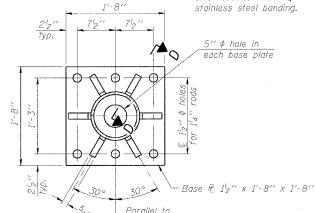


SECTION D-D

plate welding,\*\*

Stainless Steel Standard Grade Wire Cloth, 3" wide, l<sub>4</sub>′′ maximum opening with a minimum wire diameter of AWG. No. 16 with a minimum Ribs shall be cut to fit slope of pipe. 2" lap. Secure to base plate



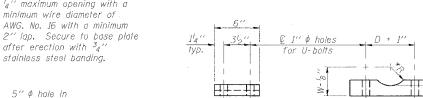
Hexagon locknut and washer (top), leveling nut and washer (bottom). Galvanize

per AASHTO M232. Nuts shall each be tightened

200 lb.-ft. minimum torque.

against base plate with

DETAIL B



then snip inside corner

on rib 4" from snip,

of ribs. Terminate weld

D = Outside Diameter of Chord. For W, see Base Sheet OS-A-6.

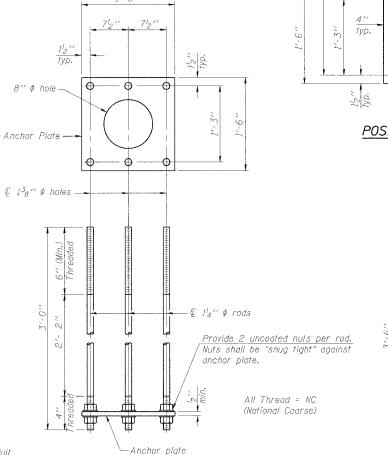
\*R=  $\frac{D}{2}$  +  $\frac{1}{32}$  at 90°

#### SADDLE SHIM DETAIL ASTM B26 Alloy 356-F

ASTM B209 Alloy 6061-T651 (4 required per sign truss)

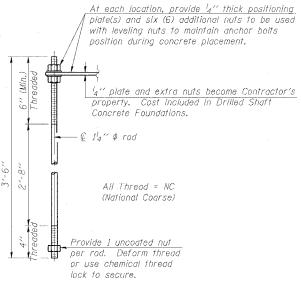
Truss Chord Nominal Dia.	а
5''	34''
5½"	1316 "
6"	78′′
62′′	15 <sub>16</sub> ′′
7//	111

 $1^l{}_2$ "  $\phi$  pipe coupling for conduit attachment (plug for shipping)



0 Φ Optionally may use four (4) separate bars. Weld to maintain perpendicularity. Φ. Φ--

## POSITIONING PLATE(S)



### ANCHOR ROD DETAIL Drilled Shaft Foundation

Anchor rods shall conform to AASHTO M314 Grade 36 or 50 and meet Charpy V-Notch (CVN) energy of 15 lb,-ft, at 40° F. Galvanize upper 12" per AASHTO M232. No welding shall be permitted on rods.

## SGN-19

## 10" Ø PIPE SUPPORT FRAME DETAILS

ANCHOR ROD DETAIL

OVERHEAD SIGN STRUCTURES SUPPORT FRAME DETAILS ALUMINUM TRUSS

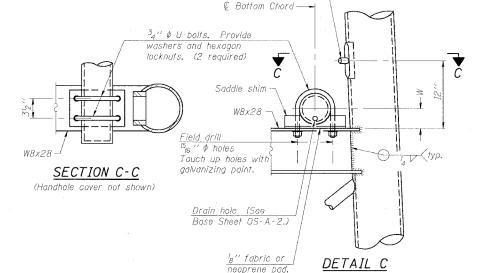
F.A.I. 90/94 (DAN RYAN EXPRESSWAY) GARFIELD BLVD TO 31ST STREET (NB LOCAL LANES) PROPOSED IMPROVEMENT GARFIELD BLVD TO 31ST STREET

# REVISION NUMBER

SECTION B-B

JSS DESIGNED RDP DRAWN RDP CHECKED

EXAMINED PASSED



0S-A-6A

1-7-05