Joint Size	"C" at 50°F	"D" at 50°F
2″	2"	1 <sup>1</sup> 2" Min.
4''	3''	2 <sup>1</sup> 2" Min.



-Steel reinforced elastomeric anchor blocks -7/- 4" Min. steel plate

## INSTALLATION NOTES

Install continuous seal in roadway, parapet, curb, ()and sidewalk.

2 Install anchor blocks as indicated.

Note A: Maximum spacing of anchor bolts shall be 12" centers.

## SKEW LIMITATIONS

The details of the anchor blocks and the elastomeric membrane in the parapet, as shown, are for up to 50° skews. For skews greater than 50°, the anchor blocks and the elastomeric membrane, installed according to dimension "D", might require modifications to insure a minimum clearance of 12" from centerline of anchor studs to edge of parapet opening. The anchor blocks and the elastomeric membrane shall also be installed to the top of the parapet with the anchor studs spaced at ±12" cts.

DESIGNED - ATH EXAMINED WINDED A ALL DATE - SEPTEMBER 19, 2012	- STATE OF ILLINOIS	NEOPRENE EXPANSION JOINT REPAIR DETAILS	F.A. SECTION	COUNTY TOTAL SHEET NO.
DRAWN - Kylo M. Stoffon PASSED Car Travis	DEPARTMENT OF TRANSPORTATION	SN 081-0011	80 (81~1B)M-3	ROCK ISLAND 9 8 CONTRACT NO. 64E33
CHECKED - ATH MKC ACTING ENGINEER OF BRIDGES AND STRUCTURES		SHEET NO. 5 OF 6 SHEETS	ILLINOIS FED	A ATO PROJECT

## GENERAL NOTES

Continuous Seal Neoprene Expansion Joint shall consist of molded anchor blocks of elastomer and steel, field assembled over continuous lengths of elastomeric membrane.

The elastomeric membrane shall be premolded with a single or a double upward convolution that will have a "memory" to return to its molded position upon joint closure.

The convolution length shall be such that the extended length will not be greater than the manufactured length when the joint is fully expanded in its design range and will not protrude above the anchor blocks when the joint is fully compressed.

Joint openings shall be adjusted according to Article 503.10(c) of the Standard Specifications when the deck is poured at an ambient temperature other than 50° F.

The parapet and roadway membrane shall be made continuous by an approved vulcanizing process. Lapping will not be permitted.

Asphalt surface Sealan

····	— Countersunk hole for	top nut
	Temporary Wood Blockout	Top Nut
Nut L	Formed Joint Opening	Clamping Nut

RECOMMENDED BLOCKOUT DETAIL

## BILL OF MATERIAL

ІТЕМ	UNIT	QUANTITY
Neoprene Expansion Joint, 2"	Foot	66
Neoprene Expansion Joint, 4"	Foot	66