

ROUTE NO.	SECTION	60	TNTY	TOTAL SHEETS	SHEEY ND.	
F.A.1. RTE. 90/94	•	со	OK .	565	260	
FED, ROAD DIST. NO. 1		ILLINOIS	FED, ALD PRI			
(1818, ETC.	2324.6-1F)	R-10			62301	

Support Design Loads: See Base Sheet OS-A-1 for design and loading criteria. Load combinations checked include deadload plus;

a) 100% wind normal to sign, 20% parallel to sign b) 60% wind normal to sign, 30% parallel to sign

- (1) In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 µin or less.
- C Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
- (3) Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Base Sheet OS-A-1.
- (4) See General Notes for fasteners.
- (5) Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.

cture ber	Station	Support		Truss	Pipe Wall			
		Left	Right	Туре	Thickness	H	A	
1L056.9	4518+40.00	X		II-A	0.365 (Std)	23.15'	15.76'	
1L056.9	4518+40.00		X	II-A	0.365 (Std)	22.12'	14.73'	
L056.60	4535+80.00	X		<i>ξ ΙΙ-Α</i>	0.365 (Std)	27'-3'4"	19'-10'2	'nß
L056.60	4535+80.00		X	<i>ζ ΙΙ-Α</i>	0.365 (Std)	25'-9 ³ 4"	18'-5"	₽
				min		······	mm	~
			1					

SGN-18

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OVERHEAD SIGN STRUCTURES SUPPORT FRAME for ALUMINUM TRUSS

F.A.I. 90/94 (DAN RYAN EXPRESSWAY) GARFIELD BLVD TO 31ST STREET (NB LOCAL LANES) PROPOSED IMPROVEMENT GARFIELD BLVD TO 31ST STREET