

## SUGGESTED SEQUENCE OF CONSTRUCTION

1. Install Underwater Structure Excavation Protection (See Erosion Control Plans).

3. Remove concrete from underside of existing steel beams as indicated and attach

4. Jack up (preload) existing structure at locations shown in Section E-E in accordance with the applicable portions of the Guide Bridge Special Provision "Jack and Remove Existing Bearings". Jacking load shall be 10,000 pounds at each location and the two locations shall be jacked up simultaneously. Observe condition of existing structure throughout preloading application. Cost for jacking included in "Furnishing and Erecting Structural Steel."

5. Bolt steel column assembly to W18 x 86.

6. Adjust nuts and install grout bewteen top of concrete column and base plate of steel column assembly to bring top of HSS assembly into contact with W12 x 65

7. Remove jacks or reduce preload. Observe condition of existing structure throughout

8. Sawcut existing walkway slab and beams full depth at removal line shown on Section A-A.

9. Install Silicone Joint Sealer with Bridge Construction (See SW-10 and SW-11).

1. Design stress field units for structural steel is fy = 50,000 psi (AASHTO M270 Grade 50).

2. All structural steel, nuts and washers shall be galvanized according to AASHTO M111 or M232 (as applicable). H.S. Bolts shall be galvanized according to to AASHTO

3. Prior to ordering any material, the Contractor shall verify in the field all heights, lengths, and shim thickness dimensions.

4. Cost of Structural Steel, H.S. Bolts, nuts and washers are included in Furnishing

5. Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts. Bolts  $7_{\rm g}$  in.  $\phi,$  holes  $^{15}\!_{16}$  in.  $\phi,$  unless otherwise noted.

6. No field welding is permitted except as specified in the contract documents.

7. If a portion of the footing is under water, reinforcement may be placed underwater into forms. Concrete shall be tremied according to Article 503.08 of the Standard Specifications to the top of the footing.

8. High Performance Shotcrete shall be installed in accordance with the applicable portions of the Guide Bridge Special Provision "Structural Repair of Concrete." This work will be paid for as "Structural Repair of Concrete (Depth less than or Equal to 5")."

DILL OF MATERIAL								
Bar	No.	Size	Length	Shape				
<i>Пюо</i> (Е)	12	#8	5′- 9"	J				
S100(E)	30	#4	5′- <i>1</i> 0″	Π				
Sioi(E)	15	#4	2'- 6 1/2"					
t100(Ε)	8	#8	7'- 8"					
V100(E)	12	#8	12'- 8"					
ż								
W100(E)	8	#8	7'- 8"					
Structure Excavation			Cu. Yd.	28.0				
concrete	Structur	Cu. Yd.	8.8					
urnishir Structure	ng and E al Steel	Pound	2,300					

Reinforcement Bars, Epoxy

Porous Granular Embankment

Structural Repair of Concrete

(Depth Equal to or Less than 5

Coated

(Special)

RILL OF MATERIAL

ENTRY SUPPORT	F.A. RTÉ.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
-6006		07-00264-00-BR	KANE	164	98
			CONTRACT	NO. 6	3620
SHEETS	ILLINOIS FED. AID PROJECT				

Pound

Cu. Yd.

Sq. Ft.

1.060

22.0

190