FED. ROAD DIST. NO. 5 ILLINOIS FED. AID PROJECT

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for

reinforcement bars. other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

1

2

Minimum Capacity = 1.25 x fy x A<sub>1</sub>

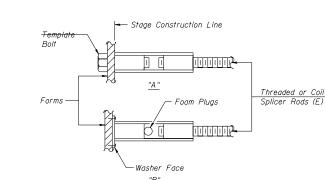
(Tension in kips) = 1.25 x fy x A<sub>1</sub>

Minimum \*Pull-out Strength = 0.66 x fy x A<sub>1</sub> Where fy = Yield strength of lapped reinforcement bars in ksi.

A<sub>1</sub> = Tensile stress area of lapped reinforcement bars.

\* = 28 day concrete

BAR SPLICER ASSEMBLIES					
		Strength Requirements			
Bar Size to be Spliced	Splicer Rod or Dowel Bar Length	Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension		
#4	1'-8''	14.7	7.9		
#5	2'-0"	23.0	12.3		
#6	2'-7''	33.1	17.4		
#7	3′-5″	45.1	23.8		
#8	4'-6''	58.9	31.3		
#9	5′-9′′	75.0	39.6		
#10	7′-3′′	95.0	50.3		
#11	9'-0''	117.4	61.8		



## WELDED SECTIONS BAR SPLICER ASSEMBLY ALTERNATIVES

ROLLED THREAD DOWEL BAR

444444444444

\*\* ONE PIECE

- Wire Connector

The diameter of this part is equal or larger than the

diameter of bar spliced.

\*\* Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.

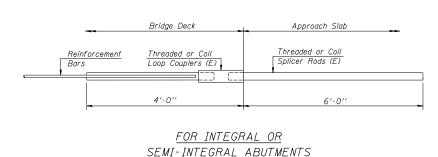
The diameter of this part

is the same as the diameter of the bar spliced.

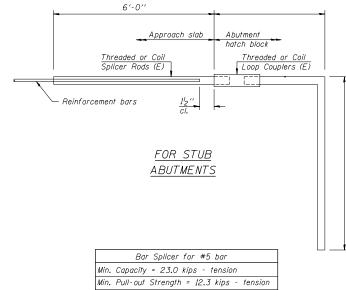
## INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt.
"B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

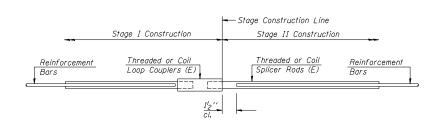
(E): Indicates epoxy coating.



Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 12.3 kips - tension No. Required = Void



No. Required = 102



## STANDARD

Bar Size	No. Assemblies Required	Location
Void	Void	Void

DATE MAY 2007

ILLINOIS DEPARTMENT OF TRANSPORTATION BAR SPLICER

IL ROUTE 10 OVER CAMP CREEK FAS RTE. 1513 SECTION 5BR-1 STA. 16+69.00

CHAMPAIGN COUNTY STR. 010-0275 SCALE: N.T.S.

DRAWN BY LP CHECKED BY MJS

BSD-1

11-1-06