## MATERIAL REQUIREMENTS

HOLLOW STRUCTURAL STEEL TUBING SHALL CONFORM TO THE REQUIREMENTS OF A.S.T.M. DESIGNATION A-500 GRADE B STRUCTURAL STEEL TUBING. ALL OTHER STEEL SHAPES AND PLATES SHALL CONFORM TO THE REQUIREMENTS OF A.A.S.H.T.O. M-183 EXCEPT POSTS AND ANGLES SHALL CONFORM TO A.A.S.H.T.O.

M-223,6RADE 50.

M-223,6RADE 50.

BOLTS,CAP SCREWS AND NUTS SHALL CONFORM TO THE REQUIREMENTS OF A.S.T.M.
DESIGNATION A-307 EXCEPT FOR HIGH STRENGTH BOLTS,NUTS AND WASHERS NOTED
WHICH SHALL CONFORM TO A.A.S.H.T.O. M-164.

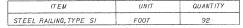
ALL BOLTS, NUTS, CAP SCREWS, WASHERS AND LOCK WASHERS SHALL BE

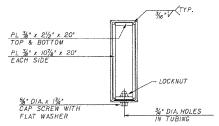
ALL BULIS, NUIS, CAP SCREWS, WASHERS AND LOCK WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH A.A.S.H.T.O. M-232. ALL POST, RAILING, RAIL SPLICES, ANCHOR DEVICES AND ANGLES SHALL BE GALVANIZED AFTER SHOP FABRICATION IN ACCORDANCE WITH A.A.S.H.T.O. M-III AND A.S.T.M. A-385, GALVANIZED RAIL SHALL NOT BE PAINTED.

## INSTALLATION NOTES

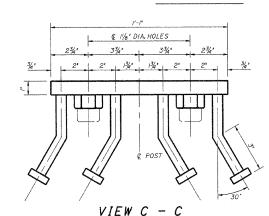
- FOR MULTI-SPAN BRIDGES, SUFFICIENT 1/4 \* 6 \* x1'-2" GALVANIZED STEEL SHIMS SHALL BE PROVIDED TO ALIGN RAIL BETWEEN ADJACENT SPANS. COST INCIDENTAL TO STEEL RAILING.
  - ALL FIELD PRILLED HOLES SHALL BE COATED WITH AN APPROVED ZINC RICH PAINT BEFORE ERECTION.
  - THE 1/2\* 44\* x6\* PLATES THAT COME IN CONTACT WITH CONCRETE SHALL RECEIVE TWO COATS OF ASPHALT PAINT CONFORMING TO SECTION 760.07 TYPE II OR PLACE 1/2\* FABRIC BEARING PADS BETWEEN THE PLATES AND CONCRETE.
  - THE ¾ DIA HIGH STRENGTH BOLTS USED TO CONNECT THE 6'x4'x¾ ANGLES TO THE POST SHALL BE TIGHTENED IN ACCORDANCE WITH ARTICLE 505.04 (f)/3) OF THE STANDARD SPECIFICATIONS.
- THE I'DIA.HIGH STRENGTH BOLTS CONNECTING THE ANGLES TO THE CONCRETE SHALL BE TIGHTENED TO A SNUG FIT AND GIVEN AN ADDITIONAL 1/2 TURN. THE 5/2 DIA.CAP SCREWS SHALL BE TIGHTENED TO A SNUG FIT ONLY.
- THE MAXIMUM ALLOWABLE RAIL POST SPACING SHALL BE 10'-9".

