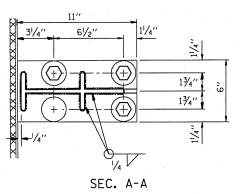


NOTE: DIAMOND TIPPED DRILL SHALL BE USED TO DRILL THRU REINFORCEMENT BARS



NOTE:

POSTS SHALL BE HOT DIPPED GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM DESIGNATIONS A-123 AND A-385.

TWO PERCENT (2%) OF ALL ANCHOR BOLTS SHALL BE TEST LOADED IN PLACE. MIN. TEST LOAD = 8 KIPS.

ALL BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH ASTM DESIGNATION A-153.

FOR MATERIAL COMPOSITION OF PREFABRICATED PAD, SEE ARTICLE 54.9(F), (BEARING AND ANCHORAGE), OF THE STANDARD SPECIFICATIONS.

PROVIDE 1-1/8" AND 2-1/16" GALVANIZED STEEL SHIMS FOR 25% OF THE POSTS.

IF ONE ANCHOR BOLT FAILS DURING TEST, TWO OTHER ANCHOR BOLTS SHALL BE TESTED. TESTING EQUIPMENT CAN BE OBTAINED FROM BOLT COMPANIES.

THIS SHEET IS FOR INFORMATION ONLY

FILE NAME =	USER NAME = midyje	DESIGNED -	REVISED -		TYPICAL DETAIL FOR CENTER LONGITUDINAL JOINT						F.A. RTE.	SECTION	COUNTY	TOTAL SHEET SHEETS NO.
c:\pw_work\pwidot\midyja\d0213106\Design.	dgn	DRAWN -	REVISED -	STATE OF ILLINOIS	GUARDRAIL JOINT				IIAE OOIIII	VAR	2010-058 GRR	VARIOUS	21 11	
	PLOT SCALE = 103.1216 ' / IN.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION		GUA	NUNAIL .	JOINT				CONTRAC	CT NO. 60L36	
	PLOT DATE = 8/27/2010	DATE -	REVISED -		SCALE:	SHEET NO.	OF	SHEETS	STA.	TO STA.	FED. ROA	AD DIST. NO. ILLINOIS FEE	. AID PROJECT	