

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''
5	1'-9''	2'-5''	2'-7''	2'-11''	3'-3''	3'-8''
6	2'-1''	2'-11''	3'-1''	3'-6''	3′-10′′	4'-5''
7	2'-9''	3'-10''	4'-2''	4'-8''	5'-2''	5′-10′′
8	3'-8''	5′-1′′	5′-5′′	6'-2''	6′-9′′	7'-8''
9	4'-7''	6′-5″	6′-10′′	7'-9''	8'-7''	9′-8′′

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3:Epoxy bar, 0.8 Class CTable 4:Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length + $1_{2}^{\prime\prime}$ + thread length

* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length		
Deck	#5	468	3		
Abut. Diaphragm	#6	16	4		
Approach	#4	50	4		
Approach	#5	92	3		
Approach Footing	#5	80	3		
Abutment	#7	16	4		
Abutment	#5	20	4		
Pier	#7	20	4		
Pier	#5	64	4		



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No. required = 84



INSTALLATION AND SETTING METHODS

"A" : Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E) : Indicates epoxy coating.





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	USER NAME = SAW	DESIGNED - JLA	REVISED -		BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS	F.A.P. RTE.	SECTION	COUNTY	TOTAL	HEET NO.
ZROKA Zroka Engineering, P.C. 4216 North Hermitage		CHECKED - DAZ	REVISED -	STATE OF ILLINOIS	S.N. 008–0049 SHEET NO. SA-22 OF SA-24 SHEETS		4BR-5	CARROLL	150	61
engineering Chicago, IL 60613	PLOT DATE = 6/26/2013	CHECKED - JLA	REVISED - REVISED -	DEPARTMENT OF TRANSPORTATION			ILLINOIS FED.	CONTRACT	NO. 6	ID83



STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required

NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.