

#### STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths								
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6		
3, 4	1'-5''	1'-11''	2'-1''	2'-4"	2'-7''	2'-11''		
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3′-8′′		
6	2'-1''	2'-11''	3'-1''	3'-6''	3'-10''	4'-5''		
7	2'-9''	3′-10′′	4'-2''	4'-8''	5′-2′′	5′-10′′		
8	3′-8′′	5′-1′′	5′-5′′	6'-2"	6′-9′′	7′-8′′		
9	4'-7''	6′-5′′	6′-10′′	7'-9''	8'-7''	9′-8′′		

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

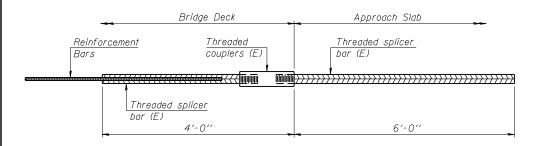
Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length +  $1^{l_2}$ " + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar	No. assemblies	Table for minimum	
Locuitori	size	required	lap length	
Deck	#5	632	3	
Diaphragm	#6	16	4	
Appr. Slab, Top	#4	50	4	
Appr. Slab, Bottom	#5	92	3	
Appr. Slab Footing	#5	80	3	
Abutments	#7	26	4	
Pier cap	#9	6	4	
Pier cap	#8	6	3	
Pier cap	#5	6	4	
Pier crashwall	#9	10	4	
Pier crashwall	#6	12	4	
Pier footing	#6	<i>1</i> 5	3	

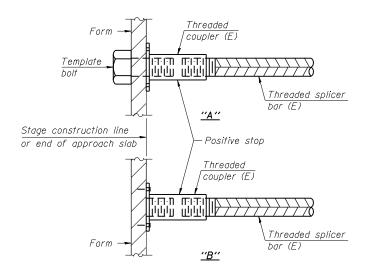


# BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No. required = 96

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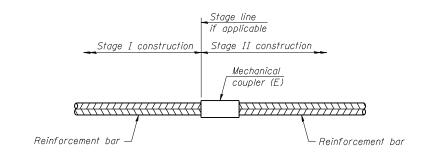




#### INSTALLATION AND SETTING METHODS

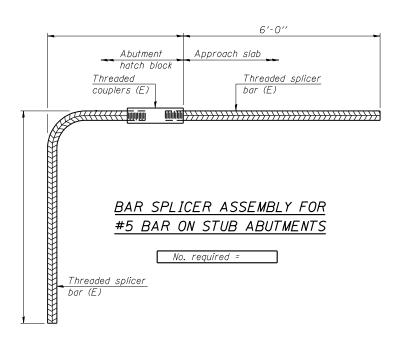
"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



### STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required
Pier	#8	56



## <u>NOTES</u>

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements

for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION