

Anchor bolts shall be ASTM F1554 all-thread (or an Engineer-approved alternate material) of the grade(s) and diameter(s) specified. ASTM A307 Grade C anchor bolts may be used in lieu of ASTM F1554 Grade 36 (Fy=36ksi), The corresponding specified grade of AASHTO M314 anchor bolts may be used

Anchor bolts for Type II bearings shall be placed in holes drilled in the concrete through holes in the bottom bearing plate after members are in place. Side retainers

Anchor bolts for Type I bearings may be cast in place or installed in holes drilled before or after members are in place. Drilled and set anchor bolts shall be installed according

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Side retainers and other steel members required for the bearing assembly shall be included in the cost of Elastomeric Bearing Assembly, Type II or Elastomeric

For Type II bearings, the '8" PTFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact

For Type II bearings, bonding of  ${}^{l}_{8}$ " PTFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by

H.S. Bolts shall be galvanized according to AASHTO M298.

Two  $^{I}_{B}$  in. adjusting shims shall be provided for each bearing in addition to all other plates or shims and placed

## BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly Type II	Each	31
Elastomeric Bearing Assembly Type I	Each	31
Anchor Bolts, 1"	Each	124

## BEARINGS-ABUTMENTS STRUCTURE NO. 016-1251

7.41	F.A.I RTE.	SECTION			COUNTY	TOTAL	SHEET NO.	2010	
	57	1414.2B			СООК	516	286	17	
TS						CONTRACT	NO. 60	)J27	m)
	FED. R	ROAD DIST.	NO. 1	ILLINOIS	FED.	AID PROJECT			