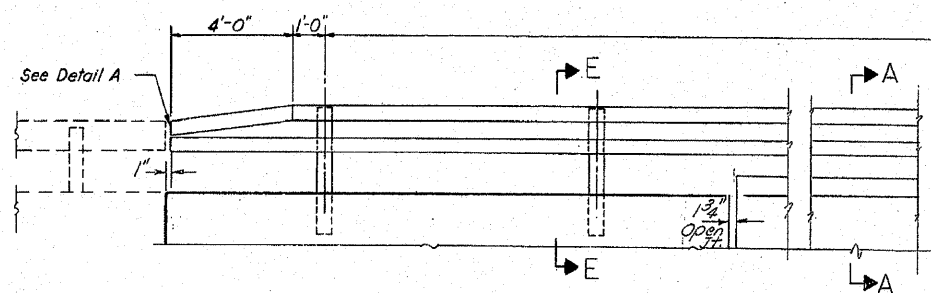


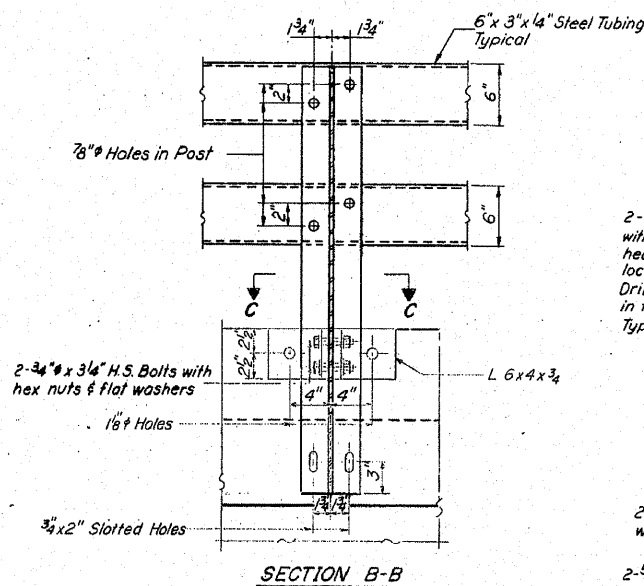
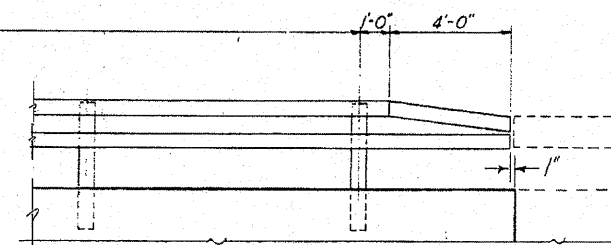
STATE OF ILLINOIS
DEPARTMENT OF PUBLIC WORKS & BUILDINGS
DIVISION OF HIGHWAYS

DATE	DESIGN	QUANTITY	TOTAL SHEETS	SHEET NO.
8-2	129B-1	Henry	38	16
SHEET NO. 4 10 SHEETS				

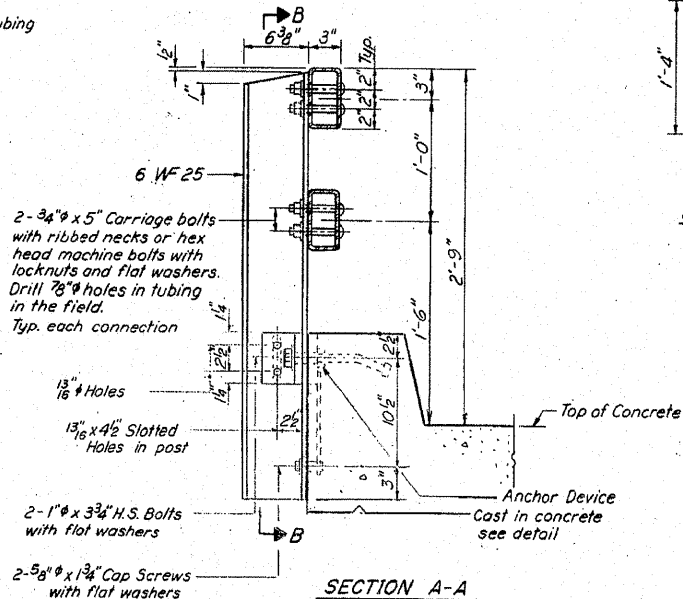
18 Spaces @ 7'-10" = 141'-0"



