

QUANTITIES FOR	CONCRETE PIPES							
INSIDE DIAMETER	ESTIMATED							
OF PIPE	CLASS SI CONCRETE							
	REQUIRED							
	20" (500 mm) WIDTH							
INCH (mm)	CU. YD. (m3)							
4" (100)	0.14 (0.11)							
6" (150)	0.16 (0.12)							
8" (200)	0.19 (0.14)							
10" (250)	0.22 (0.17)							
12" (300)	0.25 (0.19)							
15" (375)	0.30 (0.23)							
18" (450)	0.35 (0.27)							
24" (600)	0.45 (0.35)							
30" (750)	0.57 (0.43)							
36" (900)	0.69 (0.53)							
42" (1050)	0.83 (0.63)							
48" (1200)	0.97 (0.74)							
54" (1350)	1.12 (0.86)							
60" (1500)	1.28 (0.98)							

QUANTITIES FOR METAL PIPES							
INSIDE DIAMETER	ESTIMATED						
OF PIPE	CLASS SI CONCRETE						
	REQUIRED						
	20" (500 mm) WIDTH						
INCH (mm)	CU.YD. (m3)						
4" (100)	0.12 (0.09)						
6" (150)	0.14 (0.11)						
8" (200)	0.16 (0.12)						
10" (250)	0.19 (0.14)						
12" (300)	0.21 (0.16)						
15" (375)	0.25 (0.19)						
18" (450)	0.29 (0.22)						
24" (600)	0.38 (0.29)						
30" (750)	0.47 (0.36)						
36" (900)	0.59 (0.45)						
42" (1050)	0.69 (0.53)						
48" (1200)	0.81 (0.62)						
54" (1350)	0.93 (0.71)						
60" (1500)	1.05 (0.81)						

## GENERAL NOTES

- 1. CLASS SI CONCRETE SHALL BE USED THROUGHOUT.
- 2. WHEN CONCRETE COLLARS ARE USED TO CONNECT PIPES OF DIFFERENT OUTSIDE DIAMETERS, THE CONCRETE COLLAR SHALL BE FORMED USING THE LARGEST OUTSIDE DIAMETER (SEE END VIEW).
- 3. THE WIRE MESH SHALL WEIGH NOT LESS THAN 54#/100 SQ. FT. (2.63 kg/m<sup>2</sup>).
- 4. WHEN CONCRETE COLLARS ARE CONSTRUCTED ADJACENT TO AN EXISTING CONCRETE STRUCTURE (HEADWALLS, ETC.) EXPANSION BOLTS, SHALL BE USED AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE, EACH, FOR EXPANSION BOLTS OF THE SIZE SPECIFIED IN THE PLANS.
- 5. CONCRETE COLLARS WILL BE PAID FOR AT THE CONTRACT UNIT PRICE, PER CUBIC YARD (CUBIC METER), FOR CONCRETE COLLARS INCLUDING ALL MATERIAL AND LABOR SPECIFIED TO COMPLETE THE WORK IN PLACE.

Note: All dimensions are in INCHES (millimeters) unless otherwise shown.

DISTRICT	5	<b>DETAIL</b>	NO.	54248510
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FILE NAME =	USER NAME = \$USER\$	DESIGNED -	REVISED - 12/06						F.A.I.	SECTION	COUNTY	TOTAL	SHEET
\$FILEL\$		DRAWN -	REVISED -	STATE OF ILLINOIS	CONCRETE COLLAR				57	(10-32HB-2)B	Y CHAMPAIGN	81	33
	PLOT SCALE = \$SCALE\$	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION						CONTRACT N			
	PLOT DATE = \$DATE\$	DATE -	REVISED -		SCALE:	SHEET NO. 1 OF 1 SHEETS	STA.	TO STA.	FED. ROA	AD DIST. NO. ILLINO	IS FED. AID PROJECT		
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