

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

Anchor bolts shall be ASTM F1554 all-thread (or an Engineer-approved alternate material) of the grade(s) and diameter(s) specified. ASTM A307 Grade C anchor bolts may be used in lieu of ASTM F1554 Grade 36 (Fy=36ksi). The corresponding specified grade of AASHTO M314 anchor bolts may be used in lieu of ASTM F1554.

Anchor bolts for Type II bearings shall be placed in holes drilled through the bottom bearing plate after members are in place. Side retainers shall be placed after bolts are installed.

Drilled and set anchor bolts shall be installed according to Article 521.06 of the Standard Specifications.

Installation of side retainers shall be included in the cost of Erecting Elastomeric Bearing Assembly, Type II. The $l_{8}^{\prime\prime}$ TFE sheet shall be bonded directly to the

top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact

Bonding of ¹/₈" TFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.

The structural steel plates of the Bearing Assembly shall conform to the requirements of AASHTO M 270 Grade 50. Anchor bolts and plate washers will be furnished and

installed under this contract. The structural steel plates of the Bearing Assembly shall conform to the requirements of AASHTO M 270

Two ${}_{\! B}'$ in. adjusting shims shall be provided by others for each bearing in addition to all other plates or shims and placed as shown on bearing details.



ABOVE 50° F. BELOW 50° F. (Move bott. brg. away from fixed brg.) (Move bott. brg. toward fixed brg.)

SETTING ANCHOR BOLTS AT EXP. BRG.

 $D = {}^{l}_{B}$ " per each 100' of expansion for every 15° temp. change from the normal temp. of 50°F.

DESIGNED	DHC	Aug. 2, 2007
CHECKED	CCC	EXAMINED Thomas & Romanalski
DRAWN	h.t. duong	PASSED Ralph E. anderson
CHECKED	DHC/CCC	ENGINEER OF BRIDGES AND STRUCTURES

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



Z11

BILL OF MATER	IAL
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Item	Unit	Total
Erecting Elastomeric Bearing Assembly Type II	Each	6
Anchor Bolt 1'' Ø	Each	12

BEARING DETAILS F.A.I. RT. 74 - SEC. (57-22)BR-2 MCLEAN COUNTY STATION 1039+00 STRUCTURE NO. 057-0126 (W.B.)