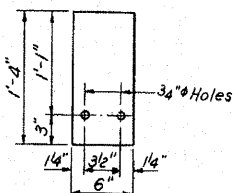
ELEVATION
Showing inside face of railing



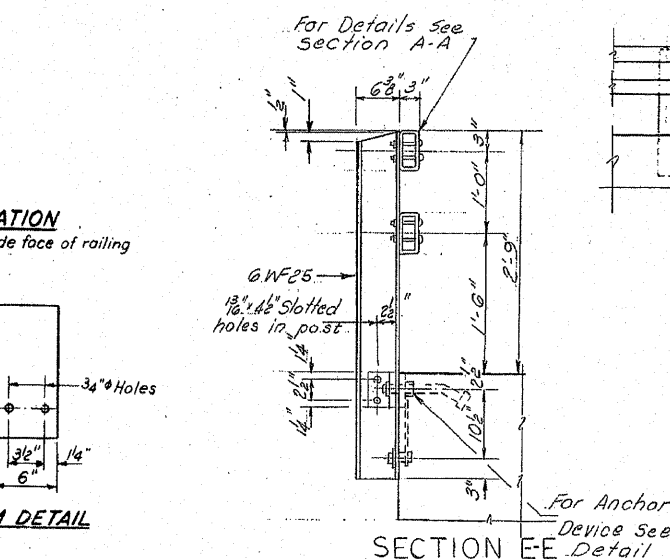
SECTION B-B



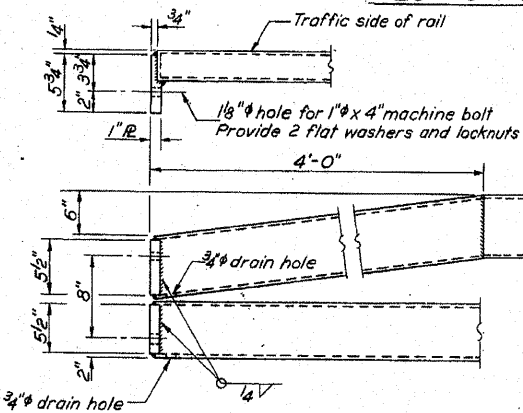
SECTION A-A



SHIM DETAIL



SECTION E-E
For Anchor Device See Detail



DETAIL A

NOTES

Hollow structural steel tubing shall conform to the requirements of ASTM designation A-501 "Hot Formed Welded and Seamless Carbon Steel Structural Tubing."

All other steel shapes and plates shall conform to the requirements of ASTM designation A-36 except as noted.

Bolts, cap screws, and nuts shall conform to the requirement of ASTM designation A-307 except for high strength bolts, nuts and washers noted which shall conform to ASTM designation A-325.

All bolts, nuts, cap screws, washers and lock washers shall be galvanized in accordance with ASTM designation A-153.

All railing, rail splices, anchor devices shall be galvanized after shop fabrication in accordance with ASTM designation A-123 and A-385. Galvanized rail shall not be painted.

Railing shall be in accordance with Section 508 of the Standard Specifications, except as noted, and shall be paid for at the contract unit price per lineal foot for STEEL RAILING, TYPE N

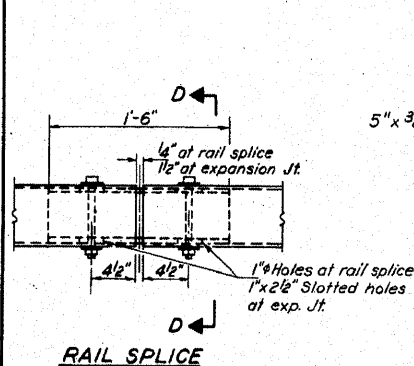
All field drilled holes shall be coated with an approved zinc rich paint before erection.

