62580 TOTAL SHEET SHEETS NO. F.A. SECTION COUNTY 419 418 SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS. TO STA. FED. ROAD DIST. NO. ILLIMOIS FEO. AID PROJECT WORK ZONE EXIT OPENING CONSTRUCTION SPEED LIMIT SIGN TRAILER WITH FLASHING LIGHTS ACCORDING TO STD TOZOOL - Arrowboard Type C (Flashing a Bar Or 4-Corner) FLAGGER BE PREPARED FEET BLACK LEGEND DRANGE REFL BACKGROUND 150 m (500°) 90 m (300') MIN. DRUMS @ 15 m (50°) C-C . TRAFFIC DIRECTION FLAGGER WITH WORK ZONE ENTRY OPENING TRUCKS 130 m (100') 60 m (2001) 150 m (500') OPENING -TRAFFIC DIRECTION - FLAGGER WITH CONTROL SIGN 1. The Arrawboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry. openings shall be closed when the flagging operation ceases. 2. Work Zone Exit Openings should be a minimum of one half mile apart. 3. Exiting the work zone at any place other than at a Work Zone Exit Opening will .be prohibited. ALL DIMENSIONS ARE IN MILLIMETERS (INCHES) UNLESS OTHERWISE SHOWN 4 All vehicles shall enter the work zone at entry openings, using their turn ILLINOIS DEPARTMENT OF TRANSPORTATION signals to warn motorists DATE 8/98 4/03 SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS SCALE: NONE DRAWN BY CADD. TC::18 DATE 05/06/2003 REVISION DATE: 04/24/03