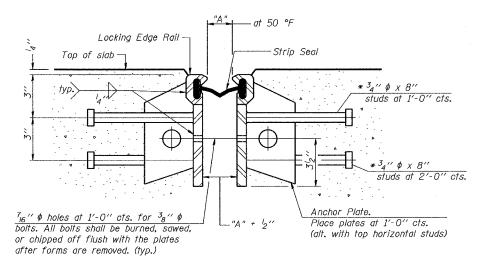
# STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION





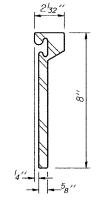
### SECTION THRU ROLLED RAIL EXP. JOINT

(180 Studs Required)

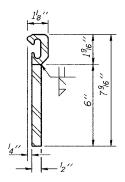
\* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

### SECTION THRU WELDED RAIL EXP. JOINT

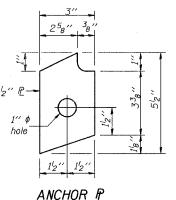
(110 Studs Required) (74 Anchor Plates Required)





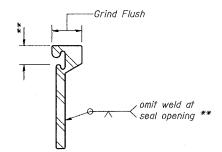


WELDED RAIL



(for welded rail)

## LOCKING EDGE RAILS



#### LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.

	$\neg$
SB	
RB	
BH, BS	
SB	
	RB BH, BS

BRIDGE JOINT SYSTEM - EXPANSION
(ALTERNATE-STRIP SEAL)
F.A.P. 553 (IL 72)
OVER STILLMAN CREEK

TOTAL SHEETS

40

\*

Section 119BR-3

GENERAL NOTES

a minimum thickness of  $\frac{1}{4}$ . The configuration of the strip seal shall match the configuration of the Locking

Edge Rails.

be allowed.

shall be followed.

and stage construction joints.

The strip seal shall be made continuous and shall have

manufacturer to manufacturer. Flanged edge rails will not

The manufacturer's recommended installation methods

The joint opening and deck dimensions detailed on the

superstructure are based on a preformed joint seal. If the

modifications shall be made at no additional cost to the State.

contractor elects to use the alternate strip seal joint, the

opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from

Locking Edge Rails may be spliced at slope discontinuities

0gle

SHEET NO.

22

Contract #64A47

SHEET NO. 7

11 SHEETS

OVER STILLMAN CREEK

SECTION 119BR-3

OGLE COUNTY

STR. NO. 071-0042

(Sheet 2 of 2)