## GENERAL NOTES

\_ Kg (Grade 250)

Fasteners shall be AASHTO MI64, Type 1, mechanically galvanized bolts. Bolts 22mm ¢, holes 24mm ¢, unless otherwise noted.

6765 79.485 Kg (Grade 345) No field welding is permitted except as specified in the Contract

Calculated mass of Structural Steel =

Documents

The main load carrying member components subject to tensile stress shall conform to the Supplemental Requirements for Notch Toughness Zone 2. These components are the wide flange beams and all splice plate material except fill plates.

Reinforcement bars shall conform to the requirements of ASTM A 706m Gr. 420. See Special Provisions.

Reinforcement bars designated (E) shall be epoxy coated.

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of 3 mm. Adjustment shall be made either by arinding the surface or by shimming the bearings.

The Organic Zinc Rich Primer / Epoxy / Urethane Paint System shall be used for painting of new structural steel except where otherwise noted. The entire system shall be shop appled, with the exception that masked off connection surfaces, field installed fasteners and damaged areas shall be touched up in the field. The color of the final finish coat for all interior steel surfaces shall be Gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Gray, Munsell No. 5B 7/1. See Special Provision for "Cleaning and Painting New Metal Structures".

Layout of the slope protection system may be varied to suit ground conditions in the field as directed by the Engineer.

All cross frames or diaphraams shall be installed as steel is erected and secured with erection pins and bolts except as otherwise noted. Individual cross frames or diaphragms at supports may be temporarily disconnected to install bearing anchor rods.



Two 3 mm adjusting shims shall be provided for each bearing in addition to all other plates or shims and placed as shown on bearing details.

Excavation behind existing abutment walls shall be performed to balance front and back soil pressure before removing the existing superstructure. The Contractor shall sawcut the upper portion of the existing abutment at the stage removal line before Stage I removal to ensure the remaining portion will not be prematurely damaaed.

All dimensions are in millimeters (mm) except as noted. Slipforming of the parapets is not allowed.

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## TEMPORARY SOIL RETENTION SYSTEM

- 1. Slopes and distances shown along alignment of sheeting. (for structure with 30 degree skew).
- 2. A cantilevered sheet piling design does not appear feasible and additional members or other retention systems may be necessary. The Contractor shall submit a temporary soil retention system design including plan details and calculations for review and acceptance by the Engineer.

superstructure is in place. Construction Jt. Approach slab Construction Jf Excavation for placing 250 Porous Granular Embankment (Special) Geocomposite is paid for as Structure Wall Drain Excavation. \*Geotechnical Fabric for French Drains r<sup>≭</sup>Drainage Aggregate 2 -Bottom of Cap <u>\*100 ¢ Perforated</u> pipe drain 380 380 Note: 600 Bk. of Abutment Stone Riprap, ← € Abut. and € Bearing Class A4

SECTION THRU INTEGRAL ABUTMENT

(Horiz. dim. @ Rt. L's)

Backfill with Porous Granular Embankment (Special) by Bridge Contractor after

W920

300 min.

\*Included in the cost of Pipe Underdrains for Structures.

All drainage system components shall extend to 600mm from the end of each wingwall except an outlet pipe shall extend until intersecting with the riprap slope as shown on the Plan view on Sheet 1. The pipes shall drain into concrete headwalls. (See Article 601.05 of the Standard Specifications and Highway Standard 601101). Drainage components shall step at the change in elevation of the bottom of the abutment. Use a section of 100  $\phi$ perforated pipe at a 45 degree slope while maintaining the typical French Drain dimensions.

## TOTAL BILL OF MATERIAL

| ITEM  | UNIT           | SUPER  | SUB   | TOTAL  |
|---|----------------|--------|-------|--------|
| Porous Granular Embankment, Special                         | m <sup>3</sup> | 0      | 230   | 230    |
| Stone Riprap Class A4                                       | m²             | 0      | 1,005 | 1,005  |
| Filter Fabric   | m²             | 0      | 1,065 | 1,065  |
| Removal of Existing Structures                              | Each           | 1      | 0     | 1      |
| Protective Shield   | m2             | 460    | 0     | 460    |
| Structure Excavation  | m <sup>3</sup> | 0      | 1,100 | 1,100  |
| Underwater Structure Excavation<br>Protection - Location 1* | Each           | 0      | 1     | 1      |
| Temporary Soil Retention System                             | m2             | 0      | 70    | 70     |
| Concrete Encasement   | m <sup>3</sup> | 0      | 7     | 7      |
| Concrete Structures   | m <sup>3</sup> | 0      | 117   | 117    |
| Concrete Superstructure                                     | m <sup>3</sup> | 270    | 0     | 270    |
| Bridge Deck Grooving  | m2             | 780    | 0     | 780    |
| Protective Coat   | m2             | 930    | 0     | 930    |
| Erecting Structural Steel**                                 | L. Sum         | 0.93   | 0     | 0.93   |
| Stud Shear Connectors                                       | Each           | 3,060  | 0     | 3,060  |
| Bar Splicers  | Each           | 751    | 126   | 877    |
| Reinforcement Bars, Epoxy Coated                            | KG             | 38,790 | 8,090 | 46,880 |
| Furnishing Steel Piles, HP310x79                            | Meter          | 0      | 380   | 380    |
| Driving Piles   | Meter          | 0      | 380   | 380    |
| Test Pile Steel, HP310x79                                   | Each           | 0      | 3     | 3      |
| Name Plates   | Each           | 1      | 0     | 1      |
| Anchor Bolts, M24   | Each           | 0      | 36    | 36     |
| Geocomposite Wall Drain                                     | m2             | 0      | 100   | 100    |
| Pipe Underdrains for Structures 100mm                       | m              | 0      | 60    | 60     |

\*Location 1: Pier

\*\*Furnishing Structural Steel is paid for under a separate contract



