



## INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E) : Indicates epoxy coating.

## <u>\* BAR SPLICER ASSEMBLY BETWEEN WINGWALLS AND THREE-SIDED STRUCTURE</u>

No. required = 96

Minimum Lap Lengths									
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5				
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-3''				
5	1'-9''	2'-5''	2'-7''	2'-11''	2'-10''				
6	2'-1''	2'-11''	3′-1′′	3'-6''	3'-4''				
7	2'-9''	3′-10′′	4'-2''	4'-8''	4'-6''				
8	3′-8′′	5′-1′′	5′-5″	6'-2''	5′-10′′				
9	4'-7''	6′-5″	6′-10′′	7′-9′′	7′-5″				

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Threaded splicer bar length = min. lap length +  $1_2^{l}$  '' + thread length

\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length
Pedestal	#5	20	Table 3
Footing Slab	#5	32	Table 3
Between Headwall, Pedestal & Wingwall	#4	26	Table 3
Between Headwall & Three-Sided Structure	#4	70*	Table 3
Between Headwall & Three-Sided Structure	#6	70*	Table 3
Between Wingwalls & Three-Sided Structure	#4	96*	Table 1

\* For Information Only.

Cost is Included with Three-Sided Structure



	USER NAME =	DESIGNED - JPM	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	BAR SPLICER ASSEMBLY DETAILS	F.A.P. SECTION	COUNTY TOTAL SHEET
		CHECKED - JXH	REVISED -		STRUCTURE NO. 022–3054 STA. 100 + 00.15	870 534R-B	DUPAGE 53 41
	PLOT SCALE =	DRAWN - MPS	REVISED -				CONTRACT NO. 60M83
100 S. WACKER DRIVE SUITE 700 . CHICAGO IL 60505 . P312-606-0910 P312-606-0415	PLOT DATE =	CHECKED - JPM/JXH/TPG	REVISED -		SHEET NO. S12 OF S13 SHEETS	DATE: AUGUST 03, 2012 ILLINOIS FED. AID PROJECT	

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## <u>NOTES</u>

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See special provision for Mechanical Splicers.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

Threaded splicer bar length = min. lap length +  $1_2^{l}$ " + threaded length