## STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



62300 \*(1818, ETC, 2324.6-1P)R-8

Load combinations checked include deadload plus:

a) 100% wind normal to sign, 20% parallel to sign

from 2" plate (rolling direction vertical). All cut faces

to be ground to ANSI Roughness of 500 \in or less.

on underside at each end of bracing pipes. Alternately,

holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred. (Typ.)

sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Base Sheet OS-A-1.

Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.

Station

4598+65

2442+20

Left Right

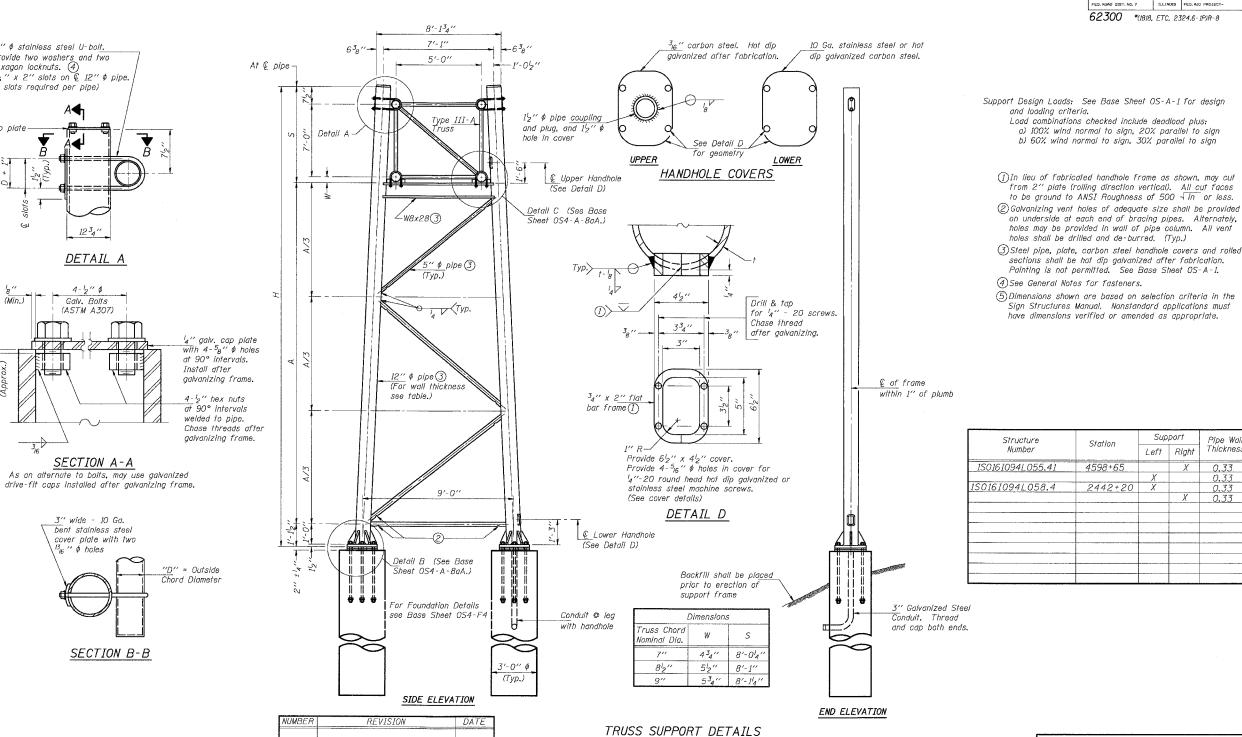
Thickness

0.33 0.33 0.33

Number

b) 60% wind normal to sign, 30% parallel to sign

and loading criteria.



(12" | Pipe-Type III-A Truss)

SGN-14

OVERHEAD SIGN STRUCTURES ALUMINUM WALKWAY DETAILS

ILLINOIS DEPARTMENT OF TRANSPORTATION F.A.I. 94/90 (DAN RYAN EXPRESSWAY) 31ST STREET TO 71ST STREET NB EXPRESS LANE RECONSTRUCTION

OVERHEAD SIGN STRUCTURES

DESIGNED	SL
CHECKED	AS
DRAWN	MD
CHECKED	SL

0S4-A-8a 11/1/2002

 $^{3}_{4}$ "  $\phi$  stainless steel U-bolt. Provide two washers and two

(4 slots required per pipe)

4" cap plate

hexagon locknuts. (4) <sup>13</sup><sub>16</sub> " x 2" slots on £ 12" \$\phi\$ pipe.

1234"

4-12" \$

Galv. Bolts

(ASTM A307)

SECTION A-A

3" wide - 10 Ga. bent stainless steel

cover plate with two

SECTION B-B

DETAIL A