TO STA. STA. FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT

• 144SBR-2 & 22VBR-1

## XZ193400 - SURVEY MARKER, TYPE 2 (SPECIAL)

TO BE INSTALLED IN RIGID OR COMPOSITE PAVEMENT FOR PRESERVING PERMANENT SURVEY MARKERS (PI'S, PT'S, PC'S, POC'S, & POT'S)

# (100) P.C. CONCRETE OR COMPOSITE PAVEMENT AGGREGATE BASE OR BITUMINOUS BASE

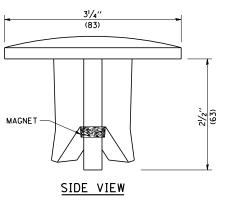
#### ALUMINUM TABLET (FORKED) FOR USE WITH "SURVEY MARKER, TYPE 2, (SPECIAL)" SHALL BE AS SHOWN ON THE DETAIL FOR THE 31/4" (83 mm) CONVEX SURVEY TABLET WITH ILLINOIS DEPARTMENT OF TRANSPORTATION LOGO. THIS LOGO SHALL PROVIDE FOR LETTERS RECESSED INTO THE SURFACE A MINIMUM

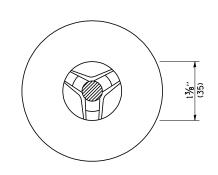
OF 1/2" (O.8 mm) FOR EASY AND LONG-TERM

SPECIFICATIONS FOR ALUMINUM TABLET (FORKED)

LEGIBILITY. THE ALUMINUM TABLET SHALL BE PRODUCED BY THE PROCESS OF ORBITAL FORGING TO PRODUCE A HIGH-STRENGTH AND DURABLE MARKER CAP WHICH WILL NOT CHIP OR BREAK AND PROVIDE A SMOOTH FINISH FOR STAMPING OF DATA IN THE FIELD. THE ALUMINUM TABLET SHALL BE DESIGNED NOT TO TURN OR ROTATE. THREE PRONGS ON A 21/2" (63 mm) STEM SHALL BE SUCH THAT THE ALUMINUM TABLET CANNOT BE EASILY REMOVED. COMPOSITION: ALUMINUM 92-93%; MAGNESIUM 6.5-7.5%.

STRENGTH: YIELD 19,000-21,000 PSI (131-145 MPa); TENSILE 38,000-44,000 PSI (262-303 MPa); ELONGATION 10-15% [IN 2" (50 mm)]. SPECIFICATIONS: ALLOY 535.0; OO-A-601ES. NO EXCEPTIONS.





BOTTOM VIEW

THE DIMENSIONS SHOWN SHALL BE EXACT, OTHERS MAY

VARY, BUT SHALL BE SHOWN ON SHOP DRAWINGS.

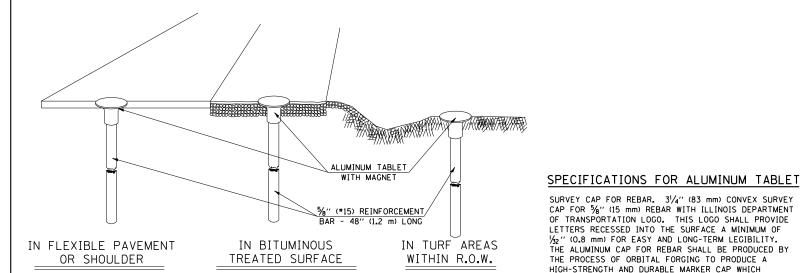
### GENERAL NOTES

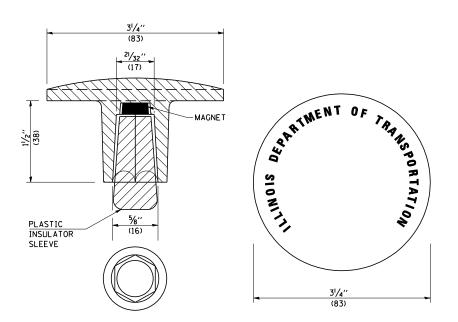
- 1. WORK ON THIS ITEM SHALL NOT START UNTIL THE FINAL SURFACE IS COMPLETED.
- 2. THE ALUMINUM TABLET (FORKED) SHALL REST UPON THE BOTTOM OF THE 4" (100 mm) CORE HOLE. IF THE HOLE IS TOO DEEP, EPOXY GROUT MUST BE USED TO DECREASE THE DEPTH AND ALLOWED TO HARDEN BEFORE PROCEEDING.
- 3. THE ALUMINUM TABLET SHALL BE ANCHORED IN THE 4" (100 mm) DIAMETER HOLE IN THE NEW PAVEMENT WITH TWO-COMPONENT EPOXY CONFORMING TO APPLICABLE PORTIONS OF ARTICLE 1025.01 OF THE STANDARD SPECIFICATIONS.
- 4. THE 4" (100 mm) CORE HOLE SHALL BE SUBJECT TO THE APPROVAL OF THE ENGINEER.
- 5. THE CONTRACT PRICE, EACH, FOR SURVEY MARKER, TYPE 2 (SPECIAL) SHALL BE PAYMENT IN FULL FOR FURNISHING THE ALUMINUM TABLET AND ALL LABOR AND MATERIAL TO SET THE MARKER IN PLACE, AS
- ± 1/4" (6 mm) BELOW THE FINAL SURFACE.

