

## GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")

CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 90 M.P.H. WIND VELOCITY

WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

ALLOWABLE UNIT STRESSES: Structural Steel - 20,000 p.s.i. Reinforcing Steel - 20,000 p.s.i. Class SI Concrete - 1,400 p.s.i.

Allowable unit stresses due to wind load in combination with other forces, are increased 1.33

MINIMUM CLEARANCE: Vertical Roadway Clearance = 17'-3'' (All Obstructions)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 Structural Welding Code (Steel) and the Standard Specificiations.

MATERIALS: All Structural Steel Pipe shall be ASTM A53 Grade B or A500 Grade B or C. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53.

All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W\* (M183, M223 Gr. 50 or M222). Stainless steel for handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to

The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. (Zone 2) before galvanizing.

FASTENERS FOR STEEL TRUSSES: All bolts noted as "high strength" (HS) must satisfy the requirements of AASHTO MI64 (ASTM A325). ASTM A449, or an Engineer approved alternate, and must have matching lock nuts and washers. All bolts, u-bolts, eye bolts, lock nuts and washers not specified to be "high strength" must satisfy the requirements of ASTM A307 Gr B. All lock nuts must have nylon or steel inserts. High strength bolt installation shall conform to Article 505.04 (f) (2)d of the Standard Specifications. Rotational capacity ("ROCAP") testing will not be required. All bolts, locknuts and washers must be hot dip galvanized per AASHTO M232.

GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111.

ANCHOR RODS: Shall conform to ASTM F1554 Gr. 105.

CONCRETE SURFACES: All concrete surfaces above an elevation 6" below the lowest final ground line at each foundation shall be cleaned and coated with Bridge Seat Sealer in accordance with the Standard Specifications.

REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

FOUNDATIONS: The contract unit price for "Concrete Foundations" or "Drilled Shaft Concrete Foundations" shall include: All necessary excavation or drilling (except in rock); backfilling with excavated material; disposal of unsuitable or surplus material; formwork; and furnishing and placing the Concrete, reinforcement bars, conduit, anchor bolts, nuts, washers and ground rods complete in place.

\* If M270 Gr. 50W (M222) steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.

- GENERAL PLAN &	F.A. RTE.		SEC	CTION		COUNTY	TOTAL SHEETS	SHEET
STEEL SUPPORTS	arious	D-1 OVD	SIN :	STR REPL	12-02	VARIOUS	39	28
SILEL SUITONIS	CONTRAC					CONTRACT	T NO.	16175
	ILLINOIS FED. AID PROJECT							