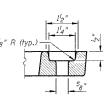
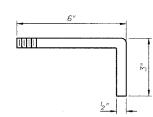
F.A.P. RTE.	SECTION	COUNTY	TOTAL	SHEET NO.		
627	(I-1) BR & I	LA SALLE	106	71		
STA.	STA. TO STA.					
FED. RO	AD DIST. NO.	ILLINOIS FED.	AID PROJ	ECT		

SHEET NO. HII

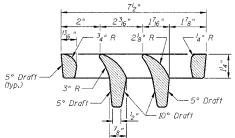
of 26 sheets



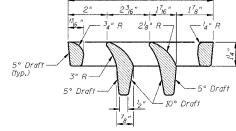




ANCHOR STUD DETAIL

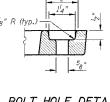


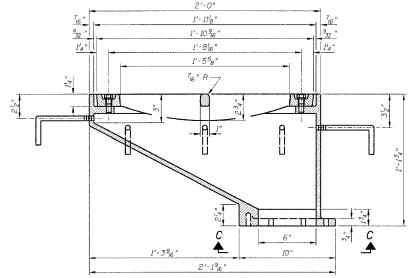
VANE GRATE DETAIL



NOTES:

- All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.
 Bofts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 123L.
 The grate, frame and downspout shall be galvanized according to AASHTO M 111 and ASTM A 385. Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam. As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.
 Structural steel weldments of equal sections and of the same configuration may be substituted for cast iron. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval.
 The Contractor shall take appropriate measures to assure that Protective Coat is not applied to the scupper.
 Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts, Washers and Nut's including complete installation of the scupper shall be paid for at the contract unit price each for Drainage Scupper, DS-12.





PLAN

 $B \blacktriangleleft$

-Drill and tap $^{l}_{2}$ "-13 x^{3}_{4} " DP. for $^{l}_{2}$ " ϕ Anchor Studs 8 locations

0

0

Drill and tap scupper for 4 -2" \$\phi\$ stainless steel hexagon head bolts with lock washers

8/1/2000

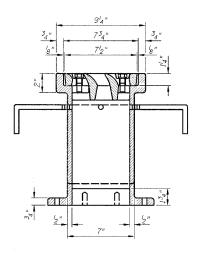
J.M.L..

DRAWN BY
D.J.M.

CHECKED BY
M.S.W.

Farnsworth
GROUP
2700 MoGraw Drive
Bloomington, Minole 61704

SECTION A-A See Sheets H1 and H7 for scupper location relative to parapet.



6" I.D.

6" I.D. 7" O.D.

DOWNSPOUT

10" O.D.

6" I.D.

VIEW C-C

 $8 - \frac{9}{16}$ " ϕ holes on an $8\frac{3}{4}$ " ϕ bolt circle

- Drill and tap 8 holes for ½"-13 bolts on an 8¾"¢ bolt circle. (2 blind holes are 1¼" deep, 6 thru holes)

SECTION B-B

BILL OF MATERIALS

DILL OF WATERIALS					
ITEM	UNIT	QUANTITY			
Drainage Scupper, DS-12	Each	2			

DRAINAGE SCUPPER, DS-12 IL ROUTE 71 OVER TRIBUTARY TO ILLINOIS RIVER F.A.P. ROUTE 627 - SEC. (I-1) BR & I LA SALLE COUNTY STATION 465+35.39 STRUCTURE NO. 050-0239