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CONTRACT NO. 83827

ROUTE NO.	SECTION	COUNTY		TOTAL SHEETS	SHEET NO.	SHEET NO. S2
	*	DUPAGE		106	23	of S34 sheets
FED. ROAD DIST. NO. 7		ILLINDIS	FED. AID PROJECT-			

* 00-00116-00-BR

GENERAL NOTES

Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts (in painted areas and M164 Type 3 in unpainted areas). Bolts 7_8 in. ϕ , holes 15 ₁₆ in. ϕ , unless otherwise noted.

Calculated weight of Structural Steel = 174,900 pounds

All structural steel shall be AASHTO M 270 Grade 50W.

No field welding is permitted except as specified in the contract documents.

Anchor bolts shall be set before bolting diaphragms over supports.

The structural steel bearing plates of the Elastomeric Bearing Assembly shall conform to the requirements of AASHTO M 270 Grade 50W.

The main load carrying member components subject to tensile stress shall conform to the Supplemental Requirements for Notch Toughness Zone 2. These components are the wide flange beams and all splice plate material except fill plates.

Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60. See Special Provisions.

Layout of the slope protection system may be varied to suit ground conditions in the field as directed by the Engineer.

Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of $l_{\mathcal{B}}$ in. (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.

Structural steel shall only be painted for a distance equal to the depth of embedment into the concrete cap plus 3 in. Those areas shall be primed in the shop with a Department approved zinc rich primer. No field painting shall be required. All structural steel shall be cleaned as specified in the Special Provision for "Surface Preparation and Painting Requirements for Weathering Steel".

All Construction joints shall be bonded.

Excavation behind existing abutment walls shall be done before removing the existing superstructure.

The Contractor shall obtain a construction permit from the Illinois Department of Natural Resources (IDNR), Office of Water Resources for any temporary construction activity placed in the water except cofferdams. This shall include the placement of material for run-arounds, causeways, etc. Any permit application by the Contractor shall refer to the IDNR permit number which was issued for the permanent construction.

The Contractor shall coordinate the placement of Rockfill with adjacent construction.

Abutment wingwalls shall be backfilled simultaneously on both faces.

All exposed structural steel of the bearings shall be cleaned and shop painted as specified in the Special Provision for "Surface Preparation and Painting Requirements for Weathering Steel."

No substitutions will be allowed when ASHTO M153 Type IV preformed joint filler is specified.

The Contractor is advised that the existing PPC Deck Beams are in a deteriorated condition with reduced load carrying capacity. It is the contractor's responsibility to account for the condition of the beams when developing construction procedures for removal and replacement of the bridge, See Special Provision for "Demolition Plans for Removal of Existing Structure"

