

22668003

ROUTE NO.	SECTION	COUNTY		TOTAL SHEETS	BHEET NO.	SHEET NO.		NO. 3
TR 251	*	IROQUOIS		18	8	OF	1Ø	SHEETS
FED. ROAD DI	18T. NO. 7	ILLINDIS	PROJ	ECT BROS-I	075(130)			
* 98-261	04-01-B		C	ONTRACT	*87336			

NOTES

Hollow structural steel sections shall conform to the requirements of ASTM designation A-500 Grade B Structural Steel Tubing and shall meet the longitudinal CVN requirements of 15 ft-lbs at 0° F.

All other steel shapes and plates shall conform to the requirements of AASHTO M-270 Grade 36 except posts and angles shall conform to AASHTO M-270, Grade 50.

Bolts, cap screws, and nuts shall conform to the requirements of ASTM designation A-307 except for high strength bolts, nuts and washers noted which shall conform to AASHTO M-164.

All bolts, nuts, cap screws, washers and lock washers shall be galvanized in accordance with AASHTO M-232.

All posts, railing, rail splices, anchor devices and angles shall be galvanized after shop fabrication in accordance with AASHTO M-111 and

ASTM A-385. Galvanized rail shall not be painted. Railing shall be according to Section 509 of the Standard Specifications, except as noted, and will be paid for at the contract unit price per foot for STEEL RAILING. TYPE SI.

All field drilled holes shall be coated with an approved zinc rich paint before erection.

The $\frac{l_2}{2}$ x 7" x 6" plates that come in contact with concrete shall receive two coats of asphalt paint conforming to Section 1060.07 Type II or place $l_{B}^{\prime\prime}$ fabric bearing pads between the plates and concrete.

The $\frac{3}{4}$ " ϕ high strength bolts used to connect the 6 x 4 x $\frac{3}{4}$ " angles to the post shall be tightened in accordance with Article 505.04 (f) (2) of the Standard Specifications. The $1'\phi$ high strength bolts connecting the angles to the concrete shall be tightened to a snug fit and given an additional g turn. The ${}^{5}g'\phi$ cap screws in bottom of posts shall be tightened to a snug fit only.

For multi-span bridges, sufficient ${}^{l}_{4}$ " x 6" x 1'-2" galvanized steel shims shall be provided to align rail between adjacent spans. Cost included with STEEL RAILING, TYPE SI.







<u>BILL OF MATERIAL</u>									
Item	Unit	Quantity							
Steel Railing, Type S1	FOOT	184							

TYPE SI STEEL RAILING T.R. 251 OVER COON CREEK SECTION 98-26104-01-BR / 98-25104-01-BR IROQUOIS COUNTY STATION 59+90.00