

### \*\* STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-3''	
5	1'-9''	2'-5''	2'-7''	2'-11''	2'-10''	
6	2'-1''	2'-11''	3′-1′′	3′-6″	3'-4''	
7	2'-9''	3′-10′′	4'-2''	4'-8''	4'-6''	
8	3'-8''	5′-1′′	5′-5′′	6'-2''	5′-10′′	
9	4'-7''	6′-5′′	6′-10′′	7′-9′′	7'-5''	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Top bar lap, Class B

Threaded splicer bar length = min. lap length +  $l_2''$  + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar	No. assemblies	Table for minimum
Locanon	size	required	lap length
S. Abutment	#5	21	Table 4
S. Abutment	#4	5	Table 4
S. Abutment	#6	2	Table 4
S. Abutment	#6	4	Table 3
S. Abutment	#5	13	Table 4
S. Abutment	#5	13	Table 3
N. Abutment	#5	23	Table 4
N. Abutment	#4	5	Table 4
N. Abutment	#6	4	Table 4
N. Abutment	#5	8	Table 3
N. Abutment	#5	13	Table 4
N. Abutment	#5	13	Table 3
S. Approach Slab	#4	25	Table 4
S. Approach Slab	#5	46	Table 3
S. Approach Footing	#5	40	Table 3
N. Approach Slab	#4	25	Table 4
N. Approach Slab	#5	46	Table 3
N. Approach Footing	#5	40	Table 3



#### INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt.
"B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.
(E) : Indicates epoxy coating.

**\*\*** Bar splicers shall be furnished and paid for during Stage I construction. Bar Splicer coupler ends shall be furnished and installed during Stage I construction (SN 016-7943). Bar splicer rod ends shall be furnished during Stage I construction and stored by the Department until installation during Stage II construction (SN 016-7942). The Contractor shall obtain the Bar Splicer rod ends from the Department and install them during Stage II construction. Bar Splicers will be paid for at the unit cost per each Bar Splicers, where each bar splicer includes both the coupler and the rod end. Bar Splicer rod ends will not be measured for payment separately from coupler ends and the cost for installing the Bar Splicer rod ends shall be included with the pay item for Reinforcement Bars, Epoxy Coated during Stage II Construction.





		Stage I cor	nstruction	Mecho	ble construction	
	Reinforcement	<u> </u>	<u> </u>			<b>}}}}}∂</b>
		STAND,		Bar size	AL SPLICER No. assemblies required	
	Bridge Deck			Approach	Slab	
<u>ent</u> Madatabalahaka	Threaded couplers	(E)		hreaded splic ar (E)	cer	- 
Threaded bar (E)	<u>splicer</u> 4'-0''		-	6	·-0··	

## BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No. required =

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Reinforcement

Bars

## NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

# THIS SHEET IS FOR INFORMATION ONLY

MBLY DETAILS	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
– STRUCTURE NO. 016–7943	330	0105-F	СООК	55	26	
= 311001011E NO. 010-7343	CONTRACT NO. 60V68					
S-26 SHEETS	ILLINOIS FED. AID PROJECT					