CONTRACT NO. 60A23 TOTAL SHEET NO. F.A. SECTION COUNTY SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS TO STA. FEB. ROAD DIST. NO. | ILLINOIS | FED. AID PROJECT WORK ZONE EXIT OPENING - ARROWBOARD TYPE C (FLASHING A BAR OR 4-CORNER) FLAGGER BE PREPARED TO STOP W20-1101(0)-48 W20-7a(0)-48 36 × 36 8 CAPS 1000 8' (2.4 m) FEET 5' (1.5 m) MIN. CLEAR HEIGHT BLACK LEGEND ORANGE REFL. BACKGROUND 500' (150 m) 500' (150 m) 100' (30 m) 300' (90 m) MIN. DRUMS @ 50' (15 m) C-C WORK ZONE 0 TRAFFIC DIRECTION FLAGGER WITH CONTROL SIGN WORK ZONE ENTRY OPENING TRUCKS LEAVING (W21-I105) HIGHWAY 5' (1.5 m) MIN. CLEAR HEIGHT [100' (30 m)] 200' (60 m) OPENING îîî TRAFFIC DIRECTION - FLAGGER WITH CONTROL SIGN 1. The Arrowboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry openings shall be closed when the flagging operation ceases. 2. Work Zone Exit Openings should be a minimum of one half mile apart. 3. Exiting the work zone at any place other than at a Work Zone Exit Opening will ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN 4. All vehicles shall enter the work zone at entry openings, using their turn signals to warn motorists ILLINOIS DEPARTMENT OF TRANSPORTATION 8/98 4/03 SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS SCALE: NONE DRAWN BY CADD CHECKED BY TC-18