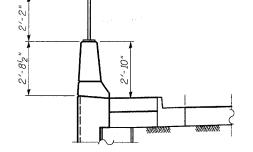


Q Light Poles

3" at Wall

Exp. Jts.



PARAPET RAILING ELEVATION

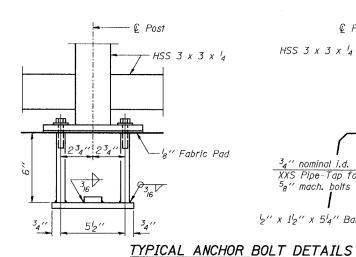
<u>PARAPET RAILING</u> <u>ELEVATION AT EXPANSION JOINT</u>

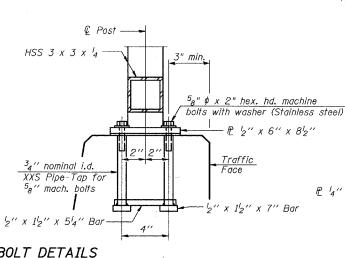
- * Max Spacing is 6". Rail Fabricator shall add pickets as necessary. Not necessary at light pole locations.
- ** Varies- See Plans.

SECTION THRU WALL (Wall B shown)

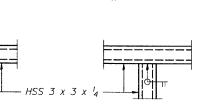
BICYCLE RAILING LAYOUT

Post Spacing	Picket Layout		
	Χ	Y	
5′-11"	5	4'-2"	
6'-11 ₂ "	6	5'-2'2"	
8'-0"	7	6'-3"	
9'-0'2"	8	7'-312"	





7. Ship railing to the site in a manner to prevent damage to the powder coating. HSS 3 x 3 x \(^1_4\) DETAIL C



DETAIL A

REVISIONS NAME

DATE

DETAIL B

SHEET NO.

394

563

DUPAGE

• 00-00114-00-PV CONTRACT NO. 63024

FEO. ROAD DIST. NO. ILLINOIS FED. AID PROJEC

1. Railing shall be in accordance with Section 509 of the Standard

Specifications, except as noted, and will be paid for at the contract unit price per foot for Parapet Railing, Special.

Hollow Structural Steel Tubing shall conform to the requirements of ASTM Designation of 500, Grade B, Structural Steel Tubing. Anchor bolts shall conform to ASTM A307 unless noted otherwise.
 All other steel shapes and plates shall conform to the requirements

4. The parapet railing shall be powder coated and the color shall be black

Painting Council Surface Preparation Specification No. 6 (SSPC-SP6)

requirements using cast steel abrasives conforming to the Society of Automotive Engineers (SAE) recommended Practice J827. The blast

method used is a recirulating, closed cylcle centrifugal wheel system

6. All exterior surfaces shall be coated with a Urethane or Triglycidyl Isocyanurate (TGIC) Polyester Powder to a minimum film thickness

of 0.002". The coating shall be electrostatically applied and cured in a gas fired convection oven by heating the steel substrate to a minimum of 350 degrees fahrenheit and a maximum of 400 degrees fahrenheit. The thermosetting powder resin shall provide both intercoat as well as substrate fusion adhesion that meets 5A or 5B

with abrasive conforming to SAE Shot Number S280.

5. The exterior steel surface shall be blast cleaned to Steel Structures

2552

of AASHTO M 270 Grade 36.

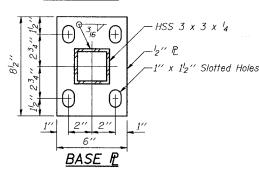
classifications of ASTM D3359.

NOTES:

18 - SHEETS

DETAIL D

PARAPET RAILING ELEVATION



In lieu of the cast-in-place anchor device shown, the Contractor has the option of drilling and setting ${}^5g^{\prime\prime}$ ϕ anchor rods according to Article 509,06 of the Standard Specifications. Embedment shall be according to the manufacturer's specifications.

TYLININTERNATIONAL

DESIGNED	-	PL
CHECKED	-	SP
DRAWN	_	PL
CHECKED	-	SP

³₄" ∮ Steel Picket

TYPICAL RAIL SPLICE DETAILS

BILL OF MATERIAL

	Item		Unit	Quantity
Parapet	Railing,	Special	Foot	707

WALLS	A A	ND B
RAILING	DE ₇	AILS

WASHINGTON - 75TH STREET
F.A.U. ROUTE 2552
SECTION 00-00114-00-PV
DUPAGE COUNTY