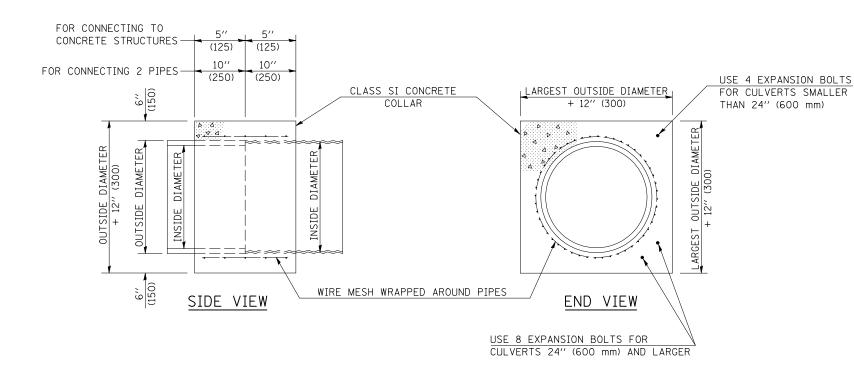
- \* (205,57,105)RS-2
- \*\* CHAMPAIGN & DOUGLAS



QUANTITIES FOR	CONCRETE PIPES
INSIDE DIAMETER OF PIPE	ESTIMATED CLASS SI CONCRETE REQUIRED 20" (500 mm) WIDTH
INCH (mm)	CU. YD. (m3)
4" (100)	0.14 (0.11)
6" (150)	0.16 (0.12)
8" (200)	0.19 (0.14)
10" (250)	0.22 (0.17)
12" (300)	0.25 (0.19)
15" (375)	0.30 (0.23)
18" (450)	0.35 (0.27)
24" (600)	0.45 (0.35)
30" (750)	0.57 (0.43)
36" (900)	0.69 (0.53)
42" (1050)	0.83 (0.63)
48" (1200)	0.97 (0.74)
54" (1350)	1.12 (0.86)
60" (1500)	1.28 (0.98)

QUANTITIES FOR METAL PIPES			
INSIDE DIAMETER	ESTIMATED		
OF PIPE	CLASS SI CONCRETE		
	REQUIRED		
	20" (500 mm) WIDTH		
INCH (mm)	CU. YD. (m3)		
4" (100)	0.12 (0.09)		
6" (150)	0.14 (0.11)		
8" (200)	0.16 (0.12)		
10" (250)	0.19 (0.14)		
12" (300)	0.21 (0.16)		
15" (375)	0.25 (0.19)		
18" (450)	0.29 (0.22)		
24" (600)	0.38 (0.29)		
30" (750)	0.47 (0.36)		
36" (900)	0.59 (0.45)		
42" (1050)	0.69 (0.53)		
48" (1200)	0.81 (0.62)		
54" (1350)	0.93 (0.71)		
60" (1500)	1.05 (0.81)		

## GENERAL NOTES

- 1. CLASS SI CONCRETE SHALL BE USED THROUGHOUT.
- 2. WHEN CONCRETE COLLARS ARE USED TO CONNECT PIPES OF DIFFERENT OUTSIDE DIAMETERS, THE CONCRETE COLLAR SHALL BE FORMED USING THE LARGEST OUTSIDE DIAMETER (SEE END VIEW).
- 3. THE WIRE MESH SHALL WEIGH NOT LESS THAN 54#/100 SQ. FT. (2.63 kg/m<sup>2</sup>).
- 4. WHEN CONCRETE COLLARS ARE CONSTRUCTED ADJACENT TO AN EXISTING CONCRETE STRUCTURE (HEADWALLS, ETC.) EXPANSION BOLTS, SHALL BE USED AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE, EACH, FOR EXPANSION BOLTS OF THE SIZE SPECIFIED IN THE PLANS.
- 5. CONCRETE COLLARS WILL BE PAID FOR AT THE CONTRACT UNIT PRICE, PER CUBIC YARD (CUBIC METER), FOR CONCRETE COLLARS INCLUDING ALL MATERIAL AND LABOR SPECIFIED TO COMPLETE THE WORK IN PLACE.

Note: All dimensions are in INCHES (millimeters) unless otherwise shown.

DATE	REVISIONS	NAME	ILLINOIS DEPARTMENT OF TRANSPORTATION	
12/06	REPLACED DETAIL J-5.45	TJB	TEETHOIS BEFAITIMENT OF TRANSFORTATION	
			CONCRETE COLLAR	
			CONCILL COLLAIN	
-		-		
			DISTRICT 5 DETAIL NO. 54248510	
			DISTRICT S DETAIL NO. 34240310	