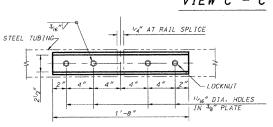
## BILL OF MATERIAL



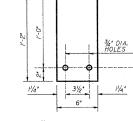


SECTION AT RAIL SPLICE





PLAN - BOTTOM SPLICE PL. TYPICAL



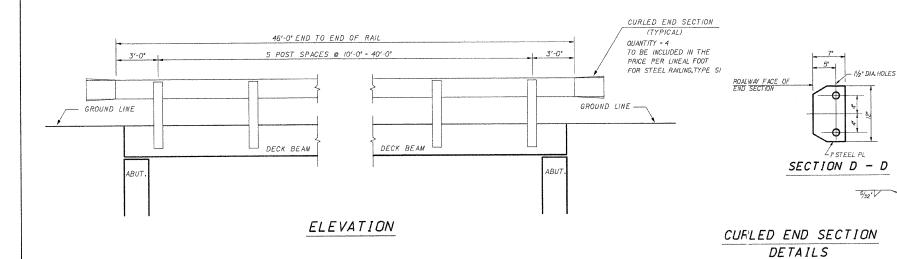
1/4" SHIM PLATE

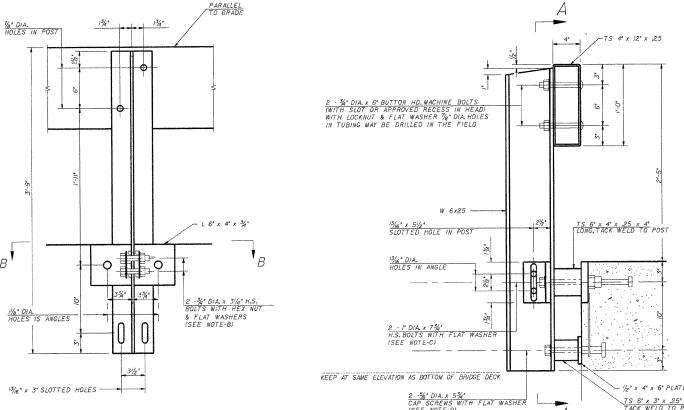
MCCL INTOCK

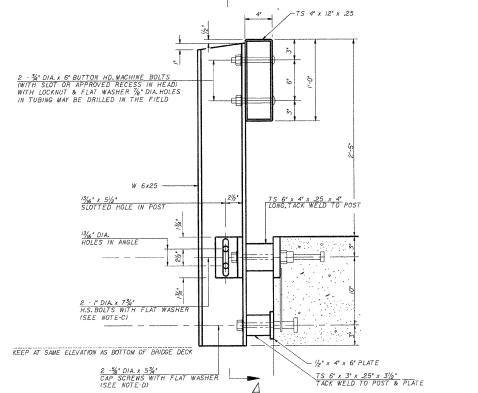
STEEL RAILING, TYPE SI

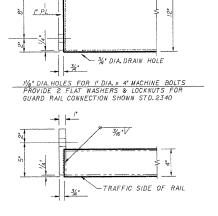
SEC. 06-03123-00-BR EAST OAKLAND TOWNSHIP COLES COUNTY

CIVIL ENGINEERING SERVICE 404 SHAW AVENUE, PARIS, IL. 61944 SHEET 7 OF 13 REV. 12/12/07 SCALE: NTS JOB NO. 3137-729.06







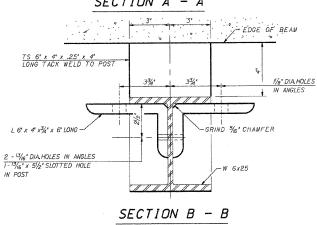


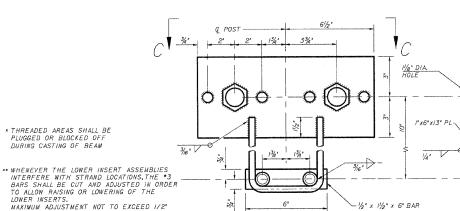
< IO GAUGE

D

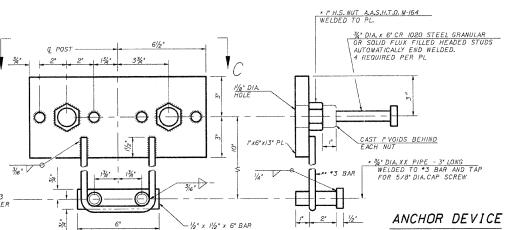
END OF RAIL DETAILS

## SECTION A - A





SECTION AT RAIL POST



В