ROUTE NO SEC COUNTY TOTAL SHEETS - * 21 DEKALB

* 04-00206-00-BR BR. SHEET 5 OF 6

Without Slot With Slot VIEW A-A

4- 34" x 6" Round Head Bolts

(With slot or approved recess in head) with locknut & flat washe 7% ø Holes in tubing may be drilled in the field.

2- 1"ø x 7¾" AASHTO M-164 Anchor Bolts with flat washer & lockwasher.

13/16 × 51/2" Slotted

Hole in post

13/160 holes

n angles

2- 5/8" x 53/4" Cap Screws with flat washer

W6x25-

Locknut 5% x 1¾ Cap Screw, — with flat washer & ¾ ø 11/8"x 21/2"Slotted X pipe spacer, 1/3" RAIL SPLICE CONNECTION

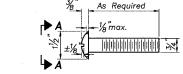
> _8"x4"x 5⁄1" Steel Tubing

AT EXPANSION JT.

2½" Top Rail 2½" Bott. Rail 2" - Locknut 4" 4" 4" 4" 2" 1½6% Holes 1'-8" in 3%" F2 PLAN-BOTT. SPLICE P **TYPICAL**

ILLINOIS PROJECT BRS-1122(107)

CONTRACT NO. 87316



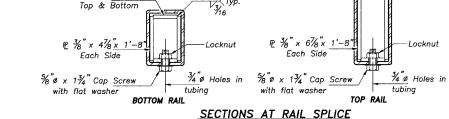
DETAIL OF 34" ROUND HEAD BOLT

% ø Holes

1½″ø Holes

in angles

13/1" x 3" Slotted Holes



₩ Holes in Tube

P. 3/8" x 21/2"x 1'-8"

To Holes in P -¾″ø Drain Hole $2-\frac{7}{4}$ $^{\circ}$ x 6" Button Hd. Machine Bolts (with slot or approved recess in head) with locknut & flat washer. ∠Traffic side of rail END OF RAIL DETAILS

3/4

GENERAL NOTES

Hollow structural steel tubing shall conform to the requirements of ASTM desingnation A-500 Grade B Structural Steel Tubing and shall meet the longitudinal CVN requirements of 15 ft-lbs at 0° F.

All other steel shapes and plates shall conform to the requirements of

AASHTO M-270 Grade 36 except posts and angles shall conform to AASHTO M-270, Grade 50,

PL 3/8" x 21/2"x 1'-8"

Top & Bottom

Bolts, cap screws, and nuts shall conform to the requirement of ASTM designation A-307 except for high strength bolts, nuts and washers noted which shall conform to AASHTO M-164.

All bolts, nuts, cap screws, washers and lock washers shall be galvanized in accordance with AASHTO M-232.

All posts, railing, rail splices, anchor devices and angles shall be galvanized after shop fabrication in accordance with AASHTO M-111 and ASTM A-385. Galvanized rail shall not be painted.

Railing shall be in accordance with Section 509 of the Standard Specifications, except as noted, and will be paid for at the contract unit price per foot for STEEL BRIDGE RAIL, TYPE SM.

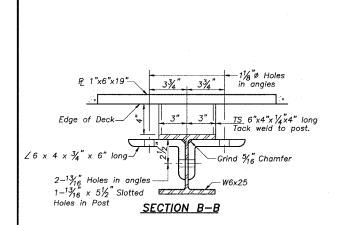
All field drilled holes shall be coated with an approved zinc rich paint before erection.

For multi-span PPC Deck bridges, sufficient $\chi_{\rm a}^{\rm w}$ 6" x 1'-2" galvanized steel shims shall be provided to align rail between adjacent

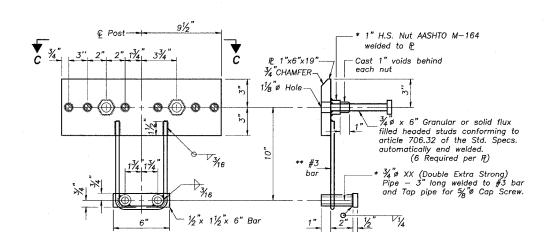
spans. Cost incidental to STEEL BRIDGE RAIL, TYPE SM.

Bolts located at expansion joint shall be provided with locknuts and shall be tightened only to a point that will allow railing movement.

The $\frac{3}{4}$ % high strength bolts used to connect the 6 x 4 x 3/4 angles to the post shall be tightened in accordance with Article 505.04(f)(3) of the Standard Specifications. The 1"% high strength bolts connecting the angles to the concrete shall be tightened to a snug fit and given an additional $\frac{1}{6}$ turn. The $\frac{5}{6}$ % cap screws in bottom of posts shall be tightened to a snug fit only.

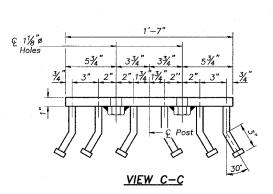


SECTION A-A



_P ½"x7"x6"

SECTION AT RAIL POST



BILL OF MATERIAL

ltem	Unit	Quantity
Steel Bridge Rail, Type SM	Foot	87

TYPE SM STEEL BRIDGE RAIL SIDE MOUNTED SECTION 04-00206-00-BR CHERRY VALLEY ROAD DEKALB COUNTY SN 019-3061

ANCHOR DEVICE

- Threaded areas shall be plugged or blocked off during casting of beam Galvanized after fabrication.
- ** Whenever the lower insert assemblies interfere with strand locations. the #3 bars shall be cut and adjusted in order to allow raising or lowering of the lower inserts. Maximum adjustment not to exceed ½".

11/8" Holes for 1" x 4" Round Head Bolts.

Provide 2 flat washers & locknuts for guard rail connection shown on Std. 2340.

6"x4"x ¼" Steel Tubing

TS 6"x4"x 1/4"x4" long

TS 6"x3"x 1/4"x31/2" long

Tack weld to post & plate.

Finished Surface

26 x 4 x 3/4

2- 3/4" H.S. Bolts with

hex nut & flat washers