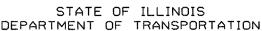
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION





Contract #68415

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity (Tension in kips) = 1.25 x fy x A_t

(Tension iii kips) Minimum *Pull-out Strength = 1.25 x fs_{allow} x A_t (Tension in kips)

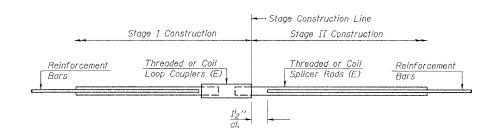
Where fy = Yield strength of lapped reinforcement bars in ksi.

 fs_{allow} = Allowable tensile stress in lapped reinforcement bars in ksi (Service Load)

A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

	BAR SPLIC	CER ASSEMBLI	ES				
Bar Size to be Spliced		Strength Requirements					
	Splicer Rod or Dowel Bar Length	Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension				
#4	1'-8''	14.7	5.9				
#5	2'-0"	23.0	9.2				
#6	2'-7"	33.1	13.3				
#7	3′-5″	45.1	18.0				
#8	4'-6''	58.9	23.6				
#9	5′-9′′	75.0	30.0				
#10	7′-3′′	95.0	38.0				
#11	9'-0"	117.4	46.8				

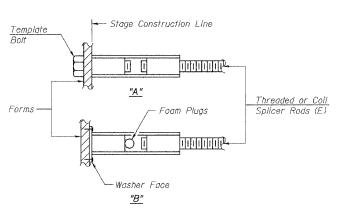
Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."



STANDARD

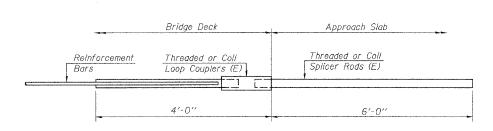
Size	Required	Location			
#5	3	Expansion End Blockout			
#6	5	West Abutment			

BAR SPLICER ASSEMBLY DETAILS ILLINOIS ROUTE 9 OVER PRAIRIE CREEK F.A.P. ROUTE 693 SECTION (119B-3)1 TAZEWELL COUNTY SN 090-0061



INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E) : Indicates epoxy coating.



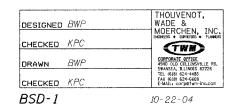
-The diameter of this part is

equal or larger than the

____ diameter of bar spliced.

FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

	Bar	Splicer	for #5	5 bar	
Min.	Capacity	= 23.0	kips -	tension	
Min.	Pull-out	Strength	= 9.2	kips -	tension



The diameter of this part

of the bar spliced.

is the same as the diameter

ROLLED THREAD DOWEL BAR

** ONE PIECE

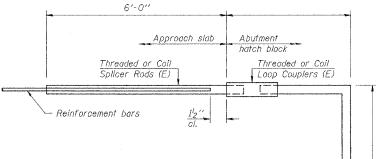
WELDED SECTIONS

BAR SPLICER ASSEMBLY ALTERNATIVES

** Heavy Hex Nuts conforming to ASTM

A 563, Grade C, D or DH may be used.

--- Wire Connector



FOR PILE BENT ABUTMENTS

Bar Splicer for #5 bar								
Min.	Capacity	= 2	23.0	kip	s -	tensi	on	
Min.	Pull-out	Str	ength	=	9.2	kips	-	tension
No.	Required	=						