## GENERAL NOTES

Fasteners shall be high strength bolts. Bolts  $^7_8{}^{\prime\prime}$  Ø, open holes  $^{15}_{16}{}^{\prime\prime}$  Ø, unless otherwise noted.

Calculated weight of Structural Steel = 18,138 lbs. (Grade 36), 137,929 lbs. (Grade 50)

Field welding of construction accessories to beams will not be permitted. Anchor bolts shall be set before bolting diaphragms over supports.

The structural steel bearing plates of the Elastomeric Bearing Assembly shall conform to the requirements of AASHTO M 270 Grade 50.

The main load carrying member components subject to tensile stress shall conform to the Supplemental Requirements for Notch Toughness Zone 2. These components are the wide flange beams and all splice plate material except fill plates.

Reinforcement bars shall conform to the requirements of AASHTO M 31 or M 322 Grade 60.

Plan dimensions and details relative to existing structure have been taken from existing plans and are subject to nominal construction variations. It shall be the Contractor's responsibility to verify such dimensions and details in the field and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in the scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price for the work.

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of  $\frac{1}{8}$  inch. Adjustment shall be made either by grinding the surface or by shimming the bearing. For Type I Elastomeric Bearings, two '8" adjusting shims shall be provided for each bearing and placed as detailed.

Bridge Seat Sealer shall be applied to the seat area of the abutments. The existing structural steel coating contains lead. The Contractor shall

take appropriate precautions to deal with the presence of lead on this project. The  $4-3l_2$ " diameter ducts on the north side of the structure contain asbestos. The Contractor shall follow the Special Provision for Removal

of Asbestos Cement Conduit.

All Construction joints shall be bonded.

If the Contractor elects to use cantilever forming brackets on the exterior beams, the brackets shall be placed at the same locations as required for the hardwood blocks in Article 503.06 of the Standard Specifications. If additional cantilever forming brackets are required, hardwood blocking shall be wedged between the exterior and first interior beam at each of these additional bracket locations.

The organic zinc rich primer/ epoxy/ urethane paint system shall be used for painting of new structural steel except where otherwise noted. The entire system shall be shop applied, with the exception that masked off connection surfaces, field installed fasteners, and damaged areas shall be touched up in the field. The color of the final finish coat for all interior steel surfaces shall be Gray, Munsell No. 5B 7/1. The color of the final finish coal for the exterior and bottom flange of the fascia beams shall be Reddish Brown, Munsell No. 2.5YR 3/4. See Special Provision for "Cleaning and Painting New Metal Structures"

Removal of existing bridge rail, fence, and sign structures are included with the cost of Removal of Existing Superstructure.

TOTAL BILL OF MATERIAL

TUTAL DILL OF	MAIL	MIAL		
ІТЕМ	UNIT	SUPER	SUB	TOTAL
Removal of Existing Superstructures	Each	1		1
Concrete Removal	Cu. Yd.		23.4	23.4
Concrete Superstructure	Cu. Yd.	288.1		288.1
Concrete Structures	Cu. Yd.		65.9	65.9
Reinforcement Bars, Epoxy Coated	Pound	62,240	11,130	73,370
Bridge Deck Grooving	Sq. Yd.	716		716
Protective Coat	Sq. Yd.	1087		.1087
Bridge Seat Sealer	Sq. Ft.	320		320
Bridge Joint System (Expansion), 1''	Foot	151		151
Furnishing and Erecting Structural Steel	L. Sum	1		1
Stud Shear Connectors	Each	4260		4260
Elastomeric Bearing Assembly, Type 1	Each	20		20
Pedestrian Railing	Foot	435		435
Structural Repair of Concrete (Depth Equal to or Less Than 5′′)	Sq. Ft.		797	797
Name Plates	Each		1	1
Overhead Sign Structure - Bridge Mounted	Foot	97.2		97.2
Removal of Asbestos Cement Conduit	Foot	464		464
Bar Splicers	Each	124		124

RUUTE NO.	SECTION	COUNTY		TOTAL. GINGETS	SHEET NO.	SHEET NO.	2
FAU 1360	0101BR-2	СООК		90	50	26 SHEETS	
FED. ROAD CAST	. NO. 7	ILLINDIS FED. ALD PR		DJECT-			

Contract #60A65

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