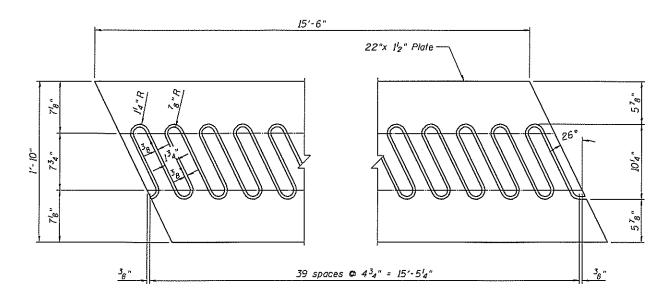


Notes:

- A. New Finger shall be blast cleaned to SSPC SP 10 and shop painted with the inorganic zinc rich primer.
- B. Fillet weld sizes at ends (fips) and crotches of fingers shall vary from ³₈" near center to ³₁₅" minimum near edges as new and existing plates converge.
- C. Existing Finger widths and exact locations must be field verified. A template shall be made to insure alignment. Remove foreign material that would prevent uniform contact between new and existing plates by method approved by the Engineer.



DETAIL OF EXISTING PLATE

BILL OF MATERIAL

ITEM		UNIT	TOTAL
Finger Plate	Expansion Joint, 5"	Foot	62.5

EFK • Moen, LLC Civil Engineering Design 303 Fountains Parkway, Sulte 240 Fairview Helghis, IL 62208 Phone 618-206-4250 STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

FINGER PLATE DETAILS AT PIER NO. 3 & PIER NO. 6
STRUCTURE NO. 079-0019

SHEET NO. 5 OF 13 SHEETS