The lower portion of the post flange in contact with concrete shall receive two coats of asphalt paint conforming to Section 714.08 Type B or place 1/8" fabric bearing pad between the post and concrete.

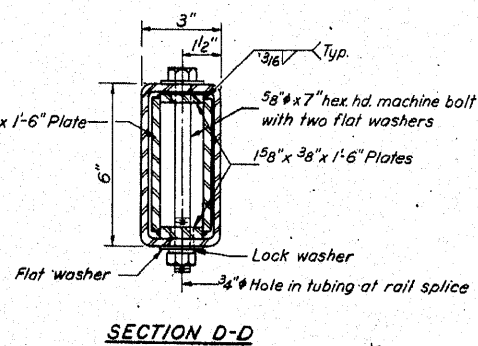
The 3/4" high strength bolts used to connect the 6x4x3/4 angles to the post shall be tightened in accordance with Article 710.11 of the Standard Specifications. The 1" high strength bolts connecting the angles to the concrete slab shall be tightened to a snug fit and given an additional 1/8 turn.

For multi-span bridges, sufficient 1/4" x 6" x 1-1/4" galvanized steel shims shall be provided to align rail between adjacent spans. Cost incidental to Steel Railing.

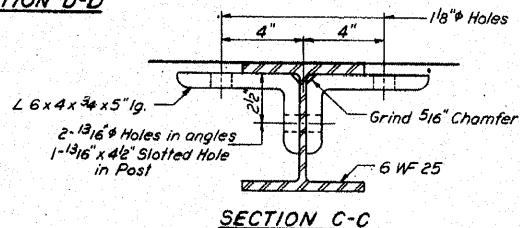
All posts and 6" x 4" x 3/4" connecting angles shall conform to A.S.T.M. designation A-588 and shall be unpainted.



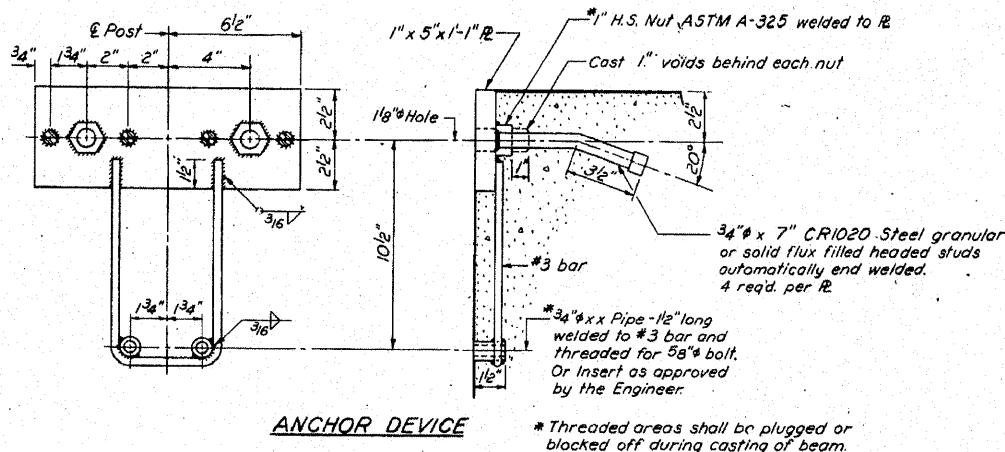
RAIL SPLICE



SECTION D-D



SECTION C-C



ANCHOR DEVICE

SHOWN FOR INFORMATION ONLY

BILL OF MATERIAL

Item	Unit	Quantity
STEEL RAILING, TYPE N	Lin. Ft.	302

**TYPE N
STEEL RAILING**

S.B.I. RT. 82 SEC. 129 B-1
HENRY COUNTY
STA. 1285+20.76

DESIGNED: *Carroll*
CHECKED: R. F. ROBEY
DRAWN: J. L. ARMSTRONG
CHECKED: R. F. R.

EXAMINED: *May 17 1917*
PASSED: *Hummer*
APPROVED: *Hummer*
ENGINEER OF DESIGN
CHIEF HIGHWAY ENGINEER

(9'-0" Max. Post Spacing)

R-3 For cast in place curb