

GENERAL NOTES

Fasteners shall be AASHTO MI64 Type 1, mechanically galvanized bolts. Splicers: Bolts ⁷8"\$, Holes ¹⁵16 \$

Calculated weight of Structural Steel = 272,116 lbs. (AASHTO M270 Grade 50) = 14,336 lbs. (AASHTO M270 Grade 36) No field welding is permitted except as specified in the contract documents. Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60. See Special Provisions.

Reinforcement bars designated (E) shall be epoxy coated. Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of l_{B} inch (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.

Concrete Sealer shall be applied to the designated areas of the South & North Abutment. The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project. The Inorganic Zinc Rich Primer / Acrylic / Acrylic Paint System shall be used for shop and field painting of new structural steel except where otherwise noted. The color of the final finish coat for all interior steel surfaces shall be gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Interstate Green, Munshell No. 7.5G 4/8. See Special Provision for "Cleaning and Painting New Metal Structures". The existing structure will be removed while traffic is active on US 20. The contractor shall provide Protective Shield in accordance with applicable provisions of Section 501 of the Standard Specifications. The Protective Shield limits shall extend from existing pier to existing pier and from outside to outside of existing structure. Protective Shield shall be paid for as required for structure If the Contractor elects to use cantilever forming brackets on the exterior

beams or girders, the brackets shall be placed at the same locations as required for the hardwood blocks in Article 503.06(b) of the Standard Specifications. If additional cantilever forming brackets are required, hardwood blocking shall be wedged between the exterior and first interior beam at each of these additional bracket locations. The structural steel plates of the Bearing Assembly shall conform to the

requirements of AASHTO M 270 Grade 50. Slipforming of parapets is not allowed.

GENE	RAL	DATA	١
S.N.	101-	0120	

NO. OF	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.		
	301	(1-1HB-1)D	WINNEBAGO	55	18		
EETS			CONTRACT	NO. 64	E11		
	ILLINOIS FED. AID PROJECT						