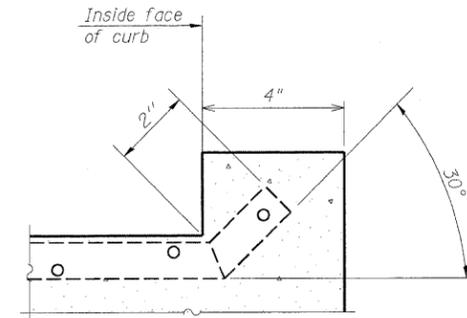


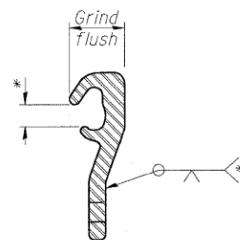
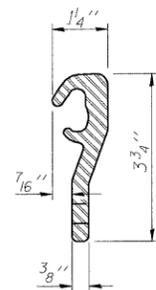
7/16" ϕ holes at 4'-0" cts. for 3/8" ϕ bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

Place 1/2" ϕ x 6" granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded at 1'-0" alt. cts.

SECTION THRU STRIP SEAL JOINT



AT CURB
(Showing plate)
(N.T.S.)



*Omit weld at seal opening.

LOCKING EDGE RAIL

LOCKING EDGE RAIL SPLICE

Notes:

The strip seal shall be made continuous and shall have a minimum thickness of 1/4". The configuration of the strip seal shall match the configuration of the Locking Edge Rails.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed.

The inside of the Locking Edge Rail groove shall be free of weld residue.

Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.

BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	Foot	113

FILE NAME = 082-0394_76C47_S06.EJ-01.dgn	USER NAME = bhatta	DESIGNED - DEV	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	PREFORMED JOINT STRIP SEAL STRUCTURE NO. 082-0394	F.A. RTE. 64	SECTION 82-1-1HBR	COUNTY ST. CLAIR	TOTAL SHEETS 93	SHEET NO. 47
PLOT SCALE = 0:1' = 1/4" IN.	CHECKED - ATB	REVISIED -	REVISIED -			CONTRACT NO. 76C47				
PLOT DATE = 5/1/2009	DATE - 05/01/09	REVISIED -	REVISIED -			SCALE:	SHEET NO. OF SHEETS STA. TO STA.	FED. ROAD DIST. NO.	ILLINOIS FED. AID PROJECT	