# XZ193300 - SURVEY MARKER, TYPE 1 (SPECIAL) TO BE INSTALLED IN FLEXIBLE PAVEMENT OR SHOULDER, BITUMINOUS TREATED SURFACE AND TURF AREAS WITHIN

THE RIGHT-OF-WAY FOR PRESERVING PERMANENT SURVEY

MARKERS (PI'S, PT'S, PC'S, POC'S, & POT'S)





THE DIMENSIONS SHOWN SHALL BE EXACT, OTHERS MAY VARY. BUT SHALL BE SHOWN ON SHOP DRAWINGS.

#### GENERAL NOTES

- 1. THE CONTRACT UNIT PRICE, EACH, FOR SURVEY MARKER, TYPE I, (SPECIAL) SHALL BE PAYMENT IN FULL FOR FURNISHING THE SURVEY MARKER.
- 2. ALL SURVEY MARKERS, TYPE I, (SPECIAL) SHALL BE PLACED ± 1/4" (6 mm) BELOW THE FINAL SURFACE.
- 3. WHEN THE TABLET AND REBAR ARE PLACED AS PART OF A SURVEY MARKER VAULT, THEY SHALL BE CONSIDERED AS INCLUDED IN THAT PAY ITEM AND THERE WILL BE NO PAYMENT FOR THE SURVEY MARKER, TYPE I, (SPECIAL).

ų		NAME	DATE	REVISIONS		
NAME	DESIGNED	AWH	8/17/91	NAME	DATE	lГ,
USER	CHECKED	PEK	8/17/91	D.L.P.	10-96	Πi
	CADD NO.	D-1.	.05	K.A.G.	08-04	

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN.

#### DESIGN NOTE

WILL NOT CHIP OR BREAK AND PROVIDE A SMOOTH FINISH FOR STAMPING OF DATA IN THE FIELD. THE ALUMINUM CAP FOR REBAR SHALL BE TAPERED FOR A PERFECT COMPRESSION FIT. A SPECIAL PLASTIC

PLASTIC INSULATOR SHALL FORM READILY TO THE OUTER SHAPE OF THE REBAR AND TO THE INNER SHAPE

MINIMUM 11/2" (38 mm) LONG AND CONFORM TO FEDERAL

SPECIFICATIONS FOR REBAR

REBAR FOR ALUMINUM TABLET. REINFORCEMENT BAR SHALL

INSPECTION OF REINFORCEMENT BAR 5%" (\*15) SHALL BE

DONE BY DISTRICT PERSONNEL OF THE ILLINOIS DEPARTMENT OF TRANSPORTATION, DIVISION OF HIGHWAYS.

BE 5/8" (#15) X 48" (1.2 m) (DEFORMED).

STRENGTH: YIELD 28 KSI (193 MPa), ULTIMATE 32 KSI (221 MPa). ELONGATION 15% [IN 2" (50 mm)]. SPECIFICATIONS: ALUMINUM ALLOY 6101-0; ASTM B317-83 (EXCEPT TEMPER) AS FORGED.

COMPOSITION: ALUMINUM 98.3-98.7%; OTHER 1.3-1.7%;

INSULATOR SHALL BE INSTALLED TO PREVENT DISSIMILAR METAL CONTACT AND CORROSION. THE

OF THE ALUMINUM CAP SOCKET. THE PLASTIC INSULATOR SHALL BE LOW DENSITY POLYETHYLENE. A

SPECIFICATION L-P 390.

BDE 58-8.02 "PLACE MARKERS AT THE PT'S AND PC'S OF ALL HORIZONTAL CURVES AND SPACE THEM ALONG TANGENTS SO THAT TWO MARKERS ARE ALWAYS INTERVISIBLE.

SPECIFIED, INCLUDING CORING THE NEW PAVEMENT.

6. ALL SURVEY MARKERS, TYPE 2 (SPECIAL) SHALL BE PLACED

ILLINOIS DEPARTMENT OF TRANSPORTATION SURVEY MARKER TYPE 1 (SPECIAL) SURVEY MARKER TYPE 2 (SPECIAL)

DETAILS F.A.S. ROUTE 1671 (U.S. ROUTE 45) SECTION 144SBR-2 & 22VBR-1

DOUGLAS COUNTY
SCALE: NOT TO SCALE DR DRAWN BY: B.B.P. CHECKED BY: C.R.G.

DATE: 06/19/06