

PC. TE NO.	SECTION	COUNTY		SHEETS	SHEET NO.	SHE	ET NO.	
FAP 322	(23-BR -2)8R	FAYE	77E	19	19	11	SHEETS	;
FED. ROAD DIS	T. NG. 7	ILLINOIS	FED. ALD PR	-TORLO				



PERMANENT RETAINER

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.

Premanent Retainer to be galvanized steel.

ANCHOR BOLTS FOR RETAINERS

Holes in the masonry for ancher bolts shall be drilled according to the manufacturer's recommendation after beams or girders have been erected and adjusted.

Prior to setting the bolts, the holes shall be dry and all dust and loose particles shall be removed by the use of compressed air or vacuuming. The anchor bolts, furnished and installed and including the epoxy grout or capsules shall not be paid for separately but shall be included in the unit bid price for Precast Prestressed Concrete Deck Beams (21" Depth). The Contractor may use, at his option, the capsule of the adhesive cartridge

type anchor rods that have been previously tested and given a prior approval by the Department. The Contractor shall install these anchor rods in pre-drilled drilled holes according to the manufacturer's recommencations and precedures.

Cost of anchor bolts and side retainers are included with the deck beams. Anchor bolts shall be ASTM F1554 all-thread (or an Engineer-approved alternate material) of the grade(s) and diameter(s) specified. ASTM A307 Grade C anchor bolts may be used in lieu of ASTM F1554 Grade 36. The corresponding specified grade of AASHTO M314 anchor bolts may be used in lieu of ASTM F1554. Anchor bolts al fixed bearings may be either cast in place or installed in holes drilled after the supported member is in place. Drilled and set anchor bolts shall be installed according to Article 521.06 of the Standard Specifications.

ITEM	TYPE	SIZE	EMBEDDED DEPTH	
chor Bolts for Retainers	F1554 Grade 36	1'2" Ø	94"	

AASHTO M314 Grade 36, ASTM F1554 Grade 55, or AASHTO M314 Grade 55 anchor bolts may be substituted for the anchor bolts shown above.

BILL OF MATERIAL

Item	Unit	Quantity
Structural Repair of of Concrete (Depths Equal to or Less than 5 Inches)	Sq. Ft.	28

PIER DETAILS US 51 / HICKORY CREEK F.A.P. ROUTE 322 FAYETTE COUNTY SN 026-0037